AMA Specifications – Passenger Car

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MANUFACTURER	CAR NAME	
DODGE DIVISION CHRYSLER CORPORATION	DODGE CUSTOM 880	
MAILING ADDRESS	MODEL YEAR	ISSUED: January - 1962
Detroit 31, Michigan	1962	REVISED (•)

NOTES:

1. The Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
2. UNLESS OTHERWISE INDICATED:
   a. Specifications apply to the standard model without optional equipment. Significant deviations are noted.
   b. Specifications apply basically to 4-door sedan or equivalent.
   c. Nominal design dimensions are used throughout these specifications.

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BODY—TYPES AND STYLE NAMES—

Body type, number of passenger & style names; use manufacturer's code for series & body style.

CUSTOM 880

2-Door Hardtop	SD3-L-23
Convertible Coupe	SD3-L-27
4-Door Sedan	SD3-L-41
4-Door Hardtop	SD3-L-43
Station Wagon, 6-Passenger	SD3-L-46
Station Wagon, 9-Passenger	SD3-L-46

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MAKE OF CAR DODGE CUSTOM 880 MODEL YEAR 1962 DATE: ISSUED 1-15-62 REVISED(*) _____

GENERAL SPECIFICATIONS

(All dimensions in inches unless otherwise indicated)

MODEL		Additional Information Page No.:	Sedans Hardtops	Convertible Coupe	Station Wagon
Wheelbase (L-101)		23	122.0		
Tread	Front (W-101)	24	60.9		60.8
	Rear (W-102)	24	59.7		
Maximum Overall Dimensions	Length (L-103)	23	213.5		215.0
	Width (W-103)	24	78.7		80.0
	Height (H-101)	22	55.2	55.4	55.9
Transmission—(Specify trade name - opt., not available)	Manual	13	Std		
	Overdrive	14	NA		
	Automatic	14	Optional: TorqueFlite		
Axle ratio	Manual	15	3.23		
	Overdrive	15	---		
	Automatic	15	2.93		
Tire size		16	8.00 x 14		8.50 x 14
Engine	Type, no. cyl., valve arr.	2	90° V-8, OHV		
	Fuel system (Carb., other)	6	2-bbl Carb.		
	Bore and stroke	2	4.12 x 3.38		
	Piston displ., cu.in.	2	361		
	Std. compression ratio	2	9.0		
	Max. bhp at engine rpm	2	265 @ 4400		
	Max. torque at rpm	2	380 @ 2400		

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MODEL All Models

ENGINE—GENERAL

Type, no. cyls., valve arr.		90° V-8, OHV
Bore and stroke (nominal)		4.12 x 3.38
Piston displacement, cu. in.		361
Bore spacing (C/L to C/L)		4.8
No. system (front to rear)	L. Bank	1 - 3 - 5 - 7
	R. Bank	2 - 4 - 6 - 8
Firing order		1 - 8 - 4 - 3 - 6 - 5 - 7 - 2
Compres. ratio (nominal)		9.0
Cylinder Head Material		Cast Iron
Cylinder Sleeve-Wet, dry, none		None
Number of mounting points	Front	Two
	Rear	One
Engine installation angle		1° Right, 3.5° Vertically
Taxable horsepower $\frac{\text{Dia.}^2 \times \text{No. Cyl.}}{2.5}$		54.3
Published max. bhp* @ eng. RPM		265 @ 4400
Published max. torque* (lb. ft. @ RPM)		380 @ 2400
Recommended fuel regular - premium		Regular
Idle speed (spec. neutral or drive)	Manual	500
	Automatic	500

ENGINE—PISTONS

Material	Aluminum Alloy
Description and finish	Slipper type, steel struts, elliptically turned, tin-plated
Weight (piston only) oz.	25.3

* Max. bhp (brake horsepower) and max. torque corrected as defined by SAE Engine Test Code.

(Continued)

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POWER TEAMS
(Indicate whether standard or optional)

MODEL AVAILABILITY	ENGINE					TRANSMISSION	AXLE RATIO (Std. first)
	Displ. cu. in.	Carburetor	Compr. Ratio	BPH @ RPM	Torque @ RPM		
SD3-L-Custom 880	361	2-bbl	9.0	265 @ 4400	380 @ 2400	Manual	3.23
						Automatic	2.93, 3.23

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MODEL All Models

ENGINE PISTONS (Cont.)

Clearance (limits)	Top land		.042 - .048
	Skirt	Top	.00075 - .00125; .0015 Desired
		Bottom	---
Ring groove depth	No. 1 ring		.230
	No. 2 ring		.230
	No. 3 ring		.221
	No. 4 ring		---

ENGINE—RINGS

Function (top to bottom)	No. 1, oil or comp.	Comp.
	No. 2, oil or comp.	Comp.
	No. 3, oil or comp.	Oil
	No. 4, oil or comp.	None
Compression	Description - material, type, coating, etc.	Cast iron, standard taper and twist, tin-plated
	Width	.078
	Gap	.013 - .025
Oil	Description - material, type, coating, etc.	Cast iron, single piece
	Width	.186
	Gap	.013 - .025
Expanders		Oil ring only; standard tension, hump type

ENGINE—PISTON PINS

Material			High manganese steel
Length			3.565
Diameter			1.094
Type	Locked in rod, in piston, floating, etc.		Press-fit in rod
	Bushing	In rod or piston	None
		Material	---
Clearance	In piston		.00035 - .00085
	In rod		.0007 - .0014 Interference
Direction & amount offset in piston			.09 Right

ENGINE—CONNECTING RODS

Material		Drop-forged steel
Weight (oz.)		28.6
Length (center to center)		6.36
Bearing	Material & Type	Lead-base babbitt on steel, removable, precision
	Overall length	.927
	Clearance (limits)	.0005 - .0015
	End play	.009 - .017 (2 Rods)

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MODEL All Models

ENGINE—CRANKSHAFT

Material			Drop-forged steel
Vibration damper type			Non-adhesion, rubber, dynamic
End thrust taken by bearing (No.)			Three
Crankshaft end play			.002 - .007
Main bearing	Material & type		#1, #2, #4, #5 - Lead-base babbitt on steel, removable, precision #3 - Tin-base babbitt on steel
	Clearance		.0005 - .0015
	Journal dia. and bearing overall length	No. 1	2.63 x 0.94
		No. 2	2.63 x 0.94
		No. 3	2.63 x 1.22
		No. 4	2.63 x 0.94
		No. 5	2.63 x 0.94
		No. 6	---
		No. 7	---
	Dir. & amt. cyl. offset		None
Crankpin journal diameter			2.375

ENGINE—CAMSHAFT

Location			Center of "V", above crankshaft
Material			Hardenable cast iron; cams and drive gear for distributor and oil pump cast integrally
Bearings	Material		Lead-base babbitt on steel
	Number		Five
Type of Drive	Gear or chain		Chain
	Crankshaft gear or sprocket material		Malleable cast iron or sintered iron (Super Oilite)
	Camshaft gear or sprocket material		Cast Iron
	Timing chain	No. of links	50
		Width	.88
		Pitch	.50

ENGINE—VALVE SYSTEM

Hydraulic lifters (Std, opt, NA)		Hydraulic
Valve rotator, type (intake, exhaust)		Low-friction lock on exhaust
Rocker ratio		1.5
Operating tappet clearance (indicate hot or cold)	Intake	Not Applicable
	Exhaust	Not Applicable
Timing marks on flywheel, damper, other		Stationary indicator on chain case cover

(Continued)

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MODEL All Models

ENGINE—VALVE SYSTEM (cont.)

Timing	Intake	Opens (°BTC)	13
		Closes (°ABC)	59
		Duration - deg.	252
	Exhaust	Opens (°BBC)	59
		Closes (°ATC)	13
		Duration - deg.	252
	Valve opening overlap		26
Intake	Material		SAE 1041
	Overall length		4.87
	Actual overall head dia.		2.08
	Angle of seat & face		45°
	Seat insert material		None
	Stem diameter		0.37
	Stem to guide clearance		.001 - .003
	Lift		0.390
	Outer spring press. and length	Valve closed (lb. @ in.)	100 @ 1.86
		Valve open (lb. @ in.)	195 @ 1.47
	Inner spring press. and length	Valve closed (lb. @ in.)	None
		Valve open (lb. @ in.)	---
Exhaust	Material		21-4N
	Overall length		4.87
	Actual overall head dia.		1.60
	Angle of seat & face		45°
	Seat insert material		None
	Stem diameter		0.37
	Stem to guide clearance		.002 - .004
	Lift		0.390
	Outer spring press. and length	Valve closed (lb. @ in.)	100 @ 1.86
		Valve open (lb. @ in.)	195 @ 1.47
	Inner spring press. and length	Valve closed (lb. @ in.)	None
		Valve open (lb. @ in.)	---

ENGINE—LUBRICATION SYSTEM

Type of lubrication (splash, pressure, nozzle)	Main bearings	Pressure
	Connecting rods	Pressure
	Piston pins	Metered jet spray
	Camshaft bearings	Pressure
	Tappets	Pressure
	Timing gear or chain	Jet
	Cylinder walls	Metered jet spray

(Continued)

MAKE OF CAR DODGE CUSTOM 880 MODEL YEAR 1962 DATE: ISSUED 1-15-62 REVISED

MODEL	All Models

ENGINE—LUBRICATION SYSTEM (cont.)

Oil pump type	Rotary
Normal oil pressure (lb. @ engine rpm)	45 to 65 @ 2000
Oil pressure sending unit (elect. or mech.)	Electrical
Type oil intake (floating, stationary)	Stationary
Oil filter system (full flow, partial, other)	Full flow
Filter replacement (element, complete)	Complete
Capacity of crankcase, less filter-refill (qt.)	Five
Oil grade recommended (SAE viscosity and temperature range)	Above +32 F . . . . . SAE 30, SAE 10W-30, or SAE 20W-40 As low as +10 F . . . . . SAE 20W or SAE 10W-30 As low as -10 F . . . . . SAE 10W, SAE 10W-30, or SAE 5W-20 Below -10 F . . . . . SAE 5W or SAE 5W-20
Engine Service Requirement (MM, MS, etc.)	MS

ENGINE—EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)		Single
Muffler No. & type (reverse flow, straight thru, separate resonator)		One, reverse flow
Exhaust pipe dia. (O.D. & wall thickness)	Branch	2.0 x .083
	Main	2.5 x .083
Tail pipe diameter (O.D. & wall thickness)		2.0 x .048

ENGINE—FUEL SYSTEM

(See Supplement to Page 6 for Details of Fuel Injection, Supercharger, etc. if used)

Induction type: Carburetor, fuel injection, supercharger.			Carburetor
Fuel Tank	Capacity (gals.)		23; Station Wagons 21
	Filler location		(a)
Fuel Pump	Type (elec. or mech.)		Mechanical
	Locations		Left front of engine
	Pressure range		4 to 5.5 psi
Vacuum booster (std., optional, none)			None
Fuel Filter	Type		In fuel tank - plastic, in fuel line - paper
	Locations		In fuel tank and in fuel line between fuel pump and carburetor
Carburetor	Make & Model No.		Bendix WWC3-201
	Number of carbs., bbls. per carb. & type		1, 2-bbl Downdraft
	Barrel size		1.56
	Choke type		Automatic, separate
	Intake manifold heat control (exhaust or water)		Exhaust
	Air clnr. type	Standard	Paper element
		Optional	None

(a) Sedans, hardtops, and convertibles - Behind rear license plate; station wagons - at top of left rear quarter panel.

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MODEL

ENGINE—COOLING SYSTEM

			All Models	
			Without Air Conditioning	With Air Conditioning (a)
Type system (pressure, pressure vented, atmospheric, other)			Pressure-Vent	
Radiator cap relief valve pressure			14 psi	16 psi
Circulation thermostat	Type (choke, bypass)		Choke	
	Starts to open at (°F)		180	
Water pump	Type (centrifugal, other)		Centrifugal	
	Number of pumps		One	
	Drive (V-belt, other)		V-belt	
	Bearing type		Sealed ball bearing	
By-pass recirculation type (internal, external)			Internal, permanent	
Radiator core type (cellular, tube and fin, other)			Tube and spacer	
Cooling system capacity	With heater (qt.)		17	
	Without heater (qt.)		16	
	Opt. equipment-specify (qt.)		None	
Water jackets full length of cylinder (yes, no)			No	
Water all around cylinder (yes, no)			Yes	
Radiator hose	Lower	Number and type (molded, straight)	One, molded	
		Inside diameter	Water pump end 1.75, radiator end 1.5	
	Upper	Number and type (molded, straight)	One, molded	
		Inside diameter	1.5	
	By-pass	Number and type (molded, straight)	None	
		Inside diameter	---	
Fan	Number of blades & Spacing		Four, 76° - 104°	(b)
	Diameter		18	
	Ratio-fan to crankshaft rev.		0.95 to 1	1.29 to 1
	Fan cutout type		None	Silent-Flite
	Bearing type		See water pump	
*Drive belts (indicate belt used by letter)	Fan		"A"	"B"
	~~Generator~~ Alternator		Same as "A"	"C"
	Water Pump		Same as "A"	Same as "B"
	Power Steering		"D"	
	Air Conditioning		---	Same as "C"

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* Drive Belt Dimensions	A	B	C	D
Angle of V	36°			
Nominal length (SAE)	46.25	34.25	66.35	43.00
Width	0.38	0.38	0.47	0.50

(a) Air Conditioning is not available either with manual steering or manual transmission.

(b) Seven: 60° - 45° - 59° - 47° - 54° - 50° - 45°.

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MODEL All Models

ELECTRICAL—SUPPLY SYSTEM

Battery	Make and Model		(a)
	Voltage Rtg. & Total Plates		12, 66
	SAE Designation & Amp Hr. Rtg		9HC3-A, 59 amp-hr
	Location		Left front engine compartment
	Terminal grounded		Negative
Alternator ~~Generator~~	Make		Chrysler
	Model		2098265; with air conditioning 2098320
	Type		3-phase, full-wave rectifier
	Ratio—Gen. to Cr/s rev.		2.32; with air conditioning 2.43
	Gen. cut-in (hot)—engine rpm		360
Regulator	Make		Chrysler
	Model		2098300
	Type		Voltage only
	Cutout relay	Closing voltage @ generator rpm	Not Applicable
		Reverse current to open	Not Applicable
	Regulated	Voltage	13.7 to 14.3 @ 75 F
		Current	Not Applicable
	Voltage test conditions	Temperature	75 F
		Load	15 amp
		Other	Run 15 min with load

ELECTRICAL—STARTING SYSTEM

Starting motor	Make		Chrysler	
	Model		Manual transmission 1889200	Automatic transmission 2095150
	Rotation (drive end view)		Clockwise	
	Engine cranking speed		Cold 35 rpm, hot 120 rpm	
	Test conditions		Cold: SAE 5W @ -20 F Hot: SAE 30 with completely warmed engine	
	Lock test	Amps	350	475
		Volts	4	4
		Torque (lb. ft.)	8.5	24.0
	No load test	Amps	78	85
		Volts	11	11
		RPM (min.)	3800	1950
Motor control	Switch (solenoid, manual)		Solenoid	
	Starting procedure		With transmission in neutral, depress accelerator pedal one-third and turn ignition key beyond "Ignition On" position.	

(a) Autolite 11-HS-59B
Willard MB-24-59
Gould-National 11B-OE-59

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MODEL

			All Models	
			Manual Transmission	Automatic Transmission

ELECTRICAL—STARTING SYSTEM (cont.)

Motor Drive	Engagement type		Solenoid	
	Pinion meshes (front, rear)		Front	
	Number of teeth	Pinion	9	10
		Flywheel	172	130
	Flywheel tooth face width		0.340	

ELECTRICAL—IGNITION SYSTEM

Coil	Make		Autolite or Essex, with Chrysler-built resistor
	Model		Autolite 200567, Essex 62-160-2
	Amps	Engine stopped	3.0
		Engine idling	1.9
Distributor	Make		Chrysler
	Model		2095836
	Cent'fgal adv. in crankshaft degrees @ engine rpm (nominal)	Start (rpm)	0 @ 250 to 450
		Intermediate points deg. @ rpm	0 to 2 @ 450 2.5 to 4.5 @ 700
		Max deg. @ rpm	10.5 to 12.5 @ 2150
	Vacuum adv. in crankshaft degrees @ in. Hg. (nominal)	Start (in Hg)	0 @ 4.5 to 8.0
		Intermediate points, deg @ in Hg	6.0 to 9.0 @ 12
		Max. deg. in. Hg.	11.5 to 14.5 @ 16.5
	Breaker gap (in.)		.014 to .019
	Cam angle (deg.)		27^{o} to 32^{o}
	Breaker arm tension (oz.)		17 to 21.5
Timing	Crankshaft deg. @ rpm.		10^{o} BTC @ 500
	Mark location		Stationary indicator on chain case cover
	Cylinder numbering system (see page 2)		Left Bank: 1 - 3 - 5 - 7 Right Bank: 2 - 4 - 6 - 8
	Firing order (see page 2)		1 - 8 - 4 - 3 - 6 - 5 - 7 - 2
Spark Plug	Make and model		Champion J-12Y
	Thread (mm)		14-mm
	Tightening torque (lb. ft.)		30 to 32
	Gap		0.035
Cable	Conductor type		Resistor
	Insulation type		Synthetic rubber with neoprene jacket
	Spark plug protector		Silicone

ELECTRICAL—SUPPRESSION

Locations & type	Resistance-type spark plug and coil leads

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MODEL SD3-L

ELECTRICAL—INSTRUMENTS AND SWITCHES

Speedometer	Make	Stewart-Warner
	Trip odometer (yes, no)	No
Charge indicator—type		Ammeter
Temperature indicator—type		Electric - thermal
Oil pressure indicator—type		Indicator light
Fuel indicator—type		Electric - thermal
Other		None
Ignition switch	Identify positions in order and circuits controlled	Center Position - Off 1st Position Clockwise - Ignition & Accessory Circuit Only 2nd Position Clockwise - Starter & Ignition Circuit Only 1st Position Counterclockwise - Accessory Circuit Only
	Provision for illumination	None
	Location	Right of steering column
Main lighting switch	Identify positions and lamps controlled	Full in - Off 1st Position Out - Instrument, Tail, Parking & License Plate Lamps Full Out Position - Instrument, Tail, Head & License Plate Lamps
Other light switches	Locations and lamps controlled	Instrument lamp rheostat control - concentric with head lamp switch, variable all instruments; low oil pressure switch - engine; dome lamp - manual switch concentric with head lamp switch, automatic door switch - each door; stop lamp switch - brake pedal; directional signal switch - lever on steering column, map light - right of ignition key on inst. panel.
Other switches	Locations and devices controlled	Windshield Wiper Switch - One-speed, right of steering column (Variable speed special equipment) Brake Warning Light - Switch on pedal linkage Heater Control - Two-speed by push buttons right of steering column Tail Gate - Rotary, left of steering column Defroster - Push button right of steering column Air Vent - Push button right of steering column Convertible Top - Rotary, left of steering column
Windshield wiper	Make	Autolite or General Industries
	Type	Electric
	Vacuum booster provision	None
	Washer provision	Push button operated pump - optional
Horn	Type	Sea shell
	Number used	2
	Amp draw (each)	8 - 10

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MODEL All Models

ELECTRICAL—LAMP BULBS

Give quantity used and trade number, e.g., Headlamp 2-5400 S, dual headlight 2-4001, 2-4002.
Indicate accessories which are not standard equipment by an asterisk following the numbers.

Headlamps & arrangement		Hi-beam 2-4001, Lo-beam 2-4002
Headlamp beam indicator		1-1445
Parking		2-1034 (A)
Tail		2-1034 (B)
Stop		Same as (B)
Direction signal	Front	Same as (A)
	Rear	Same as (B)
	Indicator	1-57
License plate		1-67
Instrument		2-57
Ignition lock		None
Back up		2-1073*
Dome		1-1004
Clock		1-57
Radio		1-57*
Glove compartment		1-1891
Hand Brake Indicator		1-57*
Heater Controls		2-1816*
Transmission Controls		2-1816*
Trunk		1-1003*
Underhood		1-1003*
Map Light		1-1004
Speedometer		3-57
Oil Pressure Warning		1-57

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MODEL	All Models Except Station Wagon	Station Wagons

ELECTRICAL—FUSE & CIRCUIT BREAKER DATA

Use trade number of fuse, e.g., SFE-10. Indicate circuit breaker by ampere capacity suffixed by letters "C.B.", e.g., 30 C.B. Where fuse or circuit breaker protects multiple circuits indicate first use by a letter and repeat the same letter for all units protected by the same fuse or circuit breaker, e.g., Parking lamp SFE-10 (a), Direction indicator same as (a).

Headlamp	22.5 CB (A)
Headlamp beam indicator	Same as (A)
Parking lamp	Same as (B)
Tail lamp	15 CB (B)
Stop lamp	Same as (B)
Direction indicator	None
License plate lamp	Same as (B)
Instrument lamp	Same as (B)
Ignition lamp	None
Back up lamp	Same as (C)
Dome lamp	Same as (B)
Clock	AGA-1
Clock lamp	Same as (B)
Radio	SFE - 7.5
Glove compartment lamp	Same as (B)
Windshield Wiper	Single Speed 5 CB, Variable Speed 6 CB (C)
Air Conditioning	SFE - 20
Rear Window Defroster	SFE - 7.5
Window Lift	30 CB
Top Lift	30 CB
Seat Adjuster	40 CB
Heater	SFE - 20

ELECTRICAL—LOCATION OF OUTSIDE LAMPS

Height above ground to center of bulb	Tail	Lowest	29.8	24.0
		Highest	---	
	Stop		29.8	24.0
	Backup		25.4	25.2
	License, rear		24.3	14.8
	Directional	Front	19.3	20.4
		Rear	29.8	24.0
	Headlamp	Inside	24.2	25.2
		Outside*	23.9	25.0
Distance from C/L of car to center of bulb	Tail	Inside	---	
		Outside	33.8	32.5
	Stop		33.8	32.5
	Backup		33.8	29.7
	License, rear		On C/L	8.8
	Directional	Front	36.4	36.4
		Rear	33.8	32.5
	Headlamp	Inside	21.6	21.6
		Outside*	28.9	28.9

* If single headlamps are used enter here.

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MODEL All Models

DRIVE UNITS—CLUTCH (Manual Transmission)

Make & type		Borg & Beck, dry plate, semi-centrifugal
Type pressure plate springs		Coil
Effective plate pressure (lb.)		1790
No. of clutch driven discs		One
Clutch facing	Material	Molded woven asbestos
	Outside & inside dia.	10.5 x 6.5
	Total eff. area (sq.in.)	106.8
	Thickness	.125
	Engagement cushioning method	Flat springs, crimped
Release bearing	Type & method of lubrication	Sealed ball bearings, permanently lubricated
Torsional damping	Methods; springs, friction material	Coil Springs

DRIVE UNITS—TRANSMISSIONS

Manual (std. or opt.)	Std
Manual with overdrive (std. or opt.)	NA
Automatic (std. or opt.)	Opt

DRIVE UNITS—MANUAL TRANSMISSION

Number of forward speeds			Three
Transmission ratios	In first		2.55
	In second		1.49
	In third		1.00
	In fourth		---
	In reverse		3.34
Synchronous meshing, specify gears			2nd & 3rd
Shift lever location			Floor
Lubricant	Capacity (pt.)		4.5
	Type recommended		(a)
	SAE viscosity number	Summer	(a)
		Winter	(a)
		Extreme cold	(a)

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(a) Automatic Transmission Fluid, Type "A", Suffix "A".

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MODEL _____ All Models

DRIVE UNITS—MANUAL TRANSMISSION WITH OVERDRIVE

For transmission data see manual transmission section

Overdrive	Type (planetary or other)			None
	Manual lockout (yes, no)			---
	Downshift acelerator control (yes, no)			---
	Minimum cut-in speed			---
	Gear ratio			---
	Lubricant	Capacity (pt.) (Overdrive only)		---
		Separate filler (yes, no)		---
		Type recommended		---
		SAE viscosity number	Summer	---
			Winter	---
			Ext. cold	---

DRIVE UNITS—AUTOMATIC TRANSMISSION

Trade name		TorqueFlite
Type describe		3-speed automatic transmission with torque converter
Method of Selection (Lever, Push Button or other)		Push Button
Selector Pattern		Aligned horizontally on instrument panel, left of steering column
List gear ratios. Selector Pattern and indicate which are used in each selector position		R - Reverse . . . . . 2.2 N - Neutral . . . . . --- D - Drive . . . . . 2.45 - 1.45 - 1.00 2 - Second . . . . . 2.45 - 1.45 1 - First 2.45
Max. upshift speeds—drive range		75
Max. kickdown speeds—drive range		70
Torque convertor	Number of elements	Three
	Max. ratio at stall	2.2
	Type of cooling (air, water)	Water
Lubricant	Capacity - refill (pt.)	18
	Type recommended	Automatic Transmission Fluid, Type "A", Suffix "A"
Special transmission features		Spring-loaded hydraulic valve to prevent accidental reverse engagements

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MODEL All Models

DRIVE UNITS—PROPELLER SHAFT

Number used			One
Type (exposed, torque tube)			Exposed
Outer diameter x length* x wall thickness	Manual transmission		3.00 x 59.21 x 0.065
	Overdrive transmission		---
	Automatic transmission		2.75 x 59.21 x 0.065
Intermediate bearing	Type (plain, anti-friction)		None
	Lubrication (fitting, prepack)		---
Universal joints	Make		Detroit Universal
	Number used		Two
	Type (ball and trunnion, cross, other)		Front: Ball and Trunnion Rear: Cross
	Bearing	Type (plain, anti-friction)	Anti-friction
		Lubric. (fitting, prepack)	Prepack
Drive taken through (torque tube or arms, springs)			Rear Springs
Torque taken through (torque tube or arms, springs)			Rear Springs

DRIVE UNITS—REAR AXLE

Description – (incl. limited slip differential)			Std: Semi-floating, hypoid Opt: Sure-Grip; torque bias, limited-slip
Drive Pinion Offset			1.5
No. of differential pinions			Std 2, Sure-Grip 4
Gear ratio and No. of teeth	Manual transmission		3.23 (42-13)
	Overdrive transmission		---
	Automatic transmission		Std 2.93 (41-14), Opt 3.23 (42-13)
Ring gear pitch diameter & O.D.			8.75
Pinion adjustment (shim, other)			Solid shim (washer)
Pinion bearing adj. (shim, other)			Shims
Wheel bearing type			Tapered roller bearing
Lubricant	Capacity (pt.)		4.0
	Type recommended		Multipurpose gear lubricant API Service GL-4 (a)
	SAE viscosity number	Summer	Above -10 F: SAE 90
		Winter	Below -10 F: SAE 80
		Extreme cold	Below -30 F: SAE 75

*Center to center of universal joints, or to centerline of rear attachment.

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(a) MoPar Hypoid Lubricant used with Sure-Grip differential.

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MODEL	All Models Except Station Wagon	Station Wagon

DRIVE UNITS—WHEELS

Type & material		Disc, steel	
Rim (size and flange type)		14 x 5.5 K	14 x 6.0 K
Attachment	Type (bolt or stud)	Stud	
	Circle diameter	4.5	
	Number and size	Five, 1/2 - 20 NF	

DRIVE UNITS—TIRES

Standard (List option below)	Size & ply	Four, 8.00 x 14	Four, 8.50 x 14
	Type - Nylon, etc.	Rayon	
Rev/mile at 30 mph.		758	743
Inflation press.(cold)	Front	24	22
	Rear	22	24

BRAKES—SERVICE

Type (duo-servo, balanced, self adjusting, etc.)				Hydraulic, internal-expanding, contoured variable-depth web, three-platform, Total-Contact brake shoes	
Power brake make & type (remote, integral, etc.)				Opt - vacuum pedal assist	
Effective area (sq. in.)*				230.4	251
Gross lining area (sq. in.)**				230.4	251
Swept drum area (sq. in.)***				345.6	377
Percent brake effectiveness—front				60	
Drum	Diameter	Front		11	12
		Rear		11	12
	Type and material			Cast Iron	Centrifuse
Brake lining	Bonded or riveted			Bonded	
	Front Shoe	Material		Molded asbestos	
		Size (length x width x thickness)	Front wheel	11.52 x 2.5 x 0.20	12.6 x 2.5 x 0.20
			Rear wheel	11.52 x 2.5 x 0.20	12.6 x 2.5 x 0.20
		Segments per shoe		One	
	Rear Shoe	Material		Molded asbestos	
		Size (length x width x thickness)	Front wheel	11.52 x 2.5 x 0.20	12.6 x 2.5 x 0.20
			Rear wheel	11.52 x 2.5 x 0.20	12.6 x 2.5 x 0.20
		Segments per shoe		One	
Wheel cylinder bore	Front			1.125	
	Rear			1.125	
Master cylinder bore				1.125	
Available pedal travel				Manual steering 7.10; power steering 4.8	
Line pressure at 100 lb. pedal load				Manual steering 670; power steering 1270	
Shoe clearance adjustment				No major adjustment required	

* Excludes rivet holes, grooves, chamfers, etc.
** Includes rivet holes, grooves, chamfers, etc.
*** Total swept areas for four brakes:
Widest lining contact width for each brake x its drum circumference.

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MODEL

		All Models	
		Manual Transmission	Automatic Transmission

BRAKES—PARKING

Type of control		Foot operated, hand release	
Location of control		Under left end of instrument panel	
Operates on		Transmission output shaft	
If separate from service brakes	Type (internal or external)	External	Internal
	Drum diameter	6	7
	Lining size (length x width x thickness)	16.68 x 2.0 x 0.12	2 Shoes, each 6.53 x 2.0 x 0.16

FRAME or UNITIZED CONSTRUCTION

Type and description	Unit Construction

SUSPENSION—GENERAL (See Supplemental page 17 for details on Air Suspension)*

Provision for car leveling		Mechanical, by manual adjustment of torsion bar rear anchor bolt
Provision for brake dip control		Inclined front upper control arms and symmetrical rear springs
Provision for acc. squat control		By unsymmetrical rear springs
Special provisions for car jacking		None
Shock absorber front & rear	Type	Direct
	Make	Own
	Piston dia.	1.00
Other special features		Front torsion bars are combined with outboard-mounted highly unsymmetrical semi-elliptical rear leaf springs

SUSPENSION—FRONT

Type and description	Independent, later, non-parallel control arms with torsion bars

(Continued)

* Air Suspension:
Air spring type
Compressor data
type
make
drive ratio
Normal operating pressures
spring rates
leveling data

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MODEL				All Models Except Station Wagons	Station Wagons
SUSPENSION FRONT (cont.)					
Spring	Type			Torsion bar	
	Material			Chromium alloy steel	
	Size (coil design height & I.D.; bar length x dia.			40 x 0.99	40 x 0.97
	Spring rate (lb. per in.)			Not applicable	
	Rate at wheel (lb. per in.)			130	
	Design load (lb. @ design height)			Not applicable	
Stabilizer	Type (link, linkless, frameless)			None	Link
	Material & bar diameter			Where applicable - steel, 0.75	
STEERING					
Mechanical (std., opt., NA)				Std	
Power (std., opt., NA)				Opt	
Wheel diameter				Manual transmission 17.24 x 16.56; Automatic trans. 16.88 x 16.50	
Turning diameter	Outside front	Wall to wall (l. & r.)		46.1	49.6
		Curb to curb (l. & r.)		42.7	46.3
	Inside rear	Wall to wall (l. & r.)		25.5	29.2
		Curb to curb (l. & r.)		26.5	30.2
Outside wheel angle with inside wheel at 20°				18.8°	18.6°
Mechanical	Gear	Type		Worm and 3-tooth roller	
		Make		Own	
		Ratios	Gear	20.4	
			Overall	30.2	
	No. wheel turns			5.45	
Power	Type (coxial, linkage, etc.)			Integral	
	Make			Own	
	Trade name			Constant-Control	
	Gear	Type		Rack and sector	
		Ratios	Gear	15.7	
			Overall	19.2	
	Pump driven by			Belt from crankshaft	
	Number wheel turns			3.5	
Linkage	Type			Symmetrical idler arm, equal length tie rods	
	Location (front or rear of wheels, other)			Rear	
	Drag link (trans. or longit.)			Transverse	
	Tie rods (one or two)			Two	

(Continued)

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MAKE OF CAR DODGE CUSTOM 880 MODEL YEAR 1962 DATE: ISSUED 1-15-62 REVISED

MODEL	All Models Except Station Wagon	Station Wagon

STEERING (cont)

Steering Axis	Inclination at camber (deg.)		6.5° @ 0° camber
	Bearings (type)	Upper	Ball joint
		Lower	Ball joint
		Thrust	Oil impregnated sintered metal
Wheel alignment (range and preferred)	Caster (deg.)		Manual steering: $-0.5^{\circ} \pm 0.5^{\circ}$ Power steering: $+0.75^{\circ} \pm 0.5^{\circ}$ (a)
	Camber (deg.)		Left: $+0.5^{\circ} \pm 0.25^{\circ}$, $+0.5^{\circ}$ preferred Right: $+0.25^{\circ} \mp 0.25^{\circ}$, $+0.25^{\circ}$ preferred
	Toe-in (outside tread-inches)		3/32" to 5/32", 1/8" preferred
Steering spindle & joint type			Ball socket
Wheel spindle	Diameter	Inner bearing	1.25
		Outer bearing	0.75
	Thread size		3/4 - 16 UNF
	Bearing type		Tapered roller

SUSPENSION—REAR

Type and description				Outboard, parallel longitudinal leaf	
Drive and torq. taken through (see page 15)				Rear springs	
Spring	Type			Leaf	
	Material			Steel	
	Size (length x width, coil design height and I.D.; bar length & dia.)			57 x 2.5	
	Spring rate (lb. per in.)			95	125
	Rate at wheel (lb. per in.)			135	160
	Design load (lb. at design height)			Left 760, right 720	Left 1040, right 1000
	Mounting insulation type			Rubber	
	If leaf	No. of leaves		5,5	6
		Inserts	Type and size	2 @ 2.5, 3 @ 3.5	2 @ 2.5, 4 @ 4.5
			Material	Front - plastic, rear - wax impregnated fabric	
		Shackle (comp. or tens.)		Compression	
Stabilizer	Type (link, linkless, frameless)			None	
	Material			---	
Track bar type				None	

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(a) Maximum differential 0.75°, driver's side less positive.

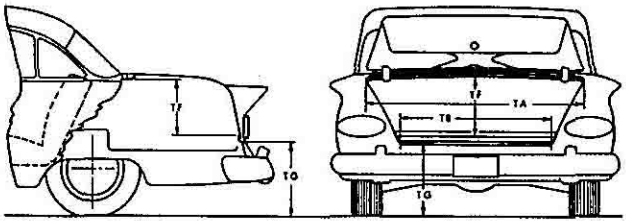
MAKE OF CAR DODGE CUSTOM 880 **MODEL YEAR** 1962 **DATE: ISSUED** 1-15-62 **REVISED** _____

BODY—GENERAL DEFINITIONS

NOTE: Included in the dimension definitions listed on this and the following pages are those which have been adopted by S.A.E. These are indicated by a number following the type of dimension, e.g. L 3. Additional dimensions have been added by the AMA Specifications Body Sub-Committee for inclusion in the Questionnaire. These are shown by an additional letter, e.g., HA. Symbol "a" added as suffix to SAE dimensions indicates an AMA modification. The dimensions are developed from the following basic points:

1. Body Dimensions are for all basic body models as indicated.
2. All interior dimensions are taken 15" outboard of car centerline (C/L) unless otherwise stated.
3. Front and rear seat free "A" points are taken 5" forward of vertical tangent to seat back 15" from center of body.
4. Depressed "A" point is the lowest point on the seat cushion depressed contour.
5. Front seat is in full down and normal rear position.
6. Unless otherwise specified all exterior height dimensions are taken with a full design load which consists of 5 passengers, 300 lbs. front, 450 lbs. rear; includes spare wheel, tire and tools, and full complement of gas, oil, water and tires to recommended pressure, etc.
7. DLO (Daylight opening - pages 22 & 24).
8. For further clarification of definitions see SAE Aeronautical—Automotive Drawing Standards, Section E-1.

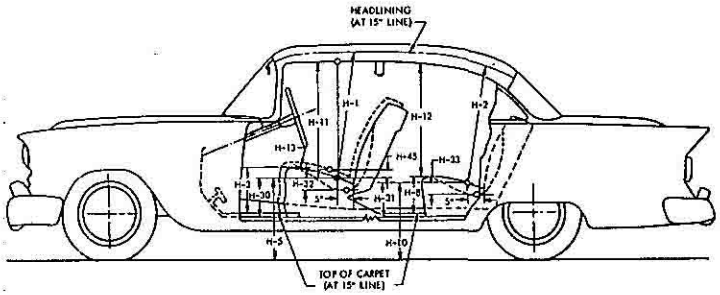
BODY—TRUNK DIMENSIONS



MODEL	4-Door Sedan 4-Door Hardtop	2-Door Hardtop	Convertible Coupe
Usable trunk luggage capacity (See Section E-1 of SAE Automotive Drawing Standards)	19.8	20.9	13.4
Total trunk volume in cu. ft. with spare tire in place	33.2	34.1	30.2
TA—Width across the top	57.4		
TB—Width across the bottom	50.0		
TF—Vertical dimension at C/L from bottom to top of opening	9.1		
TG—Vertical height from ground to trunk lower opening (normal surface of outside sheet metal - loaded)	27.0		
Position of spare tire stowage	Horizontal on left side of trunk floor		
Method of holding lid open	Torsion bar		

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BODY—HEIGHT DIMENSIONS—INTERIOR

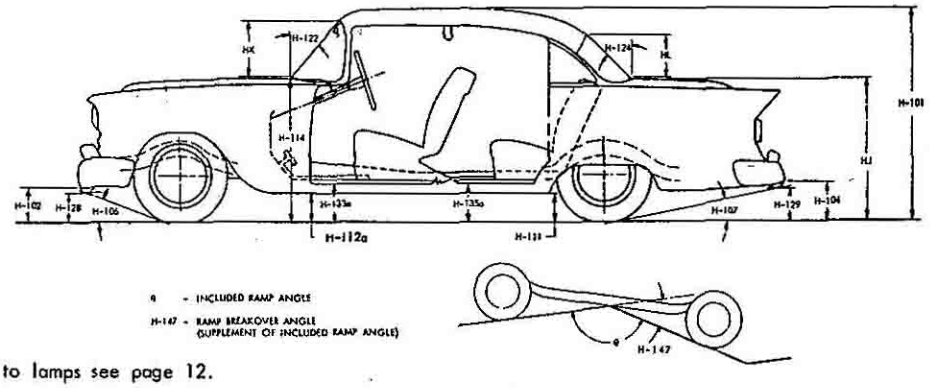


MODEL	2-Dr. HT	Conv. Cpe	4-Dr. Sedan	4-Dr. HT	Station Wagon
H1. Front headroom. Free "A" pt. to headlining at 8° back of vertical. (For "A" pt. see note 3, page 20)	33.3	34.4	33.3		34.0
H2. Rear headroom. Free "A" pt. to headlining at 8° back of vertical	34.1	34.5	33.6		33.1
H3. Front cushion height above floor carpet at front edge of cushion. (Ignore risers)	11.8				
H5. Free "A" pt. to ground, front. Measured vertically	20.9				21.5
H8. Rear cushion height above floor carpet at front edge of cushion. (Ignore risers)	11.7		13.0		15.1
H10. Free "A" point to ground rear. Measured vertically	18.5		19.7		22.1
H11. Entrance, front. Free "A" point to bottom of windcord, vertical	28.4		28.8	28.4	
H12. Entrance, rear. Top of cushion to bottom of windcord at front edge of rear seat	---		27.3	26.9	25.8
H13. Steering wheel clearance to seat cushion taken on arc (wheel turned for min. clearance)	5.6				
H30. Free "A" point reference height, front. Vertical dimension to SAE horizontal reference line	10.2				10.4
H31. Free "A" point reference height, rear. Vertical dimension to SAE horizontal reference line	8.1		9.3		10.3
H32. Front seat cushion deflection. Vertical dimension from free "A" point to depressed "A" point	4.5				
H33. Rear seat cushion deflection. Vertical dimension from free "A" point to depressed "A" point	4.5				
H45. Front seat maximum vertical rise at free "A" point	1.5				

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BODY—HEIGHT DIMENSIONS—EXTERIOR



NOTE: For dimensions to lamps see page 12.

MODEL	2-Dr. HT	Conv. Cpe	4-Dr. Sedan 4-Dr. HT	Station Wagon
H101. Overall height, full design load	55.2	55.4	55.2	55.9
HB. Overall height, curb weight	57.0	57.2	57.0	58.5
H102. Front bumper bottom to ground at normal section, min. height	10.5			11.6
H104. Rear bumper bottom to ground at normal section, min. height	10.6			12.1
H106. Angle of approach. To interfering point on bumper, guard, other	16.9°			18.9°
H107. Angle of departure. To interfering point on bumper, guard, other	10.5°			10.4°
H111. Body Sill to Ground-Rear. Vertical dimension measured from bottom of body sill (rocker panel), excluding any flanges, to ground at front of rear wheel opening.	7.9			8.0
H112a. Body Sill to Ground-Front. Measured vertically at foremost point of body sill (rocker panel), excluding flanges and front fender.	8.8			9.4
H114. Hood at rear to ground. Vertical dimension C/L, excluding molding, at hood opening line at cowl	39.3			40.1
H122. Windshield normal slope angle to vertical line on car C/L	55°	50.5°	55°	
H124. Backlight normal slope angle to vertical line on car C/L	60°	61°	55°	40.5°
H128. Bottom of front bumper guard to ground	See H-102			
H129. Bottom of rear bumper guard to ground	See H-104			
H133a. Bottom of front door to ground, min. dimension	11.6			12.2
H135a. Bottom of rear door to ground, min. dimension	---		11.3	11.5
H147. Ramp breakover angle	12.6°			13.6°
H153. Min. road clearance at rear axle	7.2			7.5
H156. Min. road clearance and location	5.4 (a)			5.3 (a)
HJ. Deck at rear window to ground	37.5			---
HK. Windshield DLO*. Vertical height at C/L	14.7	16.3	14.7	
HL. Back light DLO*. Vertical height at C/L	15.4	12.3	11.8	11.7

* See Note, page 20

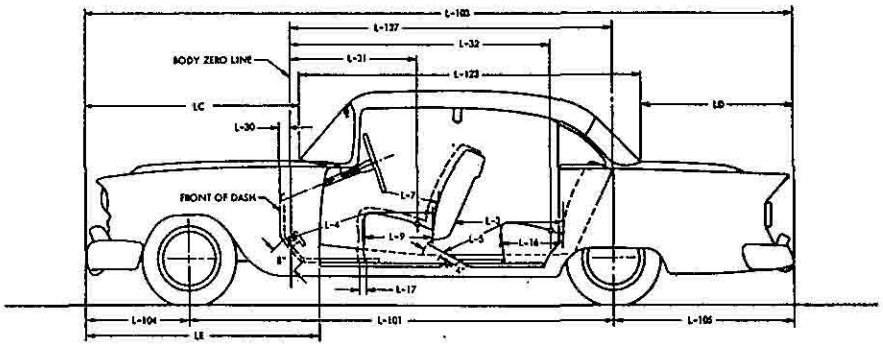
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(a) At rear bead of muffler.

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BODY—LENGTH DIMENSIONS

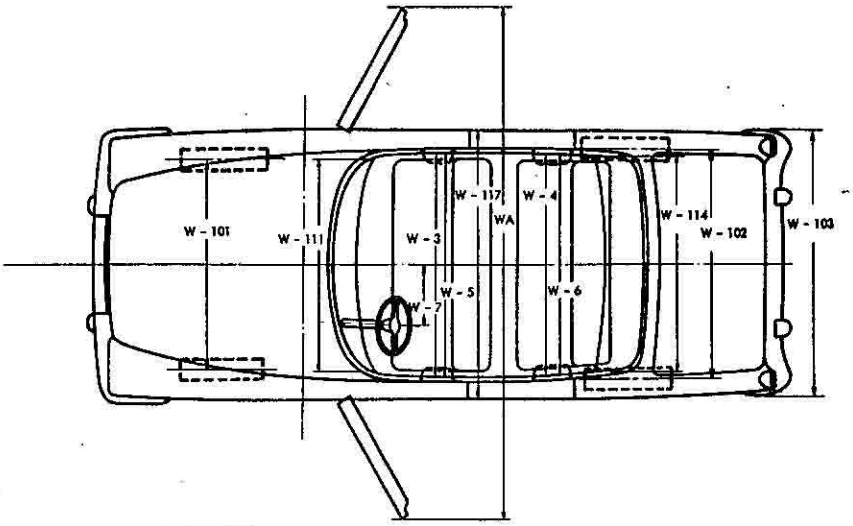


MODEL		2-Dr. Hardtop Convertible Coupe	4-Dr. Sedan 4-Dr. Hardtop	Station Wagon
Interior	L3. Rear compartment room. Back of front seat back to front of rear seat back	26.0	29.3	29.1
	L4. Leg room, front. Ball of foot to top of seat to seat back	45.8		
	L5. Leg room, rear. Ball of foot to top of seat to seat back	37.7	41.5	42.2
	L7. Steering wheel clearance to seat back taken on arc	16.3		
	L9. Front seat depth. Front edge to vert. tan. of seat back	18.1		
	L16. Rear seat depth. Front edge to vert. tan. of seat back	17.5	17.3	17.5
	L17. Maximum "A" point horizontal travel with normal seat adjustment	4.5		
	L30. Vertical body zero line to actual front of dash. Measured horizontally*	3.7		
	L31. Vertical body zero line to free "A" point, front	38.8		
	L32. Vertical body zero line to free "A" point, rear	70.9	74.7	75.8
Exterior	L101. Wheelbase	122.0		
	L103. Overall length. Incl. bumper guards if standard equipment	213.5		215.0
	L104. Overhang, front. Include bumper guards if stand. eq.	33.4		
	L105. Overhang, rear. Include bumper guards if stand. eq.	58.1		59.6
	L123a. Body upper structure length at C/L, excl. molding	106.7		---
	L127. Vertical body zero line to centerline of rear wheels	102.0		
	LC. Front of car to base windshield, excl. molding	57.1		
	LD. Rear of car to base of rear window or upper structure, excl. molding	49.7		---
	LE. Front of car to front edge of front door	62.0		

* Precede figure with minus sign if front of dash is to rear of body zero line.

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BODY—WIDTH DIMENSIONS



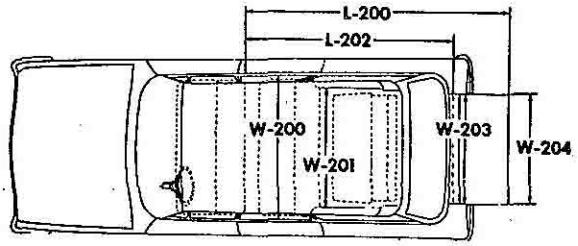
MODEL		2-Dr. HT	Conv. Cpe	4-Dr. Sedan	4-Dr. HT	Station Wagon
Interior	W3. Front shoulder room, at garnish molding height or nearest interference 5" forward of seat back	60.3				
	W4. Rear shoulder room, at garnish molding height or nearest interference 5" forward of seat back	59.5	56.0	59.6		59.3
	W5. Front hip room, at top of seat 5" forward of vert. tan. to seat back	63.8				
	W6. Rear hip room, at top of seat 5" forward of vert. tan. to seat back	62.2	54.4	62.8		62.2
	W7. Steering wheel center (on surface plane of wheel) to C/L of body	16.1				
Exterior	W101. Front tread at ground	60.9				60.8
	W102. Rear tread at ground	59.7				
	W103. Max. overall width of car incl. bumpers or moldings (specify location).	78.7 (a)				80.0 (b)
	WA. Max. overall width of car with doors open (2 & 4 door)	167.8		154.1		
	W111. Windshield DLO, max. width	58.9				
	W114. Back window DLO, max. width	61.4	57.7	59.7	59.8	48.1
	W116a. Maximum overall sheet metal width excl. hardware and applied molding (specify location)	77.6 (c)				77.2 (c)
	W117. Max. body width at center pillar, less hardware and applied moldings	76.1				75.8

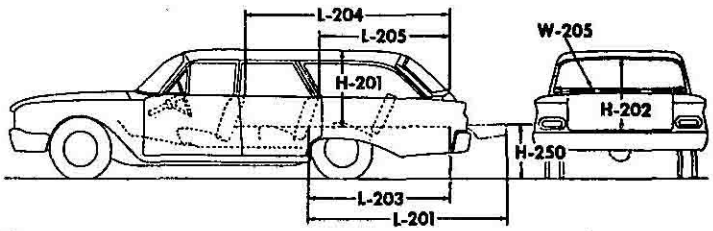
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(a) At front bumper. (b) At rear bumper. (c) At rear wheel opening.

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STATION WAGON—CARGO SPACE DIMENSIONS





NOTE: Front seat in full down and normal rear position for all measurements. Lengths and heights measured at car centerline.

MODEL	Station Wagons
L200 Floor length from back of front seat at floor level to end of lowered tail gate	121.3
L201 Floor length from back of second seat at floor level to end of lowered tail gate	86.0
L202 Floor length from back of front seat at floor level to inside of closed tail gate	100.7
L203 Floor length from back of second seat at floor level to inside of closed tail gate	65.4
L204 Minimum horizontal distance from top rear of front seat back to inside of top of tail gate	83.8
L205 Minimum horizontal distance from top rear of second seat back to inside of top tail gate	50.5
W200a Maximum width of cargo space at floor, specify location	62.0, immediately ahead of wheelhouse
W201 Minimum distance between wheel houses at floor level	45.8
W203 Rear end opening width at floor	49.2
W204 Rear end opening width at top of tail gate	49.2
W205 Maximum width of rear opening above raised tail gate	48.2
H201 Maximum height, floor covering to headlining at centerline of rear axle	31.8
H202 Maximum height of rear opening, tail and lift gates open	27.3
H250 Platform height measured from ground to top of tail gate floor covering at rear most edge of tail gate, curb weight	28.4
Third Seat, facing direction	Rearward
Tail and lift gates or sliding glass	Sliding glass
Cargo volume index (cu. ft.) $\frac{W4\ (P.\ 24) \times L204 \times H201}{1728}$	91.5

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BODY—MISCELLANEOUS INFORMATION

MODEL		2-Dr. HT	Conv. Cpe	4-Dr. Sedan	4-Dr. HT	Station Wagon
Drs. hinged (front, rear)	Front doors	Front				
	Rear doors	---		Front		
Type of finish (lacquer, enamel, other)		Synthetic enamel				
Hood hinge location (front, rear)		Rear				
Hood counterbalanced (yes, no)		Yes				
Hood release control (internal, external)		Internal				
Vehicle (Serial) No. Location		Left front door hinge pillar, lower				
Engine No. Location		Front of engine, top center				
Theft protection - type		Ignition key start, Ignition switch terminal barrier, Door locks				
Vent window control method (crank, friction pivot)	Front	Friction pivot				
	Rear	None				
Seat cushion type	Front	Formed wire				
	Rear	Formed wire	Cone coil	Formed wire		
Seat back type	Front	Cone coil		Formed wire		
	Rear	Formed wire	Cone coil	Formed wire		Cone coil (a)
Windshield type (single curved, compound curved, other)		Single curved	Compound curved	Single curved		
Rear window type (flat, curved, one piece, three piece)		One piece, curved				
Side glass type (curved, flat)		Flat				
Side glass exposed surface area		1252	1054	1186	1230	2608
Windshield glass exposed surface area		1575				
Backlight glass exposed surface area		1778	1326	1283		760
Total glass exposed surface area		4605	3955	4044	4088	4943

(a) Cone coil in third seat, when so equipped.

MAKE OF CAR DODGE CUSTOM 880 MODEL YEAR 1962 DATE: ISSUED JANUARY 1962 REVISED

MAJOR OPTIONAL ITEMS - WEIGHTS

Model	CURB - WEIGHT - POUNDS			% PASS. WEIGHT DISTRIBUTION				SHIPPING * WEIGHT
				Pass. In Front		Pass. In Rear		
	Front	Rear	Total	Front	Rear	Front	Rear	
CUSTOM 880 SD3-L								
2-Door Hardtop 23								3615
Convertible Coupe 27								3705
4-Door Sedan 41								3655
4-Door Hardtop 43								3680
4-Dr. Sta. Wag., 6-Pass. 46								4025
4-Dr. Sta. Wag., 9-Pass. 46								4055

Accessories & Equipment Differential Weights				Remarks

* These are weights that are reported to states for licensing purposes.