1971
AMA SPECIFICATIONS FORM
. . . Passenger Car

MANUFACTURER	CAR NAME	
Dodge Division Chrysler Corporation	DODGE CORONET/CHARGER	
MAILING ADDRESS	MODEL YEAR	ISSUED
Detroit, Michigan 48231	1971	9-11-70
		REVISED (•) 12-28-70

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NOTES:

1. The General Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
2. UNLESS OTHERWISE INDICATED:
   a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
   b. Nominal design dimensions are used throughout these specifications.

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-11-70 REVISED (e)

BODY MODEL — Body type, number of passengers, and style names; use manufacturer's code for series & body style.		2-Door Coupe 21	2-Door Hardtop 23	2-Door Special 29	4-Door Sedan 41	Station Wagon 2-Seat 45	Station Wagon 3-Seat 46
Number of Passengers*		6					8
Charger Coupe	Six / V-8	WL21**					
Coronet	Six / V-8				WL41	WL45	
Charger Super Bee •	V-8		WM23				
Coronet Custom	Six / V-8				WH41	WH45	WH46
Charger	Six / V-8		WH23				
Charger 500	V-8		WP23				
Charger SE	V-8			WP29			
Coronet Brougham	V-8				WP41		
Coronet Crestwood	V-8					WP45	WP46
Charger R/T	V-8		WS23				

* With bucket seats reduce number of passengers by one
** WL21 is a WH23 with Coupe Sales Package

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-11-70 REVISED (*) 12-28-70

CAR AND BODY DIMENSIONS

See Pages 27, 28 for SAE Dimension Definitions

(All dimensions in inches unless otherwise indicated)

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for: 4-Dr. Sedan, 2-Dr. H.T., 4-Dr. H.T., Convertible and Station Wagon.

MODEL	SAE Ref. No.	21, 23		29	M, 23	R/T	41		45, 46	
		Six	V-8	V-8			Six	V-8	Six	V-8
WIDTH										
Track – Front	W101	59.7			60.1		59.7		60.1	
Track – Rear	W102	61.6	62.0				61.6	62.0	63.4	
Maximum overall car width	W103	76.9					77.7		78.7	
Body width at No. 2 pillar	W117	75.9					75.1			
LENGTH										
Body "O" to front of dash	L 30	0.8								
Wheelbase	L101	115					118			
Overall car length	L103	205.4					207.0		213.4	
Overhang – front	L104	41.8					37.3			
Overhang – rear	L105	48.6					51.7		58.1	
Body upper structure length	L123	99.1					102.7		--	
Body "O" line to ℄ of rear wheel	L127	98.5					101.0			
Body "O" line to w/s cowl point	L130	10.0								
HEIGHT										
Passenger Distribution (front & rear)		2-front, 3-rear								
Trunk/Cargo load (lbs.)		None							150	
Overall height	H101	52.3	52.6	52.7	53.0		53.8	54.1	56.4 (a)	
Cowl height	H114	38.2 (b)		38.4	38.7		38.3		39.4	
Deck height	H138	39.0	38.9 (c)	39.9	40.2		39.0	38.9	--	
Rocker panel – front: To ground	H112	7.7 (d)		8.0	8.3		7.8		9.0	
Rocker panel – front: From front wheel ℄	H112	31.60								
Rocker panel – rear: To ground	H111	6.2 (e)		6.9	7.3		6.6		8.3	
Rocker panel – rear: From rear wheel ℄	H111	17.8					18.3			
Windshield slope angle	H122	56°					53°			
GROUND CLEARANCE										
Bumper to ground – front	H102	18.0	18.2	17.6	17.9		18.6	18.9	19.0	18.9
Bumper to ground – rear	H104	16.2	16.4	17.3	17.6		10.3	10.5	11.0	
Angle of approach deg	H106	20.4	20.9	19.8	20.4		22.5	23.1	23.5	22.2
Angle of departure deg	H107	14.5	14.8	15.9	16.4		13.6	13.9	12.5	
Ramp breakover angle deg	H147	11.4	12.0		12.6		11.6	12.1	13.9	13.7
Min. running clearance (Specify)(f)	H156	4.7	5.6	5.4	5.7		5.1	5.7	6.8	6.6

(a) With air deflector: 57.4
(b) Charger, Charger 500 V-8: 38.6
(c) Charger, Charger 500 V-8: 41.1
(d) Charger, Charger 500 V-8: 8.3
(e) Charger, Charger 500 V-8: 7.9
(f) Exhaust system to ground

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-11-70 REVISED (*)

CAR AND BODY DIMENSIONS

See Pages 27, 28 for SAE Dimension Definitions

(All dimensions in inches unless otherwise indicated)

MODEL	SAE Ref. No.	21	23	29	41	45	46
FRONT COMPARTMENT							
Effective head room	H61	37.3			38.5	39.7	
Max. eff. leg room – accelerator	L34	42.2					
H Point to Heel point	H30	8.6					
H Point travel	L17	5.6					
Shoulder room	W 3	58.9		58.5	59.2		
Hip room	W 5	58.0			59.2		
Upper body opening to ground	H50	47.9			49.0	50.1	
REAR COMPARTMENT							
H Point couple distance	L50	31.0			33.2		
Effective head room	H63	36.4			37.3	39.9	
Min. effective leg room	L51	34.1			36.7		
H Point to Heel point	H31	10.6			11.4		
Min. knee room	L48	1.2			2.7		
Rear Compartment room	L 3	24.8			26.8	25.8	
Shoulder room	W 4	57.8			59.3		
Hip room	W 6	54.0			59.2		
Upper body opening to ground	H51	--			48.8	50.2	
LUGGAGE COMPARTMENT							
Usable luggage capacity cu ft	V 1	14.2			15.9	--	
Liftover height	H195	28.3 (a)		28.5	26.2(b)	Six: 26.8; V-8: 26.9	
Position of spare tire storage		Floor				Wheel well	
Method of holding lid open		Torsion bar				--	
STATION WAGON – THIRD SEAT							
Shoulder Room	W85					49.2	
Hip room	W86					44.6	
Effective leg room	L86					31.2	
Effective head room	H86					35.3	
Seat facing direction						Rear	
STATION WAGON – CARGO SPACE							
Cargo length at floor – front seat	L202					94.3	
Cargo length at belt – front seat	L204					84.2	
Cargo width – Wheelhouse	W201					48.5	
Opening width at belt	W204					49.8	
Maximum cargo height	H201					31.6	
Rear opening height	H202					Door: 28.4; Gate: 27.0	
Cargo volume index (cu. ft.) $\frac{W4 \times L204 \times H201}{1728}$	V2					91.3 (c)	

(a) V-8: 28.5; Super Bee: 29.4

(b) V-8: 26.4

(c) Concealed cargo area for 2-seat station wagon: 9.0 cu. ft.

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-14-70 REVISED (*)12-28-70

POWER TEAMS

(Indicate whether standard or optional)

(Max. bhp (brake horsepower) and max. torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.)

Except Station Wagons

MODEL AVAILABILITY		ENGINE					TRANSMISSION	AXLE RATIO (Std. first) (Indicate A/C ratio) (a)
		Displ. cu. in.	Carburetor	Compr. Ratio	BHP @ RPM	Torque @ RPM		
6-Cyl	Std L,H	225	1,1-V	8.4	145 @ 4000	215 @ 2400	Manual 3-Speed	3.21*,3.55*,3.23
							Automatic	2.94,3.21*,3.23,3.55*
V-8	Std L,H,P	318	1,2-V	8.6	230 @ 4400	320 @ 2000	Manual 3-Speed	2.94,3.21*,3.23,3.55*
							Automatic	2.71*,2.94**,3.21*,3.23,3.55*
	Opt L,H,P	383	1,2-V	8.5	275@ 4400	375@ 2800	Automatic	2.45*,2.76*,2.94**,3.23
	Opt L,H,P Std M		1,4-V		300 @ 4800	410 @ 3400	Manual 3,4-Speed	3.23,3.55**,3.91**
							Automatic	3.23,2.76*,3.55**,3.91**
	Opt M,S	426	2,4-V	10.2	425 @ 5000	490 @ 4000	Manual 4-Speed	3.54**,4.10**
							Automatic	3.23,3.55**,4.10**
	Std S Opt M, P-29	440	1,4-V	9.5	370 @ 4600	480 @ 3200	Manual 4-Speed	3.54**,4.10**
							Automatic	3.23,3.55**,4.10**
	Opt M,S		3,2-V	10.3	385 @ 4700	490 @ 3200	Manual 4-Speed	3.54**,4.10**
							Automatic	3.23,3.55**,4.10**

Station Wagons

6-Cyl	Std L, H-45	225	1,1-V	8.4	145 @ 4000	215 @ 2400	Manual 3-Speed	3.55*
							Automatic	3.23,3.55*
V-8	Std L,H,P	318	1,2-V	8.6	230 @ 4400	320 @ 2000	Manual 3-Speed	3.23,3.55*
							Automatic	2.94*,2.76*,3.23,3.55*
	Opt L,H,P	383	1,2-V	8.5	275@ 4400	375@ 2000	Automatic	2.76*,3.23
	Opt L,H,P		1,4-V		300 @ 4800	410 @ 3400	Manual 3,4-Speed	3.23
							Automatic	3.23,2.76*

(a) Sure-Grip available on all ratios except as noted. Axle ratios do not change when A/C is installed.

* SURE-GRIP NA

** SURE-GRIP only

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 12-28-70 REVISED (e)

POWER TEAMS

(Indicate whether standard or optional)

(Max. bhp (brake horsepower) and max. torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.)

EXCEPT STATION WAGONS

MODEL AVAILABILITY	ENGINE					TRANSMISSION	AXLE RATIO (Std. first) (Indicate A/C ratio) (a)
	Displ. cu. in.	Carburetor	Compr. Ratio	BHP @ RPM	Torque @ RPM		
Opt M,H-23	340	1,4-V	10.3	275 @ 5000	340 @ 3200	Manual 3,4-Speed	3.23,3.55**,3.91**
						Automatic	3.23,2.76*,3.55**,3.91**

(a) SURE-GRIP available on all ratios except as noted. Axle ratios do not change when A/C is installed.

* SURE-GRIP NA

** SURE-GRIP only

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-21-70 REVISED (e)

ENGINE – GENERAL

MODEL		225 CID	318 CID
Type, no. cyls., valve arr.		Six, In-line, OHV	90° V-8, OHV
Bore and stroke (nominal)		3.4 x 4.12	3.91 x 3.31
Piston displacement, cu. in.		225	318
Bore spacing (℄ to ℄)		(a)	4.46
No. system (front to rear)	L. Bank	--	1-3-5-7
	R. Bank	--	2-4-6-8
Firing order		1-5-3-6-2-4	1-8-4-3-6-5-7-2
Compres. ratio (nominal)		See Page 4	
Cylinder Head Combustion Chamber Volume (cc)		58.5	66.3
Cylinder Head Material		Cast iron	
Cylinder Block Material		Cast iron	
Cyl. Sleeve-Wet, dry, none		None	
Number of mtg. points	Front	Two	
	Rear	One	
Engine installation angle		Lateral: 0°06', inclined rear to front: 2°30' to 3°	
Taxable horsepower $\frac{D \cdot a^2 \times No.\ Cyl.}{2.5}$		27.7	48.9
Recommended fuel regular – premium		Regular	

ENGINE – PISTONS

Material		Aluminum alloy	
Description and finish		Closed slipper-type, steel strut elliptically turned, tin-plated	
Weight (piston only) oz.		16.4	20.9
Clearance (limits)	Top land	0.024 min.	0.018 min.
	Skirt Top	0.0005 to 0.0015	
	Skirt Bottom	-0.0005 to 0.0015	
Ring groove diameter	No. 1 ring	3.014	3.476
	No. 2 ring	3.014	3.476
	No. 3 ring	3.010	3.503
	No. 4 ring	--	

(a) 3.98 (1-2, 3-4, 5-6); 4.0 (2-3, 4-5)

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-21-70 REVISED (e)

MODEL	383 CID		426 CID	440 CID	
	1,2-V	1,4-V	Hemi	Hi-Perf	3,2-V

ENGINE – GENERAL

Type, no. cyls., valve arr.		90° V-8, OHV			
Bore and stroke (nominal)		4.25 x 3.38		4.25 x 3.75	4.32 x 3.75
Piston displacement, cu. in.		383		426	440
Bore spacing (℄ to ℄)		4.8			
No. system (front to rear)	L. Bank	1-3-5-7			
	R. Bank	2-4-6-8			
Firing order		1-8-4-3-6-5-7-2			
Compres. ratio (nominal)		See Page 4			
Cylinder Head Combustion Chamber Volume (cc)		85.7		173.2	85.7
Cylinder Head Material		Cast iron			
Cylinder Block Material		Cast iron			
Cyl. Sleeve-Wet,dry,none		None			
Number of mtg. points	Front	Two			
	Rear	One			
Engine installation angle		Lateral: 0°6' inclined rear to front: 2°30' to 3°			
Taxable horsepower $\frac{Dia^2 \times No.\ Cyl.}{2.5}$		57.8			59.7
Recommended fuel regular – premium		Regular		Premium	

ENGINE – PISTONS

Material		Aluminum alloy			
Description and finish		(a)		Forged, elliptically turned, tin plated	(a)
Weight (piston only) oz.		27.2		20.7	30.2
Clearance (limits)	Top land	0.022 min.			
	Skirt Top	0.00025 to 0.00125		0.0025 to 0.0035	0.00025 to 0.00125
	Skirt Bottom	(b)		0.0015 to 0.0035	(c)
Ring groove diameter	No. 1 ring	3.786		3.775	3.841
	No. 2 ring	3.786		3.785	3.841
	No. 3 ring	3.829		3.843	3.909
	No. 4 ring	--			

(a) Closed slipper-type, steel strut elliptically turned, tin-plated
(b) -0.00125 to 0.00125 for 383-2V
-0.00075 to 0.00125 for 383-4V
(c) -0.00075 to 0.00125 for 440 Hi-Perf
-0.00125 to 0.00075 for 440-3,2V

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MODEL 340 CID

ENGINE – GENERAL

Type, no. cyls., valve arr.		90° V-8, OHV
Bore and stroke (nominal)		4.04 x 3.31
Piston displacement, cu. in.		340
Bore spacing (℄ to ℄)		4.46
No. system (front to rear)	L. Bank	1-3-5-7
	R. Bank	2-4-6-8
Firing order		1-8-4-3-6-5-7-2
Compres. ratio (nominal)		See Page 4
Cylinder Head Combustion Chamber Volume (cc)		71.2
Cylinder Head Material		Cast iron
Cylinder Block Material		Cast iron
Cyl. Sleeve-Wet, dry, none		None
Number of mtg. points	Front	Two
	Rear	One
Engine installation angle		Lateral: 0°06' inclined rear to front: 2°30' to 3°
Taxable horsepower $\frac{Dia^2 \times No.\ Cyl.}{2.5}$		52.2
Recommended fuel regular – premium		Premium

ENGINE – PISTONS

Material			Aluminum alloy
Description and finish			Open slipper type
Weight (piston only) oz.			25.4
Clearance (limits)	Top land		0.020 min.
	Skirt	Top	0.0010 to 0.0020
		Bottom	0.0000 to 0.0020
Ring groove diameter	No. 1 ring		3.597
	No. 2 ring		3.597
	No. 3 ring		3.909
	No. 4 ring		--

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-21-70 REVISED (e)

MODEL			225 CID	318 CID	383 CID	
					1,2-V	1,4-V

ENGINE – RINGS

Function (top to bottom)	No. 1, oil or comp.		Compression		
	No. 2, oil or comp.		Compression		
	No. 3, oil or comp.		Oil		
	No. 4, oil or comp.		None		
Compression	Description - material, coating, etc.	#1	Cast iron, twist and raduis-faced, tin-plated	Cast iron, twist and radius faced, tin-plated	
		#2	Cast iron, reverse twist & taper, lubrite-coated		(a)
	Width		0.078		
	Gap		0.010 to 0.020	0.013 to 0.023	
Oil	Description - material, coating, etc.		3-piece abutment-type, stainless steel spacer-expander with chrome-plated segments		
	Width		0.188		
	Gap		Not Applicable		
Expanders			See Above		

ENGINE – PISTON PINS

Material			Carbon steel-carburizing grade			
Length			2.965	2.995	3.565	
Diameter			0.9008	0.9842	1.0936	
Type	Locked in rod, in piston, floating, etc.		Press-fit in rod	Floating	Press-fit in rod	
	Bushing	In rod or piston	None	Rod	None	
		Material	--	Bronze on steel	--	
Clearance	In piston		0.00045to0.00075	0.0000 to 0.005	0.00045 to 0.00075	
	In rod		(b)	0.0001 to 0.0006	(c)	0.0007 to 0.0014
Direction & amount offset in piston			Right 0.06		Right 0.09	

ENGINE – CONNECTING RODS

Material		Drop-forged steel			
Weight (oz.)		26.8	25.6	28.6	
Length (center to center)		6.699	6.123	6.358	
Bearing	Material & Type	Lead-base babbitt on steel	Bi-metal grid	Babbitt	Tri-metal
	Overall length	0.985	0.843	0.927	
	Clearance (limits)	0.0005 to 0.0025		0.0005 to 0.0025	0.0007 to 0.0032
	End play	0.006 to 0.012	(d)	0.009 to 0.017 (2 rods)	

(a) Cast iron, reverse twist and taper, tin-plated
(b) 0.00045 to 0.0014 interference
(c) 0.0007 to 0.0014 interference
(d) 0.006 to 0.014 (2 rods)

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MODEL			426 CID Hemi	440 CID Hi-Perf	440 CID 3,2-V
ENGINE – RINGS					
Function (top to bottom)	No. 1, oil or comp.		Compression		
	No. 2, oil or comp.		Compression		
	No. 3, oil or comp.		Oil		
	No. 4, oil or comp.		None		
Compression	Description - material, coating, etc.	#1	(a)	(b)	(a)
		#2	Cast iron, reverse twist and taper, tin-plated		
	Width		0.078		
	Gap		0.013 to 0.023		
Oil	Description - material, coating, etc.		3-piece abutment-type, stainless steel spacer-expander with chrome-plated segments		(c)
	Width		0.188		
	Gap		Not applicable		
Expanders			See above		
ENGINE – PISTON PINS					
Material			Carbon steel-carburizing grade		
Length			3.400	3.565	3.385
Diameter			1.0311	1.0936	
Type	Locked in rod, in piston, floating, etc.		Floating	Press-fit in rod	
	Bushing	In rod or piston	Rod	None	
		Material	Bronze on steel	--	
Clearance	In piston		0.0001 to 0.0006	0.00045 to 0.00075	
	In rod		0.0002 to 0.0007	0.0007 to 0.0014 interference	
Direction & amount offset in piston			Right 0.09		
ENGINE – CONNECTING RODS					
Material			Drop-forged steel		
Weight (oz.)			38.2	29.8	
Length (center to center)			6.861	6.768	
Bearing	Material & Type		Tri-metal		
	Overall length		0.927		
	Clearance (limits)		0.010 to 0.0035	0.0007 to 0.0032	
	End play		0.009 to 0.017 (2 rods)		

(a) Cast iron, twist and barrel-lap faced, moly-filled
(b) Cast iron, twist and radius faced, tin-plated
(c) 3-piece stainless steel spacer-expander with chrome-plated segments

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 12-28-70 REVISED (*)

MODEL			340 CID

ENGINE – RINGS

Function (top to bottom)	No. 1, oil or comp.		Compression
	No. 2, oil or comp.		Compression
	No. 3, oil or comp.		Oil
	No. 4, oil or comp.		None
Compression	Description - material, coating, etc.	#1	Cast iron, twist and barrel-lap faced, moly-filled
		#2	Cast iron, reverse twist and taper, lubrite coated
	Width		0.078
	Gap		0.013 to 0.023
Oil	Description - material, coating, etc.		3-piece abutment type, stainless steel, spacer-expander with chrome-plated segments
	Width		0.188
	Gap		Not applicable
Expanders			See above

ENGINE – PISTON PINS

Material			Carbon steel - carburizing grade
Length			2.995
Diameter			0.9842
Type	Locked in rod, in piston, floating, etc.		Floating
	Bushing	In rod or piston	Rod
		Material	Bronze on steel
Clearance	In piston		0.0000 to 0.0005
	In rod		0.0001 to 0.0006
Direction & amount offset in piston			Right 0.06

ENGINE – CONNECTING RODS

Material		Drop-forged steel
Weight (oz.)		26.7
Length (center to center)		6.123
Bearing	Material & Type	Tri-metal
	Overall length	0.843
	Clearance (limits)	0.0005 to 0.0030
	End play	0.006 to 0.014 (2 rods)

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MODEL			225 CID	318 CID	383 CID	
					1,2-V	1,4-V

ENGINE – CRANKSHAFT

Material			Drop-forged steel	Cast ductile iron	Drop-forged steel	
Vibration damper type			Non-adhesive, rubber, dynamic			
End thrust taken by bearing (No.)			Three			
Crankshaft end play			0.002 to 0.007			
Main bearing	Material & type		Lead-base babbitt on steel, removable, precision			
	Clearance		(a)		(b)	(a)
	Journal dia. and bearing overall length	No. 1	2.75 x 1.034	2.5 x 0.872	2.625 x 0.944	
		No. 2	2.75 x 1.034	2.5 x 0.872	2.625 x 0.944	
		No. 3	2.75 x 1.254	2.5 x 1.151	2.625 x 1.223	
		No. 4	2.75 x 1.034	2.5 x 0.872	2.625 x 0.944	
		No. 5	--	2.5 x 1.322	2.625 x 0.944	
		No. 6	--			
		No. 7	--			
	Dir. & amt. cyl. offset		None			
	No. bolts/main brg. cap		Two			
Crankpin journal diameter			2.187	2.125	2.38	

ENGINE – CAMSHAFT

Location			Right	Center of "V" above crankshaft	
Material			Hardenable cast iron, oil pump and distributor drive gear cast integrally		
Bearings	Material		Lead-base babbitt on steel		
	Number		Four	Five	
Type of Drive	Gear or chain		Chain		
	Crankshaft gear or sprocket material		Sintered iron (Super Oilite)		
	Camshaft gear or sprocket material		Nylon-coated aluminum		
	Timing chain	No. of links	50	68	50
		Width	0.88	0.63	0.75
		Pitch	0.50	0.375	0.50

(a) 0.0005 to 0.0025 specified; 0.0005 to 0.0015 desired
(b) 0.005 to 0.0025 specified; 0.005 to 0.0015 desired

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-21-70 REVISED (*)

ENGINE – CRANKSHAFT

MODEL			426 CID Hemi	440 CID Hi-Perf	440 CID 3,2-V
Material			Drop-forged steel		
Vibration damper type			Non-adhesive, rubber, dynamic		
End thrust taken by bearing (No.)			Three		
Crankshaft end play			0.002 to 0.007		
Main bearing	Material & type		(a)	(b)	All main bearings on steel
	Clearance		0.0015 to 0.0025	0.005 to 0.0025 specified (c)	
	Journal dia. and bearing overall length	No. 1	2.75 x 0.944		
		No. 2	2.75 x 0.944		
		No. 3	2.75 x 1.223		
		No. 4	2.75 x 0.944		
		No. 5	2.75 x 0.944		
		No. 6	--		
		No. 7	--		
	Dir. & amt. cyl. offset		None		
	No. bolts/main brg. cap		Four	Two	
Crankpin journal diameter			2.38		

ENGINE – CAMSHAFT

Location			Center of "V" above crankshaft		
Material			Hardenable cast iron, oil pump and distributor drive gear cast integrally		
Bearings	Material		Babbitt	Lead-base babbitt on steel	
	Number		Five		
Type of Drive	Gear or chain		Double-roller chain	Chain	Double-roller chain
	Crankshaft gear or sprocket material		Steel	Sintered iron (Super Oilite)	Steel
	Camshaft gear or sprocket material		Cast iron	Nylon-coated Aluminum	Cast iron
	Timing chain	No. of links	66	50	66
		Width	0.86	0.75	0.86
		Pitch	0.375	0.50	0.375

(a) Tri-metal: steel back, copper-lead, intermediate layer of high-lead overplate
(b) Lead-base babbitt on steel, removable, precision; tin alloy on steel (#3 main only)
(c) 0.0005 to 0.0015 desired

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 12-28-70 REVISED (•)

MODEL 340 CID

ENGINE – CRANKSHAFT

Material			Drop-forged steel
Vibration damper type			Non-adhesive, rubber, dynamic
End thrust taken by bearing (No.)			Three
Crankshaft end play			0.002 to 0.007
Main bearing	Material & type		Aluminum alloy on steel, removable, precision, except #5 lead-base babbitt on steel
	Clearance		0.0005 to 0.0025 specified; 0.0005 to 0.0015 desired
	Journal dia. and bearing overall length	No. 1	2.5 x 0.872
		No. 2	2.5 x 0.872
		No. 3	2.5 x 1.151
		No. 4	2.5 x 0.872
		No. 5	2.5 x 1.322
		No. 6	--
		No. 7	--
	Dir. & amt. cyl. offset		None
	No. bolts/main brg. cap		Two
Crankpin journal diameter			2.125

ENGINE – CAMSHAFT

Location			Center of "V" above crankshaft
Material			Hardenable cast iron, oil pump and distributor drive gear cast integrally
Bearings	Material		Lead-base babbitt on steel
	Number		Five
Type of Drive	Gear or chain		Double roller chain
	Crankshaft gear or sprocket material		Steel
	Camshaft gear or sprocket material		Cast iron
	Timing chain	No. of links	68
		Width	0.87
		Pitch	0.375

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-21-70 REVISED (e)

MODEL			225 CID	318 CID	383 CID	
					1,2-V	1,4-V
ENGINE – VALVE SYSTEM						
Hydraulic lifters (Std., opt., NA)			NA	Std		
Valve rotator, type (intake, exhaust)			Low-friction lock on exhaust			
Rocker ratio			1.5:1			
Operating tappet clearance (indicate hot or cold)	Intake		0.010 Hot	Hydraulic		
	Exhaust		0.020 Hot	Hydraulic		
Timing (based on top of ramp points)	Intake	Opens (°BTC)	16	10	18	21
		Closes (°ABC)	48	50	62	67
		Duration - deg.	244	240	260	268
	Exhaust	Opens (°BBC)	54	52	68	79
		Closes (°ATC)	10	16	20	25
		Duration - deg.	244	248	268	284
	Valve opening overlap		26		38	46
Intake	Material		SAE 1041			
	Overall length		4.77	4.97	4.86	
	Actual overall head dia.		1.62	1.78	2.08	
	Angle of seat & face deg		Seat: 44.5 to 45.0; Face: 45.0 to 45.5			
	Seat insert material		None			
	Stem diameter		0.372 to 0.373		0.3723 to 0.3730	0.3718 to 0.3725
	Stem to guide clearance		0.001 to 0.003		0.0010 to 0.0027	0.0015 to 0.0032
	Lift (@ zero lash)		0.406	0.372	0.425	0.450
	Outer spring press. & length	Valve closed (lb. @ in.)	63 @ 1.65	92 @ 1.65	125 @ 1.86	1.05 @ 1.86
		Valve open (lb. @ in.)	156 @ 1.26	189 @ 1.28	200 @ 1.42	234 @ 1.40
	Inner spring press. & length	Valve closed (lb. @ in.)	None			Surge damper
		Valve open (lb. @ in.)	None			Surge damper
Exhaust	Material		21-2			
	Overall length		4.80	5.00	4.89	
	Actual overall head dia.		1.36	1.50	1.74	
	Angle of seat & face deg		Seat: 44.5 to 45.0; Face: 47.0 to 47.5		Seat: 44.5 to 45.0; Face: 45.0 to 45.5	
	Seat insert material		None			
	Stem diameter		0.371 to 0.372		(a)	(b)
	Stem to guide clearance		0.002 to 0.004		(c)	(d)
	Lift (@ zero lash)		0.414	0.400	0.437	0.465
	Outer spring press. & length	Valve closed (lb. @ in.)	63 @ 1.65	92 @ 1.65	125 @ 1.85	1.05 @ 1.86
		Valve open (lb. @ in.)	156 @ 1.26	189 @ 1.25	200 @ 1.42	234 @ 1.40
	Inner spring press. & length	Valve closed (lb. @ in.)	None			Surge damper
		Valve open (lb. @ in.)	None			Surge damper

(a) Hot end: 0.3713 to 0.3720; Cold end: 0.3723 to 0.3730
(b) Hot end: 0.3708 to 0.3715; Cold end: 0.3718 to 0.3725
(c) Hot end: 0.0020 to 0.0037; Cold end: 0.0010 to 0.0027
(d) Hot end: 0.0025 to 0.0042; Cold end: 0.0015 to 0.0032

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-21-70 REVISED (e)

MODEL			426 CID Hemi	440 CID Hi-Perf	440 CID 3,2-V
ENGINE – VALVE SYSTEM					
Hydraulic lifters (Std., opt., NA)			Std		
Valve rotator, type (intake, exhaust)			None	Low-friction lock on exhaust	
Rocker ratio			1.5:1		
Operating tappet clearance (indicate hot or cold)	Intake		Hydraulic		
	Exhaust		Hydraulic		
Timing (based on top of ramp points)	Intake	Opens (°BTC)	36	21	
		Closes (°ABC)	68	67	
		Duration - deg.	284	268	
	Exhaust	Opens (°BBC)	80	79	
		Closes (°ATC)	24	25	
		Duration - deg.	284		
	Valve opening overlap		60	46	
Intake	Material		Silchrome XB	SAE 1041	
	Overall length		5.41	4.86	
	Actual overall head dia.		2.25	2.08	
	Angle of seat & face deg		Seat: 44.5 to 45.0; Face: 45.0 to 45.5		
	Seat insert material		None		
	Stem diameter		0.3085 to 0.3095	0.3718 to 0.3725	
	Stem to guide clearance		0.002 to 0.004	0.0015 to 0.0032	
	Lift (- zero lash)		0.490	0.450	
	Outer spring press. & length	Valve closed (lb. - in.)	115 @ 1.86	105 @ 1.86	115 @ 1.86
		Valve open (lb. - in.)	310 @ 1.37	234 @ 1.40	310 @ 1.37
	Inner spring press. & length	Valve closed (lb. - in.)	Surge damper		
		Valve open (lb. - in.)	Surge damper		
Exhaust	Material		21-4N (a)	21-2	
	Overall length		4.86	4.89	
	Actual overall head dia.		1.94	1.74	
	Angle of seat & face deg		Seat: 44.5 to 45.0; Face: 45.0 to 45.5		
	Seat insert material		None		
	Stem diameter		0.3075 to 0.3085	(b)	
	Stem to guide clearance		0.0030 to 0.0050	(c)	
	Lift (- zero lash)		0.480	0.465	
	Outer spring press. & length	Valve closed (lb. - in.)	115 @ 1.86	105 @ 1.86	115 @ 1.86
		Valve open (lb. - in.)	310 @ 1.37	234 @ 1.40	310 @ 1.37
	Inner spring press. & length	Valve closed (lb. - in.)	Surge damper	None	Surge damper
		Valve open (lb. - in.)	Surge damper	None	Surge damper

(a) Stellite-faced
(b) Hot end: 0.3708 to 0.3715; Cold end: 0.3718 to 0.3725
(c) Hot end: 0.0025 to 0.0042; Cold end: 0.0015 to 0.0032

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 12-28-70 REVISED (e)

MODEL				340 CID
ENGINE – VALVE SYSTEM				
Hydraulic lifters (Std., opt., NA)				Std
Valve rotator, type (intake, exhaust)				Low-friction lock on exhaust
Rocker ratio				1.5:1
Operating tappet clearance (indicate hot or cold)	Intake			Hydraulic
	Exhaust			Hydraulic
Timing (based on top of ramp points)	Intake	Opens (°BTC)		22
		Closes (°ABC)		66
		Duration - deg.		268
	Exhaust	Opens (°BBC)		74
		Closes (°ATC)		22
		Duration - deg.		276
	Valve opening overlap			44
Intake	Material			Silchrome XB
	Overall length			4.99
	Actual overall head dia.			2.02
	Angle of seat & face			Seat: 44.5 to 45.0; Face: 45.0 to 45.5
	Seat insert material			None
	Stem diameter			0.3715 to 0.3725
	Stem to guide clearance			0.0015 to 0.0035
	Lift (@ zero lash)			0.430
	Outer spring press. & length	Valve closed (lb. @ in.)		96 @ 1.65
		Valve open (lb. @ in.)		242 @ 1.21
	Inner spring press. & length	Valve closed (lb. @ in.)		Surge damper
		Valve open (lb. @ in.)		Surge damper
Exhaust	Material			21-4N
	Overall length			5.00
	Actual overall head dia.			1.60
	Angle of seat & face			Seat: 44.5 to 45.0; Face: 47.0 to 47.5
	Seat insert material			None
	Stem diameter			0.3705 to 0.3715
	Stem to guide clearance			0.0025 to 0.0045
	Lift (@ zero lash)			0.445
	Outer spring press. & length	Valve closed (lb. @ in.)		96 @ 1.65
		Valve open (lb. @ in.)		244 @ 1.20
	Inner spring press. & length	Valve closed (lb. @ in.)		Surge damper
		Valve open (lb. @ in.)		Surge damper

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-21-70 REVISED 12-28-70

MODEL	225 CID	318 CID	383 CID 1,2-V	383 CID 340 CID 1,4-V	426 Hemi	440 CID Hi-Per	440 CID 3,2-V

ENGINE – LUBRICATION SYSTEM

Type of lubrication (splash, pressure, nozzle)	Main bearings	Pressure
	Connecting rods	Pressure
	Piston pins	Metered jet spray
	Camshaft bearings	Pressure
	Tappets	Six-cylinder: splash; V-8: pressure
	Timing gear or chain	Jet
	Cylinder walls	Metered jet spray
Oil pump type		Rotary
Normal oil pressure (lb. - engine rpm)		45 to 65 @ 2000
Oil press. sending unit (elect. or mech.)		Electric
Type oil intake (floating, stationary)		Stationary
Oil filter system (full flow, part., other)		Full flow
Filter replacement (element, complete)		Complete
Capacity of c/case, less filter-refill (qt.)		4 / 6
Oil grade recommended (SAE viscosity and temperature range)		Consistently above +32..SAE 10W-30, SAE 20W-40, SAE 10W-40, SAE 20W-50, SAE 30 Occasionally as low as -10F..SAE 10W-30, SAE 10W-40 Range between +32F and -10F..SAE 10W, SAE 10W-30, SAE 10W-40 Consistently below +10F.....SAE 5W-20, SAE 5W-30
Engine Service Reqmt.		MS or SD

ENGINE – EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)		Single	Single with crossover	Dual			
Muffler No. & type (reverse flow, straight thru, separate resonator)		One, reverse		Two, reverse	(a)	Two, reverse	
Exhaust pipe dia. (O.D., wall thick.)	Branch	--	1.75x0.067	1.88x0.075	--		
	Main	1.88x0.067	2.00x0.067	2.25 x 0.075	2.50 x 0.075		
Tail pipe dia. (O.D. & wall thickness)		1.75x0.043	1.88x0.043	2.25 x 0.043			

(a) Two, reverse; Two resonators

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-21-70 REVISED (•)12-28-70

MODEL	225 CID	340 CID 318 CID	383 CID	
			1,2-V	1,4-V

ENGINE – FUEL SYSTEM

(See supplemental page for Details of Fuel Injection, Supercharger, etc. if used)

Induction type: Carburetor, fuel injection, supercharger.			Carburetor		
Fuel Tank	Refill capacity (U.S. gals.)		21		
	Filler location		Rear center except left rear fender on station wagon		
Fuel Pump	Type (elec. or mech.)		Mechanical		
	Locations		Right center	Right front	
	Pressure range		3.5 to 5	5 to 7	3.5 to 5
Vacuum booster (std., optional, none)			None		
Fuel Filter	Type		Fuel tank: plastic; Fuel line: paper		
	Locations		One in fuel tank, one in supply line		
Carburetor	Choke type		Automatic separate		
	Intake manifold heat control (exhaust or water)		Exhaust		
	Air cleaner type	Standard	Paper element		
		Optional	--		
	Idle speed (spec. neutral or drive)	Manual	750(a)	--	900 •
		Automatic	750	700(a)	800 •
	Neutral	Idle A/F mix.	14.0 to 14.4		

CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carburetors Make	Carburetors Model	No. Used and Type	Barrel Size
Six	225	Manual	Holley	R-4655A	1,1-V	1.69
		Automatic		R-4656A		
V-8	318	Manual	Carter	BBD-4957S	1,2-V	1.44
		Automatic		BBD-4958S		
			Rochester	7041180		
	383		Carter		1,2-V	1.56 •
		Automatic		BBD-4962S		
		Manual	Holley	R-6191A	1,4-V	P: 1.56 S: 1.75 •
		Automatic		R-4668A		
		Manual		R-6193A*		
		Automatic		R-4735A*		
	340	Manual	Carter	TQ-4972S	1,4-V	P: 1.38 • S: 2.25 •
		Automatic		TQ-4973S		

* Thru hood air intake
(a) 340 CID: 900

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-21-70 REVISED (a)

MODEL	426 Hemi	440 CID Hi-Perf	440 CID 3,2-V

ENGINE – FUEL SYSTEM

(See supplemental page for Details of Fuel Injection, Supercharger, etc. if used)

Induction type: Carburetor, fuel injection, supercharger.			Carburetor		
Fuel Tank	Refill capacity (U.S. gals.)		21		
	Filler location		Rear center except left rear fender on station wagon		
Fuel Pump	Type (elec. or mech.)		Mechanical		
	Locations		Right front		
	Pressure range		7.0 to 8.5	3.5 to 5	
Vacuum booster (std., optional, none)			None		
Fuel Filter	Type		Fuel tank: plastic; Fuel line: paper		
	Locations		One in fuel tank, one in supply line		
Carburetor	Choke type		(a)	Automatic separate	(b)
	Intake manifold heat control (exhaust or water)		Exhaust		
	Air cleaner type	Standard	Paper element		
		Optional	--		
	Idle speed (spec. neutral or drive)	Manual	900		
		Automatic	900	800	900
		Idle A/F mix.	13.7 to 14.1	14.0 to 14.4	

CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carburetors Make	Carburetors Model	No. Used and Type	Barrel Size
V-8	426		Carter	Front	2,4-V	P: 1.44 S: 1.69
		Manual		AFB-4971S		
		Automatic				
				Rear		
		Manual		AFB-4969S		
		Automatic		AFB-4970S		
	440	Manual	Carter	AVS-4967S	1,4-V	1.69
		Automatic		AVS-4968S		
			Holley	Front	3,2-V	1.75
		All		R-4671A		
				Rear		
		All		R-4672A		
				Center		1.50
		Manual		R-4669A		
		Automatic		R-4670A		

(a) Automatic on rear carburetor only
(b) Automatic on center carburetor only

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-21-70 REVISED (•) 12-28-70

ENGINE – COOLING SYSTEM

			225 CID	318 CID	340 CID	383 CID	426 CID Hemi	440 CID
MODEL								
Type system (pressure, pressure vented, atmospheric, other)			Pressure vented					
Radiator cap relief valve pressure			16					
Circulation thermostat	Type (choke, bypass)		Choke, pellet					
	Starts to open at	(°F)	185°					
Water pump	Type (centrifugal, other)		Centrifugal					
	GPM - 1000 pump rpm		--					
	Number of pumps		One					
	Drive (V-belt, other)		V-belt					
	Bearing type		Ball, integral shaft, permanently sealed					
By-pass recirculation type (inter., ext.)			External			Internal		
Radiator core type (cellular, tube and fin, other)			Tube and spacer					
Cooling system capacity	With heater (qt.)		13	16	15	14.5	15.5	
	Without heater (qt.)		12	15	14	13.5	14.5	
	Opt. equipment-specify (qt.) A/C		13	16.5	15		--	17
Water jackets full length of cyl. (yes, no)			No	Yes				
Water all around cylinder (yes, no)			Yes					
Radiator hose	Lower	Number and type (molded, straight)	One, molded					
		Inside diameter	1.50	1.75				
	Upper	Number and type (molded, straight)	One, molded					
		Inside diameter	1.50					
	By-pass	Number and type (molded, straight)	One, Straight	One, Molded	None			
		Inside diameter	0.68	0.80	--			
Fan	Number of blades & spacing		4	4	7			
	Diameter		17	18	18.5	18	18.5	
	Ratio-fan to crankshaft rev.		1.07:1	0.95:1			1.20:1	0.95:1
	Fan cutout type		Solid				Torque	Solid
	Bearing type		Ball, integral shaft, permanently sealed					
*Drive belts (indicate belt used by letter)	Fan		A	D	G	J	G	
	Generator or alternator		A	D	G	J	G	
	Water Pump		A	D	G	J	G	
	Power Steering		B	E	H	K	H	
	Air Conditioning		C	F	I	--	I	

* Drive Belt Dimensions	A	B	C	D	E	F	G	H	I	J	K
Angle of V deg	36	36	36	36	36	36	36	36	36	36	36
Nominal length (SAE)	57.0	40.0	53.0	47.5	38.0	54.26	46.5	42.5	60.0	45.0	39.38
Width	0.38	0.38	0.50	0.38	0.38	0.38	0.38	0.38	0.38	0.38	0.50

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-21-70 REVISED (e) 12-28-70

MODEL All Engines

VEHICLE EMISSION CONTROL

Exhaust Emission Control	Type (Air injection, engine modifications, other)			Engine Modifications; Cleaner Air System
	Air Injection Pump	Type		Not applicable
		Displacement		"
		Drive ratio		"
		Drive type		"
		Relief valve (type)		"
		Filter (describe)		"
	Air Injection System	Air distribution (head, manifold, etc.)		"
		Point of entry		"
		Injection tube i.d.		"
		Check valve type		"
		Backfire protection (type)		"
Crankcase Emission Control	Type (ventilates to atmos., induction system, other)		Standard	Induction system
			Optional	--
	Control Unit	Make and model		3577098
		Location		Cylinder head cover outlet
		Energy source (manifold vacuum, carburetor, other)		Manifold vacuum
		Control method (variable orifice, fixed orifice, other)		Variable orifice
	Complete system	Discharges (to intake manifold, other)		Intake manifold, at or below base of carburetor
		Air inlet (breather cap, other)		(a)
		Flame arrestor (screen, other)		Check valve
Evaporative Emission Control	Fuel Tank	Refill Capacity (U.S. gallons)		17
		Thermal expansion volume (cu. ft.)		1.8 gallon
		Pressure relief location (lbs.)		Filler cap: 25 to 35 inches of water
		Vacuum relief location (lbs.)		Filler cap: 5 to 14 inches of water
		Vapor-liquid separator type		Combined unit with thermal expansion tank, inside left rear wheelhouse (Except station wagon)
		Vapor vented to (crankcase, canister, other)		Crankcase
	Carburetor	Vapor vented to (crankcase, canister, other)		Crankcase
	Vapor Storage	Storage provision (crankcase, canister, other)		Crankcase
		Volume (cu. ft.)		225,318 CID: 1.5; 340,383: 1.6; 426,440: 1.7 •
		Control valve type		Crankcase PCV Valve

(a) Tube from carburetor air cleaner housing to crankcase air filter

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-21-70 REVISED (•) 12-28-70

MODEL	225 CID	340 318 CID	383 CID	426 CID Hemi	440 CID Hi-Perf, 3,2-V

ELECTRICAL – SUPPLY SYSTEM

Battery	Make and Model		2875951	2875320	2642969	
	Voltage Rtg. & Total Plates		12, 54	12, 66	12, 78	
	SAE Designation & Amp. Hr. Rtg.		46 amp	59 amp	70 amp	
	Location		Left front fender shield			
	Terminal grounded		Negative			
Alternator	Make		Chrysler			
	Model		3438172		3438176	3438172
	Type and rating		37 amp			
	Output at engine idle (neutral)		--			
	Ratio–Gen. to Cr/s rev.		2.70:1	2.55:1	2.12:1	2.55:1
Regulator	Make		Chrysler			
	Model		3438150			
	Type		Voltage control			
	Cutout relay	Closing voltage generator rpm	--			
		Reverse current to open	--			
	Regulated	Voltage	13.8 to 14.4 @ 80°F ambient			
		Current	--			
	Voltage test conditions	Temperature	80°F			
		Load	15 amp			
		Other	--			

ELECTRICAL – STARTING SYSTEM

Starting Motor	Make		Chrysler			
	Model		2875560			
	Rotation (drive end view)		Clockwise			
Motor control	Switch (solenoid, manual)		Solenoid			
	Starting procedure		(a)			
Motor Drive	Engagement type		Solenoid			
	Pinion meshes (front, rear)		Front			
	Number of teeth	Pinion	10			
		Flywheel Manual	122	130	172	143
		Flywheel Auto.	122	130		
	Flywheel tooth face width	Manual	0.340			
		Auto.	0.340			

(a) With transmission in "Neutral" or "Park", depress accelerator pedal to floor and release. If car is equipped with manual transmission, the clutch pedal must be held to the floor while starting engine. Turn ignition key to start position and release when engine starts. When engine is running smoothly, tap accelerator pedal to reduce fast idle speed.

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-21-70 REVISED (e) 12-28-70

ELECTRICAL - IGNITION SYSTEM - DISTRIBUTOR

MODEL		225 CID	318 CID	383 CID 1,2-V	383 CID 1,4-V
Breaker gap (in.)		0.017 to 0.023	0.014 to 0.019	0.016 to 0.021	
Cam angle (deg.)		41 to 46	30 to 34	28.5 to 32.5	
Breaker arm tension		17 to 20 oz			
Distributor	Manual	2875822	3438255	--	3438690 •
		3438440	3438453		
	Automatic	2875826	3438225	3438534	
		3438442	3438453	3438544	
Timing (a)	Manual	TDC		--	10° BTC •
	Automatic	TDC		10° BTC	12.5° BTC
				12.5° BTC	

(a) Transmission in neutral, crankcase degrees @ engine idle rpm (See Page 10)
Distributor solenoid disengaged

Distributor Model	CENTRIFUGAL ADVANCE Crankshaft Degrees at Engine RPM			VACUUM ADVANCE Crankshaft Deg. In. of Mercury	
	Start	Intermediate	Max.	Start	Max.
2875822	2 to 10 @ 1100	18.4 to 22.4 @ 1800	24 to 28 @ 4000	1 to 7 @ 10	10.5 to 15.25 @ 15
2875826	2 to 10 @ 1100	18.4 to 22.4 @ 1800	24 to 28 @ 4000	1 to 7 @ 7	10.5 to 15.25 @ 10
3438225	2 to 12 @ 1100	17 to 21 @ 1600	28 to 32 @ 4200	1.5 to 4.5 @ 12	8.5 to 21.5 @ 15
3438255	2 to 6 @ 1100	17 to 21 @ 1600	28 to 32 @ 4200	2 to 8 @ 10.5	16.5 to 21.5 @ 15
3438534	2 to 9 @ 1200	10 to 14 @ 1600	24 to 28 @ 4000	2 to 7 @ 9	16 to 20 @ 15
3438690	1 to 7 @ 1300	12 to 16 @ 1800	24 to 28 @ 4800	2 5o 8 @ 10.5	16 to 20 @ 15

California Only

3438440	1 to 7 @ 1600	16 to 21 @ 2400	24 to 28 @ 4400	1 to 7 @ 10	10.5 to 15.25 @ 15
3438442	1 to 7 @ 1600	16 to 21 @ 2400	24 to 28 @ 4400	1 to 7 @ 7	10.5 to 15.25 @ 10
3438453	0 to 8 @ 1200	16 to 21 @ 2000	28 to 32 @ 4200	2 to 8 @ 9.5	16 to 21 @ 15
3438544	1 to 7 @ 1400	10 to 15 @ 1800	24 to 28 @ 4000	2 to 8 @ 10.5	15 to 20 @ 15

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-21-70 REVISED (e)

MODEL	426 CID Hemi	440 CID Hi-Perf	440 CID 3,2-V

ELECTRICAL – IGNITION SYSTEM – DISTRIBUTOR

Breaker gap (in.)		0.014 to 0.019		
Cam angle (deg.)		27 to 32	28.6 to 32.5	27 to 32 both sets
Breaker arm tension		17 to 21.5 oz	17 to 20 oz	17 to 21.5 oz
Distributor	Manual	2875987	3438572	3438577
	Automatic	3438579	3438694	
Timing (a)	Manual	TDC	10° BTC	12.5° BTC
	Automatic	2.5° BTC	12.5° BTC	

(a) Transmission in neutral, crankshaft degrees @ engine idle rpm (See Page 10)
Distributor solenoid disengaged

Distributor Model	CENTRIFUGAL ADVANCE Crankshaft Degrees at Engine RPM			VACUUM ADVANCE Crankshaft Deg. In. of Mercury	
	Start	Intermediate	Max.	Start	Max.
2875987	0 to 9 @ 1300	24.4 to 28.4 @ 2100	28 to 16 @ 3200	0 to 7 @ 9	13.4 to 18.4 @ 13.5
3438572	0 to 7 @ 1200	9 to 13 @ 1600	16 to 20 @ 4400	1 to 8.6 @ 10.5	19.4 to 24 @ 15.5
3438577	2 to 6 @ 1400	9 to 13 @ 1900	9 to 13 @ 4400	2 to 8 @ 10.5	15 to 20 @ 15
3438579	0 to 8 @ 1200	19 to 25 @ 2500	26 to 30 @ 3200	0 to 7 @ 9	13.4 to 18.4 @ 13.5
3438694	1 to 8 @ 1400	10 to 14 @ 1800	16 to 20 @ 4400	1 to 8.6 @ 10.5	19.4 to 24 @ 15.5

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 12-28-70 REVISED (e)

MODEL 340 CID

ELECTRICAL – IGNITION SYSTEM – DISTRIBUTOR

Breaker gap (in.)		0.014 to 0.019
Cam angle (deg.)		Auto trans: 30 to 34; man trans: 27 to 32(1-set), 37 to 42(2-sets)
Breaker arm tension		Auto trans: 17 to 20; man trans: 17 to 21.5
Distributor	Manual	3438522
	Automatic	3438517
Timing (c)	Manual	5° BTC
	Automatic	5° BTC

(c) Transmission in neutral, crankshaft degrees @ engine idle rpm (see page 10) Distributor solenoid disengaged.

Distributor Model	CENTRIFUGAL ADVANCE Crankshaft Degrees at Engine RPM			VACUUM ADVANCE Crankshaft Deg. in. of Mercury	
	Start	Intermediate	Max.	Start	Max.
3438517	1 to 8 @ 1200	19 to 24 @ 2000	20 to 24 @ 4200	1 to 7 @ 9	14 to 20 @ 12.5
3438522	1 to 8 @ 1300	11 to 17 @ 1700	20 to 24 @ 4000	1 to 7 @ 7	14 to 20 @ 11

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-14-70 REVISED (•) 12-28-70

MODEL

			225 CID	318 CID	383 1,2-V	340 383 1,4-V	426 Hemi	440 CID Hi-Perf	440 CID 3,2-V
ELECTRICAL – IGNITION SYSTEM									
Type	Conventional – Std., Opt., N.A.		Std						
	Transistorized – Std., Opt., N.A.		NA						
	Other (specify)		--						
Coil	Make		Chrysler-Essex or Chrysler-Prestolite						
	Model		2444241				2444242		
	Amps	Engine stopped	3.0						
		Engine idling	1.9						
Spark Plug	Make & Model	Mopar	P-6-6P		P-3-6P	P-3-4P(e)	--		P-3-4P •
		Champion	N-14-Y		J-14Y	J-11Y(e)	N-10Y		J-11-Y •
	Thread (mm)		14 mm						
	Tightening torque (lb. ft.)		30 to 32						
	Gap		0.035						
Cable	Conductor type		Resistor						
	Insulation type		(a)	Synthetic rubber with Hypalon jacket					
	Spark plug protector		Hypalon	Silicon					

ELECTRICAL – SUPPRESSION

Locations & type	Resistance type spark plug and coil cables

ELECTRICAL – INSTRUMENTS AND EQUIPMENT

Speedometer	Type	In-line drive pointer
	Trip odometer (std. opt., N.A.)	No
Charge indicator – type		Ammeter
Temperature indicator – type		Electric thermal
Oil pressure indicator – type		Lights (b)
Fuel indicator – type		Electric thermal (c)
Windshield wiper	Type – Standard	Electric, two-speed
	Type – Optional	Electric, variable speed
Windshield washer	Type – Standard	Electric
	Type – Optional	--
Horn	Type	Four-inch sea shells
	Number used	Two (d)
	Amp draw (each)	4-6 amp
Other		Brake system and parking brake warning light

(a) Synthetic rubber with Neoprene jacket
(b) Rallye Cluster: electric thermal gage
(c) Low fuel warning light optional
(d) L Price Class: one standard, two horns optional
(e) Mopar spark plug NA 340 CID; Champion N-9Y only •

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-16-70 REVISED (e) 12-28-70

MODEL	225 CID	340 CID 318 CID	383 CID	426 Hemi 440 CID

DRIVE UNITS – CLUTCH (Manual Transmission)

Make & type		Auburn; Borg & Beck	Borg and Beck		
Type pressure plate springs		Coil			
Total spring load (lb.)		1375	1693(d)	2218	2563
No. of clutch driven discs		One			
Clutch facing	Material	Woven asbestos			
	Outside & inside dia.	9.25 x 6.00	10.5 x 6.5	11.0 x 6.5	11.0 x 7.0
	Total eff. area (sq.in.)	77	106.8	123.6	113.1
	Thickness	0.114	0.125	0.135	
	Engagement cushioning method	Two-piece cushion	Flat-wave springs		
Release bearing	Type & method of lubrication	Ball bearing, permanently lubricated			
Torsional damping	Methods: springs, friction material	Coil springs and friction washers			

DRIVE UNITS – TRANSMISSIONS

Manual 3-speed (std., opt. N.A.)	Std (a)		NA
Manual 4-speed (std., opt. N.A.)	NA (b)		Opt
Automatic (std., opt. N.A.)	Opt (c)		Std

DRIVE UNITS – MANUAL TRANS.

Number of forward speeds		3			4	
		225	318	340; 383 1,4-V		426 Hemi 440 CID
Transmission ratios	In first	2.95	3.08	2.55	2.47	2.44
	In second	1.83	1.70	1.49	1.77	
	In third	1.00			1.34	
	In fourth	--			1.00	
	In reverse	3.80	2.90	3.34	2.40	2.36
Synchronous meshing, specify gears		2,3	1,2,3		1,2,3,4	
Shift lever location		3-Speed: Steering column or floor 4-Speed: Floor or console				
Lubricant	Capacity (pt.)	6.5	4.75		7.5	
	Type recommended	DEXRON Automatic transmission fluid				
	SAE viscosity number — Summer	NA				
	SAE viscosity number — Winter	NA				
	SAE viscosity number — Extreme cold	NA				

(a) NA: 383 1,2-V
(b) Opt: 383 1,4-V
(c) Std: 383 1,2-V
(d) 340 CID: 2181

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-16-70 REVISED (•) 12-28-70

MODEL	225 CID	318 CID	383 CID 2-V	340, 383 4-V	426 Hemi	440 CID Hi-Perf; 3, 2-V •

DRIVE UNITS – AUTOMATIC TRANSMISSION

Trade name		TorqueFlite					
Type describe		Torque converter with automatically-operated planetary gear transmission					
Selector location		Lever: Steering column or console-mounted					
List gear ratios Selector Pattern and indicate which are used in each selector position		Reverse: 2.20 Drive : 2.45, 1.45, 1.00 2 : 2.45, 1.45 1 : 2.45					
Max. upshift speed–drive range		80	91	96	73	84	74
Max. kickdown speed–drive range		72	83	88	67	77	67
Torque convertor	Number of elements	Three					
	Max. ratio at stall	2.16:1		2.02:1	2.16:1		2.02:1
	Type of cooling (air, liquid)	Liquid					
	Nominal diameter	10.75		11.75	10.75		11.75
Lubricant	Capacity–refill (pt.)	17.0		19.0	16.3	16.8	19.0
	Type recommended	DEXRON Automatic transmission fluid					
Special transmission features		Part-throttle kickdown (3-2)				--	•

DRIVE UNITS – PROPELLER SHAFT

Number used		One					
Type (straight tube, tube-in-tube, internal-external damper, etc.)		Internal vibration absorber					
Outer diam. x length* x wall thickness	Manual 3-speed trans. 4-Door	3.00 x 57	3.25 x 53	--	3.25 x 53	--	•
	Manual 3-speed trans. 2-Door	3.00 x 55	3.25 x 51	--	3.25 x 51	--	•
	Manual 4-speed trans. 4-Door	--			3.25 x 53	--	
	Manual 4-speed trans. 2-Door	--			3.25 x 51	3.25 x 50	
	Overdrive transmission	NA					
(a) (b)	Automatic transmission 4-Door	3.00 x 57	3.25 x 57	3.25 x 53	3.25 x 53	--	•
	Automatic transmission 2-Door	3.00 x 55	3.25 x 51	3.25 x 51	3.25 x 51		•

* Center to center of universal joints, or to centerline of rear attachment.

(Continued)

(a) All wall thickness is 0.065 for all propeller shafts

(b) All lengths to nearest inch

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-17-70 REVISED (•) 12-28-70

MODEL	225 CID	318 CID	340 CID 383 CID	426 CID 440 CID

DRIVE UNITS – PROPELLER SHAFT (cont.)

Intermediate bearing	Type (plain, anti-friction)		None		
	Lubrication (fitting, prepack)		None		
Slip Yoke	Type		Sliding spline		
	Number of teeth		25	25 (a) 29 (b)	29
	Spline O.D.		1.156	1.156 (a) 1.325 (b)	1.325
Universal joints	Make and Mfg. No. Chrysler		7260	7260 (a) 7290 (b)	7290
	Number used		Two		
	Type (ball and trunnion, cross)		Cross		
	Rear attach. (u-bolt, clamp, etc.)		C-clamp		
	Bearing	Type (plain, anti-friction)	Anti-friction		
		Lubric. (fitting, prepack)	Prepack		
Drive taken through (torque tube or arms, springs)			Rear springs		
Torque taken through (torque tube or arms, springs)			Rear springs		

DRIVE UNITS – AXLE

Type (front, rear)			Rear		
Description Carrier Housing			Unitized	Separable	Unitized
Ring Gear			8-1/4 O.D.	8-3/4 O.D.	9-3/4 O.D.
Limited Slip differential, type			None	Friction bias	
Drive Pinion Offset			1.85	1.50	1.125
No. of differential pinions			2		4
Pinion adjustment (shim, other)			Shim	Washer	Shims
Pinion bearing adj. (shim, other)			Collapsible spacer	Shims	
Wheel bearing type			St. roller	Tapered roller	
Lubricant	Capacity (pt.)		4		5-1/2
	Type recommended		MIL-L-2105B 2933565		
	SAE viscosity number	Summer	Above -10°F ..... SAE 90		
		Winter	Between -10°F and -30°F ... SAE 80		
		Extreme cold	Below -30°F ..... SAE 75		

AXLE RATIO TOOTH COMBINATIONS

(See page 4 for axle ratio usage)

Axle ratio		2.45	2.71	2.76	2.94	3.21	3.23	3.54	3.55	3.91	4.10
No. of teeth	Pinion	20	17		16	14	13		11		10
	Ring gear	49	46	47	47	45	42	46	39	43	41
Ring Gear O.D.		8-1/4		8-3/4	8-3/4	8-1/4	8-3/4	9-3/4	8-3/4		9-3/4

(a) Automatic transmission
(b) Manual transmission

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-17-70 REVISED (•) 12-29-70

DRIVE UNITS – WHEELS

MODEL			225 CID LH-21,23,41 318 CID L-21	340, 383 1,4-V M-23	426, 440, 440 3,2-V MSP-23	340 H-23; 318 LHP-23,29,41; 383, 2V & 4V LHP-21,23,29,41	All Engines, Station Wagon •
Type & material			Disc, steel				
Rim (size & flange type)		Std.	14 x 5.0 J	14 x 6.0 JJ		14 x 5.5 JJ	
		Opt.	14 x 5.5 JJ 15 x 7.0 JJ	14 x 5.0 JJ 14 x 5.5 JJ 15 x 7.0 JJ	15 x 7.0 JJ		--
Attachment	Type (bolt or stud)		Stud				
	Circle diameter		4.5				
	Number and size		Five, 1/2-20 NF				

DRIVE UNITS – TIRES

MODEL							
Standard	Size, Ply, Load Range		E78x14 2B/2	F70x14 2B/2	G70x14 2B/2	F78x14 2B/2	H78x14 2B/2
	Type (bias, radial, etc.)		Bias with belt				
	Full rated Inflation Press.	Front	30	28	26	26	22
		Rear	30	28	26	26	32
	Rev./Mile at 45 mph		800	795	784	784	749
Optional	Size, Ply, Load Range		F78 x 14 F70 x 14 G78 x 14 G70 x 14 G60 x 15 (a) H78 x 14	F78 x 14 G78 x 14 G70 x 14 G60 x 15	G60 x 15 G78 x 14(c)	G70 x 14 G60 x 15 (b) H78 x 14 G78 x 14 F70 x 14	--

BRAKES – PARKING

Type of control		Foot-operated pedal, hand release lever
Location of control		Under left end of instrument panel
Operates on		Rear wheels
If separate from service brakes	Type (internal or external)	--
	Drum diameter	--
	Lining size (length x width x thickness)	--

(a) G60 x 15 NA with 225 CID
(b) G60 x 15 NA on LHP-41
(c) NA 426 CID

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-17-70 REVISED (e)

BRAKES – SERVICE

MODEL				225,318,340, 383 2 & 4-V Ex "M-23"; 45,46	426, 440 Hi-Perf, 440 3,2-V "M-23"; 45,46	45,46	All Exc 45,46
Type (drum) or (disc & no. of pistons)				Drum		Disc, one	
Self adjusting (std., opt., N.A.)				Std			
Special Valving	Type (proportion, delay, metering, other)			--		Front: metering; Rear : proportioning	
Power brake make & type (remote, int., etc.)		Std.		--		Tandem	
		Opt.		Integral		--	
Effective area (sq. in.) *				195.2	234.1	146.5	138.12
Gross lining area (sq. in.) **				195.2	234.1	146.5	138.12
Swept area (sq. in.) ***				314.2	380.1	376.4	357.98
Front to Rear Effectiveness Relationship				Front 60; Rear 40			
Drum	Diameter (nominal)	Front		10	11	--	
		Rear		10	11		10
	Type and material			Centrifuse or cast composite, cast iron		--	
Rotor	Outer working diameter			--		10.72	
	Inner working diameter			--		7.14	
	Working width			--		1.79	
	Material & type (vented/solid)			--		Vented; cast iron	
Wheel cylinder bore	Front			1.187		2.75	
	Rear			0.9375			
Master Cylinder	Bore			1.03 (a)			
	Stroke			1.00		1.145 (b)	
Pedal arc ratio				Manual: 6.64 Power: 3.18			
Line pressure at 100 lb. pedal load				800		1100	
Shoe Clearance	Front			No major adjustment required			
	Rear			"			
Anti-skid device type (std., opt., N.A.)				NA			
Brake lining	Bonded or riveted			Bonded			
	Front Wheel	Material		Molded asbestos			
		Size (length x width x thickness)	Prim. or outboard	8.46 x 2.5 x 0.19	9.31 x 3.00 x 0.19	10.13 x 0.44 (c)	
			Second. or inboard	11.06 x 2.5 x 0.24	11.97 x 3.00 x 0.24	10.13 x 0.44 (c)	
		Segments per shoe		One			
	Rear Wheel	Material		Molded asbestos			
		Size (length x width x thickness)	Prim. or outboard	8.46 x 2.5 x 0.19	9.31 x 2.5 x 0.19		8.46 x 2.5 x 0.19
			Second. or inboard	11.06 x 2.5 x 0.24	11.97 x 2.5 x 0.24		11.06 x 2.5 x 0.19
		Segments per shoe		One			

* Excludes rivet holes, grooves, chamfers, etc. ** Includes rivet holes, grooves, chamfers, etc.
*** Total swept area for four brakes. (Widest lining contact width for each brake x its contact circumference.)

(a) 426 CID: disc 1.125
(b) 426 CID: 1.135
(c) Area x thickness

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MODEL					21,23	41,45,46
STEERING						
Manual (std., opt., NA)					Std	
Power (std., opt., NA)					Opt	
Adjustable steering wheel (tilt, swing, other)		Type and description			Tilt	
		(std., opt., NA)			Opt (a)	
Wheel diameter		Manual			16.0	
		Power			16.0	
Turning diameter (feet)	Outside front	Wall to wall (l. & r.)			45.4	45.7 •
		Curb to curb (l. & r.)			42.1	43.0 •
	Inside rear	Wall to wall (l. & r.)			25.8	26.0 •
		Curb to curb (l. & r.)			25.9	26.7 •
Manual	Gear	Type			Recirculating ball	
		Make			Chrysler	
		Ratios	Gear		24.0:1	
			Overall		28.6:1	
	No. wheel turns (stop to stop)				5.3	
Power	Type (coaxial, linkage, etc.)				Integral	
	Make				Chrysler	
	Gear	Type			Recirculating ball	
		Ratios	Gear		15.7:1	
			Overall		18.7:1	
	Pump driven by				Belt from crankshaft pulley	
	No. wheel turns (stop to stop)				3.5	
Linkage	Type				Parallelogram, trailing, equal length tie rods	
	Location (front or rear of wheels, other)				Rear	
	Drag link (trans. or longit.)				Transverse center link	
	Tie rods (one or two)				Two	
Steering Axis	Inclination at camber (deg.)				7.5 @ 0	
	Bearings (type)	Upper			Ball joint	
		Lower			Ball joint	
		Thrust			Oil impregnated metal	
Whl. Align. (range at curb wt. & preferred)	Caster (deg.)				Manual steering: -1/2±1/2 Power steering: +3/4±1/2	
	Camber (deg.)				Left: +1/2±1/4 Right: +1/4±1/4	
	Toe-in (outside track inches)				1/8 ±1/32	
Steering spindle & joint type					Ball joint	
Wheel Spindle	Diameter	Inner bearing			1.2494	
		Outer bearing			0.7494	
	Thread size				3/4-16 UNF-3A	
	Bearing type				Roller	

(a) Not offered R/T

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-18-70 REVISED (•) 12-29-70

MODEL	225 CID	340, 318, 383 2-V & 4-V	340, 383 4-V WM	426 Hemi 440 Hi-Perf 440 3,2-V	All 45,46 •

SUSPENSION – GENERAL

(See Supplement page for details on Air Suspension)

Provision for car leveling		Manual adjustment at torsion bar anchor bolt
Provision for brake dip control		By inclined upper control arms and asymmetrical rear springs
Provision for acc. squat control		Asymmetrical rear springs
Special provisions for car jacking		None
Shock absorber front & rear	Type	Direct
	Make	Chrysler
	Piston dia.	1.0 inch
Other special features		None

SUSPENSION – FRONT

Type and description		Independent, lateral, nonparallel control arms with torsion bars				
Spring	Type	Torsion bar				
	Material	Chromium alloy steel				
	Size (coil design height & I.D.; bar length x dia.)	41 x 0.86	41 x 0.88	41 x 0.90	41 x 0.92	41 x 0.86
	Spring rate (lb. per in.)	NA				
	Rate at wheel (lb. per in.)	95	102	111	118	95
Stabilizer	Type (link, linkless, frameless) Link	Opt		Std		
	Material & bar diameter	Spring steel, 0.88				•

SUSPENSION – REAR

Type and description		Parallel, longitudinal leaf				
Drive and torque taken through		Rear springs				
Spring	Type	Semielliptic, asymmetrical				
	Material	Chromium alloy steel				
	Size (length x width, coil design height & I.D.; bar length & dia.)	58 x 2-1/2				
	Spring rate (lb. per in.)	90		113	130	113
	Rate at wheel (lb. per in.)	110		138	150	138
	Mounting insulation type	Rubber				
	If leaf: No. of leaves	4-1/2			6 (a)	4-1/2
	If leaf: Shackle (comp. or tens.)	Compression				
Stabilizer	Type (link, linkless, frameless)	None				
	Material	--				
Track bar type		None				

(a) Right side: 5 plus 2 half leaves

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-18-70 REVISED (e)

MODEL	21	23 M,H	23 S,P	29	41	45	46

FRAME

Type and description (Separate frame, unitized frame, partially - unitized frame)	Unit construction

BODY – MISCELLANEOUS INFORMATION

Drs. hinged (front, rr.)	Front doors	Front				
	Rear doors	--			Front	
Type of finish (lacquer, enamel, other)		Buffable acrylic enamel				
Hood counterbalanced (yes, no)		Yes				
Hood release control (internal, external)		External				
Vehicle Indent. No. location		Left end instrument panel				
Engine No. location		Not applicable				
Theft protection - type		Pin tumbler key locks on ignition switch, doors, luggage compartment, lockable steering and transmission shift				
Vent window control method (crank, friction pivot)	Front	None				
	Rear	None				
Seat cushion type	Front	Formed wire	ZZ	Formed wire		
	Rear	Formed wire				
	3rd seat	--				Zig Zag
Seat back type	Front	Formed wire	ZZ	Formed wire		
	Rear	Formed wire			Coil	
	3rd seat	--				Coil
Windshield glass type (i.e., single curved - laminated plate)		Single curved laminated plate				
Side glass type (i.e., curved - tempered plate)		Curved heat treated safety sheet				
Backlight glass type (i.e., compound curved - tempered plate, three piece)		Single curved heat treated safety sheet				
Windshield glass exposed surface area		1324			1385	
Side glass exposed surface area		1355		1572	2954	
Backlight glass exposed surface area		865		937	624	
Total glass exposed surface area		3544		3894	4963	

ZZ: Zig Zag

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MAKE OF CAR DODGE CORONET/CHARGER MODEL YEAR 1971 DATE ISSUED 9-18-70 REVISED (e) 12-29-70

MODEL	All Models

CONVENIENCE EQUIPMENT

(Indicate whether standard, optional or NA on each series)

Power windows	Side windows	Opt
	Vent windows	NA
	Backlight or tailgate	Opt: Station Wagon
Power seats (specify type as well as availability)		NA
Reclining front seat back (R-L or both)		NA
Front seat head restrainer (R-L or both)		Std, both
Radios (specify type as well as availability)		AM; AM with stereo tape; AM/FM multiplex; AM/FM multiplex with stereo tape
[illegible]ear seat speaker		Opt
[illegible]wer antenna		NA
Clock		Opt, Std: R/T
Air conditioner (specify type and availability)		Optional: front unit with heater
Speed warning device		NA
Speed control device		Opt
Ignition lock lamp		Opt; Std: SE
Dome lamp		Std
Glove compartment lamp		Opt; Std: R/T & SE
Luggage compartment lamp		Opt; Std: SE
Underhood lamp		Opt: dealer installed
Courtesy lamp & map lamp		Opt: dealer installed
Map lamp		Opt; Std: P & S
Auto. trans. quad. lamp		Std: with automatic transmission
Cornering light lamp		NA
Shoulder belts		Std: front; Opt: rear
Tachometer		Opt
Rear window defogger		Opt
Remote control outside mirror		Opt

LAMP HEIGHT AND SPACING

			21, 23	29	41	45, 46
Height above ground to center of bulb or marker	Headlamp	Highest *	25.1		25.8	25.9
		Lowest	25.1		25.8	25.9
	Tail	Highest	21.2	22.3	19.5	29.2
		Lowest	21.2	22.3	19.5	29.2
	Sidemarker	Front	27.6		25.8	25.9
		Rear	25.2		23.3	32.5
Distance from C/L of car to center of bulb	Headlamp	Inside	21.16	21.81	20.84	
		Outside *	27.91	28.56	28.14	
	Tail	Inside	20.98	14.80	13.80	--
		Outside	27.40	26.82	26.64	34.50
	Directional	Front	24.88	24.88	22.62	24.88
		Rear	20.98; 27.40	14.80; 26.82	13.80; 26.64	34.50

* If single headlamps are used enter here.

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MAKE OF CAR DODGE CORONET **MODEL YEAR** 1971 **DATE ISSUED** 9-18-70 **REVISED** (•)1-12-71

VEHICLE WEIGHTS

Model	CURB WEIGHT * POUNDS			% PASS. WEIGHT DISTRIBUTION				LIQUID WEIGHT	
				Pass. In Front		Pass. In Rear			
	Front	Rear	Total	Front	Rear	Front	Rear	Fuel	Coolant
6 Cylinder Models									
CORONET									
4-Door Sedan	1810	1575	3385	48.7	51.3	20.4	79.6	126	29
Station Wagon 2-Seat	1725	2115	3840	48.7	51.3	20.4	79.6	120	29
CORONET CUSTOM									
4-Door Sedan	1805	1575	3380	48.7	51.3	20.4	79.6	126	29
Station Wagon 2-Seat	1725	2110	3835	48.7	51.3	20.4	79.6	120	29
8 Cylinder Models									
CORONET									
4-Door Sedan	1860	1595	3455	48.7	51.3	20.4	79.6	126	36
Station Wagon 2-Seat	1775	2125	3900	48.7	51.3	20.4	79.6	120	36
CORONET CUSTOM									
4-Door Sedan	1855	1595	3450	48.7	51.3	20.4	79.6	126	36
Station Wagon 2-Seat	1775	2125	3900	48.7	51.3	20.4	79.6	120	36
Station Wagon 3-Seat	1770	2195	3965	48.7	51.3	20.4	79.6	120	36
CORONET BROUGHAM									
4-Door Sedan	1865	1605	3470	48.7	51.3	20.4	79.6	126	36
CORONET CRESTWOOD									
Station Wagon 2-Seat	1785	2135	3920	48.7	51.3	20.4	79.6	120	36
Station Wagon 3-Seat	1780	2200	3980	48.7	51.3	20.4	79.6	120	36

*Reference – SAE Aerospace-Automotive drawing standards, Section E 1.02 (d).

Curb weight is the weight of a standard car with standard equipment, plus coolant, oil, and fuel.

NOTE: All curb weights include automatic transmission.

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MAKE OF CAR DODGE CHARGER MODEL YEAR 1971 DATE ISSUED 9-18-70 REVISED (•) 1-12-71

VEHICLE WEIGHTS

Model	CURB WEIGHT * POUNDS			% PASS. WEIGHT DISTRIBUTION				LIQUID WEIGHT	
				Pass. In Front		Pass. In Rear			
	Front	Rear	Total	Front	Rear	Front	Rear	Fuel	Coolant
6 Cylinder Models									
CHARGER									
2-Door Coupe	1815	1520	3335	47.6	52.4	20.6	79.4	126	29
2-Door Hardtop	1820	1535	3355	47.6	52.4	20.6	79.4	126	29
8 Cylinder Models									
CHARGER									
2-Door Coupe	1865	1535	3400	47.6	52.4	20.6	79.4	126	36
2-Door Hardtop	1870	1555	3425	47.6	52.4	20.6	79.4	126	36
CHARGER SUPER BEE									
2-Door Hardtop	2085	1635	3720	47.6	52.4	20.6	79.4	126	32
CHARGER 500									
2-Door Hardtop	1865	1580	3445	47.6	52.4	20.6	79.4	126	36
CHARGER R/T									
2-Door Hardtop	2125	1665	3790	47.6	52.4	20.6	79.4	126	34
CHARGER SE									
2-Door Special	1915	1585	3500	47.6	52.4	20.6	79.4	126	36

*Reference – SAE Aerospace-Automotive drawing standards, Section E 1.02 (d).

Curb weight is the weight of a standard car with standard equipment, plus coolant, oil, and fuel.

NOTE: All curb weights include automatic transmission.

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MAKE OF CAR DODGE CORONET MODEL YEAR 1971 DATE ISSUED 9-18-70 REVISED (•) 1-12-71

OPTIONAL EQUIPMENT WEIGHTS

Equipment Differential Weights	WEIGHT POUNDS Front	Rear	Total	Remarks
Air Conditioning	104	0	104	225 CID
Air Conditioning	105	0	105	318 CID
Air Conditioning	94	1	95	383 CID 1,2-V
Air Conditioning	106	0	106	383 CID 1,4-V and 440 CID
Power Steering	44	0	44	225 CID and 318 CID
Power Steering	42	0	42	383 CID and 440 CID
Power Brakes	8	1	9	
Power Windows	7	13	20	Sedans and Suburbans
Radio	5	2	7	
Undercoat	10	25	35	4-Door Sedans
Undercoat	7	13	20	Suburbans
3-Speed Manual Trans	-14	-8	-22	225 CID with Column Shift
3-Speed Manual Trans	17	10	27	318 CID with Column Shift

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MAKE OF CAR DODGE CHARGER MODEL YEAR 1971 DATE ISSUED 9-18-70 REVISED (e)1-12-71

OPTIONAL EQUIPMENT WEIGHTS

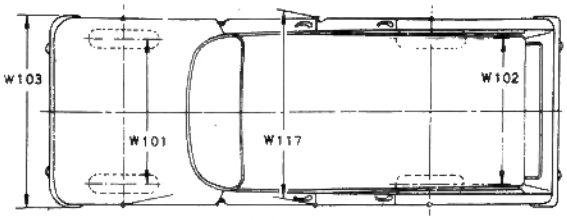
Equipment Differential Weights	WEIGHT POUNDS Front	Rear	Total	Remarks
Air Conditioning	104	0	104	225 CID
Air Conditioning	105	0	105	318 CID
Air Conditioning	94	1	95	383 CID 1,2-V
Air Conditioning	106	0	106	383 CID 1,4-V and 440 CID
Power Steering	44	0	44	225 CID and 318 CID
Power Steering	42	0	42	383 CID and 440 CID
Power Brakes	8	1	9	
Power Windows	5	10	15	2-Door Hardtop
Radio	5	2	7	
Undercoat	10	25	35	
3-Speed Manual Trans	-14	-8	-22	225 CID with Column Shift
3-Speed Manual Trans	17	10	27	318 CID with Column Shift
4-Speed Manual Trans	28	9	37	Super Bee
4-Speed Manual Trans	45	58	103	Charger R/T
340 CID 4-V	-105	6	-99	with Automatic Transmission - Super Bee
383 CID 2-V	158	3	161	with Automatic Transmission
383 CID 1,4-V	175	40	215	with Automatic Transmission
426 CID 2,4-V	195	30	225	with Automatic Transmission - Super Bee
426 CID 2,4-V	140	3	143	with Automatic Transmission - Charger R/T

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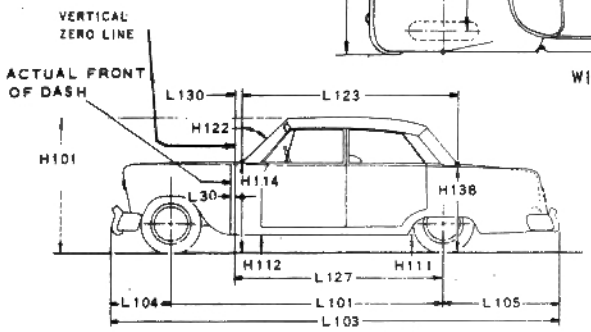
CAR AND BODY DIMENSIONS

KEY SHEET

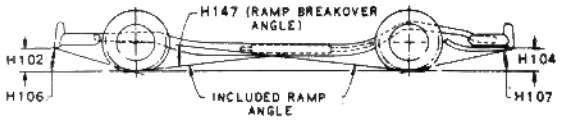
EXTERIOR CAR AND BODY DIMENSIONS



WIDTH

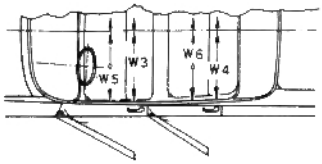


LENGTH & HEIGHT

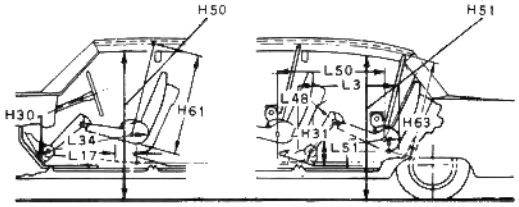


GROUND CLEARANCE

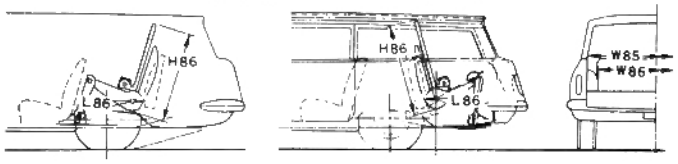
INTERIOR CAR AND BODY DIMENSIONS



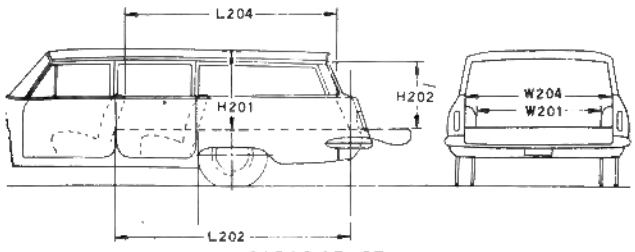
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FRONT COMPT. REAR COMPT.



THIRD SEAT



CARGO SPACE

AMA Specifications Form—Passenger Car

CAR AND BODY DIMENSIONS

KEY SHEET

DIMENSION DEFINITIONS

EXTERIOR WIDTH DIMENSIONS

W101 WHEEL TREAD – FRONT. Measured at centerline of tires with nominal camber, at ground.

W102 WHEEL TREAD – REAR. Measured at centerline of tires at ground.

W103 MAXIMUM OVERALL CAR WIDTH. Include bumpers, moldings, or sheet metal protrusions. Measured to outside of metal.

W117 MAXIMUM BODY WIDTH AT #2 PILLAR. Measured across body at #2 pillar, excluding hardware and applied moldings.

EXTERIOR LENGTH DIMENSIONS

L 30 VERTICAL ZERO LINE TO ACTUAL FRONT OF DASH. If actual Front of Dash is to the rear of Body Zero Line, it is identified by a minus (–) sign.

L101 WHEELBASE.

L103 OVERALL LENGTH. Include bumper guards if standard equipment.

L104 OVERHANG – FRONT. Measured from C/L of front wheels to front of car, including bumper guards if standard equipment.

L105 OVERHANG – REAR. Measured from C/L of rear wheels to rear of car, including bumper guards if standard equipment.

L123 BODY UPPER STRUCTURE LENGTH AT CAR CENTERLINE. The horizontal dimension from the Cowl Point to the Deck Point.

L127 VERTICAL ZERO LINE TO CENTERLINE OF REAR WHEELS. A horizontal dimension.

L130 VERTICAL ZERO LINE TO WINDSHIELD COWL POINT. The horizontal dimension from the vertical zero line to the theoretical intersection of extended windshield glass plane and normal cowl surface.

EXTERIOR HEIGHT DIMENSIONS

H101 OVERALL HEIGHT – DESIGN. Measured with the vehicle in Manufacturer's Design Weight attitude.

H114 COWL POINT TO GROUND. Measured at vehicle centerline.

H138 DECK POINT TO GROUND. Measured at vehicle centerline.

H112 ROCKER PANEL TO GROUND – FRONT. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at foremost point of rocker panel.

H111 ROCKER PANEL TO GROUND – REAR. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at front of rear wheel opening.

H122 WINDSHIELD SLOPE ANGLE. The angle between a vertical line and the windshield surface at car centerline. On compound-curved windshields the chord of the arc is used and limited to that section of the windshield comprehended by an 18-inch chord.

GROUND CLEARANCE DIMENSIONS

H102 BUMPER TO GROUND – FRONT. Minimum dimension, includes bumper guards.

H104 BUMPER TO GROUND – REAR. Minimum dimension, includes bumper guards.

H106 ANGLE OF APPROACH. The angle between ground and a line tangent to the front tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.

H107 ANGLE OF DEPARTURE. The angle between ground and a line tangent to the rear tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, tail pipe, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.

H147 RAMP BREAKOVER ANGLE. The supplement of included ramp angle (180° minus included ramp angle) over which car can pass without interference; measured with car sitting on a level surface, using lines tangent to arcs of front and rear static loaded radii and intersecting at point on underside of car which defines the smallest angle.

H156 MINIMUM RUNNING GROUND CLEARANCE. Location of measurement on the car is to be clearly recorded.

FRONT COMPARTMENT DIMENSIONS

H 61 EFFECTIVE HEAD ROOM – FRONT. The dimension from H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.

L 34 MAXIMUM EFFECTIVE LEG ROOM – ACCELERATOR. Measured along a diagonal line from the Manikin ankle pivot center to the H Point plus a constant of 10.0 inches. For treadle type accelerator pedals, the leg room is measured with the Manikin's right foot on the accelerator pedal and the Manikin Heel Point at Accelerator Heel Point. All other types of accelerator pedals will be measured with the Manikin foot angle set at 87° and the shoe touching the pedal.

H 30 H POINT TO HEEL POINT – FRONT. The vertical dimension from the H Point to the Accelerator Heel Point.

L 17 H POINT TRAVEL. The horizontal dimension between the H Point in the most forward and rearward seat positions.

FRONT COMPARTMENT DIMENSIONS (Cont.)

W 3 SHOULDER ROOM – FRONT. The minimum lateral dimensions between the door garnish moldings or nearest interference, measured at the H Point station.

W 5 HIP ROOM – FRONT. The lateral dimension through the H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction if such construction exists.

H 50 UPPER BODY OPENING TO GROUND – FRONT. The vertical dimension from a point on the trimmed body opening to the ground, measured at the H Point station.

REAR COMPARTMENT DIMENSIONS

L 50 H POINT COUPLE DISTANCE. The horizontal dimension from the front seat H Point to the rear seat H Point.

H 63 EFFECTIVE HEAD ROOM – REAR. The dimension from the H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.

L 51 MINIMUM EFFECTIVE LEG ROOM – REAR. Measured along a diagonal line from the ankle pivot center to the H Point plus a constant of 10.0 inches, with the foot positioned to the nearest interference between the seat structure and toe, instep or lower leg.

H 31 H POINT TO HEEL POINT – REAR. The vertical dimension from the H Point to the Manikin Heel Point on the depressed floor covering.

L 48 MINIMUM KNEE ROOM – REAR. The minimum dimension from the Manikin knee pivot center to the back of the front seat back.

L 3 REAR COMPARTMENT ROOM. The horizontal dimension from the back of front seat to front of rear seat back at height tangent to the top of rear seat cushion.

W 4 SHOULDER ROOM – REAR. The minimum lateral dimension between the door garnish molding or nearest interference. Measured at H Point station.

W 6 HIP ROOM – REAR. The lateral dimension through H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction when such construction exists.

H 51 UPPER BODY OPENING TO GROUND – REAR. The vertical dimension from a point on the trimmed body opening to the ground, measured 13.0 inches forward of the H Point.

LUGGAGE COMPARTMENT DIMENSIONS

V 1 LUGGAGE CAPACITY – USABLE. The total luggage compartment luggage capacity in cubic feet with the tire and tools in place.

H195 LIFTOVER HEIGHT. Vertical dimension from the highest point on the luggage compartment lower opening to ground, excluding corner radii.

STATION WAGON – THIRD SEAT DIMENSIONS

W 85 SHOULDER ROOM – THIRD SEAT. The minimum lateral dimension between the door garnish moldings or nearest interference. Measured at H Point station.

W 86 HIP ROOM – THIRD SEAT. The lateral dimension through H Point to trimmed surfaces.

L 86 EFFECTIVE LEG ROOM – THIRD SEAT. Measured along a diagonal line from ankle pivot center to H Point plus a constant of 10.0 inches. With rear-facing third seat, foot is positioned in foot well or to nearest interference with rear end or rear closure.

H 86 EFFECTIVE HEAD ROOM – THIRD SEAT. The dimension from H Point to the headlining, plus a constant of 4.0 inches. Measured along a line 8° to rear of vertical.

STATION WAGON – CARGO SPACE DIMENSIONS

L202 CARGO LENGTH AT FLOOR – FRONT SEAT. The horizontal dimension, measured at the floor level from the rear of the front seat back to the normal inside limiting interference on the tailgate, on the car centerline.

L204 CARGO LENGTH AT BELT – FRONT SEAT. The horizontal dimension measured from the top rear of front seat back to a vertical extension line from the normal inside limiting interference at the top of the tailgate, on the car centerline.

W201 CARGO WIDTH – WHEELHOUSE. The minimum horizontal dimension, measured between wheelhousings at floor level.

W204 OPENING WIDTH AT BELT. The minimum horizontal dimension, measured between the nearest normal inside limiting interferences of the rear opening at the top of the tailgate.

H203 MAXIMUM CARGO HEIGHT. The maximum vertical dimension, measured from the top of the floor covering to the headlining, on the car centerline.

H202 REAR OPENING HEIGHT. The vertical dimension measured from the top of the floor covering to the normal inside limiting interference at the top of the rear opening, on the car centerline, with both tail-and liftgates fully open.

V 2 CARGO VOLUME INDEX BEHIND FRONT SEAT. The total volume in cubic feet above the normal load floor and behind the front seat with the liftgate and tailgate closed.

$$\frac{W4 \times L204 \times H201}{1728}$$

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