

1971

AMA SPECIFICATIONS FORM

. . . Passenger Car

MANUFACTURER Chevrolet Motor Division General Motors Corporation	CAR NAME CAMARO	
MAILING ADDRESS Chevrolet Engineering Center 30003 Van Dyke Warren, Michigan 48090	MODEL YEAR 1971	ISSUED: 9/70 REVISED (•) 12/70

The information contained herein is prepared, distributed by, and is solely the responsibility of the automobile manufacturing company to whose products it relates. Questions concerning these specifications should be directed to the manufacturer whose address is shown above. This specification form was developed by automobile manufacturing companies under the auspices of the Automobile Manufacturers Association.

AMA Specifications Form—Passenger Car

TABLE OF CONTENTS

BODY MODEL	1
CAR AND BODY DIMENSIONS	2-3-27-28
POWER TEAMS	4
ENGINE	5-9
EXHAUST SYSTEM	9
FUEL SYSTEM	10
COOLING SYSTEM	11
VEHICLE EMISSION CONTROL	12
ELECTRICAL	13-15
DRIVE UNITS	16-18
TIRES AND WHEELS	19
BRAKES	19-20
STEERING	21
SUSPENSION – FRONT AND REAR	22
FRAME	23
BODY – MISCELLANEOUS INFORMATION	23
CONVENIENCE EQUIPMENT	24
LAMP HEIGHT AND SPACING	24
VEHICLE WEIGHTS	25
OPTIONAL EQUIPMENT WEIGHTS	26
INDEX	29

NOTES:

1. The General Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
2. UNLESS OTHERWISE INDICATED:
 - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
 - b. Nominal design dimensions are used throughout these specifications.

AMA Specifications Form—Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED (a) _____

BODY MODEL

Body type, number of passengers, and style names; use manufacturer's code for series & body style.

<u>CAMARO</u>	<u>L-6</u> <u>Engine</u>	<u>V-8</u> <u>Engine</u>
2-Door Sport Coupe, 4-Passenger	12387	12487

AMA Specifications Form—Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED (*)

CAR AND BODY DIMENSIONS

See Pages 27, 28 for SAE Dimension Definitions

(All dimensions in inches unless otherwise indicated)

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for:

4-Dr. Sedan, 2-Dr. H.T., 4-Dr. H.T., Convertible and Station Wagon.

MODEL	SAE Ref. No.	
		2-Door Sport Coupe

WIDTH

Track - Front	W101	61.3
Track - Rear	W102	60.0
Maximum overall car width	W103	74.4
Body width at No. 2 pillar	W117	---

LENGTH

Body "O" to front of dash	L 30	-1.2
Wheelbase	L101	108.0
Overall car length	L103	188.0
Overhang - front	L104	38.1
Overhang - rear	L105	41.9
Body upper structure length	L123	94.1
Body "O" line to C of rear wheel	L127	86.7
Body "O" line to w s cowl point	L130	8.4

HEIGHT

Passenger Distribution (front & rear)		2-2
Trunk/Cargo load (lbs.)		200
Overall height	H101	49.1
Cowl height	H114	35.3
Deck height	H138	
Rocker panel - front	To ground From front wheel C	6.7
Rocker panel - rear	To ground From rear wheel C	5.6
Windshield slope angle	H122	57.4

GROUND CLEARANCE

Bumper to ground - front	H102	19.2
Bumper to ground - rear	H104	14.4
Angle of approach	H106	22.3
Angle of departure	H107	12.3
Ramp breakover angle	H147	10.0
Min. running clearance (Specify)	H156	4.2 (a)

(a) Exhaust system to ground

AMA Specifications Form—Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED (#)

CAR AND BODY DIMENSIONS

See Pages 27, 28 for SAE Dimension Definitions
(All dimensions in inches unless otherwise indicated)

MODEL	SAE Ref. No.	
		2-Door Sport Coupe
FRONT COMPARTMENT		
Effective head room	H61	37.4
Max. eff. leg room — accelerator	L34	43.8
H Point to Heel point	H30	6.7
H Point travel	L17	5.0
Shoulder room	W 3	57.4
Hip room	W 5	53.3
Upper body opening to ground	H50	44.9
REAR COMPARTMENT		
H Point couple distance	L50	27.4
Effective head room	H63	36.1
Min. effective leg room	L51	30.7
H Point to Heel point	H31	8.4
Min. knee room	L48	44
Rear Compartment room	L 3	22.4
Shoulder room	W 4	54.4
Hip room	W 6	47.2
Upper body opening to ground	H51	- -
LUGGAGE COMPARTMENT		
Usable luggage capacity	V 1	6.4
Liftover height	H195	27.8
Position of spare tire storage		RH Corner - Flat
Method of holding lid open		Torsion Bars
STATION WAGON — THIRD SEAT		
Shoulder Room	W85	
Hip room	W86	
Effective leg room	L86	
Effective head room	H86	
Seat facing direction		
STATION WAGON — CARGO SPACE		
Cargo length at floor — front seat	L202	
Cargo length at belt — front seat	L204	
Cargo width — Wheelhouse	W201	
Opening width at belt	W204	
Maximum cargo height	H201	
Rear opening height	H202	
Cargo volume index (cu. ft.) W4 x L204 x H201 1728	V2	

AMA Specifications Form — Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED (*)12/70

POWER TEAMS

(Indicate whether standard or optional)

(Gross bhp (brake horsepower) and gross torque corrected to 60°F and 29.92 in. Hg atmospheric pressure.)

(Net bhp (brake horsepower) and net torque corrected to 85°F and 29.00 in. Hg atmospheric pressure.)

MODEL AVAILABILITY	ENGINE							TRANSMISSION	AXLE RATIO ** (Std. first) (Indicate A/C ratio) #		
	Displ. cu. in.	Corb	Compr. Ratio	BHP @ RPM		Torque @ RPM			"A"	"B"	"C"
				Gross	Net	Gross	Net				
12387	Turbo Thrft 250 L6 (Base)	One; 1-bbl	8.5:1	145 @ 4200	110 @ 3800	230 @ 1600	185 @ 1600	3-Spd. Manual (2.85:1 low)	3.08	-	-
								2-Spd. automatic*			
12487	Turbo Fire 307 V8 (Base)	One; 2-bbl	8.5:1	200 @ 4600	140 @ 4400	300 @ 2400	235 @ 2400	3-Spd. Manual (2.85:1 low)	3.08	-	-
								2-Spd. automatic*			
								3-Spd. automatic*	2.73	-	-
	Turbo Fire 350 V8 (L65)*	One; 2-bbl	8.5:1	245 @ 4800	165 @ 4000	350 @ 2800	280 @ 4200	4-Spd. Manual (2.54:1 low)	3.08	-	-
								3-Spd. automatic*	2.73	-	3.42
	Turbo Fire 350 V8 (L48)* (Z27)	One; 4-bbl	8.5:1	270 @ 4800	210 @ 4400	360 @ 3200	300 @ 2800	4-Spd. Manual (2.52:1 low)	3.42	-	-
								3-Spd. automatic*	3.08	-	-
	Turbo Fire 350 V8 (Z28)	One; 4-bbl	9.0:1	330 @ 5600	275 @ 5600	360 @ 4000	300 @ 4000	4-Spd. Manual (2.52:1 low)			
								4-Spd. Manual *			
								(2.20:1 low)	3.73	4.10	-
								H.D. 4-Spd. mnl *			
								(2.20:1 low)			
							3-Spd. automatic*				
	Turbo Jet V8 396 (402 c.i.) (LS3) (Z27)	One; 4-bbl	8.5:1	300 @ 4800	260 @ 4400	400 @ 3200	345 @ 3200	4-Spd. Manual (2.52:1 low)	3.42	-	-
								4-Spd. Manual *			
								(2.20:1 low)			
								3-Spd. automatic*			
	* - Optional								A-Standard		
	** - Positraction required for 3.73 & 4.10; Available optionally for all other ratios.								B-Performance Option		
									C-Trailer Option		

- Same ratios available optionally for A/C except 250-L6 & 350-V8 (Z28).

AMA Specifications Form—Passenger Car

MAKE OF CAR	CAMARO	MODEL YEAR	1971	DATE ISSUED	9/70	REVISED (•)
MODEL	Turbo - Thrift 250 L6 - 145 HP	Turbo - Fire 307 V8 - 200 HP	Turbo - Fire 350 V8 - 245 HP			

ENGINE - GENERAL

Type, no. cyls., valve arr.	In - line 6 OHV		90° V8 OHV	
Bore and stroke (nominal)	3.875 x 3.53		3.875 x 3.25	4.00 x 3.48
Piston displacement, cu. in.	250		307	350
Bore spacing (C to C)			4.40	
No. system (front to rear)	L. Bank	1-2-3-4-5-6	1-3-5-7	
	R. Bank	In - line	2-4-6-8	
Firing order	1-5-3-6-2-4		1-8-4-3-6-5-7-2	
Compres. ratio (nominal)	8.5:1			
Cylinder Head Combustion Chamber Volume (cc)	93.88		87.15	99.61
Cylinder Head Material	Cast alloy iron			
Cylinder Block Material	Cast alloy iron			
Cyl Sleeve-Wet,dry,none	None			
Number of mtg. points	Front	Two		
	Rear	One		
Engine installation angle	3° 16'			
Taxable $\frac{\text{Dia}^2 \times \text{No. Cyl.}}{\text{horsepower}}$ 2.5	36.0		48.0	51.2
Recommended fuel regular - premium	Regular			

ENGINE - PISTONS

Material	Cast aluminum alloy		
Description and finish	Flat head, notched; slipper skirt		Sump head; slipper skirt
Weight (piston only) oz.	20.24	22.00	21.50
Clearance (limits)	Top land	.0245 - .0335	.0235 - .0325
	Skirt Top	.0005 - .0015 (a)	.0005 - .0015 (b)
	Bottom		.0007 - .0017 (c)
Ring groove diameter	No. 1 ring	3.434 - 3.444	3.442 - 3.452
	No. 2 ring	3.434 - 3.444	3.442 - 3.452
	No. 3 ring	3.446 - 3.456	3.454 - 3.464
	No. 4 ring		3.582 - 3.592

(a) Measured from top of piston

(b) Measured 1.675 from top of piston

(c) Measured 1.56 from top of piston

AMA Specifications Form—Passenger Car

MAKE OF CAR	CAMARO	MODEL YEAR	1971	DATE ISSUED	9/70	REVISED (e)
MODEL	Turbo - Fire 350 V8 - 270 HP	Turbo - Fire 350 V8 330 HP	Turbo - Jet 396 V8 402 300 HP			

ENGINE - GENERAL

Type, no. cyls., valve arr.	90° V8 OHV		
Bore and stroke (nominal)	4.00 x 3.48		4.126 x 3.76
Piston displacement, cu. in.	350		402
Bore spacing (C to C)	4.40		4.84
No. system	L. Bank	1-3-5-7	
(front to rear)	R. Bank	2-4-6-8	
Firing order	1-8-4-3-6-5-7-2		
Compress. ratio (nominal)	8.5:1	9.0:1	8.5:1
Cylinder Head Combustion Chamber Volume (cc)	99.61	90.82	113.21
Cylinder Head Material	Cast alloy iron		
Cylinder Block Material	Cast alloy iron		
Cyl. Sleeve-Wet, dry, none	None		
Number of	Front	Two	
mtg. points	Rear	One	
Engine installation angle	3° 16'		
Taxable $\frac{\text{Dia}^2 \times \text{No. Cyl.}}{\text{horsepower}}$	2.5 51.2		54.5
Recommended fuel regular - premium			

ENGINE - PISTONS

Material	Cast aluminum alloy	Alum. impact extruded	Cast aluminum alloy
Description and finish	Sump head; slipper skirt	Flat head, notched; slipper skirt	Domed head; valve cutout
Weight (piston only) oz.	21.50	25.68	24.16
Clearance (limits)	Top land	.0235 - .0325	.0310 - .0370
	Skirt Top	.0007 - .0017 (a)	.0018 - .0028 (b)
	Bottom		
Ring groove diameter	No. 1 ring	3.546 - 3.556	3.649 - 3.659
	No. 2 ring	3.546 - 3.556	3.649 - 3.659
	No. 3 ring	3.582 - 3.592	3.678 - 3.688
	No. 4 ring		

(a) Measured 1.56 from top of piston

(b) Measured 1.878 from top of piston

AMA Specifications Form—Passenger Car

MAKE OF CAR	CAMARO		MODEL YEAR	1971	DATE ISSUED	9/70	REVISED (a)
MODEL	L6 250 145 HP	V8 307 200 HP	V8 350 245 HP	270 HP	330 HP	V8 396 300 HP	

ENGINE - RINGS

Function (top to bottom)	No. 1, oil or comp.	Compression				
	No. 2, oil or comp.	Compression				
	No. 3, oil or comp.	Oil				
	No. 4, oil or comp.	None				
Compression	Description - Upper material, coating, etc.	Cast alloy iron; barrel face (a)				
	Lower	Cast alloy iron; inside bevel; tapered face (b)				
	Width	(c)	(d)	(e)	(f)	
	Gap	.010 - .020	(g)		.010 - .020	
Oil	Description - material, coating, etc.	Multi - piece (2 rails and 1 spacer expander) Rails - steel, chrome plated OD; Expander - stainless steel				
	Width	.1870 - .1890 (assembled)				
	Gap	.015 - .055				
	Expanders	In oil ring assembly				

ENGINE - PISTON PINS

Material	Chromium steel			
Length	2.990 - 3.010		2.930 - 2.950	
Diameter	.9270 - .9273		.9895 - .9898	
Type	Locked in rod, in piston, floating, etc.	Locked in rod		
	Bush- ing	In rod or piston	None	
	Material			
Clearance	In piston	.00015 - .00025	(h)	(i)
	In rod			
Direction & amount offset in piston	Major thrust side .060		None	.060

ENGINE - CONNECTING RODS

Material	Drop forged steel			
Weight (oz.)	12.50	20.80	27.84	
Length (center to center)	5.695 - 5.705		6.130 - 6.140	
Bearing	Material & Type	Copper lead alloy (sintered) steel backed	Premium aluminum	
	Overall length	.807	.797	.847
	Clearance (limits)	.0007 - .0027	.0013 - .0035	.0009 - .0025
	End play	.009 - .014	.008 - .014	.015 - .023

(a) Chrome plated on L6 250, V8 307 and 350 (245 and 270 HP); Molybdenum inlay V8 350 (330 HP) and 396

(b) Wear resistant coating on L6 250, V8 307 and 350 (245 and 270 HP); Chrome plating on V8 350 (330 HP) and 396

(c) Upper .0775 - .0780; lower .0770 - .0780

(d) Upper .0775 - .0780; lower .0770 - .0775

(e) Upper .0770 - .0780; lower .0775 - .0780

(f) Upper and lower .0770 - .0780

(g) Upper .010 - .020; lower .013 - .025

(h) .00045 - .00055

(i) .00025 - .00035

AMA Specifications Form—Passenger Car

MAKE OF CAR	CAMARO	MODEL YEAR	1971	DATE ISSUED	9/70	REVISED (•)
MODEL	L6 250 145 HP	V8 307 200 HP	245 & 270 HP	V8 350 330 HP		V8 396 300 HP

ENGINE – CRANKSHAFT

Material	Cast nodular iron		Forged steel	Cast nod iron		
Vibration damper type	Rubber mounted inertia					
End thrust taken by bearing (No.)	7		5			
Crankshaft end play	.002 - .006		.006 - .010			
Main bearing	Material & type	Steel backed insert; copper lead alloy or premium aluminum lining selected for specific application				
	Clearance	.0003-.0029	(a)	(b)		
	Journal dia. and bearing overall length	No. 1	2.3004x.752	2.4502 x.752	2.4503x.752	2.7509x.992
		No. 2	2.3004x.752	2.4502 x.752	2.4503 x.752	2.7505x.992
		No. 3	2.3004x.752	2.4502 x.752	2.4503 x.752	2.7505x.992
		No. 4	2.3004x.752	2.4502 x.752	2.4503 x.752	2.7505x.992
		No. 5	2.3004x.752	2.4508 x1.177	2.4508x1.177	2.7505x1.252
		No. 6	2.3004x.752	None		
		No. 7	2.3004x.760	None		
	Dir. & amt. cyl. offset	None				
No. bolts/main brg. cap	14 & 7	10 & 5	16 & 5	10 & 5		
Crankpin journal diameter	1.999-2.000	2.099-2.100	2.0988-2.0998	2.199-2.200		

ENGINE – CAMSHAFT

Location	(c)	In block above crankshaft	
Material	Cast alloy iron		
Bearings	Material	Steel backed babbitt	
	Number	5	
Type of Drive	Gear or chain	Chain	
	Crankshaft gear or sprocket material	Steel sprocket	
	Camshaft gear or sprocket material	(d)	
	Timing chain	No. of links	46
		Width	.780
		Pitch	.500

(a) No. 1 - .0008-.0020

No. 2, 3 & 4 - .0011-.0023

No. 5 - .0017-.0033

(b) No. 1 - .0007-.0019

No. 2, 3 & 4 - .0013-.0025

No. 5 - .0019-.0035

(c) Above and to right of crankshaft

(d) Bakelite and fabric composition with steel hub

AMA Specifications Form—Passenger Car

MAKE OF CAR		CAMARO		MODEL YEAR	1971	DATE ISSUED	9/70	REVISED (•)	
MODEL		L6 250 145 HP	V8 307 200 HP	V8 350 245 & 270 HP	330 HP	V8 396 300 HP			
ENGINE - VALVE SYSTEM									
Hydraulic lifters (Std., opt., NA)		Standard			NA		Standard		
Valve rotator, type (intake, exhaust)		None							
Rocker ratio		1.75:1		1.50:1		1.70:1			
Operating tappet clearance (indicate hot or cold)	Intake	Zero			.020		Zero		
	Exhaust	Zero			.025		Zero		
Timing (based on top of ramp points)	Intake	Opens (-BTC)	16°	28°	42° 40'	28°			
		Closes (-ABC)	48°	72°	94° 20'	78°			
		Duration - deg.	244°	280°	317°	286°			
	Exhaust	Opens (+BBC)	46° 30'	78°	112° 50'	75°			
		Closes (+ATC)	17° 30'	30°	53° 23'	31°			
		Duration - deg.	244°	288°	346° 13'	286°			
Valve opening overlap		33° 30'		58°	96° 3'	59°			
Material		Alloy steel; aluminized face all engines except V8 307 & 350 (a)							
Overall length		4.902-4.922		4.870-4.889		5.215-5.235			
Actual overall head dia.		1.715-1.725		1.935-1.945		2.017-2.023		2.060-2.070	
Angle of seat & face		46° (seat); 45° (face)							
Seat insert material		None							
Stem diameter		.3410-.3417					.3715-.3722		
Stem to guide clearance		.0010-.0027							
Intake	Lift (- zero lash)		.3880		.3900		.4586		
	Outer spring press. & length	Valve closed (lb. in.)	56-64 @ 1.66		76-84 @ 1.70		69-81 @ 1.88		
		Valve open (lb. in.)	180-192 @ 1.27		194-206 @ 1.25		228-252 @ 1.38		
	Inner spring press. & length	Valve closed (lb. in.)	None		Spring Damper		26-34 @ 1.78		
		Valve open (lb. in.)	None		Spring Damper		81-99 @ 1.28		
	Material		High alloy steel, aluminized face (b)						
	Overall length		4.913-4.933		4.891-4.910		5.345-5.365		
	Actual overall head dia.		1.495-1.505		1.595-1.605		1.715-1.725		
Angle of seat & face		46° (seat); 45° (face)							
Seat insert material		None							
Stem diameter		.3410-.3417					.3713-.3720		
Stem to guide clearance		.0010-.0027							
Exhaust	Lift (- zero lash)		.3880		.4100		.4850		
	Outer spring press. & length	Valve closed (lb. in.)	56-64 @ 1.66		76-84 @ 1.70		69-81 @ 1.88		
		Valve open (lb. in.)	180-192 @ 1.27		194-206 @ 1.25		228-252 @ 1.38		
	Inner spring press. & length	Valve closed (lb. in.)	None		Spring Damper		26-34 @ 1.78		
		Valve open (lb. in.)	None		Spring Damper		81-99 @ 1.28		

(a) Head also aluminized on V8 396

(b) Head also aluminized on V8 350 (330 HP) and V8 396

AMA Specifications Form—Passenger Car

MAKE OF CAR	CAMARO		MODEL YEAR	1971	DATE ISSUED	9/70	REVISED (a)
MODEL	L6 250 145 HP	V8 307 200 HP	V8 350 245 HP	V8 350 270 HP	V8 350 330 HP	V8 396 300 HP	

ENGINE - LUBRICATION SYSTEM

Type of lubrication (splash, pressure, nozzle)	Main bearings	Pressure	
	Connecting rods	Pressure	
	Piston pins	Splash	
	Camshaft bearings	Pressure	
	Tappets	Pressure	
	Timing gear or chain	Nozzle	Centrifugally oiled from crankshaft bearing
	Cylinder walls	Splash	Pressure jet cross sprayed
Oil pump type	Gear		
Normal oil pressure (lb. / engine rpm)	40 PSI @ 2000 RPM		
Oil press. sending unit (elect. or mech.)	Electric		
Type oil intake (floating, stationary)	Stationary		
Oil filter system (full flow, part., other)	Full flow		
Filter replacement (element, complete)	Complete		
Capacity of c/case, less filter-refill (qt.)	4		
Oil grade recommended (SAE viscosity and temperature range)	20° F and above - 20W, 10W-30, 10W-40, 20W-40 0° to 60° F - 10W, 5W-30, 10W-30, 10W-40 Below 20° F - 5W, 5W-20, 5W-30		
Engine Service Reqmt. (MM, MS, etc.)	MS		

ENGINE - EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)	Single	Single with crossover	Dual exhaust with single muffler
Muffler No. & type (reverse flow, straight thru, separate resonator)	One, reverse flow		
Exhaust pipe dia. (O.D., wall thick.)	Branch	2.00x.082 (a)	None
	Main	2.00x.064	2.25x.082 (a)
Tail pipe dia. (O.D. & wall thickness)	2.00 x .069		2.00x.069

(a) Laminated

AMA Specifications Form—Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED (*) 12/70

MODEL	L6 250	V8 307	V8 350	V8 396
	145 HP	200 HP	245 HP 270 HP 330 HP	300 HP

ENGINE - FUEL SYSTEM

(See supplemental page for Details of Fuel Injection, Supercharger, etc. if used)

Induction type: Carburetor, fuel injection, supercharger.		Carburetor					
Fuel Tank	Refill capacity (U.S. gals.)	Approximately 17					
	Filler location	Behind hinged rear license plate					
Fuel Pump	Type (elec. or mech.)	Mechanical					
	Locations	Lower right front of engine					
	Pressure range *	4.00-5.00	5.50-7.00	7.50-9.00			
Vacuum booster (std., optional, none)		None					
Fuel Filter	Type	Fine mesh plastic strainer in gasoline tank and					
	Locations	paper filter (sintered bronze with V8 307) in carburetor inlet					
	Choke type	Automatic					
	Intake manifold heat control (exhaust or water)	Exhaust					
Carburetor	Air cleaner type	Standard	Thermostatically controlled; oil wetted paper element**				
		Optional	None				
	Idle speed (spec. neutral or drive)	Manual (N)	550	600	600	700	600
		Automatic (D)	550		550	700	600
	Idle A/F mix.	Not Specified					

CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carburetors		No. Used and Type	Barrel Size
			Make	Model		
12387	250	Manual	Rochester	7041017	One;	1.69
		Automatic		7041014	1-bbl	
12487	307	Manual	Rochester	7041101	One;	1.44
		Automatic		7041110	2-bbl	
	350	Manual	Rochester	7041113	One;	1.69
		Automatic		7041114	2-bbl	
	245hp	Manual	Rochester	7041203	One;	1.38 Prim.
		Automatic		7041202	4-bbl	2.25 Sec.
	330hp	Manual	Holley	3989021	One;	1.69 Prim.
		Automatic		3989022	4-bbl	1.69 Sec.
	396	Manual	Rochester	7041201	One;	1.38 Prim.
		Automatic		7041200	4-bbl	2.25 Sec.

* Shut off pressure - 1800 RPM at pump outlet

** V8 350 (330HP) & V8 396 - Dual air horns

AMA Specifications Form—Passenger Car

 MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED (*) 12/70

MODEL	L6 250 145 HP	V8 307 200 HP	V8 350 245 HP	270 HP	330 HP	V8 396 300 HP
-------	------------------	------------------	------------------	--------	--------	------------------

ENGINE—COOLING SYSTEM

Type system (pressure, pressure vented, atmospheric, other)	Pressure				
Radiator cap relief valve pressure	15 ± 1 PSI				
Circulation thermostat	Type (choke, bypass)	Choke			
	Starts to open at (°F)	192°-198°		177°-183°	192°-198°
Water pump	Type (centrifugal, other)	Centrifugal			
	GPM 1000 pump rpm	27 @ 2000	25 @ 2000		127 @ 2000
	Number of pumps	One			
	Drive (V-belt, other)	V-belt			
	Bearing type	Permanently lubricated double row ball			
By-pass recirculation type (inter., ext.)	Internal				External
Radiator core type (cellular, tube and fin, other)	Tube and center				
Cooling system capacity	With heater (qt.)	12	15	16	24
	Without heater (qt.)	11	14	15	23
	Opt. equipment-specify (qt.)	13	16	16	24
Water jackets full length of cyl. (yes, no)	Yes				
Water all around cylinder (yes, no)	Yes				
Radiator hose	Lower	Number and type (molded, straight)	One, molded		
		Inside diameter	1.75		1.88
	Upper	Number and type (molded, straight)	One, molded		
		Inside diameter	1.50		
	By-pass	Number and type (molded, straight)	None		One, molded
		Inside diameter	None		.725-.765
Fan	Number of blades & spacing	4 - staggered		5	4
	Diameter	17.62		18.00	17.62
	Ratio-fan to crankshaft rev.	1.165:1	.949:1	1.15:1	.949:1
	Fan cutout type	None			
	Bearing type	Double row ball			
* Drive belts (indicate belt used by letter)	Fan	A	C	F	
	Generator or alternator	A	C	F	
	Water Pump	A	C	F	
	Power Steering	B	D	G	H
	Air Conditioning	--	E	--	I

* Drive Belt Dimensions	A	B	C	D	E	F	G	H	I	J	K
Angle of V					38°-42°						
Nominal length (SAE)	37.30	48.50	44.25	36.00	54.50	45.75	35.00	41.00	58.00		
Width					.380						

AMA Specifications Form—Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED (*)

MODEL	L6 250, V8 307 V8 350 (245 & 270 HP) & V8 396	V8 350 330 HP
-------	---	------------------

VEHICLE EMISSION CONTROL

Type (Air injection, engine modifications, other)		Engine modifications	Air Injection	
Exhaust Emission Control	Air Injection Pump	Type	semi-articulated vane type	
		Displacement	19.3 cubic inch	
		Drive ratio	1.15:1	
		Drive type	Crankshaft pulley	
		Relief valve (type)	Diverter valve	
		Filter (describe)	centrifugal air cleaner	
	Air Injection System	Air distribution (head, manifold, etc.)	Manifold	
		Point of entry	Exhaust ports	
		Injection tube i.d.	.2565	
		Check valve type	Pressure plate type	
Backfire protection (type)		Diverter valve		
Type (ventilates to atmos., induction system, other)		Standard	Induction system	
		Optional	----	
Crankcase Emission Control	Control Unit	Make and model	A C Spark Plug	
		Location	Rocker cover-top rear L6 and left front V8	
		Energy source (manifold vacuum, carburetor, other)	Manifold vacuum	
		Control method (variable orifice, fixed orifice, other)	Variable orifice	
	Complete system	Discharges (to intake manifold, other)	Intake manifold	
		Air inlet (breather cap, other)	Carburetor air cleaner	
		Flame arrestor (screen, other)	Screen	
	Evaporative Emission Control	Fuel Tank	Refill Capacity (U.S. gallons)	18 Approximately
			Thermal expansion volume (cu. ft.)	.375
			Pressure relief location (lbs.)	.0904 PSI to 1.26 PSI
Vacuum relief location (lbs.)			.18 PSI to .51 PSI	
Vapor-liquid separator type			Stand Pipe	
Vapor vented to (crankcase, cannister, other)			Cannister	
Carbu- retor		Vapor vented to (crankcase, cannister, other)	--	
			--	
			--	
			--	
Vapor Storage	Storage provision (crankcase, cannister, other)	Cannister		
	Volume (cu. ft.) or capacity (grams)	45 approximately		
	Control valve type	Single vacuum operating stage valve		

AMA Specifications Form—Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED ^(*)

MODEL	L6 250 145 HP	V8 307 200 HP	V8 350 245 HP	V8 396 300 HP
-------	------------------	------------------	------------------	------------------

ELECTRICAL – SUPPLY SYSTEM

Battery	Make and Model		Delco-Remy 1980141		Delco-Remy 1980145	
	Voltage Rtg. & Total Plates		12 volts - 54 plates		12 volts - 66 plates	
	SAE Designation & Amp. Hr. Rtg.		45 amp hr@20 hr rate		61 amp hr @ 20 hr rate	
	Location		Right side of engine compartment			
Generator or Alternator	Terminal grounded		Negative			
	Make		Delco-Remy			
	Model		1100834		1100837	1100834
	Type and rating		Diode rectified - 37 amps			
	Output at engine idle (neutral)		13 amps			
	Ratio-Gen. to Cr/s rev.		2.53:1		2.15:1	2.53:1
	Make		Delco-Remy			
	Model					
Regulator	Type		Two unit vibrator			
	Cutout relay	Closing voltage generator rpm				
		Reverse current to open				
	Regu- lated	Voltage	13.8-14.8 @ 85° F			
		Current	---			
	Voltage test conditions	Temperature	Operating			
		Load	3-8 amperes			
		Other	None			

ELECTRICAL – STARTING SYSTEM

Starting Motor	Make		Delco-Remy		
	Model		1108365	1108367	1108418
	Rotation (drive end view)		Clockwise		
Motor control	Switch (solenoid, manual)		Solenoid		
	Starting procedure		Manual - Place gearshift lever in neutral & depress clutch		
			Automatic - Place control lever in N or P position.		
Motor Drive			Initial Start - Press accelerator to floor & release. Turn ignition to START. release as soon as engine starts.		
	Engagement type		Positive shift solenoid		
	Pinion meshes (front, rear)		Rear		
	Number of teeth	Pinion	9		9
		Flywheel	153		168
	Flywheel tooth face width	Manual	.4010-.4130		.410-.42
		Auto.	.4010-.4130		.410-.42

AMA Specifications Form—Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED (*)

MODEL	L6 250	V8 307	V8 350		V8 396
	145 HP	200 HP	245 HP	270 HP	300 HP

ELECTRICAL - IGNITION SYSTEM

Type	Conventional - Std., Opt., N.A.	Standard				
	Transistorized - Std., Opt., N.A.	Not available				
	Other (specify)	None				
Coil	Make	Delco-Remy				
	Model	1115208	1115293	1115298	1115293	
	Amps	4.0				
	Engine stopped Engine idling	1-8				
Spark Plug	Make	A C Spark Plug				
	Model	AC R46TS	AC R45TS	AC R44TS	AC R43TS	AC R44TS
	Thread (mm)	14				
	Tightening torque (lb. ft.)	25				
	Gap	.033-.038				
Cable	Conductor type	Linen core impregnated with electrical conducting matl.				
	Insulation type	Rubber with Neoprene jacket				
	Spark plug protector	Neoprene				

ELECTRICAL - SUPPRESSION

Locations & type	Non-metallic high ignition cables
------------------	-----------------------------------

ELECTRICAL - INSTRUMENTS AND EQUIPMENT

Speed-ometer	Type	Dial, with pointer
	Trip odometer (std. opt., N.A.)	No
Charge indicator - type		Tell-tale
Temperature indicator - type		Tell-tale
Oil pressure indicator - type		Tell-tale
Fuel indicator - type		Electric gauge
Wind-shield wiper	Type - Standard	Electric, two-speed
	Type - Optional	None
Wind-shield washer	Type - Standard	Push-Button
	Type - Optional	None
Horn	Type	Vibrator
	Number used	One (low note)
	Amp draw (each)	4.5-6.5 @ 12.5 V
Other		

AMA Specifications Form—Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED 12/70

MODEL	L6 250 145 HP	V8 307 200 HP	V8 350 245 HP	V8 350 (330 HP) & V8 396 270 HP
-------	------------------	------------------	------------------	---------------------------------------

DRIVE UNITS – CLUTCH (Manual Transmission)

Make & type		Chevrolet Single dry disc		Chevrolet, single dry disc centrifugal	
Type pressure plate springs		Diaphragm 2200		Diaphragm, bent finger design	
Total spring load (lb.)		● 1650-1850	1900-2000	2100-2300	2450-2750
No. of clutch driven discs		One			
Clutch facing	Material	Woven type asbestos			
	Outside & inside dia.	9.12x6.12	10.34 x 6.50	11.00 x 6.50	
	Total eff. area (sq.in.)	71.82	101.54	123.70	
	Thickness	.135		.140	
	Engagement cushion- ing method	Flat spring steel between facings			
Release bearing	Type & method of lubrication	Simple row ball, packed and sealed			
Torsional damping	Methods: springs, friction material	Coil springs			

DRIVE UNITS – TRANSMISSIONS

Manual 3-speed (std., opt. N.A.)	Standard	Not available
Manual 4-speed (std., opt. N.A.)	Not available	Standard
Automatic (std., opt. N.A.)	Optional	

DRIVE UNITS – MANUAL TRANS.

Number of forward speeds		3	4			
Transmission ratios	In first	2.85	2.54	2.52	2.52	2.20
	In second	1.68	1.80	1.88	1.88	1.64
	In third	1.00	1.44	1.46	1.46	1.27
	In fourth	--	1.00	1.00	1.00	1.00
	In reverse	2.95	2.54	2.59	2.59	2.26
Synchronous meshing, specify gears		All forward gears				
Shift lever location		Floor mounted				
Lubricant	Capacity (pt.)	3				
	Type recommended	Meeting military specs. MIL-L-2105B				
	SAE viscosity number	Summer	SAE 80			
		Winter	SAE 80			
		Extreme cold	SAE 80			

AMA Specifications Form—Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED ^(*)
 MODEL 2-SPEED AUTOMATIC 3-SPEED AUTOMATIC
L6 250 V8 307 V8 307 & V8 350 245 & 270 HP V8 350 330 HP & V8 396

DRIVE UNITS – AUTOMATIC TRANSMISSION

Trade name	Powerglide		Turbo Hydra - Matic	
Type describe	Torque converter with planetary gears			
Selector location	On column - Floor mounted in console, optional			
List gear ratios Selector Pattern and indicate which are used in each selector position	P - Park R - Reverse N - Neutral D - 1.82 - 1.00 L - 1.82	P - Park R - 1.93 N - Neutral D-2.52-1.52-1.00 L2 - 2.52 - 1.52 L1 - 2.52	P - Park R - 2.08 N - Neutral D - 2.48-1.48-1.00 L2 - 2.88 - 1.48 L1 - 2.48	
Max. upshift speed—drive range	57	60	*	
Max. kickdown speed—drive range	53	57	*	
Torque converter	Number of elements	3		
	Max. ratio at stall	2.10		
	Type of cooling (air, liquid)	Water		
	Nominal diameter	11.75	11.76	12.20
Lubricant	Capacity—refill (pt.)	6	5	8
	Type recommended	A suffix A		
Special transmission features				

DRIVE UNITS – PROPELLER SHAFT

Number used	One		
Type (straight tube, tube-in-tube, internal-external damper, etc.)	Straight tube		
Outer diam. x length* x wall thickness	Manual 3-speed trans.	2.75 x 49.20 x .065	
	Manual 4-speed trans.	Same as 3-Speed	
	Overdrive transmission	Not available	
	Automatic transmission	Same as 3-Speed	

* Center to center of universal joints, or to centerline of rear attachment.

(Continued)

* Upshift: -V8-307 (1-2 48; 2-3 81) V8-350 245 HP (1-2 48; 2-3 85) V8-350 270 HP (1-2 44; 2-3 75) V8-350 330 HP (1-2 41; 2-3 75) V8-396 (1-2 40; 2-3 72)
 Kickdown: V8-307 (2-1 34; 3-2 80) V8-350 245 HP (2-1 34; 3-2 84) V8-350 270 HP (2-1 30; 3-2 75) V8-350 330 HP (2-1 27; 3-2 69) V8-396 (2-1 32; 3-2 67)

AMA Specifications Form—Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED (*)

MODEL _____

DRIVE UNITS — PROPELLER SHAFT (cont.)

Inter-mediate bearing	Type (plain, anti-friction)		None
	Lubrication (fitting, prepack)		---
Slip Yoke	Type		Yoke
	Number of teeth		27
	Spline O.D.		1.502
Universal joints	Make and Mfg. No.		Chevrolet -
	Number used		Two
	Type (ball and trunnion, cross)		Cross
	Rear attach. (u-bolt, clamp, etc.)		U - bolt
	Bearing	Type (plain, anti-friction)	Anti-Friction
		Lubric. (fitting, prepack)	Pre-pack
Drive taken through (torque tube or arms, springs)			Springs
Torque taken through (torque tube or arms, springs)			Springs

DRIVE UNITS — AXLE

Type (front, rear)		Rear
Description		Semi-floating, overhung pinion gear
Limited Slip differential, type		Dual disc clutches
Drive Pinion Offset		1.75
No. of differential pinions		Two
Pinion adjustment (shim, other)		None
Pinion bearing adj. (shim, other)		Shim
Wheel bearing type		Single row cylindrical roller
Lubricant	Capacity (pt.)	3.5
	Type recommended	Meeting Military Specs. MIL - 2105B
	SAE viscosity number	SAE - 80
		SAE - 80
		SAE - 80

AXLE RATIO TOOTH COMBINATIONS

(See page 3 for axle ratio usage)

Axle ratio		2.73	3.08	3.42	3.73	4.10
No. of teeth	Pinion	15	12	12	11	10
	Ring gear	41	37	41	41	41
Ring Gear O.D.		8.50				

AMA Specifications Form—Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED (*)

MODEL _____

DRIVE UNITS — WHEELS

Type & material		Short spoke disc; steel	
Rim (size & flange type)	Std.	14x6; 14x7 - "SS" models; 15x7 (Trans Am) - Z28	
	Opt.	14x7 (Rally) base & SS models	
Attachment	Type (bolt or stud)	Stud	
	Circle diameter	4.75	
	Number and size	5 hex nuts, 7/16-20 UNF - 2B	

MODEL _____

DRIVE UNITS — TIRES

Standard	Size, ply rating, & ply		Base, RS models & L65 - E78-14B; SS models-F70-14B; Z28 - F60 - 15B	
	Type (bias, radial, etc.)		Fiberglass bias belted	
	Full rated Inflation Press.	Front	Cold - 24; Hot - 30	
		Rear	Cold - 26; Hot - 32	
	Rev./Mile at 50 MPH		E78-14B-800; F70-14B-784; F60-15B-801	
Optional	Size, ply rating, & ply		F70-14B) Base, RS & L65 models	

BRAKES — PARKING

Type of control		Foot pedal -apply; "T" handle-release	
Location of control		Left of steering column under instrument panel	
Operates on		Rear service brakes	
If separate from service brakes	Type (internal or external)		---
	Drum diameter		---
	Lining size (length x width x thickness)		---

AMA Specifications Form—Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED (*)MODEL _____
BRAKES—SERVICE

Type (drum) or (disc & no. of pistons)			Disc - front; Drum - rear	
Self adjusting (std., opt., N.A.)			Standard	
Special Valving	Type (proportion, delay, metering, other)		Metering and proportioning	
Power brake make & type (remote, int., etc.)	Std.	Opt.	---	
			Delco-Moraine vacuum power unit; integral	
Effective area (sq. in.) *			106.1	
Gross lining area (sq. in.) **			118.1	
Swept area (sq. in.) ***			332.4	
Front to Rear Effectiveness Relationship			---	
Drum	Diameter (nominal)	Front	---	
		Rear	9.5	
Type and material		Composite; cast iron rim, steel web		
Rotor	Outer working diameter		11.0	
	Inner working diameter		7.18	
	Working width		1.00	
	Material & type (vented/solid)		Cast iron; vented	
Wheel cylinder bore	Front	2.9375		
	Rear	0.875		
Master Cylinder	Bore	1.125		
	Stroke	1.41		
Pedal arc ratio			3.82	
Line pressure at 100 lb. pedal load			1040	
Shoe Clearance	Front	Self-adjusting		
	Rear	Self-adjusting		
Anti-skid device type (std., opt., N.A.)			N.A.	
Brake lining	Bonded or riveted		Disc - riveted; Drum - bonded	
	Front Wheel	Material		Molded asbestos
		Size (length x width x thickness)	Prim. or out-board	5.40x1.93x0.46
			Second. or in-board	5.40x1.93x0.46
			Segments per shoe	One
		Rear Wheel	Material	
	Size (length x width x thickness)		Prim. or out-board	9.01x2.0x0.17
			Second. or in-board	9.75x2.0x0.20
			Segments per shoe	One

* Excludes rivet holes, grooves, chamfers, etc. ** Includes rivet holes, grooves, chamfers, etc.

*** Total swept area for four brakes. (Widest lining contact width for each brake x its contact circumference.)

AMA Specifications Form—Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED (*)

MODEL

STEERING

Manual (std., opt., NA)		Standard, energy absorbing steering column	
Power (std., opt., NA)		Optional	
Adjustable steering wheel (tilt, swing, other)	Type and description	Tilt; universally jointed steering shaft at base of steering wheel; 5 inch vertical travel range	
	(std., opt., NA)	Optional	
Wheel diameter	Manual	Oval 15.25 x 14.75	
	Power	Same as manual	
Turning diameter (feet)	Outside front	Wall to wall (l. & r.)	41.0
		Curb to curb (l. & r.)	39.0
	Inside rear	Wall to wall (l. & r.)	
		Curb to curb (l. & r.)	
Manual	Gear	Type	Semi-reversible, recirculating ball stud
		Make	Saginaw Steering
		Ratios	28.0:1; Z28 - 24.0:1
		Overall	32.99:1; Z28 - 22.5:1
	No. wheel turns (stop to stop)	6.19	
Power	Type (coaxial, linkage, etc.)	Integral with vane type pump	
	Make	Saginaw Steering	
	Gear	Type	Same as manual
		Ratios	16.0:1 - 13.0:1
		Overall	15.5:1 - 11.8:1
	Pump driven by	Crankshaft pulley	
No. wheel turns (stop to stop)	2.29		
Linkage	Type	Parallelogram	
	Location (front or rear of wheels, other)	Front	
	Drag link (trans. or longit.)	None	
	Tie rods (one or two)	Two	
Steering Axis	Inclination at camber (deg.)	$9.5 \pm 1/2$; Z28 - $9-3/4 \pm 1/2$	
	Bearings (type)	Upper	Ball stud with non-metallic bearings
		Lower	Ball stud with non-metallic and sintered iron bearings
		Thrust	None
Whl. Align. (range at curb wt. & preferred)	Caster (deg.)	$0^\circ \pm 1^\circ$; Z28 - $1^\circ \pm 1^\circ$	
	Camber (deg.)	$+1^\circ \pm 3/4^\circ$; Z28 $+3/4^\circ \pm 3/4^\circ$	
	Toe-in (outside track inches)	1/16 to 5/16; Z28 - 1/16 to 5/16	
Steering spindle & joint type		Steering knuckle with spherical joints	
Wheel Spindle	Diameter	Inner bearing	1.2493 - 1.2498
		Outer bearing	.7492 - .7497
	Thread size	3/4-20 NEF - 3 (modified)	
	Bearing type	Taper roller	

AMA Specifications Form—Passenger Car

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED (•)

MODEL _____

SUSPENSION – GENERAL

(See Supplement page for details on Air Suspension)

Provision for car leveling	Front stabilizer bar
Provision for brake dip control	Front suspension geometry
Provision for acc. squat control	Rear suspension geometry
Special provisions for car jacking	Front: 3-3/4 inch inboard of bumper bolt Rear: 2-1/2 inch inboard of bumper bolt
Shock absorber front & rear	Direct, double acting hydraulic
Type	Delco
Make	1.00
Piston dia.	
Other special features	

SUSPENSION – FRONT

Type and description	Independent: SLA type with coil springs and concentric shock absorber and spherically jointed steering knuckle for each wheel.
Type	Coil, right hand helix
Material	Steel alloy
Size (coil design height & I.D.; bar length x dia.)	Base model 12387; 11.0 x 4.08; 126.38 x 0.631
Spring rate (lb. per in.)	Except Z28 300 to 330; Z28-300
Rate at wheel (lb. per in.)	
Type (link, linkless, frameless)	Link
Material & bar diameter	Steel; 0.938 – 1.0 on Z28

SUSPENSION – REAR

Type and description	Salisbury rear axle with multiple leaf springs
Drive and torque taken through	Rear springs
Type	Multiple leaf
Material	Chrome carbon steel
Size (length x width, coil design height & I.D.; bar length & dia.)	56.0 x 2.80
Spring rate (lb. per in.)	125
Rate at wheel (lb. per in.)	125
Mounting insulation type	Rubber bushed at shackle and hanger
If leaf	No. of leaves
Shackle (comp. or tens.)	Base model - 5
Type (link, linkless, frameless)	Compression
Material	Link-standard on Z28 & SS 396
Track bar type	Steel
	None

FRAME

Body-frame integral with
separate partial frame

[illegible]

AMA Specifications Form—Passenger Car

Page 24

Page 24

MAKE OF CAR CAMARO MODEL YEAR 1971 DATE ISSUED 9/70 REVISED (a)

MODEL _____
CONVENIENCE EQUIPMENT

(Indicate whether standard, optional or NA on each series)

Power windows	Side windows	NA
	Vent windows	NA
	Backlight or tailgate	NA
Power seats (specify type as well as availability)		NA
Reclining front seat back (R-L or both)		NA
Front seat head restrainer (R-L or both)		Standard
Radios (specify type as well as availability)		Optional AM Push-button, AM-FM Push-button
Rear seat speaker		Optional
Rear antenna		NA
Clock		Optional
Air conditioner (specify type and availability)		Optional-Four season, Manual control
Speed warning device		NA
Speed control device		NA
Ignition lock lamp		NA
Dome lamp		Standard
Glove compartment lamp		Optional
Luggage compartment lamp		Optional
Underhood lamp		Optional
Courtesy lamp		Optional
Map lamp		NA
Auto. trans. quad. lamp		Standard
Cornering light lamp		NA
Windshield Antenna		Available with factory installed radio, and with tinted windshield glass

LAMP HEIGHT AND SPACING

Height above ground to center of bulb or marker	Headlamp	Highest *	26.3
		Lowest	--
	Tail	Highest	22.1
		Lowest	--
	Sidemarker	Front	24.0
		Rear	19.75
Distance from C/L of car to center of bulb	Headlamp	Inside	--
		Outside *	27.9
	Tail	Inside	--
		Outside	25.25
	Directional	Front	24.25
		Rear	25.25

* If single headlamps are used enter here.

VEHICLE WEIGHTS

* Reference - SAE Aerospace-Automotive drawing standards, Section E 1.02 (d).

OPTIONAL EQUIPMENT WEIGHTS

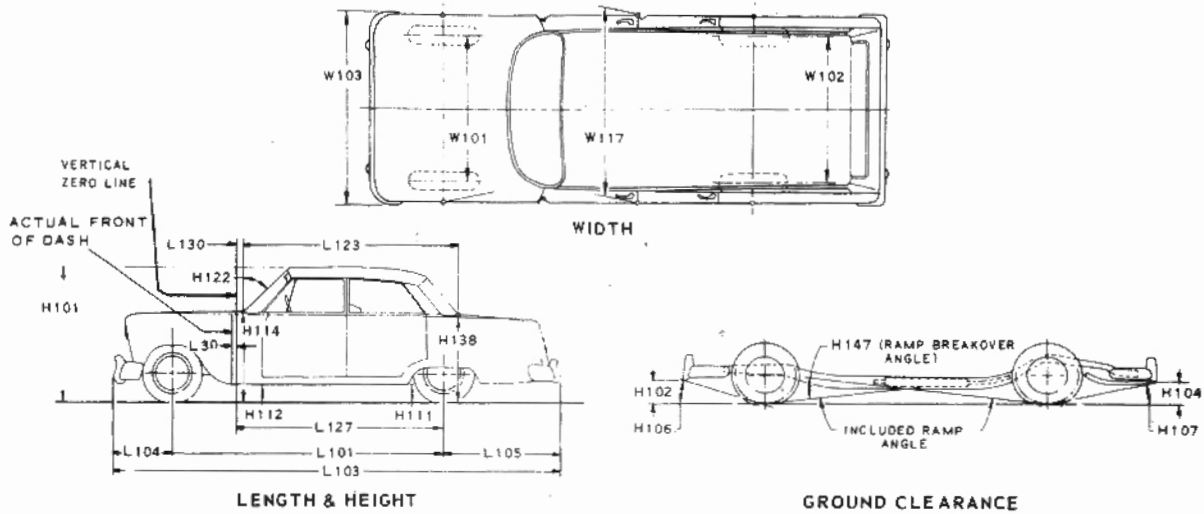
Form Rev. 3-70

AMA Specifications Form—Passenger Car

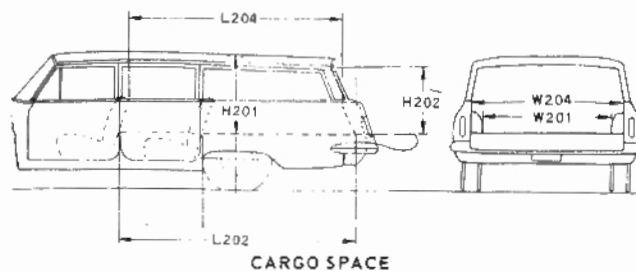
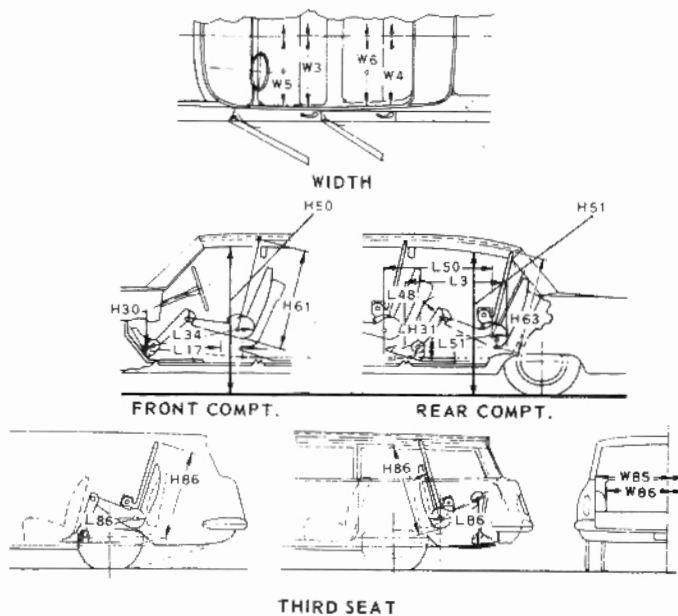
CAR AND BODY DIMENSIONS

KEY SHEET

EXTERIOR CAR AND BODY DIMENSIONS



INTERIOR CAR AND BODY DIMENSIONS



CAR AND BODY DIMENSIONS

KEY SHEET

DIMENSION DEFINITIONS

EXTERIOR WIDTH DIMENSIONS

- W101 WHEEL TREAD - FRONT. Measured at centerline of tires, with nominal camber, at ground.
- W102 WHEEL TREAD - REAR. Measured at centerline of tires at ground.
- W103 MAXIMUM OVERALL CAR WIDTH. Include bumpers, moldings, or sheet metal protrusions. Measured to outside of metal.
- W117 MAXIMUM BODY WIDTH AT #2 PILLAR. Measured across body at #2 pillar, excluding hardware and applied moldings.

EXTERIOR LENGTH DIMENSIONS

- L 30 VERTICAL ZERO LINE TO ACTUAL FRONT OF DASH. If actual Front of Dash is to the rear of Body Zero Line, it is identified by a minus (-) sign.
- L101 WHEELBASE.
- L103 OVERALL LENGTH. Include bumper guards if standard equipment.
- L104 OVERHANG - FRONT. Measured from C/L of front wheels to front of car, including bumper guards if standard equipment.
- L105 OVERHANG - REAR. Measured from C/L of rear wheels to rear of car, including bumper guards if standard equipment.
- L123 BODY UPPER STRUCTURE LENGTH AT CAR CENTERLINE. The horizontal dimension from the Cowl Point to the Deck Point.
- L127 VERTICAL ZERO LINE TO CENTERLINE OF REAR WHEELS. A horizontal dimension.
- L130 VERTICAL ZERO LINE TO WINDSHIELD COWL POINT. The horizontal dimension from the vertical zero line to the theoretical intersection of extended windshield glass plane and normal cowl surface.

EXTERIOR HEIGHT DIMENSIONS

- H101 OVERALL HEIGHT - DESIGN. Measured with the vehicle in Manufacturer's Design Weight attitude.
- H114 COWL POINT TO GROUND. Measured at vehicle centerline.
- H138 DECK POINT TO GROUND. Measured at vehicle centerline.
- H112 ROCKER PANEL TO GROUND - FRONT. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at foremost point of rocker panel.
- H111 ROCKER PANEL TO GROUND - REAR. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at front of rear wheel opening.
- H122 WINDSHIELD SLOPE ANGLE. The angle between a vertical line and the windshield surface at car centerline. On compound-curved windshields the chord of the arc is used and limited to that section of the windshield comprehended by an 18-inch chord.

GROUND CLEARANCE DIMENSIONS

- H102 BUMPER TO GROUND - FRONT. Minimum dimension, includes bumper guards.
- H104 BUMPER TO GROUND - REAR. Minimum dimension, includes bumper guards.
- H106 ANGLE OF APPROACH. The angle between ground and a line tangent to the front tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
- H107 ANGLE OF DEPARTURE. The angle between ground and a line tangent to the rear tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, tail pipe, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
- H147 RAMP BREAKOVER ANGLE. The supplement of included ramp angle (180° minus included ramp angle) over which car can pass without interference; measured with car sitting on a level surface, using lines tangent to arcs of front and rear static loaded radii and intersecting at point on underside of car which defines the smallest angle.
- H156 MINIMUM RUNNING GROUND CLEARANCE. Location of measurement on the car is to be clearly recorded.

FRONT COMPARTMENT DIMENSIONS

- H 61 EFFECTIVE HEAD ROOM - FRONT. The dimension from H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
- L 34 MAXIMUM EFFECTIVE LEG ROOM - ACCELERATOR. Measured along a diagonal line from the Manikin ankle pivot center to the H Point plus a constant of 10.0 inches. For treadle type accelerator pedals, the leg room is measured with the Manikin's right foot on the accelerator pedal and the Manikin Heel Point at Accelerator Heel Point. All other types of accelerator pedals will be measured with the Manikin foot angle set at 87° and the shoe touching the pedal.
- H 30 H POINT TO HEEL POINT - FRONT. The vertical dimension from the H Point to the Accelerator Heel Point.
- L 17 H POINT TRAVEL. The horizontal dimension between the H Point in the most forward and rearward seat positions.

FRONT COMPARTMENT DIMENSIONS (Cont.)

- W 3 SHOULDER ROOM - FRONT. The minimum lateral dimensions between the door garnish moldings or nearest interference, measured at the H Point station.
- W 5 HIP ROOM - FRONT. The lateral dimension through the H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction if such construction exists.
- H 50 UPPER BODY OPENING TO GROUND - FRONT. The vertical dimension from a point on the trimmed body opening to the ground, measured at the H Point station.

REAR COMPARTMENT DIMENSIONS

- L 50 H POINT COUPLE DISTANCE. The horizontal dimension from the front seat H Point to the rear seat H Point.
- H 63 EFFECTIVE HEAD ROOM - REAR. The dimension from the H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
- L 51 MINIMUM EFFECTIVE LEG ROOM - REAR. Measured along a diagonal line from the ankle pivot center to the H Point plus a constant of 10.0 inches, with the foot positioned to the nearest interference between the seat structure and toe, instep or lower leg.
- H 31 H POINT TO HEEL POINT - REAR. The vertical dimension from the H Point to the Manikin Heel Point on the depressed floor covering.
- L 48 MINIMUM KNEE ROOM - REAR. The minimum dimension from the Manikin knee pivot center to the back of the front seat back.
- L 3 REAR COMPARTMENT ROOM. The horizontal dimension from the back of front seat to front of rear seat back at height tangent to the top of rear seat cushion.
- W 4 SHOULDER ROOM - REAR. The minimum lateral dimension between the door garnish molding or nearest interference. Measured at H Point station.
- W 6 HIP ROOM - REAR. The lateral dimension through H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction when such construction exists.
- H 51 UPPER BODY OPENING TO GROUND - REAR. The vertical dimension from a point on the trimmed body opening to the ground, measured 13.0 inches forward of the H Point.

LUGGAGE COMPARTMENT DIMENSIONS

- V 1 LUGGAGE CAPACITY - USABLE. The total luggage compartment luggage capacity in cubic feet with the tire and tools in place.
- H195 LIFTOVER HEIGHT. Vertical dimension from the highest point on the luggage compartment lower opening to ground, excluding corner radii.

STATION WAGON - THIRD SEAT DIMENSIONS

- W 85 SHOULDER ROOM - THIRD SEAT. The minimum lateral dimension between the door garnish moldings or nearest interference. Measured at H Point station.
- W 86 HIP ROOM - THIRD SEAT. The lateral dimension through H Point to trimmed surfaces.
- L 86 EFFECTIVE LEG ROOM - THIRD SEAT. Measured along a diagonal line from ankle pivot center to H Point plus a constant of 10.0 inches. With rear-facing third seat, foot is positioned in foot well or to nearest interference with rear end or rear closure.
- H 86 EFFECTIVE HEAD ROOM - THIRD SEAT. The dimension from H Point to the headlining, plus a constant of 4.0 inches. Measured along a line 8° to rear of vertical.

STATION WAGON - CARGO SPACE DIMENSIONS

- L202 CARGO LENGTH AT FLOOR - FRONT SEAT. The horizontal dimension, measured at the floor level from the rear of the front seat back to the normal inside limiting interference on the tailgate, on the car centerline.
- L204 CARGO LENGTH AT BELT - FRONT SEAT. The horizontal dimension measured from the top rear of front seat back to a vertical extension line from the normal inside limiting interference at the top of the tailgate, on the car centerline.
- W201 CARGO WIDTH - WHEELHOUSE. The minimum horizontal dimension, measured between wheelhouses at floor level.
- W204 OPENING WIDTH AT BELT. The minimum horizontal dimension, measured between the nearest normal inside limiting interferences of the rear opening at the top of the tailgate.
- H201 MAXIMUM CARGO HEIGHT. The maximum vertical dimension, measured from the top of the floor covering to the headlining, on the car centerline.
- H202 REAR OPENING HEIGHT. The vertical dimension measured from the top of the floor covering to the normal inside limiting interference at the top of the rear opening, on the car centerline, with both tail-and liftgates fully open.
- V 2 CARGO VOLUME INDEX BEHIND FRONT SEAT. The total volume in cubic feet above the normal load floor and behind the front seat with the liftgate and tailgate closed.

W4xL204xH201

1728

INDEX

SUBJECT	PAGE NO.	SUBJECT	PAGE NO.
Automatic Transmission.....	17	Kingpin (Steering Axis).....	21
Axis, Steering.....	21	Lamp height and spacing.....	24
Axle, Rear.....	18	Legroom.....	3
Battery.....	13	Lengths - Car and Body.....	2
Bearings, Engine.....	5, 6, 7	Lifters, valve.....	8
Belts - Fan, Generator, Water Pump.....	11	Linings - Clutch, Brake.....	16, 20
Brakes - Parking, Service Power.....	19, 20	Lubrication.....	9, 16, 17, 18
Camber.....	21	Luggage Compartment.....	3
Camshaft.....	7	Motor, Starting.....	13
Capacities.....		Muffler.....	9
Cooling System.....	11		
Fuel Tank.....	10	Piston Pins & Rings.....	5, 6
Lubricants.....		Pistons.....	5, 6
Engine Crankcase.....	9	Power Brakes.....	20
Transmission and Overdrive.....	16, 17	Power Steering.....	21
Rear Axle.....	18	Power Teams.....	4
Car and Body Dimensions.....		Propeller Shaft, Universal Joints.....	17, 18
Width.....	2	Pumps - Oil, Fuel.....	9, 10
Length.....	2	Water.....	11
Height.....	2	Radiator, Hoses.....	11
Ground Clearance.....	2	Ratios - Axle.....	4, 18
Front Compartment.....	3	Compression.....	4, 5
Rear Compartment.....	3	Steering.....	21
Luggage Compartment.....	3	Transmission.....	16, 17
Station Wagon - Third Seat.....	3	Rear Axle.....	4, 18
Station Wagon - Cargo Space.....	3	Regulator - Generator.....	13
Carburetor.....	4, 10, 12	Rims.....	19
Caster.....	21	Rings, Piston.....	6
Choke, Automatic.....	10	Rods - Connecting.....	6
Clutch - Pedal Operated.....	16	Shock Absorbers, Front & Rear.....	22
Coil, Ignition.....	15	Spark Plugs.....	15
Connecting Rods.....	6	Speedometer.....	15
Convenience Equipment.....	24	Springs - Front & Rear Suspension.....	22
Cooling System.....	11		
Crankcase Ventilation System.....	12	Stabilizer (Sway Bar) - Front & Rear.....	22
Crankshaft.....	7	Starting System.....	13
Cylinders and Cylinder Head.....	5	Steering.....	21
Dimension Definitions.....		Supply System.....	13
Key Sheet.....	27, 28	Suppression - Ignition, Radio.....	15
Exterior & Interior.....	27, 28	Suspension - Front & Rear.....	22
Distributor - Ignition.....	14		
Electrical System.....	13, 14, 15	Tail Pipe.....	9
Engine.....		Thermostat, Cooling.....	11
Bore, Stroke, Displacement, Type.....	5	Timing, Engine & Valve.....	8, 14
Compression Ratio.....	4, 5	Tires.....	19
Firing Order, Cylinder Numbering.....	5	Toe in.....	21
General Information, H.P. & Torque.....	4, 5	Torque Converter.....	17
Lubrication.....	9	Torque - Engine, Rated.....	4
Power Teams.....	4	Transmission - Types.....	4, 10, 16, 17
Exhaust Emission Control.....	12	Automatic.....	4, 10, 16, 17
Exhaust System.....	9	Manual.....	4, 10, 16
Equipment Availability.....	24	Ratios.....	16, 17
Fan, Cooling.....	11	Track.....	2
Filters - Engine Oil, Fuel System.....	9, 10	Trunk Luggage Capacity.....	3
Frame.....	23	Turning Diameter.....	21
Front Suspension.....	22	Unitized Construction.....	23
Fuel, Fuel Pump, Fuel System.....	5, 10	Universal Joints, Propeller Shaft.....	17, 18
Fuel Injection.....	10	Valves - Intake & Exhaust.....	8
Generator and Regulator.....	13	Vibration Damper.....	7
Glass.....	23	Voltage Regulator.....	13
Height (Lamps).....	24	Water Pump.....	11
Headroom - Body.....	3	Weights.....	25, 26
Heights - Car and Body.....	2	Wheel Alignment.....	21
Horns.....	15	Wheelbase.....	2
Horsepower - Brake.....	4	Wheels & Tires.....	19
Ignition System.....	14	Wheel Spindle.....	21
Inflation - Tires.....	19	Widths - Car and Body.....	2
Instruments.....	15	Windshield.....	23
		Windshield Wiper.....	15