

AMA Specifications—Passenger Car

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MANUFACTURER Oldsmobile	CAR NAME F-85, Cutlass, Cutlass Supreme	
MAILING ADDRESS Lansing	MODEL YEAR 1968	ISSUED 6/1/67 REVISED (•)

NOTES:

1. The Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
2. UNLESS OTHERWISE INDICATED:
 - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
 - b. Nominal design dimensions are used throughout these specifications.

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BODY - TYPES AND STYLE NAMES -

Body type, number of passenger & style names; use manufacturer's code for series & body style.

Body Type	L-6		V-8		Supreme
	Standard	Cutlass	Standard	Cutlass	
Club Coupe	33177	33577	33277	33677	- - -
4 Dr. Sedan	33169	33569	33269	33269	34269
4 Dr. Hardtop	- - -	33539	- - -	33639	34239
Station Wagon (2 seat)	- - -	33535	- - -	33635	- - -
Hardtop Coupe	- - -	33587	- - -	33687	34287
Convertible	- - -	33567	- - -	33667	- - -

Vista Cruiser Station Wagon and 4-4-2 - see separate AMA

- 5 passengers with bucket seats.
- 6 passengers with bench seats.

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CAR AND BODY DIMENSIONS

See Pages 25, 26 for SAE Dimension Definitions

(All dimensions in inches unless otherwise indicated)

All dimensions to ground are for comparative purposes only and are shown with vehicle load of two passengers in front and three in rear, except where otherwise noted.

MODEL	SAE Ref. No.	L6 33169	33269	34269
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WIDTH

Dimension	SAE Ref. No.	L6	33269	34269
Track - Front	W101	59.0	59.0	59.0
Track - Rear	W102	59.0	59.0	59.0
Maximum overall car width	W103	76.8	76.8	76.8
Body width at No. 2 pillar	W117	74.1	74.1	74.1

LENGTH

Dimension	SAE Ref. No.	L6	33269	34269
Body "O" to front of dash	L 30	0.0	0.0	0.0
Wheelbase	L101	116	116	116
Overall car length	L103	205.6	205.6	205.6
Overhang - front	L104	41.0	41.0	41.0
Overhang - rear	L105	48.6	48.6	48.6
Body upper structure length	L123	NA	NA	NA
Body "O" line to C of rear wheel	L127	99.6	99.6	99.6
Body "O" line to w/s cowl point	L130	NA	NA	NA

HEIGHT

Dimension	SAE Ref. No.	L6	33269	34269
Overall height	H101	53.5	53.5	53.5
Cowl height	H114	NA	NA	NA
Deck height	H138	NA	NA	NA
Rocker panel - front	To zero **	3.8	3.8	3.8
	From front wheel C			
Rocker panel - rear	To zero	3.3	3.3	3.3
	From rear wheel C			
Windshield slope angle	H122	53.0	53.0	53.0

GROUND CLEARANCE

Dimension	SAE Ref. No.	L6	33269	34269
Bumper to ground - front	H102	13.3	13.3	13.3
Bumper to ground - rear	H104	12.9	12.9	12.9
Angle of approach	H106	24°42'	24°42'	24°42'
Angle of departure	H107	18°45'	18°45'	18°45'
Ramp breakover angle	H147	12°6'	12°6'	12°6'
Min. running clearance (Specify)*	H156	5.32	5.32	5.32

* From low point on exhaust pipe to ground.

** Zero line to ground is 4.6".

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CAR AND BODY DIMENSIONS

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MODEL	SAE Ref. No.	33169	33269	34269
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FRONT COMPARTMENT

Effective head room	H61	38.9	38.9	38.9
Max. eff. leg room – accelerator	L34	42.8	42.8	42.8
H Point to Heel point	H30	8.1	8.1	8.1
H Point travel	L17	4.8	4.8	4.8
Shoulder room	W 3	58.3	58.3	58.3
Hip room	W 5	59.5	59.5	59.5
Upper body opening to zero	H50	44.3	44.3	44.3

REAR COMPARTMENT

H Point couple distance	L50	32.8	32.8	32.8
Effective head room	H63	37.1	37.1	37.1
Min. effective leg room	L51	35.1	35.1	35.1
H Point to Heel point	H31	10.5	10.5	10.5
Min. knee room	L48	2.3	2.3	2.3
Rear Compartment room	L 3	26.1	26.1	26.1
Shoulder room	W 4	57.7	57.7	57.7
Hip room	W 6	59.4	59.4	59.4
Upper body opening to zero	H51	43.8	43.8	43.8

LUGGAGE COMPARTMENT

Usable luggage capacity	V 1	17.5	17.5	17.5
Liftover height to zero	H195	22.9	22.9	22.9
Position of spare tire storage		Lays Flat on Right Side of Trunk		
Method of holding lid open		Counter Balanced - Torsion Bar		

STATION WAGON – THIRD SEAT

Shoulder Room	W85	NA
Hip room	W86	
Effective leg room	L86	
Effective head room	H86	
Seat facing direction		

STATION WAGON – CARGO SPACE

Cargo length at floor – front seat	L202	NA
Cargo length at belt – front seat	L204	
Cargo width – wheelbase	W201	
Opening width at belt	W204	
Maximum cargo height	H201	
Rear opening height	H202	
Cargo volume index (cu. ft.) W4 x L204 x H201 1728	V2	

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POWER TEAMS

(Indicate whether standard or optional)

MODEL AVAILABILITY	ENGINE					TRANSMISSION	AXLE RATIO (Std. first) (Indicate A/C ratio)
	Displ. cu. in.	Carburetor	Compr. Ratio	BHP RPM	Torque RPM		
33100 Std. 33500 Std.	250	1 Bbl.	8.50	155 @ 4200	240 @ 2000	Fully Synchronized 3-Speed (Std) Jetaway (Opt.)	2.78-3.08(a)-3.23(b) 2.78-3.08(a)-2.23(b)
33200 Std. 33600 Std. 34200 Opt.	350	2 Bbl.	9.00	250 @ 4400	355 @ 2600	Fully Synchronized 3-Speed (Std) 4-Speed (Opt) (d-c) Jetaway 33200 (Opt) 33600 & 34200 (Opt)	3.08 ()-2.78 ()-3.42- 3.91 3.08 ()-3.23()-3.42 2.56-2.78(a)-3.08(b) 3.23(b)-3.42-3.91 2.78(a)-2.56-3.08(b) 3.23(b)-3.42-3.91
34200 Std. 33600 Opt. 33200 Opt.	350	4 Bbl.	10.25	310 @ 4800	390 @ 3200	Fully Synchronized 3-Speed (Std) 4-Speed (Opt) (d-c) Jetaway (Opt)	3.08-2.78-3.23-3.42 3.91 3.08-3.23-3.42 2.78(a)-2.56-3.08(b)- 3.23(b)-3.42-3.91

(a) A/C - Std.

(b) A/C - Opt.

(c) 4-Speed close ratio -3.42-3.91 only, A/C not available

(d) 4-Speed wide ratio

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MODEL L6
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ENGINE - GENERAL

Type, no. cyls., valve arr.	L6 OHV In Line		90° OHV V-8
Bore and stroke (nominal)	3.875 x 3.53		4.057 x 3.385
Piston displacement, cu. in.	250		350
Bore spacing (C to C)	4.40		4.625
No. system (front to rear)	L. Bank	1-2-3-4-5-6	1-3-5-7
	R. Bank	In Line	2-4-6-8
Firing order	1-5-3-6-2-4		1-8-4-3-6-5-7-2
Compres. ratio (nominal)	8.5 : 1		9.00 : 1 10.25 : 1
Cylinder Head Material	Cast Iron		
Cylinder Block Material	Cast Iron		
Cyl. Sleeve-Wet, dry, none	None		
Number of mtg. points	Front	Two	
	Rear	One	
Engine installation angle	3° 54'		4° 37'
Taxable horsepower	36.04		52.67
Publishing max. bhp* @ eng. RPM	155 @ 4200		250 @ 4400 310 @ 4800
Publishing max. torque* (lb. ft. @ RPM)	240 @ 2000		355 @ 2600 390 @ 3200
Recommended fuel regular - premium	Regular		Regular Premium

ENGINE - PISTONS

Material	Aluminum Alloy		
Description and finish	Autothermic, Cam Grind, Tin Plate, Steel Strut		
Weight (piston only) oz.	20.28		22.61
Clearance (limits)	Top land	.0345-.0435	
	Skirt	Top	.0005-.0016
		Bottom	.0005-.0011*
Ring groove depth	No. 1 ring	.00075-.00125	
	No. 2 ring	.2085-.1995	
	No. 3 ring	.2085-.1995	
	No. 4 ring	.2025-.1935	

* Max. bhp (brake horsepower) and max. torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.

* Measured at 2.44 from top of piston.

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	<u>L6</u>		
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ENGINE – RINGS

Function (top to bottom)	No. 1, oil or comp.		Compression
	No. 2, oil or comp.		Compression
	No. 3, oil or comp.		Oil
	No. 4, oil or comp.		None
Compression	Description - Upper material, coating, etc.	Cast Iron-GM-16M Chrome Plated Crowned Face	Chrome Plated O.D. Crowned Face Cast Iron SPR 228K
	Lower	Cast Iron GM-15M Taper Face	Cast Iron SPR128 Taper Face
	Width	.0633-.0628	.0775-.0780
	Gap	.010-.020	.010-.020
Oil	Description - material, coating, etc.	Multi-piece (2 rails & 1 spacer) Spacer - Steel A is 1. 201 or 301 plated O.D. Rails A is 1. 1070 Steel chrome plated O.D.	2 rails - 107 spr. steel chrome plated - granoseal processed Spacer - 601-75 spring steel
	Width	.1885 Asm	Rails: .0235-.0260; Spacer: .137-.139
	Gap		Rails: .015 - .055
Expanders			None

ENGINE – PISTON PINS

Material	AB1 5015, C1016 or C1018	Steel SAE #1019 or #1016	
Length	2.990-3.010	2.980	
Diameter	.9270-.0273	.9803-.9807	
Type	Locked in rod, in piston, floating, etc.	Pressed in rod	
	Bush- ing Material	None - -	
Clearance	In piston	.00015-.00025 Loose	.0003-.0005 Loose
	In rod	.008-.0016 Press	.0008-.0018 Press
Direction & amount offset in piston	Offset .060 in opporsite direction of engine rotation.		

ENGINE – CONNECTING RODS

Material	Drop Forged Steele AISI-C1037 or C1038	Steel SAE #1140	
Weight (oz.)	19.97	24.72	
Length (center to center)	5.699-5.701	6.998-6.002	
Bearing	Material & Type	Copper Lead Alloy Sintered Copper Nickel Backed Babbitt St. Steel Back	Moraine 100 Babbit
	Overall length	.807	.821-.831
	Clearance (limits)	.0007-.0027	.0004-.0033
	End play	.0085-.0135	.002-.013

2 Rods per crank pin

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ENGINE – CRANKSHAFT

Material	Cast Modular	Modular iron (or) ASIS #1049 modified		
Vibration damper type		Tuned Rubber		
End thrust taken by bearing (No.)	7	3		
Crankshaft end play	.002-.006	.004-.008		
Main bearing	Material & type	Moraine 100 Babbit Steel Backed		
	Clearance	.0003-.0029	#1-2-3-4: .0005-.0021; #5: .0015-.0031	
	Journal dia. and bearing overall length	No. 1	2.2988X.802	2.4998-2.4988x.975
		No. 2	2.2988X.802	2.4998-2.4988 X.975
		No. 3	2.2988X.802	2.4998-2.4988 XI.194
		No. 4	2.2988X.802	2.4998-2.4988 XI.624
		No. 5	2.2988X.802	2.4995-2.4985
No. 6	2.2988X.802	None		
No. 7	2.2988XI.008	None		
Dir. & amt. cyl. offset	None	*		
Crankpin journal diameter	1.999-2.000	2.1238 2.1248		

ENGINE – CAMSHAFT

Location	Above & to R. of Crk/Sh.	Center		
Material	Cast Iron Modified	GM601M Alloy Cast Iron		
Bearings	Material	Steel Backed Babbit		
	Number	4	5	
Type of Drive	Gear or chain	Gear	Chain	
	Crankshaft gear or sprocket material	Cast Iron Steel	Hardened Steel or Sintered Iron	
	Camshaft gear or sprocket material	Bakelite & Fabric Comp. Steel hub ABI B-1112	Aluminum with Nylon Teeth Cast Iron (apt.)	
	Timing chain	No. of links	None	48
		Width	---	.6875
Pitch		---	.500	

ENGINE – VALVE SYSTEM

Hydraulic lifters (Std., opt., NA)		Standard	
Valve rotator, type (intake, exhaust)		None	
Rocker ratio	1.75:1	1.60:1	
Operating tappet clearance (indicate hot or cold)	Intake	Zero	Zero
	Exhaust	Zero	Zero

(Continued)

* R. H. Bank .469 to Rear & L. H Bank .469 Fwd. B of Eng.

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ENGINE – VALVE SYSTEM (cont.)

Timing (based on top of ramp points)	Intake	Opens (°BTC)	16°	16°	
		Closes (°ABC)	48°	54°	
		Duration - deg.	244°	250°	
	Exhaust	Opens (°BBC)	46° 30'	64°	
		Closes (°ATC)	17° 30'	20°	
		Duration - deg.	244°	264°	
Valve opening overlap		33° 30'	36°		
Intake	Material		AISI-A3140, C-1041, C-1047	SAE 1041, 1047	
	Overall length		4.902 - 4.922	4.740	
	Actual overall head dia.		1.715 - 1.725	1.880 - 1.870	
	Angle of seat & face		46° Seat 45° Face	45° Seat 46° Face	
	Seat insert material		None		
	Stem diameter		.3410 - .3417	.3432 - .3425	
	Stem to guide clearance		.0010 - .0027		
	Lift (@ zero lash)		.388	.435	
	Outer spring press. & length	Valve closed (lb.@in.)	56 - 64 @ 1.66	76 - 84 @ 1.670	
		Valve open (lb.@in.)	180 - 192 @ 1.27	180 - 194 @ 1.270	
	Inner spring press. & length	Valve closed (lb.@in.)	None	Damper	
		Valve open (lb.@in.)	None	- -	
	Exhaust	Material		ARMCO #21 - 4N (MS201)	G.M. - N82152 Steel
		Overall length		4.913 - 4.933	4.695
		Actual overall head dia.		1.495 - 1.505	1.629 - 1.619
Angle of seat & face		46° Seat 45° Face	45° Seat 46° Face		
Seat insert material		None			
Stem diameter		.3410 - .3417	.3427 - .3420		
Stem to guide clearance		.0010 - .0027	.0015 - .0032		
Lift (@ zero lash)		.388	.435		
Outer spring press. & length		Valve closed (lb.@in.)	56 - 64 @ 1.66	76 - 84 @ 1.670	
		Valve open (lb.@in.)	180 - 192 @ 1.27	180 - 194 @ 1.270	
Inner spring press. & length		Valve closed (lb.@in.)	None	Damper	
	Valve open (lb.@in.)	None	- -		

ENGINE – LUBRICATION SYSTEM

Type of lubrica- tion (splash, pressure, nozzle)	Main bearings	Pressure
	Connecting rods	Pressure
	Piston pins	Spray
	Camshaft bearings	Pressure
	Tappets	Pressure
	Timing gear or chain	Nozzle
	Cylinder walls	Con Rod Bearing Throw Off

(Continued)

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ENGINE – LUBRICATION SYSTEM (cont.)

Oil pump type	Gear
Normal oil pressure (lb. engine rpm)	30-45 @1500 RPM
Oil press. sending unit (elect. or mech.)	Electric
Type oil intake (floating, stationary)	Stationary
Oil filter system (full flow, part., other)	Full Flow
Filter replacement (element, complete)	Complete
Capacity of c/case, less filter-refill (qt.)	4.0
Oil grade recommended (SAE viscosity and temperature range)	Above 32°F-SAE 20, SAE 20W, SAE 10W30 Below 32°F-SAE 10W, SAE 10W30 Below 0°F - SAE 5W, SAE 5W10, SAE 5W20
Engine Service Reqmt. (MM, MS, etc.)	MS

ENGINE – EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)	Single	Single	
Muffler No. & type (reverse flow, straight thru, separate resonator)	One Reverse Flow	One Reverse Flow	Muffler & Separate Resonator
Exhaust pipe dia. (O.D., wall thick.)			
Branch		2.00 x .076	
Main	2.00 x .060	2.25 x .076	
Tail pipe dia. (O.D. & wall thickness)	1.75 x .048	2.00 x .048	2.00 x .076 Int. 2.00 x .048 Tail

ENGINE – CRANKCASE VENTILATION SYSTEM

Type (ventilates to atmos., induction system, other)	Standard	Optional	
			PCV Induction System
			None
Make and model	AC Vent Valve CV-273-C		AC Vent Valve CV-679-C
Location			Valve Cover
Control Unit			Manifold Vacuum
Energy source (manifold vacuum, carburetor air stream, other)			
Control method (variable orifice, fixed orifice, other)			Variable Orifice
Discharges (to intake manifold, carb. air intake, air cleaner intake, other)			Intake Manifold & Air Cleaner
Complete system			Vent Filter located in Air Cleaner
Air inlet (breather cap, carburetor air cleaner, other)			
Flame arrestor (screen, check valve, other)			Check in Vent Valve

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ENGINE – EXHAUST EMISSION CONTROL

Type (Air injection, engine modifications, other)		* Engine Modifications	
Air Injection Pump	Type	None	
	Displacement		
	Drive ratio		
	Drive type		
	Relief valve (type)		
	Filter (describe)		
Air Injection System	Air distribution (head, manifold, etc.)		
	Point of entry		
	Injection tube I.D.		
	Check valve type		
Carburetor	Make	Standard	
	Model		
	Barrel size		
	Idle speed	Drive Neutral	
	Idle A/F mixture		
Distributor	Aux. Adv. Systems (type)		
	Make		
	Model	Standard	
	Cent'fgal adv. in crank degrees @ eng. rpm	Start (rpm)	
		Intermed. points deg. @ rpm	
		Max. deg. @ rpm	
Vacuum adv. in crank degrees @ eng. rpm	Start (in Hg)		
	Intermed. points deg. @ in. Hg Max. deg. @ in.		
Vacuum Source	Ported		
Timing - Crank degrees @ rpm	Standard		
Cooling System (describe changes)	None		
Exhaust System (describe changes)	None		

* Exhaust emission is controlled by means of pre-heated air to carburetor, carburetion adjustment, engine timing and idle settings.

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ENGINE - FUEL SYSTEM (See supplemental page for Details of Fuel Injection, Supercharger, etc. if used)

Induction type: Carburetor, fuel injection, supercharger.		Carburetor	
Fuel Tank	Refill capacity (U.S. gals.)	20	
Fuel Tank	Filler location	Behind Rear License Plate	
Fuel Pump	Type (elec. or mech.)	Mechanical	
Fuel Pump	Locations	Lower R.F. of Engine	Right Front on Block
Fuel Pump	Pressure range	3.500-4.50 PSI	5 1/2 - 7 PSI
Vacuum booster (std., optional, none)		None	
Fuel Filter	Type	Sintered Bronze & Saran	Paper & Saran
Fuel Filter	Locations	Fuel Tank and Carburetor	
Carburetor	Choke type		Automatic
	Intake manifold heat control (exhaust or water)		Exhaust
	Air cleaner type	Standard	Oil Wetted Paper Element (Temp.Cont.)
	Air cleaner type	Optional	None
Carburetor	Idle speed (spec. neutral or drive)	Manual	650 Neutral
		Automatic	550 Drive
		Idle A/F mix.	N.A.

CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carburetors		No. Used and Type	Barrel Size
			Make	Model		
33100 (Std.) 33500 (Std.)	250	Fully Synchro 3 Speed (Std.) Jetaway (Opt.)	Rochester	1 BV	One Single Barrel	1.56
33200 (Std.) 33600 (Std.) 34200 (Opt.)	350	Fully Synchro 3 Speed (Std.) 4 Speed (Opt.) Jetaway (Opt.)	Rochester	2GC	One	Primary 1 11/16
34200 (Std.) 33200 (Opt.) 33600 (Opt.)	350	Fully Synchro 3 Speed (Std.) 4 Speed (Opt.) Jetaway (Opt.)	Rochester	4MV	One	Primary 1 3/8 Secondary 2 1/4

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ENGINE – COOLING SYSTEM

Type system (pressure, pressure vented, atmospheric, other)		Pressure		
Radiator cap relief valve pressure		15 PSI		
Circulation thermostat	Type (choke, bypass)	By Pass		
	Starts to open at (°F)	195° F.		
Water pump	Type (centrifugal, other)	Centrifugal		
	GPM @ 1000 pump rpm	10.1	22	
	Number of pumps	One		
	Drive (V-belt, other)	V Belt		
	Bearing type	Ball		
By-pass recirculation type (inter., ext.)		Internal	External	
Radiator core type (cellular, tube and fin, other)		Tube & Center		
Cooling system capacity	With heater (qt.)	12.2	15.2	
	Without heater (qt.)	11.5	14.5	
	Opt. equipment-specify (qt.)	12.2 A/C	15.7 A/C	
Water jackets full length of cyl. (yes, no)		Yes		
Water all around cylinder (yes, no)		Yes		
Radiator hose	Lower	Number and type (molded, straight)	One Molded	
		Inside diameter	1.75	
	Upper	Number and type (molded, straight)	One Molded	
		Inside diameter	1.50	
	By-pass	Number and type (molded, straight)	None	One Molded
		Inside diameter	---	.765-.703
Fan	Number of blades & spacing	5 Staggered (A/C)	4 @76° (Std.) 6 Staggered (A/C)	
	Diameter	18" (A/C)	18" (Std.) 19" (A/C)	
	Ratio-fan to crankshaft rev.	.949:1	.85:1	
	Fan cutout type	Clutch A/C only		
	Bearing type	Ball		
*Drive belts (indicate belt used by letter)	Fan	ABCD	G (Std.) H (A/C)	
	Generator or alternator	ABDE	G (Std.) H (A/C)	
	Water Pump	ABCD	G (Std.) H (A/C)	
	Power Steering	B (SM) C (AT)	I (Std.) J (A/C)	
	Air Conditioning	F	K	
Air Pump (P/S)		36°X30.00X.380		

* Drive Belt Dimensions	A	B	C	D	E	F	G	H	I	J	K
Angle of V	36°	36°	36°	36°	36°	36°	36°	36°	36°	36°	36°
Nominal length (SAE)	38.86	49.50	50.00	38.64	31.14	53.85	49.14	54.83	44.11	45.19	61.86
Width	.380	.380	.380	.380	.380	.380	.380	.380	.380	.380	.380

(A) SM-AT-(Std.) (B) AT with A/C & P/S - SM with A/C (C) SM with AC & P/S
(O) AT with A/C (E) SM with A/C

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ELECTRICAL – SUPPLY SYSTEM

Battery	Make and Model		Delco 1980032	Delco 1980030
	Voltage Rtg. & Total Plates		12V-54 Plates	12V-66 Plates
	SAE Designation & Amp. Hr. Rtg.		44 AMP Hr. @ 20 AMP Hr. Rate	61 - AMP Hr.
	Location		Right Front Engine Compartment	Front Left Side
	Terminal grounded		Negative	Negative
Generator or Alternator	Make		Delco Remy	
	Model		1100767	
	Type and rating		Diode Rectifying 37 AMPS	
	Output at engine idle (neutral)		9 AMPS	
	Ratio—Gen. to Cr/s rev.		2.56:1	
Regulator	Make		Delco Remy	
	Model		1119515	
	Type		Vibrating Contact	
	Cutout relay	Closing voltage generator rpm	None	
		Reverse current to open	None	
	Regu- lated	Voltage	13.5 - 14.4	
		Current	None - Self Regulating	
	Voltage test conditions	Temperature	120°F	
		Load	Less than 10 AMP	
		Other	Upper Contacts	

ELECTRICAL – STARTING SYSTEM

Starting Motor	Make		Delco Remy	
	Model		1108365	1108349 1108348
	Rotation (drive end view)		Clockwise	
Motoc. control	Switch (solenoid, manual)		Solenoid	
	Starting procedure		3 and 4 speed - place gear shift in neutral. Jetaway - place control lever in park. *	
Motor Drive	Engagement type		Solenoid with Over Running Clutch	
	Pinion meshes (front, rear)		Front	
	Number of teeth	Pinion	9	
		Flywheel	Manual	153
	Auto.		153	166
Flywheel tooth face width	Manual	.4010 - .4130	.438	
	Auto.	.4010 - .4130	.438	

* Initial start - depress gas pedal to floor to set choke, turn ignition to start and release as soon as engine starts.

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ELECTRICAL – IGNITION SYSTEM

Type	Conventional – Std., Opt., N.A.		Standard		
	Transistorized – Std., Opt., N.A.		NA		
	Other (specify)				
Coil	Make		Delco Remy		
	Model		1115184 1115292		
	Amps	Engine stopped Engine idling			
Distributor	Make		Delco Remy		
	Model		1110351 1111286 1111299		
	Cent'fgal adv. in c/shaft degrees@ engine rpm (nominal)	Start (rpm)	0°-2 1/2° @900	0°-2 1/2° @750	0°-2° @650
		Intermediate points deg.@rpm	5 1/2°-9 1/2° @1200 13°-17° @1600 21°-30° @2300	1°-6° @900 4°-8° @1000	12°-16° @1800
		Max. deg.@rpm	26° - 30° @2800	28°-32° @4000	20°-24° @4000
	Vacuum adv. in c/shaft degrees@ in. Hg. (nominal)	Start (in. Hg.)	Not Specified	0°-3° @ 9in Hg	0°-0° @8 in. Hg.
		Intermediate points, deg.@in. Hg.	Not Specified	0°-5 1/2 @ 10 in Hg. 11 1/2-18° @15 in Hg. *	2°-7° @ 11 in. Hg. 10°-15 1/2 @15in Hg. **
		Max. deg. in. Hg.	Not Specified	***	****
	Breaker gap (in.)		.016		
	Cam angle (deg.)		31°-34° 29°-31°		
Breaker orm tension (oz.)		19-32			
Timing	Crankshaft deg.@rpm		4°(SM)or6°(AT)@500 5°@850 7 1/2°@850		
	Mark location		Torsional Damper Balancer Asm.		
Spark Plug	Make		AC		
	Model		AC-46N AC 45S AC 44S		
	Thread (mm)		14 MM		
	Tightening torque (lb. ft.)		25 30		
Gap		.033-.038 .030			
Cable	Conductor type		Rsistance		
	Insulation type		Neoprene		
	Spark plug protector		Neoprene Hypalon		

ELECTRICAL – SUPPRESSION

Locations & type

*19°-25 1/2° @ 18 1/2 in Hq. ** 15 1/2 - 20° @ 18.6 in Hq.
22 1/2°-25 1/2° @ 20 1/2 in. Hq. * 21 1/2° Max. @ 23 in Hq.

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ELECTRICAL – INSTRUMENTS AND EQUIPMENT

Speed-ometer	Type	AC
	Trip odometer (yes,no)	No
Charge indicator – type	Tell-Tale	Indicator Lamp
Temperature indicator – type	Tell-Tale	Indicator Lamp
Oil pressure indicator – type	Tell-Tale	Indicator Lamp
Fuel indicator – type		Electric Gage
Other	Brake	Indicator Lamp
Wind-shield wiper	Type – Standard	2-Speed Electric
	Type – Optional	None
Wind-shield washer	Type – Standard	Push Button
	Type – Optional	None
Horn	Type	Vibrator
	Number used	2
	Amp draw (each)	5.2 - 5.7

DRIVE UNITS – CLUTCH (Manual Transmission)

Make & type	3886126 Chevrolet Single Plate	Own Single Plate	
Type pressure plate springs		Flat	
Total spring load (lb.)	1650-1850 Asem.	1900-2200 Assem.	
No. of clutch driven discs		One	
Clutch facing	Material	Woven Asbestos	
	Outside & inside dia.	9.12 x 6.12	10.4 x 6.5
	Total eff. area (sq.in.)	71.8	103.4
	Thickness		.135
	Engagement cushioning method		Flat Spring
Release bearing	Type & method of lubrication	Ball-Permanent	
Torsional damping	Methods: springs, friction material	Coil Springs - Steel Friction	

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DRIVE UNITS – TRANSMISSIONS

Manual 3-speed (std. or opt.)	Std.	Std.	Std.
Manual 4-speed (std. or opt.)	NA	Opt.	Opt.
Manual with overdrive (std. or opt.)	NA	NA	NA
Automatic (std. or opt.)	Opt.	Opt.	Opt.

DRIVE UNITS – MANUAL TRANS.

Number of forward speeds		3	3	
Transmission ratios	In first	2.85	2.54	
	In second	1.68	1.50	
	In third	1.00	1.00	
	In fourth	---	---	
	In reverse	2.95	2.63	
Synchronous meshing, specify gears		1-2-3		
Shift lever location		Steering Column		
Lubricant	Capacity (pt.)	3.50		
	Type recommended	Multipurpose		
	SAE viscosity number	Summer	80 or 90	
		Winter	80	
		Extreme cold	80	

DRIVE UNITS – MANUAL TRANS. W/OVERDRIVE

(For transmission data see manual transmission section)

Type (planetary or other)		Not Available		
Manual lockout (yes, no)				
Downshift accelerator control (yes, no)				
Minimum cut-in speed				
Gear ratio				
Lubricant	Capacity (pt.) (Overdrive only)			
	Separate filler (yes, no)			
	Type recommended			
	SAE viscosity number	Summer		
		Winter		
Extreme cold				

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DRIVE UNITS – AUTOMATIC TRANSMISSION

Trade name	Jetaway				
Type describe	2-Speed with Fixed Stator				
Selector location	Column				
List gear ratios Selector Pattern and indicate which are used in each selector position	P Park ---	R Reverse 1.76 ---	N Neutral ---	D Drive 1.76 1.00	L Low 1.76 ---
Max. upshift speed—drive range	60		70		
Max. kickdown speed—drive range	55		65		
Torque converter	Number of elements		3		
	Max. ratio at stall		2.5		
Torque converter	Type of cooling (air, liquid)		Water		
	Nominal diameter		12.5		
Lubricant	Capacity—refill (pt.)		5		
	Type recommended		Dexron		
Special transmission features					

DRIVE UNITS – PROPELLER SHAFT

Number used	One			
Type (straight tube, tube-in-tube, internal-external damper, etc.)	Exposed			
Outer diam. x length* x wall thickness	Manual 3-speed trans.		3.25 dia. x 60.00 x .065	
	Manual 4-speed trans.		3.25 dia. x 60.00 x .065	
	Overdrive transmission		N.A.	
	Automatic transmission		3.25 dia. x 60.00 x .065	

* Center to center of universal joints, or to centerline of rear attachment.

(Continued)

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DRIVE UNITS – PROPELLER SHAFT (cont.)

Inter-mediate bearing	Type (plain, anti-friction)	None
	Lubrication (fitting, prepack)	None
Slip Yoke	Type	Involute Spline
	Number of teeth	27
	Spline O.D.	1.1760
Universal joints	Make and Mfg. No.	Saginaw Steering Gear
	Number used	2
	Type (ball and trunnion, cross)	Cross
	Rear attach. (u-bolt, clamp, etc.)	
	Bearing	Type (plain, anti-friction)
Lubric. (fitting, prepack)		Prepack
Drive taken through (torque tube or arms, springs)		Arms
Torque taken through (torque tube or arms, springs)		Arms

DRIVE UNITS – AXLE

Type (front, rear)	Rear		
Description	Salisbury Type - Hypoid Semi-Floating		
Limited Slip differential, type	Multiple Plate Clutch "S" Shaped Pre-load Spring		
Drive Pinion Offset	1.75		
No. of differential pinions	2		
Pinion adjustment (shim, other)	Shim		
Pinion bearing adj. (shim, other)	Coll. Spacer		
Wheel bearing type	Ball		
Lubricant	Capacity (pt.)	3.69	
	Type recommended	GM 4744 (Std.) Mobile XRP 464BD-M (L.S.)	
	SAE viscosity number	Summer	90
		Winter	90
		Extreme cold	90

AXLE RATIO TOOTH COMBINATIONS

(See page 3 for axle ratio usage)

Axle ratio	See Note	2.78	3.08	3.23	3.42	3.91
No. of teeth	Pinion	14	13	13	12	11
	Ring gear	39	40	42	41	43
Ring Gear O.D.		8.568	8.560	8.555	8.552	8.543

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DRIVE UNITS – WHEELS

Type & material		Welded Wheel
Rim (size & flange type)	Std.	14 x 5J
	Opt.	14 x 6JK
		15 x 6K
Attachment	Type (bolt or stud)	Stud
	Circle diameter	4.75
	Number and size	5 Studs 7/16 Dia.

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DRIVE UNITS – TIRES

Standard	Size, ply rating, & ply		7.75 x 14 2 Ply - 4 Ply Rate
	Type (bias, radial, etc.)		Bias
	Full rated Inflation Press.	Front	24
		Rear	24
	Rev./Mile at 50 MPH		780
Optional	Size, ply rating, & ply		7.75 x 14 4 Ply - 8 Ply Rate 205R14 Radial Ply

BRAKES – PARKING

Type of control		Suspended Pedal
Location of control		Left Drivers Compartment
Operates on		Rear Brakes
If separate from service brakes	Type (internal or external)	Not separate
	Drum diameter	
	Lining size (length x width x thickness)	

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BRAKES – SERVICE

Type (drum or disc)		Drum (Duo-Servo)		
Self adjusting (std., opt., N.A.)		Standard		
Power brake make & type (remote, int., etc.)	Std.	Opt.		
	Opt.	Integral		
Effective area (sq. in.)*		155.6		
Gross lining area (sq. in.)**		156.3		
Swept area (sq. in.)***		267.3		
Percent brake effectiveness – front		60.67		
Drum or Disc	Diameter (nominal)	Front	9.5	
		Rear	9.5	
	Type and material		Centrifugal Cast and Composite Option Rear	
	Disc (vented or solid)			
No. pistons per caliper				
Wheel cylinder bore	Front	1 1/8		
	Rear	15/16		
Master Cylinder	Bore	1.00		
	displacement distribution	Front %	59	
Rear %		41		
Disc Brk. Valve	Type (proportion, delay, metering, other)			
Pedal arc ratio		3.5		
Line pressure at 100 lb. pedal load		710 (Std.) 1180 (Power)		
Shoe clearance adjustment		.015 per Shoe		
Brake lining	Drum or Disc		Drum	
	Bonded or riveted		Riveted	
	Front Wheel	Material		Marshall 143144 Pri. H 3152F Sec.
		Size (length x width x thickness)	Prim. or out-board	7.48 x 2.50 x .166
			Second. or in-board	9.88 x 2.50 x .231
		Segments per shoe		1
	Rear Wheel	Material		Marshall H3144 Pri. H3152 F Sec.
		Size (length x width x thickness)	Prim. or out-board	7.48 x 2.00 x .166
Second. or in-board			9.88 x 2.00 x .231	
Segments per shoe		1		

* Excludes rivet holes, grooves, chamfers, etc. ** Includes rivet holes, grooves, chamfers, etc.
 *** Total swept area for four brakes. (Widest lining contact width for each brake x its contact circumference.)

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BRAKES—SERVICE

Type (drum or disc)		Disc Front	Drum Rear		
Self adjusting (std., opt., N.A.)			Standard		
Power brake make & type (remote, int., etc.)	Std.		Optional		
	Opt.		Delco Moraine - Integral		
Effective area (sq. in.) [*]		40.6	66.1		
Gross lining area (sq. in.) ^{**}		44.8	69.4		
Swept area (sq. in.) ^{***}		206.4	142		
Percent brake effectiveness—front		67.56			
Drum or Disc	Diameter (nominal)	Front	11.00		
		Rear	9.50		
	Type and material		Rotor Cast Iron	Drum Composite	
	Disc (vented or solid)		Vented		
No. pistons per caliper		One			
Wheel cylinder bore	Front	2.06			
	Rear		.81		
Master Cylinder	Bore		1.125		
	displacement distribution	Front %	75		
		Rear %	25		
Disc Brk. Valve	Type (proportion, delay, metering, other)	Proportion			
Pedal arc ratio		3.5			
Line pressure at 100 lb. pedal load		960			
Shoe clearance adjustment		.001	.015 per Shoe		
Brake lining	Drum or Disc		Disc Front	Drum Rear	
	Bonded or riveted		Riveted	Riveted	
	Front Wheel	Material		Johns-Manville 2000B-44	
		Size (length x width x thickness)	Prim. or out-board	6.0 x 1.83 x .38	
			Second. or in-board	6.0 x 1.83 x .38	
		Segments per shoe		One	
	Rear Wheel	Material		Marshall Pri.H3144;Sec.H3152F	
		Size (length x width x thickness)	Prim. or out-board	7.48 x 2.0 x .166	
			Second. or in-board	9.88 x 2.0 x .231	
		Segments per shoe		One	

* Excludes rivet holes, grooves, chamfers, etc. ** Includes rivet holes, grooves, chamfers, etc.

*** Total swept area for four brakes. (Widest lining contact width for each brake x its contact circumference.)

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STEERING

Manual (std., opt., NA)		Standard	
Power (std., opt., NA)		Optional	
Adjustable steering wheel (tilt, swing, other)	Type and description	Tilt-A-Way	
	(std., opt., NA)	Optional	
Wheel diameter	Manual	16.0	
	Power	16.0	
Turning diameter (feet)	Outside front	Wall to wall (l. & r.)	44.5
		Curb to curb (l. & r.)	41.2
	Inside rear	Wall to wall (l. & r.)	24.3
		Curb to curb (l. & r.)	25.2
Outside whl. angle with inside whl. at 20°			18.8°
Manual	Gear	Type	Ball Nut
		Make	Saginaw Steering Gear
	Ratios	Gear	24.1
		Overall	28.3
	No. wheel turns		5.56 Lock to Lock
Type (coaxial, linkage, etc.)		Gear Integral	
Power	Make		Saginaw Steering Gear
	Gear	Type	Gear Integral
		Ratios	17.5
	Overall		20.7
	Pump driven by		Belt from Crank
Number wheel turns		4.3 Lock to Lock	
Linkage	Type		Parallelogram
	Location (front or rear of wheels, other)		Front
	Drag link (trans. or longit.)		Transverse
	Tie rods (one or two)		Two
Steering Axis	Inclination at camber (deg.)		9° at 1°
	Bearings (type)	Upper	Ball Joint
		Lower	Ball Joint
		Thrust	Ball Joint
Whl. Align. (range at curb wt. & preferred)	Caster (deg.)		Range -3/4 to -1 3/4
	Camber (deg.)		Range -1/4 to +1/2
	Toe-in (outside track inches)		.12 to .24
Steering spindle & joint type			Ball Joint
Wheel Spindle	Diameter	Inner bearing	1.2497-1.2492
		Outer bearing	.7496-.7491
	Thread size		3/4 - 20
	Bearing type		Tapered Roller

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SUSPENSION – GENERAL

(See Supplement page for details on Air Suspension)

Provision for car leveling		None
Provision for brake dip control		Counter Drive Design of Suspension
Provision for acc. squat control		Rear Suspension Upper Control Arms
Special provisions for car jacking		None
Shock absorber front & rear	Type	Direct Acting
	Make	Delco
	Piston dia.	1.00
Other special features		None

SUSPENSION – FRONT

Type and description		Independent Coil Spring
Spring	Type	Coil
	Material	SAE 9260
	Size (coil design height & I.D. bar length x dia.)	11.3 Design Height - 3.60 I.D. 119.0 Long x .588 dia. 127.0 Long x .588 dia.
	Spring rate (lb. per in.)	250 280
	Rate at wheel (lb. per in.)	99.9 107.8
Stabilizer	Type (link, linkless, frameless)	Link
	Material & bar diameter	SAE 1070-.812 dia. SAE 1070-.875 dia.

SUSPENSION – REAR

Type and description		Link Coil Spring
Drive and torque taken through		Arms
Spring	Type	Coil
	Material	SAE 9260
	Size (length x width, coil design height & I.D.; bar length & dia.)	7.62 Design Height - 5.50 I.D. 96.0 Long x .520 dia. 102.0 Long x .530
	Spring rate (lb. per in.)	106
	Rate at wheel (lb. per in.)	95
	Mounting insulation type	Rubber
	If leaf	None
No. of leaves	None	
Shackle (comp. or tens.)	None	
Stabilizer	Type (link, linkless, frameless)	None
	Material	None
Track bar type		None

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FRAME	
Type and description (Separate frame, unitized frame, partially - unitized frame)	"C" Section with Torque Boxes

BODY – MISCELLANEOUS INFORMATION

Drs. hinged (front, rr.)	Front doors	Front
	Rear doors	Front
Type of finish (lacquer, enamel, other)		Lacquer
Hood counterbalanced (yes, no)		Yes
Hood release control (internal, external)		External
Vehicle Ident. No. location		Instrument Panel (L.H.)
Engine No. location		Left Front of Block
Theft protection - type		Key Type Starting
Vent window control method (crank, friction pivot)	Front	Crank
	Rear	None
Seat cushion type	Front	Zig Zag
	Rear	Zig Zag
	3rd seat	None
Seat back type	Front	Zig Zag
	Rear	Zig Zag
	3rd seat	None
Windshield glass type (i.e., single curved - laminated plate)		All Single Curved - Laminated Plate
Side glass type (i.e., curved - tempered plate)		All Curved - Tempered Plate
Backlight glass type (i.e., compound curved - tempered plate, three piece)		All Compound Curved - Tempered Plate
Windshield glass exposed surface area		1330.1
Side glass exposed surface area		1545.3
Backlight glass exposed surface area		1105.5
Total glass exposed surface area		3980.9

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CONVENIENCE EQUIPMENT

(Indicate whether standard, optional or NA on each series)

Power windows	Side windows	N.A.	Optional
	Vent windows		N.A.
	Backlight or tailgate		N.A.
Power seats (specify type as well as availability)			Optional
Reclining front seat back (R-L or both)			*
Front seat head restrainer (R-L or both)			Optional
Radios (specify type as well as availability)		Deluxe and AM-FM Optional	
Rear seat speaker			Optional
Power antenna			Optional
Clock			Optional
Air conditioner (specify type and availability)			Optional
Speed warning device			Optional
Speed control device			Optional
Ignition lock lamp			N.A.
Dome lamp			Standard
Glove compartment lamp			Optional
Luggage compartment lamp			Optional
Underhood lamp			N.A.
Courtesy lamp			Optional
Map lamp			Optional
Auto. trans. quad. lamp			Optional
Cornering light lamp			N.A.
Dual Brake Warning			Standard
Anti Theft Warning			Standard
Hazard Flasher			Standard

LAMP HEIGHT AND SPACING

Height above ground to center of bulb or marker	Headlamp	Highest *	24.90
		Lowest	24.80
	Tail	Highest	23.85
		Lowest	23.79
	Sidemarker	Front	22.20
		Rear	25.06
Distance from C/L of car to center of bulb	Headlamp	Inside	16.50
		Outside *	30.18
	Tail	Inside	19.36
		Outside	28.36
	Directional	Front	32.02
		Rear	- -

* If single headlamps are used enter here.

*Optional on passenger side of strato bucket only
in Cutlass and Cutlass Supreme Coupes.

F-85, Cutlass, Cutlass Supreme, Cutlass Wagon AMA Specifications—Passenger Car

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WEIGHTS

Model	CURB WEIGHT - POUNDS			% PASS. WEIGHT DISTRIBUTION				SHIPPING WEIGHT
	Front	Rear	Total	Pass. In Front		Pass. In Rear		
				Front	Rear	Front	Rear	
33169	1739	1518	3257					3108
33177	1708	1494	3202					3053
33269	1936	1534	3470					3315
33277	1897	1517	3414					3259
33535	1667	1906	3563					3414
33539	1780	1570	3350					3201
33567	1753	1554	3307					3158
33569	1748	1532	3280					3131
33577	1712	1505	3217					3068
33587	1733	1526	3259					3110
33635	1871	1933	3804					3649
33639	1957	1572	3529					3374
33667	1932	1558	3490					3335
33669	1937	1543	3480					3325
33677	1905	1521	3426					3271
33687	1903	1534	3437					3282
34239	1970	1606	3576					3421
34269	1924	1557	3481					3326
34287	1922	1545	3467					3312

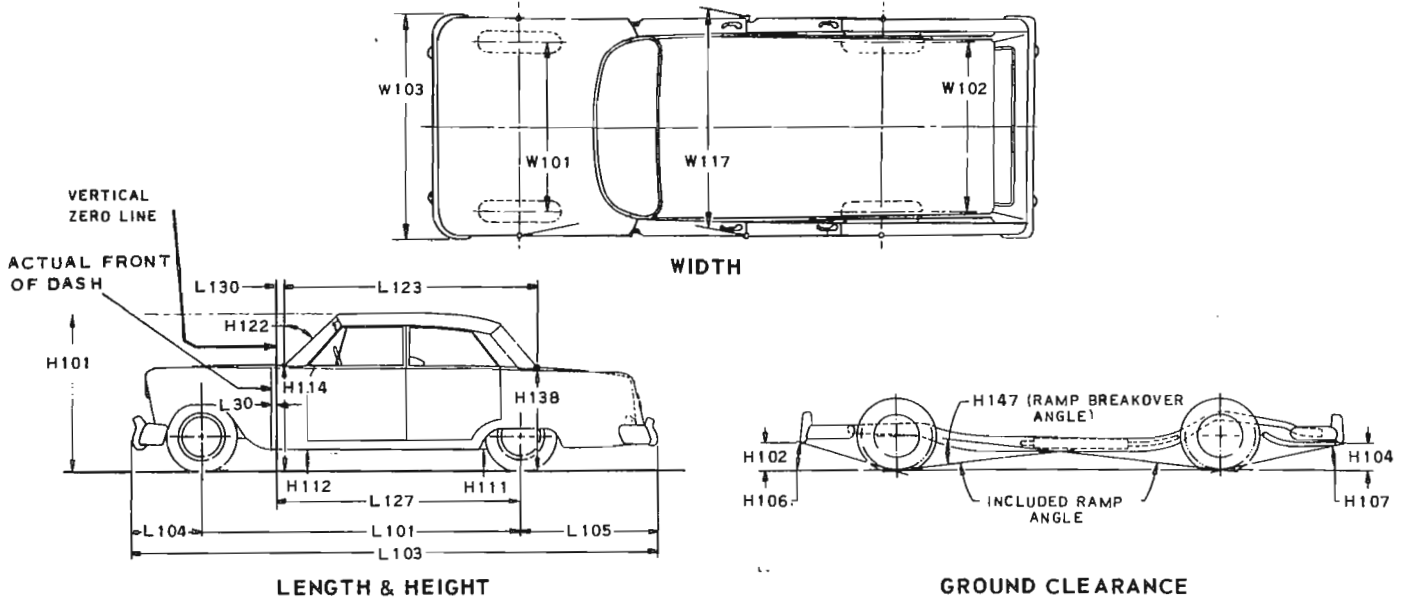
Accessories & Equipment Differential Weights			Remarks
Air Conditioning		+ 122	
Automatic Transmission		+ 9	
Power Steering		+ 35	
Power Brakes		+ 10	
Radio		+ 8	

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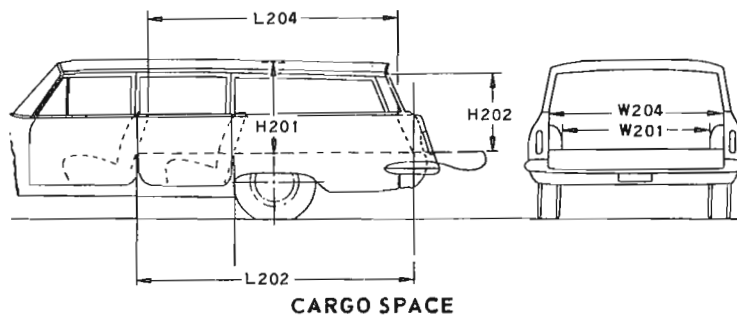
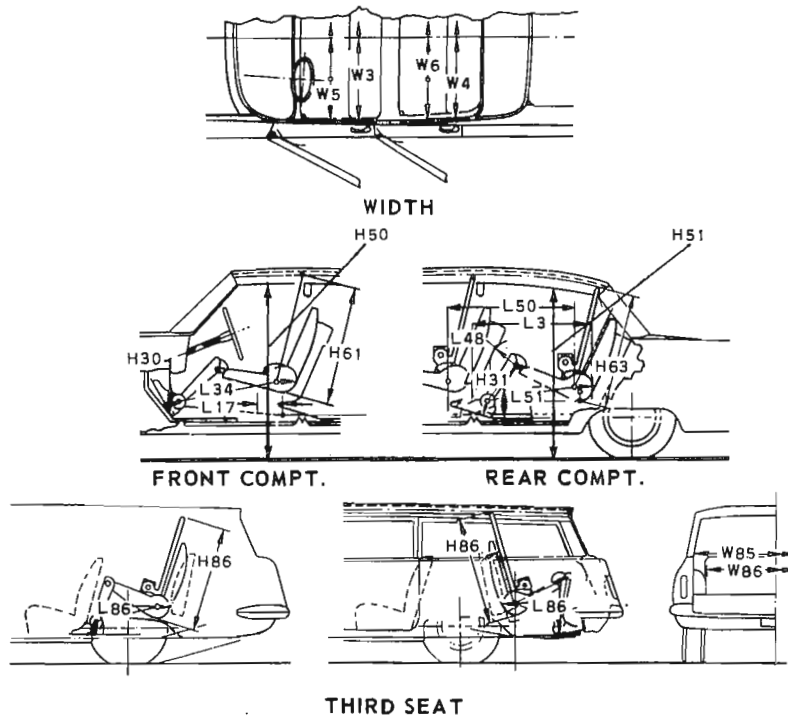
CAR AND BODY DIMENSIONS

KEY SHEET

EXTERIOR CAR AND BODY DIMENSIONS



INTERIOR CAR AND BODY DIMENSIONS



CAR AND BODY DIMENSIONS

KEY SHEET

DIMENSION DEFINITIONS

EXTERIOR WIDTH DIMENSIONS

- W101 WHEEL TREAD - FRONT. Measured at centerline of tires, with nominal camber, at ground.
 W102 WHEEL TREAD - REAR. Measured at centerline of tires at ground.
 W103 MAXIMUM OVERALL CAR WIDTH. Include bumpers, moldings, or sheet metal protrusions. Measured to outside of metal.
 W117 MAXIMUM BODY WIDTH AT #2 PILLAR. Measured across body at #2 pillar, excluding hardware and applied moldings.

EXTERIOR LENGTH DIMENSIONS

- L 30 VERTICAL ZERO LINE TO ACTUAL FRONT OF DASH. If actual Front of Dash is to the rear of Body Zero Line, it is identified by a minus (-) sign.
 L101 WHEELBASE.
 L103 OVERALL LENGTH. Include bumper guards if standard equipment.
 L104 OVERHANG - FRONT. Measured from C/L of front wheels to front of car, including bumper guards if standard equipment.
 L105 OVERHANG - REAR. Measured from C/L of rear wheels to rear of car, including bumper guards if standard equipment.
 L123 BODY UPPER STRUCTURE LENGTH AT CAR CENTERLINE. The horizontal dimension from the Cowl Point to the Deck Point.
 L127 VERTICAL ZERO LINE TO CENTERLINE OF REAR WHEELS. A horizontal dimension.
 L130 VERTICAL ZERO LINE TO WINDSHIELD COWL POINT. The horizontal dimension from the vertical zero line to the theoretical intersection of extended windshield glass plane and normal cowl surface.

EXTERIOR HEIGHT DIMENSIONS

- H101 OVERALL HEIGHT - DESIGN. Measured with the vehicle in Manufacturer's Design Weight attitude.
 H114 COWL POINT TO GROUND. Measured at vehicle centerline.
 H138 DECK POINT TO GROUND. Measured at vehicle centerline.
 H112 ROCKER PANEL TO GROUND - FRONT. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at foremost point of rocker panel.
 H111 ROCKER PANEL TO GROUND - REAR. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at front of rear wheel opening.
 H122 WINDSHIELD SLOPE ANGLE. The angle between a vertical line and the windshield surface at car centerline. On compound-curved windshields the chord of the arc is used and limited to that section of the windshield comprehended by an 18-inch chord.

GROUND CLEARANCE DIMENSIONS

- H102 BUMPER TO GROUND - FRONT. Minimum dimension, includes bumper guards.
 H104 BUMPER TO GROUND - REAR. Minimum dimension, includes bumper guards.
 H106 ANGLE OF APPROACH. The angle between ground and a line tangent to the front tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
 H107 ANGLE OF DEPARTURE. The angle between ground and a line tangent to the rear tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, tail pipe, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
 H147 RAMP BREAKOVER ANGLE. The supplement of included ramp angle (180° minus included ramp angle) over which car can pass without interference; measured with car sitting on a level surface, using lines tangent to arcs of front and rear static loaded radii and intersecting at point an underside of car which defines the smallest angle. This dimension may be determined by calculation (see Design Standard DD 0.00 - 108) or graphically for reporting purposes.
 H156 MINIMUM RUNNING GROUND CLEARANCE. Location of measurement on the car is to be clearly recorded.

FRONT COMPARTMENT DIMENSIONS

- H 61 EFFECTIVE HEAD ROOM - FRONT. The dimension from H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
 L 34 MAXIMUM EFFECTIVE LEG ROOM - ACCELERATOR. Measured along a diagonal line from the Manikin ankle pivot center to the H Point plus a constant of 10.0 inches. For treadle type accelerator pedals, the leg room is measured with the Manikin's right foot on the accelerator pedal and the Manikin Heel Point at Accelerator Heel Point. All other types of accelerator pedals will be measured with the Manikin foot angle set at 87° and the shoe touching the pedal.
 H 30 H POINT TO HEEL POINT - FRONT. The vertical dimension from the H Point to the Accelerator Heel Point.
 L 17 H POINT TRAVEL. The horizontal dimension between the H Point in the most forward and rearward seat positions.

FRONT COMPARTMENT DIMENSIONS (Cont.)

- W 3 SHOULDER ROOM - FRONT. The minimum lateral dimensions between the door garnish moldings or nearest interference, measured at the H Point station.
 W 5 HIP ROOM - FRONT. The lateral dimension through the H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction if such construction exists.
 H 50 UPPER BODY OPENING TO GROUND - FRONT. The vertical dimension from a point on the trimmed body opening to the ground, measured at the H Point station.

REAR COMPARTMENT DIMENSIONS

- L 50 H POINT COUPLE DISTANCE. The horizontal dimension from the front seat H Point to the rear seat H Point.
 H 63 EFFECTIVE HEAD ROOM - REAR. The dimension from the H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
 L 51 MINIMUM EFFECTIVE LEG ROOM - REAR. Measured along a diagonal line from the ankle pivot center to the H Point plus a constant of 10.0 inches, with the foot positioned to the nearest interference between the seat structure and toe, instep or lower leg.
 H 31 H POINT TO HEEL POINT - REAR. The vertical dimension from the H Point to the Manikin Heel Point on the depressed floor covering.
 L 48 MINIMUM KNEE ROOM - REAR. The minimum dimension from the Manikin knee pivot center to the back of the front seat back.
 L 3 REAR COMPARTMENT ROOM. The horizontal dimension from the back of front seat to front of rear seat back at height tangent to the top of rear seat cushion.
 W 4 SHOULDER ROOM - REAR. The minimum lateral dimension between the door garnish molding or nearest interference. Measured at H Point station.
 W 6 HIP ROOM - REAR. The lateral dimension through H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction when such construction exists.
 H 51 UPPER BODY OPENING TO GROUND - REAR. The vertical dimension from a point on the trimmed body opening to the ground, measured 13.0 inches forward of the H Point.

LUGGAGE COMPARTMENT DIMENSIONS

- V 1 LUGGAGE CAPACITY - USABLE. The total luggage compartment luggage capacity in cubic feet with the tire and tools in place, determined in accordance with the Passenger Car Luggage Space Standard, DD 0.00 - 105.
 H195 LIFTOVER HEIGHT. Vertical dimension from the highest point on the luggage compartment lower opening to ground, excluding corner radii.

STATION WAGON - THIRD SEAT DIMENSIONS

- W 85 SHOULDER ROOM - THIRD SEAT. The minimum lateral dimension between the door garnish moldings or nearest interference. Measured at H Point station.
 W 86 HIP ROOM - THIRD SEAT. The lateral dimension through H Point to trimmed surfaces.
 L 86 EFFECTIVE LEG ROOM - THIRD SEAT. Measured along a diagonal line from ankle pivot center to H Point plus a constant of 10.0 inches. With rear-facing third seat, foot is positioned in foot well or to nearest interference with rear end or rear closure.
 H 86 EFFECTIVE HEAD ROOM - THIRD SEAT. The dimension from H Point to the headlining, plus a constant of 4.0 inches. Measured along a line 8° to rear of vertical.

STATION WAGON - CARGO SPACE DIMENSIONS

- L202 CARGO LENGTH AT FLOOR - FRONT SEAT. The horizontal dimension, measured at the floor level from the rear of the front seat back to the normal inside limiting interference on the tailgate, on the car centerline.
 L204 CARGO LENGTH AT BELT - FRONT SEAT. The horizontal dimension measured from the top rear of front seat back to a vertical extension line from the normal inside limiting interference at the top of the tailgate, on the car centerline.
 W201 CARGO WIDTH - WHEELHOUSE. The minimum horizontal dimension, measured between wheelhousings at floor level.
 W204 OPENING WIDTH AT BELT. The minimum horizontal dimension, measured between the nearest normal inside limiting interferences of the rear opening at the top of the tailgate.
 H201 MAXIMUM CARGO HEIGHT. The maximum vertical dimension, measured from the top of the floor covering to the headlining, on the car centerline.
 H202 REAR OPENING HEIGHT. The vertical dimension measured from the top of the floor covering to the normal inside limiting interference at the top of the rear opening, on the car centerline, with both tail-and liftgates fully open.
 V 2 CARGO VOLUME INDEX BEHIND FRONT SEAT. The total volume in cubic feet above the normal load floor and behind the front seat with the liftgate and tailgate closed.

W4xL204xH201

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