AMA Specifications—Passenger Car

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MANUFACTURER	BUICK MOTOR DIVISION GENERAL MOTORS CORPORATION	CAR NAME	BUICK - SPECIAL AND SKYLARK (V-6 MODELS)
MAILING ADDRESS	1051 EAST HAMILTON AVENUE FLINT, MICHIGAN, 48550	MODEL YEAR 1966	ISSUED: 10-14-65 REVISED (*) 1-24-66

NOTES:
1. The Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
2. UNLESS OTHERWISE INDICATED:
   a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
   b. Nominal design dimensions are used throughout these specifications.

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BODY—TYPES AND STYLE NAMES—

Body type, number of passenger & style names; use manufacturer's code for series & body style.

SERIES	BODY STYLE	MODEL DESIGNATIC
Special	2 Door 6 Passenger Thin Pillar Coupe	43307
	4 Door 2 Seat Station Wagon	43335
	2 Door 6 Passenger Convertible Coupe	43367
	4 Door 6 Passenger Thin Pillar Sedan	43369
Special Deluxe	2 Door 6 Passenger Thin Pillar Coupe	43507
	2 Door 6 Passenger Hardtop Coupe	43517
	4 Door 2 Seat Station Wagon	43535
	4 Door 6 Passenger Thin Pillar Sedan	43569
Skylark	2 Door 6 Passenger Thin Pillar Coupe	44307
	2 Door 6 Passenger Hardtop Coupe	44317
	2 Door 6 Passenger Convertible	44367

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GENERAL SPECIFICATIONS

(All dimensions in inches unless otherwise indicated)

MODEL		Additional Information Page No.:	SPECIAL		SKYLARK
			43335	43369	44339
Wheelbase (L101)			115.0		
Track	Front (W101)		58.0		
	Rear (W102)		59.0		
Maximum Overall Dimensions	Length (L103)		204.0		
	Width (W103)		75.5		
	Height (H101)		55.4	54.3	
Transmission (Specify trade name - opt., not available)	Manual - 3 speed	15	Standard		
	Manual - 4 speed	15	Not Available		
	Overdrive	15	Not Available		
	Automatic	16	Super Turbine (Optional)		
Axle ratio	Manual - 3 speed	17	3.36	3.23	
	Manual - 4 speed	17	Not Available		
	Overdrive	17	Not Available		
	Automatic	17	3.23	2.93	
Tire size		18	7.75-14	6.95-14	7.35-14
Engine	Type, no. cyl., valve arr.	3	V6-90° In-Head		
	Fuel system (Carb., other)	10	Carburetor		
	Bore and stroke	3	3.750 x 3.400		
	Piston displ., cu. in.	3	225		
	Std. compression ratio	3	9.0		
	Max. bhp at engine rpm	3	160 @ 4200		
	Max. torque at rpm	3	235 @ 2400		

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GENERAL SPECIFICATIONS—DIMENSIONS

(All dimensions in inches unless otherwise indicated)
(Supplemental data available on request)

MODEL	SAE Ref. No.	SPECIAL		SKYLARK
		43335	43369	44339
FRONT COMPARTMENT				
Shoulder room	W3	58.8		58.0
Hip room	W5	59.9		59.6
Max. eff. leg room - accelerator	L34	41.1		41.3
Effective head room	H61	37.8	38.1	38.2
H Point to Heel point	H30	8.6	8.7	8.2
REAR COMPARTMENT				
Shoulder room	W4	58.8		58.1
Hip room	W6	59.9	60.0	59.7
Minimum effective leg room	L51	36.0		35.7
Effective head room	H63	38.3	37.2	
LUGGAGE COMPARTMENT				
Usable luggage capacity (Cu. Ft.)	V1	---	18.9	
Liftover height	H195	---	28.4	
Position of spare tire storage		Vertical	Horizontal	
Method of holding lid open		Torsional Rods		
STATION WAGON—THIRD SEAT : None in this series				
Hip room	W86			
Effective leg room	L86			
Effective head room	H86			
Seat facing direction				

STATION WAGON—CARGO SPACE

MODEL	SAE Ref. No.	SPECIAL 43335	SPECIAL 43535
Minimum distance between wheel houses at floor level	W201	44.7	
Rear end opening width at belt	W204	52.6	
Floor length from back of front seat at floor level to inside of closed tail gate	L202	92.0	
Minimum horizontal distance from top rear of front seat back to inside of tail gate at belt	L204	80.9	
Maximum height - floor covering to headlining at centerline of rear axle	H201	31.1	
Maximum height of rear opening - tail and lift gates open	H202	28.4	
Cargo volume index (cu. ft.) $\frac{W4 \times L204 \times H201}{1728}$	V2	85.6	

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MODEL	SPECIAL		SKYLARK
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ENGINE—GENERAL

Type, no. cyls., valve arr.		V6-90° In-Head
Bore and stroke (nominal)		3.750 x 3.400
Piston displacement, cu. in.		225
Bore spacing (C/L to C/L)		4.240
No. system (front to rear)	L. Bank	1-3-5
	R. Bank	2-4-6
Firing order		1-6-5-4-3-2
Compres. ratio (nominal)		9.0
Cylinder Head Material		Cast Iron
Cylinder Block Material		Cast Iron
Cylinder Sleeve-Wet, dry, none		None
Number of mounting points	Front	Two
	Rear	One
Engine installation angle		4° 37'
Taxable horsepower $\frac{Dia^2 x No.Cyl.}{2.5}$		33.748
Publishing max. bhp* @ eng. RPM		160 @ 4200
Publishing max. torque* (lb. ft. @ RPM)		235 @ 2400
Recommended fuel regular - premium		Regular
Idle speed(spec. neutral or drive)	Manual	550 (Neutral)
	Automatic	550 (Drive)

ENGINE—PISTONS

Material			Cast Aluminum Alloy
Description and finish			Cam Ground - Transverse Slot - Divorced Skirt
Weight (piston only) oz.			17.34
Clearance (limits)	Top land		.0265 - .0345
	Skirt	Top	.0005 - .0011
		Bottom	.0005 - .0021
Ring groove depth	No. 1 ring		.1855 - .1930
	No. 2 ring		.188 - .1955
	No. 3 ring		.188 - .1955
	No. 4 ring		None

*Max. bhp (brake horsepower) and max. torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.

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POWER TEAMS

(Indicate whether standard or optional)

MODEL AVAILABILITY	ENGINE					TRANSMISSION	AXLE RATIO (Std. first) (Indicate A/C ratio)
	Displ. cu. in.	Carburetor	Compr. Ratio	BHP @ RPM	Torque @ RPM		
Special Skylark(a)	225	2 Bbl	9.0	160@ 4200	235@ 2400	Manual (3)	3.23 Coupes, Sedans & Wagons
	225	2 Bbl	9.0	160@ 4200	235@ 2400	Automatic	2.93 Coupes & Sedans (3.23 with A/C) 3.23 Wagons

(a) Standard in Series 433-435-443

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MODEL	SPECIAL		SKYLARK
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ENGINE—RINGS

Function (top to bottom)	No. 1, oil or comp.	Compression
	No. 2, oil or comp.	Compression
	No. 3, oil or comp.	Oil
	No. 4, oil or comp.	None
Compression	Description - material, coating, etc.	#1 Cast Iron - Chrome Plated #2 Cast Iron - Lubrited
	Width	#1 - .0785-.0789 - #2 .007-.078
	Gap	.010-.020
Oil	Description - material, coating, etc.	Steel Uncoated
	Width	.181-.187
	Gap	.015-.035
Expanders		Steel (Oil Ring) Hump Type

ENGINE—PISTON PINS

Material			Extruded SAE 1018
Length			3.060
Diameter			.9394-.9397
Type	Locked in rod, in piston, floating, etc.		Pressed In Rod
	Bushing	In rod or piston	None
		Material	None
Clearance	In piston		.00005-.0001 Select
	In rod		.0007-.0015 Select Press
Direction & amount offset in piston			.040 (Toward High Thrust Side)

ENGINE—CONNECTING RODS

Material		Pearlitic Malleable Iron
Weight (oz.)		20.8
Length (center to center)		5.960
Bearing	Material & Type	Removable-Steel Backed M/400 Aluminum
	Overall length	.737
	Clearance (limits)	.0020-.0023
	End play	.006-.014 (a)

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	SPECIAL		SKYLARK
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ENGINE—CRANKSHAFT

Material			Pearlitic Malleable Iron
Vibration damper type			None
End thrust taken by bearing (No.)			Two
Crankshaft end play			.004-.008
Main bearing	Material & type		Steel Backed - All Removable (a)
	Clearance		.0004-.0015
	Journal dia. and bearing overall length	No. 1	2.4995 x .864
		No. 2	2.4995 x 1.057
		No. 3	2.4995 x ..864
		No. 4	2.4995 x .864
		No. 5	None
		No. 6	None
		No. 7	None
	Dir. & amt. cyl. offset		None
Crankpin journal diameter			2.000

ENGINE—CAMSHAFT

Location			Above Crankshaft at Center of "V"
Material			Cast Alloy Iron
Bearings	Material		Steel Backed Babbitt
	Number		Four
Type of Drive	Gear or chain		Chain
	Crankshaft gear or sprocket material		Sintered Iron
	Camshaft gear or sprocket material		Nylon Coated Aluminum
	Timing chain	No. of links	54
		Width	.875
		Pitch	.375

ENGINE—VALVE SYSTEM

Hydraulic lifters (Std, opt, NA)		Standard
Valve rotator, type (intake, exhaust)		None
Rocker ratio		1.6
Operating tappet clearance (indicate hot or cold)	Intake	None
	Exhaust	None
Timing marks on flywheel, damper, other		Crankshaft Flange

(a) #4 Lower M/100 Durex - Remainder M/400

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ENGINE—VALVE SYSTEM (cont.)

Timing	Intake	Opens (°BTC)	24
		Closes (°ABC)	81
		Duration - deg.	285
	Exhaust	Opens (°BBC)	72
		Closes (°ATC)	43
		Duration - deg.	295
	Valve opening overlap		67
Intake	Material		SAE 1041 Steel
	Overall length		4.545
	Actual overall head dia.		1.630=1.620
	Angle of seat & face		45°
	Seat insert material		None
	Stem diameter		(a)
	Stem to guide clearance		.0012-.0032
	Lift (@zero lash)		.4011
	Outer spring press. and length	Valve closed (lb. @ in.)	64 ± 5 @ 1.727
		Valve open (lb. @ in.)	168 @ 1.250
	Inner spring press. and length	Valve closed (lb. @ in.)	None
		Valve open (lb. @ in.)	None
Exhaust	Material		GM-N82152 (21-4N)
	Overall length		4.660/4.630
	Actual overall head dia.		1.380/1.370
	Angle of seat & face		45°
	Seat insert material		None
	Stem diameter		(b)
	Stem to guide clearance		(c)
	Lift (@zero lash)		.3907
	Outer spring press. and length	Valve closed (lb. @ in.)	64 ± 5 @ 1.727
		Valve open (lb. @ in.)	168 ± 6 @ 1.327
	Inner spring press. and length	Valve closed (lb. @ in.)	None
		Valve open (lb. @ in.)	None

ENGINE—LUBRICATION SYSTEM

Type of lubrication (splash, pressure, nozzle)	Main bearings	Pressure
	Connecting rods	Pressure
	Piston pins	Splash
	Camshaft bearings	Pressure
	Tappets	Pressure
	Timing gear or chain	Splash and Nozzle
	Cylinder walls	Splash and Nozzle

(a) .3410 ± .0005 diameter. Maximum allowable taper to be .0003 with smallest diameter at valve head end.

(b) .3412/.3402 (top) .3407/.3397 (bottom).

(c) .0015/.0035 (top) .002 /.004 (bottom).

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ENGINE—LUBRICATION SYSTEM (cont.)

Oil pump type	Gear
Normal oil pressure (lb. @ engine rpm)	33 @ 2400
Oil pressure sending unit (elect. or mech.)	Electrical
Type oil intake (floating, stationary)	Stationary
Oil filter system (full flow, partial, other)	Full-Flow
Filter replacement (element, complete)	Element and Can
Capacity of crankcase, less filter-refill (qt.)	Four
Oil grade recommended (SAE viscosity and temperature range)	Anticipated Lowest Temperature — Use S.A.E. Viscosity Above 32° F. — 10W-30, 20W or 20 Below 32° F. to Zero °F. — 10W-30, 10W Below Zero °F. — 5W-20, 5W
Engine Service Requirement (MM, MS, etc.)	Passing car makers test GM4745M

ENGINE—EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)		Single with Crossover
Muffler No. & type (reverse flow, straight thru, separate resonator)		One Reverse Flow
Exhaust pipe dia. (O.D., wall thickness)	Branch	1.8750-.076
	Main	2.00-.076
Tail pipe diameter (O.D. & wall thickness)		1.75-.048

ENGINE— CRANKCASE VENTILATION SYSTEM

Type (ventilates to atmos., induction system, other)		Standard	Induction System
		Optional	None
Control Unit	Make and model		A.C.
	Location		Right Rocker Arm Cover (a)
	Energy source (manifold vacuum, carburetor air stream, other)		Manifold Vacuum
	Control method (variable orifice, fixed orifice, other)		Variable Orifice
Complete system	Discharges (to intake manifold, carb. air intake, air cleaner intake, other)		Intake Manifold (Standard Set-Up) Also Discharged into Air Cleaner (Opt.)
	Air inlet (breather cap, carburetor air cleaner, other)		Breather Cap Ventilation Air Filter in Opt. System
	Flame arrestor (screen, check valve, other)		Check Valve

(a) Left rocker arm cover also used on State of California Cars.

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MODEL	SPECIAL		SKYLARK
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ENGINE—AIR INJECTION REACTOR

Type (Air injection, engine modifications, other)			
Air Injection Pump	Type		Air Injection
	Displacement		19.3 Cu. In.
	Drive ratio		1.25
	Drive type		Belt
	Relief valve (type)		Pressure
	Filter (describe)		Air Inlet Through Clean Side of Engine Air Cleaner
Air Injection System	Air distribution (head, manifold, etc.)		Manifold
	Point of entry		Exhaust Port
	Injection tube I.D.		0.252
	Check valve type		Diaphragm
	Backfire protection (type)		Vacuum Operated Intake Air Bleed
Carburetor	Make		Rochester
	Model		2 GC
	Barrel size		1.4375
	Idle speed	Drive	600
		Neutral	550
Distributor	Aux. Adv. Systems (type)		None
	Make		Delco Remy
	Model		1110342
	Cent'fgal adv. in crank degrees @ eng. rpm.	Start (rpm)	700-900
		Intermed. points deg. @ rpm	16° @ 1800
		Max. deg.@rpm.	28° @ 4200
	Vacuum adv. in. crank degrees@ eng. rpm	Start (in Hg) Intermed. points deg.@ in. Hg Max. deg.@ in.	10.5 @ 12 19.5
	Vacuum Source		
Timing - Crank degrees @ rpm			5° @ 550
Cooling System (describe changes)			Same as Standard
Exhaust System (describe changes)			Same as Standard

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MODEL	SPECIAL		SKYLARK
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ENGINE—FUEL SYSTEM

(See supplemental page for Details of Fuel Injection, Supercharger, etc. if used)

Induction type: Carburetor, fuel injection, supercharger.			Carburetor
Fuel Tank	Refill capacity (gals.)		Approximately 20 gal.
	Filler location		Side Rear
Fuel Pump	Type (elec. or mech.)		Mechanical
	Locations		Engine
	Pressure range		4.25-5.75 (at outlet) at 1800 rpm (cam)
Vacuum booster (std., optional, none)			None
Fuel Filter	Type		Porous Metal
	Locations		Engine (a)
Carburetor	Choke type		Integral Automatic
	Intake manifold heat control (exhaust or water)		Exhaust
	Air cleaner type	Standard	Polyurethane
		Optional	None

CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carburetors		No. Used and Type	Barrel Size
			Make	Model		
433-435-443 *	225	Manual (3)	Rochester	2 GC	1-2 Bbl	1.4375
	225	Automatic	Rochester	2 GC	1-2 Bbl	1.4375

* Standard Engine

(a) All models equipped with plastic mesh tank filter.

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MODEL	SPECIAL		SKYLARK
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ENGINE—COOLING SYSTEM

Type system (pressure, pressure vented, atmospheric, other)					Pressure
Radiator cap relief valve pressure					15 PSI
Circulation thermostat	Type (choke, bypass)				Choke
	Starts to open at (°F)				180°
Water pump	Type (centrifugal, other)				Centrifugal
	GPM @ 1000 pump rpm				14
	Number of pumps				One
	Drive (V-belt, other)				V-Belt
	Bearing type				Double Row
By-pass recirculation type (internal, external)					External
Radiator core type (cellular, tube and fin, other)					Cross Flow
Cooling system capacity	With heater (qt.)				11.2
	Without heater (qt.)				10.5
	Opt. equipment-specify (qt.)				11.2 with A/C
Water jackets full length of cylinder (yes, no)					No
Water all around cylinder (yes, no)					Yes
Radiator hose	Lower	Number and type (molded, straight))			One Molded
		Inside diameter			1.50
	Upper	Number and type (molded, straight)			One Molded
		Inside diameter			1.50
	By-pass	Number and type (molded, straight)			One Molded
		Inside diameter			.62
Fan	Number of blades & spacing				4 (76 x 104°) 7 with A/C
	Diameter				STD 17.12" - 17" (V6) 18" (V8) with A/C
	Ratio-fan to crankshaft rev.				Std. .85 (1.15 with A/C)
	Fan cutout type				None (Thermo-Clutch with A/C)
	Bearing type				Single Row Ball
*Drive belts (indicate belt used by letter)	Fan				A
	Generator or alternator				A
	Water Pump				A
	Power Steering				B
	Air Conditioning				C
	Exhaust Emission				D

* Drive Belt Dimensions	A	B	C	D	E	F	G	H	I	J	K
Angle of V	38	38	38	38							
Nominal length (SAE)	43.92	53.0	59.44	36.12							
Width	.38	.47	.47	.32							
Engine Displacement	225 300	225 300	225 300	225 300							

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MODEL	SPECIAL		SKYLARK
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ELECTRICAL—SUPPLY SYSTEM

Battery	Make and Model		Delco #554
	Voltage Rtg. & Total Plates		12-54
	SAE Designation & Amp Hr. Rtg.		17M1 -44
	Location		R. F. Fender Skirt
	Terminal grounded		Negative
Generator or Alternator	Make		Delco Remy
	Model		1100705 (b)
	Type and rating		Diode Rectified Alternator (37 amp)
	Output at engine idle (neutral)		10 amps
	Ratio–Gen. to Cr/s rev.		2.29 (a)
Regulator	Make		Delco Remy
	Model		1119515
	Type		Voltage Control
	Cutout relay	Closing voltage @ generator rpm	None
		Reverse current to open	None
	Regulated	Voltage	13.6 to 14.4 @ 125°
		Current	None
	Voltage test conditions	Temperature	
		Load	Run 15 Minutes @ 10 Amps. (Max.)
		Other	Battery Must Be In Circuit.

ELECTRICAL—STARTING SYSTEM

Starting motor	Make		Delco Remy
	Model		1107259
	Rotation (drive end view)		Clockwise
	Engine cranking speed		Approximately 160 rpm
	Test conditions		Engine at Operating Temp.
	No load test	Amps	62.5
		Volts	10.6
		RPM (min)	6200
Motor control	Switch (solenoid, manual)		Solenoid
	Starting procedure		With manual transmission place control lever in Neutral and depress clutch pedal. Turn ignition key clockwise and release when engine starts. With automatic transmission selector lever must be in Neutral or Park. Turn ignition key clockwise and release when engine starts.

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(a) 2.62 with A/C.

(b) 1100710 with A/C.

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ELECTRICAL—STARTING SYSTEM (cont.)

Motor Drive	Engagement type			Solenoid with Over-Running Clutch
	Pinion meshes (front, rear)			Front
	Number of teeth	Pinion		9
		Flywheel	Manual	160
			Auto.	160
	Flywheel tooth face width		Manual	.375
			Auto.	.375

ELECTRICAL—IGNITION SYSTEM

Coil	Transistorized - Std., Opt., N.A.		Not Available
	Make		Delco Remy
	Model		1115036
	Amps	Engine stopped	3.8 @ 12.6
		Engine idling	2.3 @ 12.6
Distributor	Make		Delco Remy
	Model		1110342
	Cent'fgal adv. in crankshaft degrees @ engine rpm (nominal)	Start (rpm)	700-900
		Intermediate points deg. @ rpm.	16° @ 1800
		Max. deg. @ rpm.	28° @ 4200
	Vacuum adv. in crankshaft degrees @ in. Hg. (nominal)	Start (in. Hg.)	6-8
		Intermediate points, deg. @ in. Hg.	10.5 @ 12
		Max. deg. in. Hg.	19.5
	Breaker gap (in.)		.013-.019
	Cam angle (deg.)		30° ± 1°
	Breaker arm tension (oz.)		19-23
Timing	Crankshaft deg. @ rpm.		5° @ 550
	Mark location		Crankshaft Flange
Spark Plug	Make		AC
	Model		44 TS
	Thread (mm)		14
	Tightening torque (lb. ft.)		25-30
	Gap		.030-.035
Cable	Conductor type		4000 ohms per foot (Resistance Cable)
	Insulation type		Neoprene with Inner Braid
	Spark plug protector		Hypalon Boot

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MODEL	SPECIAL		SKYLARK
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ELECTRICAL—SUPPRESSION

Locations & type	TVRS Cable to Plugs and Coil Static Collectors in Front Wheels Ground Strap - Engine to Dash By - Pass Capacitors on Delcotron, Ignition Coil and Regulator.

ELECTRICAL—INSTRUMENTS AND EQUIPMENT

Speed-ometer	Make	AC	
	Trip odometer (yes, no)	No	
Charge indicator—type		Indicator Light	
Temperature indicator—type		"Hot" Only	
Oil pressure indicator—type		Pressure Switch - Indicator Light	
Fuel indicator—type		Electrical	
Other			
Windshield wiper	Make	Delco Appliance (Two Speed)	
	Type—Standard	Electric	
	Type—Optional	None	
	Vacuum booster provision	None	
	Washer provision	Yes - Standard	
Horn	Type	Solenoid	
	Number used	One	Two
	Amp draw (each)	Both 7 to 11 amps	

DRIVE UNITS—CLUTCH (Manual Transmission)

Make & type		Dry
Type pressure plate springs		Belleville Spring
Total spring load (lb.)		1650-1850
No. of clutch driven discs		One
Clutch facing	Material	Woven
	Outside & inside dia.	9.12-6.12
	Total eff. area (sq. in.)	71.88
	Thickness	.135
	Engagement cushioning method	Spring
Release bearing	Type & method of lubrication	Ball-Sealed
Torsional damping	Methods: springs, friction material	Springs

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MODEL	SPECIAL		SKYLARK
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DRIVE UNITS—TRANSMISSIONS			
Manual 3-speed (std. or opt.)	Standard		
Manual 4-speed (std. or opt.)	Not Available		
Manual with overdrive (std. or opt.)	Not Available		
Automatic (std. or opt.)	Optional		
DRIVE UNITS— MANUAL TRANSMISSION			
Number of forward speeds	Three		
Transmission ratios: In first	2.84		
Transmission ratios: In second	1.68		
Transmission ratios: In third	1.00		
Transmission ratios: In fourth	--		
Transmission ratios: In reverse	2.94		
Synchronous meshing, specify gears	All Forward Gears		
Shift lever location	Steering Column		
Lubricant: Capacity (pt.)	3.375		
Lubricant: Type recommended	A9 Mineral Oil		
Lubricant: SAE viscosity number: Summer	SAE 80-90		
Lubricant: SAE viscosity number: Winter	SAE 80-90		
Lubricant: SAE viscosity number: Extreme cold	SAE 80-90		
DRIVE UNITS— MANUAL TRANSMISSION WITH OVERDRIVE			
For transmission data see manual transmission section			
Type (planetary or other)	Not Available		
Manual lockout (yes, no)			
Downshift acelerator control (yes, no)			
Minimum cut-in speed			
Gear ratio			
Lubricant: Capacity (pt.) (Overdrive only)			
Lubricant: Separate filler (yes, no)			
Lubricant: Type recommended			
Lubricant: SAE viscosity number: Summer			
Lubricant: SAE viscosity number: Winter			
Lubricant: SAE viscosity number: Extreme cold			

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MODEL	SPECIAL		SKYLARK
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DRIVE UNITS—AUTOMATIC TRANSMISSION

Trade name		Super Turbine		
Type describe		2-Speed with Torque Converter		
Method of Selection (Lever, Push Button or other)		Lever, Column Mounted		
Selector Pattern		P-R-N-D-L		
List gear ratios Selector Pattern and indicate which are used in each selector position		DRIVE 1 st 1.765 Direct 1.000	LOW 1.765	REVERSE 1.765
		- - - - - - - - - each times converter ratio - - - - -		
Max. upshift speeds—drive range		56		
Max. kickdown speeds—drive range		51		
Torque convertor	Number of elements	3		
	Max. ratio at stall	2.75 Low Angle - 1.95 High Angle		
	Type of cooling (air, liquid)	Water		
Lubricant	Capacity—refill (pt.)	19.0 Total - 5 Oil Drain		
	Type recommended	(a)		
Special transmission features		Variable Pitch Stator - High Angle Actuated at Idele and just prior to kick down detent.		

DRIVE UNITS—PROPELLER SHAFT

Number used		One
Type (exposed, torque tube)		Exposed
Outer diameter x length* x wall thickness	Manual 3-speed transmission	3.25 x .065 x 60.00
	Manual 4-speed transmission	Not Available
	Overdrive transmission	Not Available
	Automatic transmission	3.25 x .065 x 60.00 (With Rubber Biscuits)

*Center to center of universal joints, or to centerline of rear attachment.

(Continued)

(a) Automatic transmission fluid identified by AQ-ATF followed by a number then the suffix "A".

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DRIVE UNITS—PROPELLER SHAFT (cont.)

Intermediate bearing	Type (plain, anti-friction)		None
	Lubrication (fitting, prepack)		Prepack
Universal joints	Make		Saginaw
	Number used		2
	Type (ball and trunnion, cross, other)		Cross
	Bearing	Type (plain, anti-friction)	Anti-Friction
		Lubric. (fitting, prepack)	Prepack
Drive taken through (torque tube or arms, springs)			Arms
Torque taken through (torque tube or arms, springs)			Arms

DRIVE UNITS—REAR AXLE

Description			Salisbury Hypoid - Semi-Floating
Limited Slip differential, type			Optional
Drive Pinion Offset			1.50
No. of differential pinions			2
Ring gear O.D. (std. ratio)			8.125
Pinion adjustment (shim, other)			Shim
Pinion bearing adj. (shim, other)			Shim
Wheel bearing type			Ball
Lubricant	Capacity (pt.)		2.75
	Type recommended		MIL-L-2105B
	SAE viscosity number	Summer	80
		Winter	80
		Extreme cold	80

REAR AXLE RATIO TOOTH COMBINATIONS

(See page 4 for axle ratio usage)

Axle ratio		2.56	2.93	3.23	3.36	3.55	
No. of teeth	Pinion	16	14	13	11	11	
	Ring gear	41	41	42	37	39	

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DRIVE UNITS—WHEELS

Type & material			Disc Steel		
Rim (size and flange type)		Std.	14 x 6.00 JK	14 x 5.00 J	
		Opt.	None	14 x 6.00 JK	
Attachment	Type (bolt or stud)		Stud		
	Circle diameter		4.75		
	Number and size		Five - .4375-20		

DRIVE UNITS—TIRES

Standard (List option below)	Size & ply	7.75-14 (d)	6.95-14 (d)	7.35-14 (d)
	Type - Nylon, etc.	Rayon		
Rev/mile at 50 mph.		779	822	808
Inflation press. (cold)	Front	22	24	24
	Rear	26	24	24
Optional tires - size and ply		8.25-14 (d)	7.35-14 (d)	7.75-14 (d)

BRAKES—SERVICE

Type (duo-servo, disc, balanced, etc.)			Duo-Servo
Self adjusting (std., opt., N.A.)			Standard
Hydraulic system type (single, dual, etc.)			Single
Power brake make & type (remote, integral, etc.)			Delco-Moraine (Int. Vac. Susp.) (a)
Effective area (sq. in.) *			152.0
Gross lining area (sq. in.) **			158.1
Swept drum area (sq. in.) ***			268.6
Percent brake effectiveness—front			56.2
Drum or Rotor	Diameter	Front	9.495 / 9.505
		Rear	9.495 / 9.505
	Type and material		Composite Cast Iron
	Rotor (vented or solid)		Not Used
	No. pistons per caliper		Not Used
Wheel cylinder bore	Front		1.0625
	Rear		.9375
Master cylinder bore			1.000
Available pedal travel			6.70 (b)
Line pressure at 100 lb. pedal load			820 psi (c)
Shoe clearance adjustment			.015

* Excludes rivet holes, grooves, chamfers, etc.

(Continued)

** Includes rivet holes, grooves, chamfers, etc.

*** Total swept area for four brakes:
Widest lining contact width for each brake x its drum circumference.

(a) Optional Equipment
(b) 4.00 inch travel when power brake equipped.
(c) 480 psi with 30# pedal load with optional power brake system.
(d) 2-Ply having 4-ply rating.

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BRAKES—SERVICE (cont.)

Brake lining	Drum or Disc				Drum
	Bonded or riveted				Riveted
	Front Wheel	Material			Extruded Molded
		Size (length x width x thickness)	Prim. or out-board		7.65 x 2.50 x .196 (Gross) .096 (Net)
			Second. or in-board		9.92 x 2.50 x .265 (Gross) .165 (Net)
		Segments per shoe			One
	Rear Wheel	Material			Extruded Molded
		Size (length x width x thickness)	Prim. or out-board		7.65 x 2.00 x .196 (Gross) .096 (Net)
			Second. or in-board		9.92 x 2.00 x .265 (Gross) .165 (Net)
		Segments per shoe			One

BRAKES—PARKING

Type of control		Step On (Hand Release)
Location of control		Left Side at Cowl Panel
Operates on		Rear Shoes
If separate from service brakes	Type (internal or external)	None
	Drum diameter	None
	Lining size (length x width x thickness)	None

FRAME

Type and description (Separate frame, unitized frame, partially - unitized frame)	Perimeter Type (Separate Frame)

STEERING

Manual (std., opt., NA)				Standard
Power (std., opt., NA)				Optional
Adjustable steering wheel (tilt, swing, other)		Type and description		Tilt (a)
		(std., opt., NA)		Optional
Wheel diameter		Manual		16"
		Power		16"
Turning diameter	Outside front	Wall to wall (l. & r.)		41.5
		Curb to curb (l. & r.)		40.6
	Inside rear	Wall to wall (l. & r.)		24.9
		Curb to curb (l. & r.)		25.7
Outside wheel angle with inside wheel at 20°				18° 38'
Manual	Gear	Type		Recirculating Ball Nut
		Make		Saginaw
		Ratios	Gear	24.0
			Overall	28.6
	No. wheel turns			5.56

(a) Not available with 3 speed manual transmission or manual steering.

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STEERING (cont.)

Power	Type (coaxial, linkage, etc.).				In-Line Rotary Valve
	Make				Saginaw
	Gear	Type			Recirculating Ball Nut-Integral with Power Piston
		Ratios	Gear		17.5
			Overall		20.9
	Pump driven by				Belt
	Number wheel turns				4.06
Linkage	Type				Parallelogram
	Location (front or rear of wheels, other)				Front
	Drag link (trans. or longit.)				Transverse
	Tie rods (one or two)				Two
Steering Axis	Inclination at camber (deg.)				8° 0' @ 1° 0'
	Bearings (type)	Upper			Ball Joint Suspension Used
		Lower			Ball Joint Suspension Used
		Thrust			Ball Joint Suspension Used
Wheel Alignment (range at curb weight and preferred)	Caster (deg.)				Negative 1/2° ± 1/2° *
	Camber (deg.)				Positive 1/2° ± 1/2° *
	Toe-in (outside track inches)				.12 to .25 *
Steering spindle & joint type					Ball Joint
Wheel spindle	Diameter	Inner bearing			1.2945
		Outer bearing			.7494
	Thread size				.75-20 NEF
	Bearing type				Tapered Roller

* Curb Height.

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SUSPENSION—GENERAL

(See Supplemental page for details on Air Suspension)*

Provision for car leveling		None		
Provision for brake dip control		Yes		
Provision for acc. squat control		Yes		
Special provisions for car jacking		No		
Shock absorber front & rear	Type	Direct		
	Make	Delco		
	Piston dia.	1.00		
Other special features		None		

SUSPENSION—FRONT

Type and description		Coil Springs & Ball Joint		
Spring	Type	Coil		
	Material	SAE 9260 Steel		
	Size (coil design height & I.D.; bar length x dia.)	11.4 x 3.630 .615 x 141.25		11.4 x 3.630 .631 x 160.87
	Spring rate (lb. per in.)	275		
	Rate at wheel (lb. per in.)	101		
Stabilizer	Type (link, linkless, frameless)	Link		
	Material & bar diameter SAE	(1070) .875	(SAE 1070) .781	

SUSPENSION—REAR

Type and description		Coil Springs		
Drive and torque taken through		Control Arms		
Spring	Type	Coil		
	Material	9260		
	Size (length x width, coil design height & I.D.; bar length & dia.	8.52 x 5.530 .600 x 129.0	8.52 x 5.530 .560 x 127.0	
	Spring rate (lb. per in.)	138	106	
	Rate at wheel (lb. per in.)	138	107.5	
	Mounting insulation type	Reinforced Rubber		
	If leaf: No. of leaves	Not Used		
	If leaf: Shackle (comp. or tens)	Not Used		
Stabilizer	Type (link, linkless, frameless)	Not Used		
	Material	Not Used		
Track bar type		Not Used		

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BODY—MISCELLANEOUS INFORMATION

Drs. hinged (front, rear)	Front doors		Front		
	Rear doors		Front		
Type of finish (lacquer, enamel, other)			Acrylic Lacquer		
Hood counterbalanced (yes, no)			Yes		
Hood release control (internal, external)			External		
Vehicle Indent. No. location			Left Front Pillar Post		
Engine No. location			Front Face-Left Cyl. Block, Below Cyl. Head		
Theft protection - type			None		
Vent window control method (crank, friction pivot)		Front	Friction Pivot		
		Rear	None		
Seat cushion type		Front	Zig Zag		
		Rear	Zig Zag		
		3rd seat	None		
Seat back type		Front	Zig Zag		
		Rear	Zig Zag		
		3rd seat	None		
Windshield glass type (i.e., single curved - laminated plate)			Compound Curved (Laminated Plate)		
Side glass type (i.e., curved - tempered plate)			Curved (Tempered Plate)		
Backlight glass type (i.e., compound curved - tempered plate, three piece)			Single Curved (Tempered Plate)		
Windshield glass exposed surface area			1107.1		
Side glass exposed surface area			2498.6	1278.0	1432.8
Backlight glass exposed surface area			768.4	1060.4	834.0
Total glass exposed surface area			4374.1	3445.5	3373.9

LAMP HEIGHT AND SPACING

Height above ground to center of bulb	Headlamp	Highest *	25.68	24.73	25.47
		Lowest	25.68	24.73	25.47
	Tail	Highest	26.50	27.02	
		Lowest	26.50	27.02	
Distance from C/L of car to center of bulb	Headlamp	Inside	24.70		
		Outside *	31.38		
	Tail	Inside	33.5	28.56	
		Outside	33.5	28.56	
	Directional	Front	28.50		
		Rear	28.50		

* If single headlamps are used enter here.

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CONVENIENCE EQUIPMENT

(Indicate whether standard, optional or NA on each series)

Power windows	Side Windows	Not Available		Optional
	Vent Windows	Not Available		
	Backlight or tailgate	Optional	Not Available	
Power seats (specify type as well as availability)		Optional (4-Way Tilt)		
Reclining front seat back		N.A.		
Front seat headrest		Opt.		
Radios (specify type as well as availability)		AM- or AM-FM - (Optional)		
Rear seat speaker		Optional (Except Convertibles)		
Power Antenna		N.A.		
Clock		Opt.		
Air Conditioner (specify type and availability)		Opt.		
Speed warning device		N.A.		
Speed control device		N.A.		
Ignition lock lamp		N.A.		
Back up lamp		Std.		
Dome lamp		Std.		
Glove compartment lamp		Opt.		Std.
Prkg. brake signal lamp		N.A.		
Luggage compartment lamp		N. A.	Optional	
Underhood lamp		N.A.		
Courtesy lamp		Optional (Std. Convertible)		
Map lamp		N.A.		
Auto. trans. quad. lamp		Included With Auto. Trans. Option		
Emergency flasher lamp		N.A.		
Cornering light lamp		N.A.		

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WEIGHTS

Model	CURB WEIGHT - POUNDS Front	Rear	Total	% PASS. WEIGHT DISTRIBUTION Pass. In Front Front	Pass. In Front Rear	Pass. In Rear Front	Pass. In Rear Rear	SHIPPING WEIGHT *
43335	1624	1831	3455					3300
43369	1666	1538	3204					3046
44339	1756	1557	3313					3232

Accessories & Equipment Differential Weights				Remarks
Power Tailgate Window	0	5	+5	(Station Wagons)
Power Seat - 4 way	10.7	8.8	+19.5	
Divided Rear Seat	3.5	12.5	+16.0	(Station Wagons)
Air Conditioner	108.5	2.2	+110.7	
Positive Traction	0	8.5	+8.5	
Power Brakes	6.9	1.7	+8.6	
Air Injection Reactor	18.0	0.0	+18.0	
Automatic Transmission	-1.6	-2.4	-4.0	
Tilt Wheel	1.1	.3	+1.4	
Power Steering	34.7	0.0	+34.7	
Dual Horns	1.2	0.0	+1.2	
Radio - Sonomatic	6.0	2.2	+8.2	
Radio - AM/FM	9.1	3.3	+12.4	
Luggage Rack	1.3	13.0	+14.3	(Station Wagons)
Heavy Duty Suspension	4.9	6.2	+11.1	
Convenience Group	1.9	.2	+2.1	

* Registration Data Weight