

# AMA Specifications—Passenger Car

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MANUFACTURER <b>OLDSMOBILE</b>	CAR NAME <b>F-85 &amp; CUTLASS</b>	
MAILING ADDRESS <b>LANSING, MICHIGAN</b>	MODEL YEAR <b>1966</b>	ISSUED: REVISÉD (●)

**NOTES:**

1. The Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
2. UNLESS OTHERWISE INDICATED:
  - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
  - b. Nominal design dimensions are used throughout these specifications.

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### BODY—TYPES AND STYLE NAMES—

Body type, number of passenger & style names; use manufacturer's code for series & body style.

Body Type	No. of Passengers	L-6		V-8		Cutlass
		Std.	Dlx.	Std.	Dlx.	
Club Coupe		33307	-----	33407	-----	33807
4 Door Sedan		33369	33569	33469	33669	33869
4 Door Hardtop Sedan		-----	33539	-----	33639	33839
Station Wagon (2 Seat)		33335	33535	33435	33635	-----
Hardtop Coupe		-----	33517	-----	33617	33817
Convertible		-----	-----	-----	-----	33867

Vista Cruiser Station Wagons -- See Separate AMA

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MAKE OF CAR OLDSMOBILE MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED <sup>(9)</sup> \_\_\_\_\_

## GENERAL SPECIFICATIONS

(All dimensions in inches unless otherwise indicated)

MODEL		Additional Information Page No.:	33469	33869
Wheelbase (L101)			115.0	115.0
Track	Front (W101)		58.0	58.0
	Rear (W102)		58.0	58.0
Maximum Overall Dimensions	Length (L103)		204.2	204.2
	Width (W103)		75.4	75.4
	Height (H101)		54.5	53.6
Transmission (Specify trade name - opt., not available)	Manual - 3 speed	15	Std.*	Std.*
	Manual - 4 speed	15	Opt.	Opt.
	Overdrive	15	N.A.	N.A.
	Automatic	16	Opt.	Opt.
Axle ratio	Manual - 3 speed	17	3.08	3.23
	Manual - 4 speed	17	3.08	3.23
	Overdrive	17	N.A.	N.A.
	Automatic	17	2.78	3.08
Tire size		18	7.35 x 14	7.35 x 14
Engine	Type, no. cyl., valve arr.	3	90° OHV V-8	
	Fuel system (Carb., other)	10	CARBURETOR	
	Bore and stroke	3	3.9375 x 3.385	
	Piston displ., cu. in.	3	330	
	Std. compression ratio	3	9.0:1	10.25:1
	Max. bhp at engine rpm	3	250 @ 4800	320 @ 5200
	Max. torque at rpm	3	335 @ 2800	360 @ 3600

\* Optional: 3 Speed Manual Heavy Duty (with Floor Shift Std.)

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MAKE OF CAR OLDSMOBILE MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED (\*) \_\_\_\_\_

## GENERAL SPECIFICATIONS

(All dimensions in inches unless otherwise indicated)

MODEL	Additional Information Page No.:	F-85	L-6	33369
Wheelbase (L101)			115.0	
Track	Front (W101)		58.0	
	Rear (W102)		58.0	
Maximum Overall Dimensions	Length (L103)		204.2	
	Width (W103)		75.4	
	Height (H101)		54.5	
Transmission (Specify trade name - opt., not available)	Manual - 3 speed	15	Std.	
	Manual - 4 speed	15	Opt.	
	Overdrive	15	N.A.	
	Automatic	16	Opt.	
Axle ratio	Manual - 3 speed	17	3.08	
	Manual - 4 speed	17	3.08	
	Overdrive	17	N.A.	
	Automatic	17	2.78	
Tire size	18		6.95 x 14	
Engine	Type, no. cyl., valve arr.	3	In-Line 6 OHV	
	Fuel system (Carb., other)	10	CARBURETOR	
	Bore and stroke	3	3.875 x 3.53	
	Piston displ., cu. in.	3	250	
	Std. compression ratio	3	8.5:1	
	Max. bhp at engine rpm	3	155 @ 4200	
	Max. torque at rpm	3	240 @ 2000	

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TYPE OF CAR OLDSMOBILE MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED <sup>(\*)</sup> \_\_\_\_\_

## GENERAL SPECIFICATIONS—DIMENSIONS

(All dimensions in inches unless otherwise indicated)  
(Supplemental data available on request)

MODEL	SAE Ref. No.		
		33469	33869

### FRONT COMPARTMENT

Shoulder room	W3	58.8	58.8
Hip room	W5	59.9	59.9
Max. eff. leg room - accelerator	L34	41.3	41.5
Effective head room	H61	38.1	38.1
H Point to Heel point	H30	8.7	8.2

### REAR COMPARTMENT

Shoulder room	W4	58.8	58.8
Hip room	W6	59.9	59.9
Minimum effective leg room	L51	36.0	35.9
Effective head room	H63	37.2	37.2

### LUGGAGE COMPARTMENT

Usable luggage capacity	V1	20.1	
Liftover height	H195	30.1	
Position of spare tire storage		P.P.	
Method of holding lid open		Counter Balance	

### STATION WAGON—THIRD SEAT

Hip room	W86		
Effective leg room	L86	SEE VISTA CRUISER AMA'S	
Effective head room	H86		
Seat facing direction			

### STATION WAGON—CARGO SPACE

MODEL	SAE Ref. No.		
		33435	33800
Minimum distance between wheel houses at floor level	W201	44.7	N. A.
Rear end opening width at belt	W204	52.6	N. A.
Floor length from back of front seat at floor level to inside of closed tail gate	L202	92.0	N. A.
Minimum horizontal distance from top rear of front seat back to inside of tail gate at belt	L204	81.0	N. A.
Maximum height - floor covering to headlining at centerline of rear axle	H201	30.9	N. A.
Maximum height of rear opening - tail and lift gates open	H202	28.1	N. A.
Cargo volume index (cu. ft.) $\frac{W4 \times L204 \times H201}{1728}$	V2	85.2	N. A.

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MAKE OF CAR CHEVROLET MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED (\*) \_\_\_\_\_  
 MODEL \_\_\_\_\_ 33469 \_\_\_\_\_ 33869

## ENGINE—GENERAL

Type, no. cyls., valve arr.	90° OHV V-8	
Bore and stroke (nominal)	3.9385 x 3.385	
Piston displacement, cu. in.	330	
Bore spacing (C/L to C/L)	4.625	
No. system	L. Bank	1-3-5-7
front to rear)	R. Bank	2-4-6-8
Firing order	1-8-4-3-6-5-7-2	
Compres. ratio (nominal)	9.00:1	10.25:1
Cylinder Head Material	Cast Iron	
Cylinder Block Material	Cast Iron	
Cylinder Sleeve-Wet, dry, none	None	
Number of mounting points	Front	Two
	Rear	One
Engine installation angle	4°37'	
Taxable horsepower	$\frac{\text{Dia}^2 \times \text{No. Cyl.}}{2.5}$	49.6
Publishing max. bhp* @ eng. RPM	250 @ 4800	320 @ 5200
Publishing max. torque* (lb. ft. @ RPM)	335 @ 2800	360 @ 3600
Recommended fuel regular - premium	Regular	Premium
Idle speed (spec. neutral or drive)	Manual	600
	Automatic	500 in Drive

## ENGINE—PISTONS

Material	Aluminum Alloy		
Description and finish	Autothermic Cam Grind, Tin Plat, Steel Strut		
Weight (piston only) oz.	20.670		
Clearance (limits)	Top land	.0275-.0325	
	Skirt	Top	.00075-.00225
		Bottom	.00075-.00125
Ring groove depth	No. 1 ring	.2035-.2105	
	No. 2 ring	.2035-.2105	
	No. 3 ring	.1955-.2025	
	No. 4 ring	None	

\* Max. bhp (brake horsepower) and max. torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.

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MODEL \_\_\_\_\_ F-85 L-6 33369

**ENGINE—GENERAL**

Type, no. cyls., valve arr.	L-6 OHV In Line	
Bore and stroke (nominal)	3.875 x 3.53	
Piston displacement, cu. in.	250	
Bore spacing (C/L to C/L)	4.40	
No. system (front to rear)	L. Bank	1-2-3-4-5-6
	R. Bank	(In-line)
Firing order	1-5-3-6-2-4	
Compress. ratio (nominal)	8.5:1	
Cylinder Head Material	Cast Iron	
Cylinder Block Material	Cast Iron	
Cylinder Sleeve-Wet, dry, none	None	
Number of mounting points	Front	Two
	Rear	Once
Engine installation angle	3°54'	
Taxable horsepower	$\frac{\text{Dia}^2 \times \text{No. Cyl.}}{2.5}$	36.04
Publishing max. bhp* @ eng. RPM	155 @ 4200	
Publishing max. torque* (lb. ft. @ RPM)	240 @ 2000	
Recommended fuel regular - premium	Regular	
Idle speed (spec. neutral or drive)	Manual	500 in neutral
	Automatic	500 in drive

**ENGINE—PISTONS**

Material	Cast Aluminum Alloy		
Description and finish	Flat, notched head, slipper skirt		
Weight (piston only) oz.	20.80		
Clearance (limits)	Top land	.0345-.0435	
	Skirt	Top	.0005-.0011**
		Bottom	
Ring groove depth	No. 1 ring	.2153-.2218	
	No. 2 ring	.2153-.2218	
	No. 3 ring	.2093-.2158	
	No. 4 ring	None	

\* Max. bhp (brake horsepower) and max. torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.

\*\* Measured at 2.44 from top of piston

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## POWER TEAMS

(Indicate whether standard or optional)

MODEL AVAILABILITY	ENGINE					TRANSMISSION	AXLE RATIO (Std. first) (Indicate A/C ratio)
	Displ. cu. in.	Carburetor	Compr. Ratio	BHP @ RPM	Torque @ RPM		
33300 & 33500	250	1 Bbl.	8.50	155 @ 4200	240 @ 2000	Fully Synchronized (3 Speed) (4 Speed) Jetaway	3.08:1 3.08:1 2.78:1
33400 & 33600	330	2 Bbl.	9.00	250 @ 4800	335 @ 2800	Fully Synchronized (3 Speed) (4 Speed) Jetaway	3.08:1 3.08:1 2.78:1
33800	330	4 Bbl.	10.25	320 @ 5200	335 @ 3600	Fully Synchronized (3 Speed) (4 Speed) Jetaway	3.23:1 3.23:1 3.08:1
4-4-2 Option 33407 33617 33807 33817 33867	400	4 Bbl.	10.50	350 @ 5000	440 @ 3600	Fully Synchronized (3 Speed) (4 Speed)  Jetaway	3.55:1 3.55:1  3.23:1

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MODEL \_\_\_\_\_ 33469 \_\_\_\_\_ 33869

## ENGINE—RINGS

Function (top to bottom)	No. 1, oil or comp.	Compression
	No. 2, oil or comp.	Compression
	No. 3, oil or comp.	Oil
	No. 4, oil or comp.	None
Compression	Description - material, coating, etc.	Cast Iron-Upper Ring: Chrome Plated O.D. Taper Face Lower Ring: Parco Lubrited. Taper Face
	Width	#1-.0775-.0780 #2-.0770-.0780
	Gap	.010-.020
Oil	Description - material, coating, etc.	Two Rails: Spring Steel Chrome Plated Spacer: Stainless Steel
	Width	Rails: .0235-.0250 Each Spacer .137-.139
	Gap	.015-.055
Expanders		None

## ENGINE—PISTON PINS

Material	Steel SAE #1019		
Length	3.126		
Diameter	.9803-.9807		
Type	Locked in rod, in piston, floating, etc.	Pressed in Rod	
	Bushing	In rod or piston	None
		Material	--
Clearance	In piston	.0003-.0005	
	In rod	.0008-.0016 Press	
Direction & amount offset in piston	.060 To R.H. of Cylinder Bore Centerline		

## ENGINE—CONNECTING RODS

Material	Steel SAE #1140	
Weight (oz.)	24.45	
Length (center to center)	6.000	
Bearing	Material & Type	Moraine 100 Babbit Steel Backed
	Overall length	.821-.831
	Clearance (limits)	.0009-.0030
	End play	(.004 to .009 Preferred) .002-.013 2 Rods per Crankpin



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 MODEL \_\_\_\_\_ F-85 L-6 33369

**ENGINE—RINGS**

Function (top to bottom)	No. 1, oil or comp.	Compression
	No. 2, oil or comp.	Compression
	No. 3, oil or comp.	Oil
	No. 4, oil or comp.	None
Compression	Description - Upper material, coating, etc.	Cast Alloy Iron, Chrome Plate
	Lower	Cast Alloy Iron; Wear Resistant Coating
	Width	.0620-.06251
	Gap	.010-.020
Oil	Description - material, coating, etc.	Multi-piece (2 rails and one spacer expander) Spacer expander - steel Rails - Stainless steel chrome plated O.D.
	Width	.1840-.1880 (assembled)
	Gap	.015-.0251
Expanders		In oil ring assembly

**ENGINE—PISTON PINS**

Material	Chromium Steel		
Length	2.990-3.010		
Diameter	.9270-.9273		
Type	Locked in rod, in piston, floating, etc.	Locked in rod	
	Bushing	In rod or piston	None
		Material	--
Clearance	In piston	.00015-.00025	
	In rod	None	
Direction & amount offset in piston	Major thrust side .060		

**ENGINE—CONNECTING RODS**

Material	Drop Forged Steel	
Weight (oz.)	12.50	
Length (center to center)	5.699-5.701	
Bearing	Material & Type	Copper lead alloy or sintered Copper nickel backed babbitt on steel
	Overall length	.807
	Clearance (limits)	.0007-.0027
	End play	.009-.013

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## ENGINE—CRANKSHAFT

Material		A.I.S.I. #1049 Modified		
Vibration damper type		None	Rubber Absorption	
End thrust taken by bearing (No.)		Three		
Crankshaft end play		.004-.008		
Main bearing	Material & type		Moraine 100 Babbitt Steel Backed	
	Clearance		#1-2-3-4 .0005-.0031 #5-.0013-.0039	
	Journal dia. and bearing overall length	No. 1	2.50 x .975	
		No. 2	2.50 x .975	
		No. 3	2.50 x 1.010	
		No. 4	2.50 x .975	
		No. 5	2.50 x 1.624	
		No. 6	None	
No. 7		None		
Dir. & amt. cyl. offset		None		
Crankpin journal diameter		2.12		

## ENGINE—CAMSHAFT

Location		Center		
Material		Alloy Cast Iron		
Bearings	Material	Steel Backed G.M. 4195-M Babbitt		
	Number	5		
Gear or chain		Chain		
Type of Drive	Crankshaft gear or sprocket material		SAE 1118, 1140, 1141, 1146, G.M. 85M Steel or A.S.T.M. 3-310 Sintered Iron	
	Camshaft gear or sprocket material		SAE 308 Aluminum With Nylon Teeth Optional: Cast Iron	
	Timing chain	No. of links	48	
		Width	.50	
Pitch		.500		

## ENGINE—VALVE SYSTEM

Hydraulic lifters (Std, opt, NA)		Standard	
Valve rotator, type (intake, exhaust)		None	
Rocker ratio		1.6:1	
Operating tappet clearance (indicate hot or cold)	Intake	None	
	Exhaust	None	
Timing marks on flywheel, damper, other		Pulley Hub or Vibration Damper	

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**ENGINE—CRANKSHAFT**

Material		Cast Modular Iron		
Vibration damper type		Rubber mounted inertia		
End thrust taken by bearing (No.)		7		
Crankshaft end play		.002-.006		
Main bearing	Material & type	Copper lead alloy or sintered copper nickel backed babbitt on steel		
	Clearance	.0003-.0029		
	Journal dia. and bearing overall length	No. 1	2.3004 x .752	
		No. 2	2.3004 x .752	
		No. 3	2.3004 x .752	
		No. 4	2.3004 x .752	
		No. 5	2.3004 x .752	
		No. 6	2.3004 x .752	
No. 7		2.3004 x .752		
Dir. & amt. cyl. offset		None		
Crankpin journal diameter		1.999-2.000		

**ENGINE—CAMSHAFT**

Location		Above and to right of crankshaft		
Material		Cast alloy iron		
Bearings	Material	Steel backed babbitt		
	Number	4		
Type of Drive	Gear or chain	Gear		
	Crankshaft gear or sprocket material	Steel		
	Camshaft gear or sprocket material	Bakelite & Fabric with steel hub		
	Timing chain	No. of links	None	
		Width	None	
Pitch		None		

**ENGINE—VALVE SYSTEM**

Hydraulic lifters (Std, opt, NA)		Standard	
Valve rotator, type (intake, exhaust)		None	
Rocker ratio		1.75:1	
Operating tappet clearance (indicate hot or cold)	Intake	Zero	
	Exhaust	Zero	
Timing marks on flywheel, damper, other		Torsional Damper	

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MODEL 33469 33869

## ENGINE—VALVE SYSTEM (cont.)

Timing	Intake	Opens (°BTC)	12°	21°
		Closes (°ABC)	58°	77°
		Duration - deg.	250°	278°
	Exhaust	Opens (°BBC)	60°	71°
		Closes (°ATC)	24°	31°
		Duration - deg.	264°	282°
Valve opening overlap		36°	52°	
Intake	Material		SAE 1041, 1047 Steel	
	Overall length		4.740	
	Actual overall head dia.		1.875	
	Angle of seat & face		45° (seat) 46° (face)	
	Seat insert material		None	
	Stem diameter		.3432-.3425	
	Stem to guide clearance		.0010-.0027	
	Lift (@zero lash)		.389	.433
	Outer spring press. and length	Valve closed (lb. @ in.)	80 @ 1.670	
		Valve open (lb. @ in.)	187 @ 1.270	
	Inner spring press. and length	Valve closed (lb. @ in.)	Damper	
		Valve open (lb. @ in.)	--	
Exhaust	Material		G.M. N82152 Steel	
	Overall length		4.728	
	Actual overall head dia.		1.562	
	Angle of seat & face		45° (seat) 46° (face)	
	Seat insert material		None	
	Stem diameter		.3427-.3420	
	Stem to guide clearance		.0015-.0032	
	Lift (@zero lash)		.390	.433
	Outer spring press. and length	Valve closed (lb. @ in.)	80 @ 1.670	
		Valve open (lb. @ in.)	187 @ 1.270	
	Inner spring press. and length	Valve closed (lb. @ in.)	Damper	
		Valve open (lb. @ in.)	--	

## ENGINE—LUBRICATION SYSTEM

Type of lubrication (splash, pressure, nozzle)	Main bearings	Pressure
	Connecting rods	Pressure
	Piston pins	Splash
	Camshaft bearings	Pressure
	Tappets	Pressure
	Timing gear or chain	Pressure
	Cylinder walls	Pressure

(Continued)

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## ENGINE—LUBRICATION SYSTEM (cont.)

Oil pump type	Gear
Normal oil pressure (lb. @ engine rpm)	30-45 @ 50 MPH
Oil pressure sending unit (elect. or mech.)	Electric
Type oil intake (floating, stationary)	Stationary
Oil filter system (full flow, partial, other)	Full Flow
Filter replacement (element, complete)	Complete
Capacity of crankcase, less filter-refill (qt.)	4
Oil grade recommended (SAE viscosity and temperature range)	Above 32° F - SAE 10W30, SAE 20W Below 32° F - SAE 10W30, SAE 10W Below 0° F - SAE 5W20, SAE 5W
Engine Service Requirement (MM, MS, etc.)	

## ENGINE—EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)	Single*
Muffler No. & type (reverse flow, straight thru, separate resonator)	One Reverse Flow Muffler & Separate Resonator
Exhaust pipe dia. (O.D., wall thickness)	Branch 2.00 x .076
	Main 2.25 x .076
Tail pipe diameter (O.D. & wall thickness)	1.995 x .048 2.25 x .076 Int. 2.00 x .048 Tail

## ENGINE— CRANKCASE VENTILATION SYSTEM

Type (ventilates to atmos., induction system, other)	Standard	Positive Crankcase Ventilation
	Optional	None
Control Unit	Make and model	AC Dual Action
	Location	Valve Cover
	Energy source (manifold vacuum, carburetor air stream, other)	Manifold Vacuum and Carburetor Air
	Control method (variable orifice, fixed orifice, other)	Fixed Orifice
Complete system	Discharges (to intake manifold, carb. air intake, air cleaner intake, other)	Intake Manifold and Air Cleaner
	Air inlet (breather cap, carburetor air cleaner, other)	Breather Cap
	Flame arrestor (screen, check valve, other)	Screw

\* Dual Exhaust Available with 4 Bbl. H.C. Engine on 33407, 33469, 33617, 33639, 33669, 33807, 33817, 33839, 33867, 33869.

L. E. Exhaust 2.25 x .076  
L. H. Tail Pipe 2.00 x .048

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MODEL \_\_\_\_\_ F-85 L-6 33369

## ENGINE—LUBRICATION SYSTEM (cont.)

Oil pump type	Gear
Normal oil pressure (lb. @ engine rpm)	30-45 PSI @ 1500 RPM
Oil pressure sending unit (elect. or mech.)	Electric
Type oil intake (floating, stationary)	Stationary
Oil filter system (full flow, partial, other)	Full Flow
Filter replacement (element, complete)	Complete
Capacity of crankcase, less filter-refill (qt.)	4.0
Oil grade recommended (SAE viscosity and temperature range)	Above 32°F - SAE 20W, SAE 20, SAE 10W30 Below 32°F - SAE 10W, SAE 10W30 Below 0°F - SAE 5W, SAE 5W10
Engine Service Requirement (MM, MS, etc.)	MS or DG

## ENGINE—EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)	Single
Muffler No. & type (reverse flow, straight thru, separate resonator)	One, reverse flow
Exhaust pipe dia. (O.D., wall thickness)	2.0 x .057-.071
Branch Main	2.0 x .057-.071
Tail pipe diameter (O.D. & wall thickness)	1.85 x .062-.076

## ENGINE—CRANKCASE VENTILATION SYSTEM

Type (ventilates to atmos., induction system, other)	Standard	Ventilates to induction system
	Optional	
Control Unit	Make and model	
	Location	Rear rocker cover
	Energy source (manifold vacuum, carburetor air stream, other)	Manifold vacuum
	Control method (variable orifice, fixed orifice, other)	Variable
Complete system	Discharges (to intake manifold, carb. air intake, air cleaner intake, other)	Intake Manifold
	Air inlet (breather cap, carburetor air cleaner, other)	Breather cap
	Flame arrestor (screen, check valve, other)	Check valve

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 MODEL \_\_\_\_\_ F-85 \_\_\_\_\_ Cutlass \_\_\_\_\_  
 \_\_\_\_\_ 33469 \_\_\_\_\_ 33869

## ENGINE—EXHAUST EMISSION CONTROL

Type (Air injection, engine modifications, other)		Air Injection	
Air Injection Pump	Type	Vane	
	Displacement	19.3 Cu. In.	
	Drive ratio	1.25 to 1	
	Drive type	Belt	
	Relief valve (type)	Spring Loaded Poppet	
	Filter (describe)	Polyurethane	
Air Injection System	Air distribution (head, manifold, etc.)	Air Manifold	
	Point of entry	Cylinder Head Exhaust Port	
	Injection tube I.D.	.257	
	Check valve type	Diaphragm	
Backfire protection (type)		Manifold Air Bleed Valve	
Carburetor	Make		
	Model		
	Barrel size		
	Idle speed	600	
Aux. Adv. Systems (type)			
Make			
Model			
Distributor	Cent'fgal adv. in crank degrees @ eng. rpm.	Start (rpm) Intermed. points deg. @ rpm Max. deg.@rpm.	
	Vacuum adv. in. crank degrees @ eng. rpm	Start (in Hg) Intermed. points deg. @ in. Hg Max. deg. @ in.	
	Vacuum Source		Ported
	Timing - Crank degrees @ rpm		
Cooling System (describe changes)		None	
Exhaust System (describe changes)		None	

Carburetor - Distributor and timing same as standard car.

# AMA Specifications—Passenger Car

**MAKE OF CAR** OLDSMOBILE **MODEL YEAR** 1966 **DATE ISSUED** \_\_\_\_\_ **REVISED** <sup>(\*)</sup> \_\_\_\_\_

**MODEL** 33469 33869

## ENGINE—FUEL SYSTEM

(See supplemental page for Details of Fuel Injection, Supercharger, etc. if used)

Induction type: Carburetor, fuel injection, supercharger.

**Carburetor**

Fuel Tank	Refill capacity (gals.)	20
	Filler location	Rear Bumper Except Wagons Left Rear Quarter
Fuel Pump	Type (elec. or mech.)	Mechanical
	Locations	Right Front on Block
	Pressure range	7 3/4 - 9 PSI
Vacuum booster (std., optional, none)		None
Fuel Filter	Type	Sintered Bronze & Saran Type
	Locations	Carburetor & Fuel Tank
Carburetor	Choke type	Automatic
	Intake manifold heat control (exhaust or water)	Exhaust
	Air cleaner type	Standard
Optional		None

## CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carburetors		No. Used and Type	Barrel Size
			Make	Model		
33400 & 33600 Std.	330	Fully Synchronized & Jetaway	Rochester	2 GC	1	Primary 1 11/16
33400 & 33600 Opt. 33800 Std.	330	Fully Synchronized & Jetaway	Rochester	4 MV	1	Primary 1 3/8 Secondary 2 1/4



# AMA Specifications—Passenger Car

**MAKE OF CAR** OLDSMOBILE      **MODEL YEAR** 1966      **DATE ISSUED** \_\_\_\_\_      **REVISED** <sup>(\*)</sup> \_\_\_\_\_  
**MODEL** \_\_\_\_\_ F-85 L-6 33369

## ENGINE—FUEL SYSTEM

(See supplemental page for Details of Fuel Injection, Supercharger, etc. if used)

Induction type: Carburetor, fuel injection, supercharger.

### Carburetor

Fuel Tank	Refill capacity (gals.)	20 (24 on Station Wagons) approximately
	Filler location	Behind hinged rear license plate
Fuel Pump	Type (elec. or mech.)	Mechanical
	Locations	Lower right front of engine
	Pressure range	3.50-4.50 PSI
Vacuum booster (std., optional, none)		None
Fuel Filter	Type	Fine mesh plastic strainer in gasoline tank
	Locations	and sintered bronze filter in carburetor inlet
Carburetor	Choke type	Automatic
	Intake manifold heat control (exhaust or water)	
	Air cleaner type	Oil-wetted polyurethane
	Standard	None
	Optional	None

## CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carburetors		No. Used and Type	Barrel Size
			Make	Model		
33300 & 33500	250	Fully Synchro. (3 speed) (4 speed) Jetaway	Rochester	7026027  7026028	One; Single Barrel	1.56

# AMA Specifications—Passenger Car

MAKE OF CAR OLDSMOBILE MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED <sup>(\*)</sup> \_\_\_\_\_

MODEL \_\_\_\_\_ 33469 \_\_\_\_\_ 33869 \_\_\_\_\_

## ENGINE—COOLING SYSTEM

Type system (pressure, pressure vented, atmospheric, other)		<b>Pressure</b>	
Radiator cap relief valve pressure		<b>15 PSI</b>	
Circulation thermostat	Type (choke, bypass)	<b>By Pass</b>	
	Starts to open at (°F)	<b>180°</b>	
Water pump	Type (centrifugal, other)	<b>Centrifugal</b>	
	GPM @ 1000 pump rpm	<b>22</b>	
	Number of pumps	<b>1</b>	
	Drive (V-belt, other)	<b>V-Belt</b>	
	Bearing type	<b>Ball</b>	
By-pass recirculation type (internal, external)		<b>External</b>	
Radiator core type (cellular, tube and fin, other)		<b>Tube &amp; Center</b>	
Cooling system capacity	With heater (qt.)	<b>17.0</b>	
	Without heater (qt.)	<b>16.25</b>	
	Opt. equipment-specify (qt.)	<b>19.25 A/C</b>	
Water jackets full length of cylinder (yes, no)		<b>Yes</b>	
Water all around cylinder (yes, no)		<b>Yes</b>	
Radiator hose	Lower	Number and type (molded, straight)	<b>1 Molded</b>
		Inside diameter	<b>1.75</b>
	Upper	Number and type (molded, straight)	<b>1 Molded</b>
		Inside diameter	<b>1.75</b>
	By-pass	Number and type (molded, straight)	<b>1 Molded</b>
		Inside diameter	<b>.73</b>
Fan	Number of blades & spacing		<b>4 @ 76</b>
	Diameter		<b>17.25</b>
	Ratio-fan to crankshaft rev.		<b>.85</b>
	Fan cutout type		<b>Clutch A/C Only</b>
	Bearing type		<b>Ball</b>
*Drive belts (indicate belt used by letter)	Fan		<b>36° x 48.5 x .380</b>
	Generator or alternator		<b>Same belt</b>
	Water Pump		<b>Same belt</b>
	Power Steering		<b>36° x 59.5 x .380</b>
	Air Conditioning		<b>36° x 58.5 x .380</b>

* Drive Belt Dimensions	A	B	C	D	E	F	G	H	I	J	K
Angle of V											
Nominal length (SAE)											
Width											

# AMA Specifications—Passenger Car

**MAKE OF CAR** OLDSMOBILE      **MODEL YEAR** 1966      **DATE ISSUED** \_\_\_\_\_      **REVISED** (\*) \_\_\_\_\_  
**MODEL** \_\_\_\_\_      F-85 L-6 33369

## ENGINE—COOLING SYSTEM

Type system (pressure, pressure vented, atmospheric, other)		<b>Pressure</b>	
Radiator cap relief valve pressure		<b>15 ± 1 PSI</b>	
Circulation thermostat	Type (choke, bypass)	<b>Choke</b>	
	Starts to open at (°F)	<b>177°-183°F</b>	
Water pump	Type (centrifugal, other)	<b>Centrifugal</b>	
	GPM @ 1000 pump rpm	<b>60 @ 4400</b>	
	Number of pumps	<b>One</b>	
	Drive (V-belt, other)	<b>V-belt</b>	
	Bearing type	<b>Permanently lubricated double row ball</b>	
By-pass recirculation type (internal, external)		<b>Internal</b>	
Radiator core type (cellular, tube and fin, other)		<b>Tube on Center</b>	
Cooling system capacity	With heater (qt.)	<b>12</b>	
	Without heater (qt.)	<b>11</b>	
	Opt. equipment-specify (qt.)	<b>12</b>	
Water jackets full length of cylinder (yes, no)		<b>Yes</b>	
Water all around cylinder (yes, no)		<b>Yes</b>	
Radiator hose	Lower	Number and type (molded, straight)	<b>One, molded</b>
		Inside diameter	<b>1.75</b>
	Upper	Number and type (molded, straight)	<b>One, molded</b>
		Inside diameter	<b>1.50</b>
	By-pass	Number and type (molded, straight)	<b>None</b>
		Inside diameter	<b>None</b>
Fan	Number of blades & spacing		<b>4 staggered</b>
	Diameter		<b>17.62</b>
	Ratio-fan to crankshaft rev.		<b>.949:1</b>
	Fan cutout type		<b>None</b>
	Bearing type		<b>Double row ball</b>
*Drive belts (indicate belt used by letter)	Fan		<b>A</b>
	Generator or alternator		<b>A</b>
	Water Pump		<b>A</b>
	Power Steering		<b>B</b>
	Air Conditioning		<b>C</b>

* Drive Belt Dimensions	A	B	C	D	E	F	G	H	I	J	K
Angle of V	38°	to	42°								
Nominal length (SAE)	39.00	49.50	54.75								
Width	.380	.380	.380								

# AMA Specifications—Passenger Car

MAKE OF CAR OLDSMOBILE MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED <sup>(\*)</sup> \_\_\_\_\_

MODEL \_\_\_\_\_ 33469 \_\_\_\_\_ 33869

## ELECTRICAL—SUPPLY SYSTEM

Battery	Make and Model		Delco Remy 1983506
	Voltage Rtg. & Total Plates		12V - 66 Plates
	SAE Designation & Amp Hr. Rtg.		25 MD - 61 AMP, HR
	Location		Engine Compartment - Front Left Side
	Terminal grounded		Negative
Generator or Alternator	Make		Delco Remy
	Model		1100705
	Type and rating		Self Rectifying AC
	Output at engine idle (neutral)		
	Ratio—Gen. to Cr/s rev.		2.33
Regulator	Make		Delco Remy
	Model		1119515
	Type		Vibrating Contact
	Cutout relay	Closing voltage @ generator rpm	None
		Reverse current to open	None
	Regu- lated	Voltage	13.5 - 14.4
		Current	None - Self Regulating
	Voltage test conditions	Temperature	120°F
Load		Less than 10 AMPS	
Other		Upper Contacts	

## ELECTRICAL—STARTING SYSTEM

Starting motor	Make		Delco Remy
	Model		1107298 <span style="float: right;">1107330</span>
	Rotation (drive end view)		Clockwise
	Engine cranking speed		150 RPM
	Test conditions		80°F
	No load test	Amps	110 to 140
		Volts	10.6
		RPM (min)	3900
Motor control	Switch (solenoid, manual)		Solenoid
	Starting procedure		Turn ignition switch against spring load to full clockwise position, cars with automatic transmission must be in park or neutral to start.

(Continued)

## AMA Specifications—Passenger Car

MAKE OF CAR OLDSMOBILE MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED <sup>(\*)</sup> \_\_\_\_\_

MODEL \_\_\_\_\_ F-85 L-6 33369

**ELECTRICAL—SUPPLY SYSTEM**

Battery	Make and Model		Delco Remy 1983504
	Voltage Rtg. & Total Plates		12 Volts - 54 plates
	SAE Designation & Amp Hr. Rtg.		44 amp. hr. @ 20 Hr.-rate
	Location		Right front engine compartment
	Terminal grounded		Negative
Generator or Alternator	Make		Delco Remy
	Model		1100705
	Type and rating		Diode rectified 9-37 amps
	Output at engine idle (neutral)		
	Ratio—Gen. to Cr/s rev.		2.46:1
Regulator	Make		Delco Remy
	Model		1119515
	Type		Vibrator
	Cutout relay	Closing voltage @ generator rpm	
		Reverse current to open	
	Regu- lated	Voltage	13.8-14.8 @ 85°F
		Current	
	Voltage test conditions	Temperature	Operating
Load		3-8 Amperes	
Other		None	

**ELECTRICAL—STARTING SYSTEM**

Starting motor	Make		Delco-Remy
	Model		1107374
	Rotation (drive end view)		Clockwise
	Engine cranking speed		
	Test conditions		Engine at operating temperature
	No load test	Amps	49-76
		Volts	10-6
RPM (min)		6200-9400	
Motor control	Switch (solenoid, manual)		Solenoid
	Starting procedure		3 sp. & 4 sp. - Place gearshift lever in neutral & depress clutch to floor Jetaway - Place control lever in N or P position Initial Start - press accelerator pedal to floor once to set automatic choke, then release. Turn ignition to START - release as soon as engine starts. (Continued)

# AMA Specifications—Passenger Car

MAKE OF CAR OLDSMOBILE MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED <sup>(\*)</sup> \_\_\_\_\_

MODEL \_\_\_\_\_ 33469 \_\_\_\_\_ 33869 \_\_\_\_\_

## ELECTRICAL—STARTING SYSTEM (cont.)

Motor Drive	Engagement type		Solenoid with Over-running Clutch	
	Pinion meshes (front, rear)		Front	
	Number of teeth	Pinion	9	
		Flywheel	Manual	166
	Auto.		166	
	Flywheel tooth face width	Manual	.438	
Auto.		.438		

## ELECTRICAL—IGNITION SYSTEM

Coil	Transistorized - Std., Opt., N.A.		N.A.	
	Make		Delco Remy	
	Model		1115216 T-3153-A	
	Amps	Engine stopped	6.0 at 12V (75° Winding Temp.)	
Engine idling		1.35		
Distributor	Make		Delco Remy	
	Model		1111029	1111048
	Cent'fgal adv. in crankshaft degrees @ engine rpm (nominal)	Start (rpm)	0°-2° @ 650 RMP	
		Intermediate points deg. @ rpm.	15 1/2°-19 1/2° @ 2050 RPM	15°-19° @ 2000 RPM
		Max. deg. @ rpm.	28°-32° @ 4000 RPM	24°-28° @ 4250 RPM
	Vacuum adv. in crankshaft degrees @ in. Hg. (nominal)	Start (in. Hg.)	0° @ 7 in. Hg.	
		Intermediate points, deg. @ in. Hg.	2.5°-8.2° @ 10 in. Hg	
			9.4°-15.2° @ 13 in. Hg	
			16.5°-20.0° @ 16.7 in. Hg	
	Max. deg. in. Hg.	21.5° @ 25 in. Hg		
Breaker gap (in.)		.016		
Cam angle (deg.)		28°-32°		
Breaker arm tension (oz.)		19-23		
Timing	Crankshaft deg. @ rpm.		7 1/2° @ 850	
	Mark location		Pulley Hub	Vibration Damper
Spark Plug	Make		AC	
	Model		AC45S	AC44S
	Thread (mm)		14mm	
	Tightening torque (lb. ft.)		30	
	Gap		.030	
Cable	Conductor type		Resistance	
	Insulation type		Neoprene	
	Spark plug protector		Hypalon	

## AMA Specifications—Passenger Car

MAKE OF CAR OLDSMOBILE MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED <sup>(\*)</sup> \_\_\_\_\_

MODEL \_\_\_\_\_ F-85 L-6 33369

**ELECTRICAL—STARTING SYSTEM (cont.)**

Motor Drive	Engagement type		Positive shift solenoid
	Pinion meshes (front, rear)		Rear
	Number of teeth	Pinion	9
		Flywheel	Manual
			Auto.
	Flywheel tooth face width	Manual	.4010-.4130
Auto.		.4010-.4130	

**ELECTRICAL—IGNITION SYSTEM**

Coil	Transistorized - Std., Opt., N.A.		N.A.	
	Make		Delco Remy	
	Model		1115208	
Amps	Engine stopped		4.0	
	Engine idling		1-8	
Distributor	Make		Delco Remy	
	Model		1110351	
	Cent'fgal adv. in crankshaft degrees @ engine rpm (nominal)	Start (rpm)		900
		Intermediate points deg. @ rpm.		-
		Max. deg. @ rpm.		30° @ 3200
	Vacuum adv. in crankshaft degrees @ in. Hg. (nominal)	Start (in. Hg.)		6
		Intermediate points, deg. @ in. Hg.		-
		Max. deg. in. Hg.		21° @ 14.5
	Breaker gap (in.)		-	
	Cam angle (deg.)		31°-36°	
Breaker arm tension (oz.)		19-23 oz.		
Timing	Crankshaft deg. @ rpm.		6° ± 1° @ 500	
	Mark location		Torsional Damper	
Spark Plug	Make		AC Spark Plug	
	Model		AC-46N	
	Thread (mm)		14	
	Tightening torque (lb. ft.)		25	
	Gap		.033-.038	
Cable	Conductor type		Linen core impregnated with electrical conducting mtl.	
	Insulation type		Rubber with neoprene jacket	
	Spark plug protector		Neoprene	

# AMA Specifications—Passenger Car

MAKE OF CAR OLDSMOBILE MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED (9) \_\_\_\_\_

MODEL 33469 33869

## ELECTRICAL—SUPPRESSION

Locations & type	Resistance core spark plug leads and coil leads, by pass condenser at alternator, regulator and coil on radio equipped cars.
------------------	--

## ELECTRICAL—INSTRUMENTS AND EQUIPMENT

Speed-ometer	Make	AC
	Trip odometer (yes, no)	No
Charge indicator—type		Indicator Lamp
Temperature indicator—type		Indicator Lamp
Oil pressure indicator—type		Indicator Lamp
Fuel indicator—type		Gage
Other	Hi Beam	Indicator Lamp
Windshield wiper	Make	Delco Appliance
	Type—Standard	2 Speed Electric
	Type—Optional	
	Vacuum booster provision	No
	Washer provision	Yes
Horn	Type	Vibrator
	Number used	2
	Amp draw (each)	5.2 - 5.7

## DRIVE UNITS—CLUTCH (Manual Transmission)

Make & type	Borg & Beck, Single Plate	
Type pressure plate springs	Flat	
Total spring load (lb.)	2050	
No. of clutch driven discs	1	
Clutch facing	Material	Woven Asbestos
	Outside & inside dia.	10.4 x 6.5
	Total eff. area (sq. in.)	103.4
	Thickness	.135
	Engagement cushioning method	Flat Springs
Release bearing	Type & method of lubrication	Ball - Permanent
Torsional damping	Methods: springs, friction material	Coil Springs - Steel



## AMA Specifications—Passenger Car

MAKE OF CAR OLDSMOBILE MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED (\*) \_\_\_\_\_MODEL \_\_\_\_\_ F-85 L-6 33369**ELECTRICAL—SUPPRESSION**

Locations &amp; type

Non-metallic High Ignition Cables

**ELECTRICAL—INSTRUMENTS AND EQUIPMENT**

Speed-ometer	Make	AC
	Trip odometer (yes, no)	No
Charge indicator—type		Tell-tale
Temperature indicator—type		Tell-tale
Oil pressure indicator—type		Tell-tale
Fuel indicator—type		Electric gage
Other		None
Windshield wiper	Make	Delco
	Type—Standard	Electric, two-speed
	Type—Optional	None
	Vacuum booster provision	None
	Washer provision	Push button-Standard
Horn	Type	Vibrator
	Number used	Two
	Amp draw (each)	8.00-11.0 @ 12.5 Volts

**DRIVE UNITS—CLUTCH (Manual Transmission)**

Make & type		Borg & Beck, Single Plate
Type pressure plate springs		Flat
Total spring load (lb.)		1750
No. of clutch driven discs		1
Clutch facing	Material	Woven Asbestos
	Outside & inside dia.	9.12 x 6.12
	Total eff. area (sq. in.)	
	Thickness	.135
Engagement cushioning method		Flat Springs
Release bearing	Type & method of lubrication	Ball Permanent
Torsional damping	Methods: springs, friction material	Coil Springs - Steel

# AMA Specifications—Passenger Car

MAKE OF CAR CADILLAC MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED <sup>(\*)</sup> \_\_\_\_\_

MODEL \_\_\_\_\_ 33469 \_\_\_\_\_ 33869 \_\_\_\_\_

## DRIVE UNITS—TRANSMISSIONS

Manual 3-speed (std. or opt.)	Standard
Manual 4-speed (std. or opt.)	Optional
Manual with overdrive (std. or opt.)	N.A.
Automatic (std. or opt.)	Optional

## DRIVE UNITS—MANUAL TRANSMISSION

			Opt.	
Number of forward speeds		3	4	
Transmission ratios	In first	2.54:1	2.52:1	
	In second	1.50:1	1.88:1	
	In third	1.00	1.46:1	
	In fourth	--	1.00:1	
	In reverse	2.63:1	2.60:1	
Synchronous meshing, specify gears		1-2-3	1-2-3-4	
Shift lever location		Steering Column	Floor	
Lubricant	Capacity (pt.)	2	2.25	
	Type recommended	Multipurpose	Multipurpose	
	SAE viscosity number	Summer	80 or 90	80 or 90
		Winter	80	80
Extreme cold		80	80	

## DRIVE UNITS—MANUAL TRANSMISSION WITH OVERDRIVE

For transmission data see manual transmission section

Type (planetary or other)			
Manual lockout (yes, no)			
Downshift accelerator control (yes, no)			
Minimum cut-in speed		NOT	
Gear ratio			
Lubricant	Capacity (pt.) (Overdrive only)	AVAILABLE	
	Separate filler (yes, no)		
	Type recommended		
	SAE viscosity number	Summer	
		Winter	
Extreme cold			

# AMA Specifications—Passenger Car

MAKE OF CAR OLDSMOBILE MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED (\*) \_\_\_\_\_

MODEL \_\_\_\_\_ F-85 L-6 33369

## DRIVE UNITS—TRANSMISSIONS

Manual 3-speed (std. or opt.)	Standard
Manual 4-speed (std. or opt.)	Optional
Manual with overdrive (std. or opt.)	N.A.
Automatic (std. or opt.)	Optional

## DRIVE UNITS—MANUAL TRANSMISSION

		3	4	
Number of forward speeds		3	4	
Transmission ratios	In first	2.85:1	2.52:1	
	In second	1.68:1	1.88:1	
	In third	1.00:1	1.46:1	
	In fourth	--	1.00:1	
	In reverse	2.95:1	2.60:1	
Synchronous meshing, specify gears		1-2-3	1-2-3-4	
Shift lever location		Steering Column	Floor	
Lubricant	Capacity (pt.)	2	2.25	
	Type recommended	Multipurpose	Multipurpose	
	SAE viscosity number	Summer	80 or 90	80 or 90
		Winter	80	80
Extreme cold		80	80	

## DRIVE UNITS—MANUAL TRANSMISSION WITH OVERDRIVE

For transmission data see manual transmission section

Type (planetary or other)			
Manual lockout (yes, no)			
Downshift accelerator control (yes, no)			
Minimum cut-in speed		NOT	
Gear ratio			
Lubricant	Capacity (pt.) (Overdrive only)	AVAILABLE	
	Separate filler (yes, no)		
	Type recommended		
	SAE viscosity number	Summer	
		Winter	
Extreme cold			

# AMA Specifications—Passenger Car

MAKE OF CAR OLDSMOBILE MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED <sup>(\*)</sup> \_\_\_\_\_  
 MODEL \_\_\_\_\_ 33469 \_\_\_\_\_ 33869

## DRIVE UNITS—AUTOMATIC TRANSMISSION

Trade name	Jetaway				
Type describe	2 Speed with variable vane converter				
Method of Selection (Lever, Push Button or other)	Lever-column mounted				
Selector Pattern	P Park	R Reverse	N Neutral	D Drive	L Low
List gear ratios Selector Pattern and indicate which are used in each selector position	First Second	<u>Drive</u> 1.76 Direct	<u>Low</u> 1.76	<u>Reverse</u> 1.76	
Max. upshift speeds—drive range	60 (L6)		65 (V8)		
Max. kickdown speeds—drive range	55 (L6)		60 (V8)		
Torque convertor	Number of elements 3				
	Max. ratio at stall 2.75 Low 1.95 High (L6)		2.45 Low 1.80 High (V8)		
	Type of cooling (air, liquid) Water				
Lubricant	Capacity—refill (pt.) 19 Dry		5 Refill		
	Type recommended Type A Automatic trans. fluid AQ-ATF-Suffix A				
Special transmission features	Variable vane control to increase converter torque in 10-60 MPH range to provide added performance.				

## DRIVE UNITS—PROPELLER SHAFT

Number used	One				
Type (exposed, torque tube)	Exposed				
Outer diameter x length* x wall thickness	Manual 3-speed transmission		3.25 Dia. x 60.00 x .065		
	Manual 4-speed transmission		3.25 Dia. x 60.00 x .065		
	Overdrive transmission		N.A.		
	Automatic transmission		3.25 Dia. x 60.00 x .065		

\* Center to center of universal joints, or to centerline of rear attachment.

(Continued)

# AMA Specifications—Passenger Car

MAKE OF CAR OLDSMOBILE MODEL YEAR 1966 DATE ISSUED \_\_\_\_\_ REVISED <sup>(\*)</sup> \_\_\_\_\_

MODEL \_\_\_\_\_ 33469 \_\_\_\_\_ 33869

### DRIVE UNITS—PROPELLER SHAFT (cont.)

Intermediate bearing	Type (plain, anti-friction)	None
	Lubrication (fitting, prepack)	None
Universal joints	Make	Saginaw Steering Gear
	Number used	2
	Type (ball and trunnion, cross, other)	Cross
	Bearing	Type (plain, anti-friction)
Lubric. (fitting, prepack)		Prepack
Drive taken through (torque tube or arms, springs)		Arms
Torque taken through (torque tube or arms, springs)		Arms

### DRIVE UNITS—REAR AXLE

Description	Spicer Type - hypoid-semi floating		
Limited Slip differential, type	Cone clutch		
Drive Pinion Offset	1.50		
No. of differential pinions	2		
Ring gear O.D. (std. ratio)	8.12		
Pinion adjustment (shim, other)	Shim		
Pinion bearing adj. (shim, other)	Coll. spacer		
Wheel bearing type	Ball		
Lubricant	Capacity (pt.)	2.75	
	Type recommended	Multi-purpose Mil-L-2105B	
	SAE viscosity number	Summer	90
		Winter	90
Extreme cold		90	

### REAR AXLE RATIO TOOTH COMBINATIONS

(See page 4 for axle ratio usage)

Axle ratio	2.78:1	3.08:1	3.23:1
No. of teeth	Pinion	14	13 12
	Ring gear	39	40 37 42

# AMA Specifications—Passenger Car

MAKE OF CAR	OLDSMOBILE	MODEL YEAR	1966	DATE ISSUED	REVISED (*)
MODEL	33469				33869

## DRIVE UNITS—WHEELS

Type & material		Welded Wheel
Rim (size and flange type)	Std.	14x5J
	Opt.	15x5K
Attachment	Type (bolt or stud)	Stud
	Circle diameter	4.75"
	Number and size	5 Stud 7/16" Dia.

## DRIVE UNITS—TIRES

Standard (List option below)	Size & ply	6.95 x 14 (16)	7.35 x 14 (V8)
	Type - Nylon, etc.	Rayon	
Rev/mile at 50 mph.		817	797
Inflation press. (cold)	Front	24	
	Rear	24 (S.W. 28)	
Optional tires - size and ply		7.35 x 14 (16)	7.75 x 14 (V8)

## BRAKES—SERVICE

Type (duo-servo, disc, balanced, etc.)		Duo-servo	
Self adjusting (std., opt., N.A.)		Self-adjusting standard	
Hydraulic system type (single, dual, etc.)		Single	
Power brake make & type (remote, integral, etc.)		Integral	
Effective area (sq. in.) *		155.6	
Gross lining area (sq. in.) **		156.3	
Swept drum area (sq. in.) ***		267.3	
Percent brake effectiveness—front		55%	
Drum or Rotor	Diameter	Front	9 1/2 in.
		Rear	9 1/2 in.
	Type and material		Centrifugal cast & composit option on rears
	Rotor (vented or solid)		
No. pistons per caliper			
Wheel cylinder bore	Front	1 1/16 in.	
	Rear	15/16 in.	
Master cylinder bore		1.0 in.	
Available pedal travel		6.70 Manual	4.00 Power
Line pressure at 100 lb. pedal load		710 PSI Manual	725 PSI Power
Shoe clearance adjustment		.015 in.	

\* Excludes rivet holes, grooves, chamfers, etc.

(Continued)

\*\* Includes rivet holes, grooves, chamfers, etc.

\*\*\* Total swept area for four brakes:

Widest lining contact width for each brake x its drum circumference.

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### DRIVE UNITS—WHEELS

Type & material		
Rim (size and flange type)	Std.	
	Opt.	
Attachment	Type (bolt or stud)	
	Circle diameter	
	Number and size	

### DRIVE UNITS—TIRES

Standard (List option below)	Size & ply	
	Type - Nylon, etc.	
Rev/mile at 50 mph.		
Inflation press. (cold)	Front	
	Rear	
Optional tires - size and ply		

### BRAKES—SERVICE

#### Heavy Duty Metallic Lining Option

Type (duo-servo, disc, balanced, etc.)		
Self adjusting (std., opt., N.A.)		
Hydraulic system type (single, dual, etc.)		
Power brake make & type (remote, integral, etc.)		
Effective area (sq. in.) *		118.0
Gross lining area (sq. in.) **		118.0
Swept drum area (sq. in.) ***		267.8
Percent brake effectiveness—front		55%
Drum or Rotor	Diameter	9 1/2 in.
		9 1/2 in.
	Type and material	Centrifugal Cast
	Rotor (vented or solid)	
No. pistons per caliper		
Wheel cylinder bore	Front	
	Rear	
Master cylinder bore		
Available pedal travel		
Line pressure at 100 lb. pedal load		710 PSI Manual      725 PSI @ 40# Power
Shoe clearance adjustment		

\* Excludes rivet holes, grooves, chamfers, etc.

(Continued)

\*\* Includes rivet holes, grooves, chamfers, etc.

\*\*\* Total swept area for four brakes:  
Widest lining contact width for each brake x its drum circumference.

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## BRAKES—SERVICE (cont.)

Brake lining	Drum or Disc			
	Bonded or riveted		<b>Riveted</b>	
	Front Wheel	Material		<b>Marshall H 3144</b>
		Size (length x width x thickness)	Prim. or out-board	<b>7.48 x 2.50 x .166</b>
			Second. or in-board	<b>7.48 x 2.00 x .166</b>
		Segments per shoe		<b>One</b>
	Rear Wheel	Material		<b>Marshall H 3152 F</b>
		Size (length x width x thickness)	Prim. or out-board	<b>9.88 x 2.50 x .231</b>
			Second. or in-board	<b>9.88 x 2.00 x .231</b>
		Segments per shoe		<b>One</b>

## BRAKES—PARKING

Type of control		<b>Suspended Pedal</b>
Location of control		<b>Left drivers compartment</b>
Operates on		<b>Rear brakes</b>
If separate from service brakes	Type (internal or external)	<b>NOT</b>
	Drum diameter	
	Lining size (length x width x thickness)	<b>SEPARATE</b>

## FRAME

Type and description (Separate frame, unitized frame, partially - unitized frame)	<b>"C" section with torque boxes</b>
---	--------------------------------------

## STEERING

Manual (std., opt., NA)		<b>Standard</b>	
Power (std., opt., NA)		<b>Optional</b>	
Adjustable steering wheel (tilt, swing, other)	Type and description	<b>Tilt Away Type</b>	
	(std., opt., NA)	<b>Optional</b>	
Wheel diameter	Manual	<b>16"</b>	
	Power	<b>16"</b>	
Turning diameter	Outside front	Wall to wall (l. & r.)	<b>44.1</b>
		Curb to curb (l. & r.)	<b>41.0</b>
	Inside rear	Wall to wall (l. & r.)	<b>24.8</b>
		Curb to curb (l. & r.)	<b>25.5</b>
Outside wheel angle with inside wheel at 20°		<b>18.6°</b>	
Manual	Gear	Type	<b>Ball nut</b>
		Make	<b>Saginaw Steering Gear</b>
	Ratios	Gear	<b>24:1</b>
		Overall	<b>28.3:1</b>
No. wheel turns		<b>5.56 Total</b>	

(Continued)



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## BRAKES—SERVICE (cont.)

Metallic Lining Option

Brake lining	Drum or Disc			
	Bonded or riveted		<u>Welded</u>	
	Front Wheel	Material		<u>Delco Moraine 81</u>
		Size (length x width x thickness)	Prim. or out-board	<u>6 segments 1.64 x 1.25 x .175</u>
			Second. or in-board	<u>6 segments 1.64 x 1.00 x .175</u>
		Segments per shoe		<u>6</u>
	Rear Wheel	Material		<u>Delco Moraine 81</u>
		Size (length x width x thickness)	Prim. or out-board	<u>10 segments 1.64 x 1.25 x .285</u>
			Second. or in-board	<u>10 segments 1.64 x 1.00 x .285</u>
		Segments per shoe		<u>10</u>

## BRAKES—PARKING

Type of control		
Location of control		
Operates on		
If separate from service brakes	Type (internal or external)	
	Drum diameter	
	Lining size (length x width x thickness)	

## FRAME

Type and description (Separate frame, unitized frame, partially - unitized frame)	
---	--

## STEERING

Manual (std., opt., NA)		
Power (std., opt., NA)		
Adjustable steering wheel (tilt, swing, other)	Type and description	
	(std., opt., NA)	
Wheel diameter	Manual	
	Power	
Turning diameter	Outside front	Wall to wall (l. & r.)
		Curb to curb (l. & r.)
	Inside rear	Wall to wall (l. & r.)
		Curb to curb (l. & r.)
Outside wheel angle with inside wheel at 20°		
Manual	Gear	Type
		Make
		Ratios
	No. wheel turns	Gear Overall

(Continued)

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## STEERING (cont.)

Power	Type (coaxial, linkage, etc.)			Gear integral	
	Make			Saginaw Steering Gear	
	Gear	Type			Gear integral
		Ratios	Gear		17.5:1
	Overall				20.7:1
	Pump driven by				Belt from crank
Number wheel turns				4.06 Total	
Linkage	Type			Forged	
	Location (front or rear of wheels, other)			Front	
	Drag link (trans. or longit.)			Transverse	
	Tie rods (one or two)			Two	
Steering Axis	Inclination at camber (deg.)			8° at +1° camber	
	Bearings (type)	Upper		Ball joint	
		Lower		Ball joint	
		Thrust		Ball joint	
Wheel Alignment (range at curb weight and preferred)	Caster (deg.)			Range -1/2° to -2°	
	Comber (deg.)			Range -1/2° to +1/2°	
	Toe-in (outside track inches)			.06 to .18	
Steering spindle & joint type				Ball joint	
Wheel spindle	Diameter	Inner bearing		1.2497-1.2492	
		Outer bearing		.7496-.7491	
	Thread size			3/4-20	
	Bearing type			Tapered Roller	

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## SUSPENSION—GENERAL

(See Supplemental page for details on Air Suspension)\*

Provision for car leveling	None
Provision for brake dip control	Counter dive design of suspension
Provision for acc. squat control	Rear suspension upper control arms
Special provisions for car jacking	None
Shock absorber front & rear	Type Direct acting
	Make Danco
	Piston dia. 1 in.
Other special features	None

## SUSPENSION—FRONT

Type and description	Independent coil spring
Spring	Type coil
	Material SAE 9260
	Size (coil design height & I.D.; bar length x dia.) 11.4" design height - 3.60 I.D. 147" long - .600 dia.      147" long - .631 Dia.
	Spring rate (lb. per in.) 250 (L6)      305 (V8)      305
	Rate at wheel (lb. per in.) 77 (L6)      95 (V8)      95
Stabilizer	Type (link, linkless, frameless) Link
	Material & bar diameter SAE 1070 (L6)      .812 dia.      .875 dia. (V8)

## SUSPENSION—REAR

Type and description	4 link coil spring
Drive and torque taken through	Arms
Spring	Type Coil
	Material SAE 9260
	Size (length x width, coil design height & I.D.; bar length & dia.) 8.52 design height - 5.50 I.D. 126"-.560 dia. (L6)      114"-.560 dia. (V8)
	Spring rate (lb. per in.) 106 (L6)      120 (V8)
	Rate at wheel (lb. per in.) 95 (L6)      109 (V8)
	Mounting insulation type Rubber
	If leaf No. of leaves Shackle (comp. or tens) None None
Stabilizer	Type (link, linkless, frameless) None
	Material None
Track bar type	None

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## BODY—MISCELLANEOUS INFORMATION

Drs. hinged (front, rear)	Front doors	Front
	Rear doors	Front
Type of finish (lacquer, enamel, other)		Lacquer
Hood counterbalanced (yes, no)		Yes
Hood release control (internal, external)		External
Vehicle Ident. No. location		Left Front Pillar Post
Engine No. location		None
Theft protection - type		Key Type Starting
Vent window control method (crank, friction pivot)	Front	Friction Pivot
	Rear	None
Seat cushion type	Front	Zig Zag
	Rear	Zig Zag
	3rd seat	None
Seat back type	Front	Zig Zag
	Rear	Zig Zag
	3rd seat	None
Windshield glass type (i.e., single curved - laminated plate)		Compound Curve
Side glass type (i.e., curved - tempered plate)		Curved
Backlight glass type (i.e., compound curved - tempered plate, three piece)		Compound Curve
Windshield glass exposed surface area		1164.7
Side glass exposed surface area		1435.6
Backlight glass exposed surface area		1123.8
Total glass exposed surface area		3724.1

## LAMP HEIGHT AND SPACING

Height above ground to center of bulb	Headlamp	Highest *	26.06
		Lowest	26.00
	Tail	Highest	
		Lowest	
Distance from C/L of car to center of bulb	Headlamp	Inside	20.83
		Outside *	28.05
	Tail	Inside	
		Outside	
	Directional	Front	
		Rear	

\* If single headlamps are used enter here.

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**CONVENIENCE EQUIPMENT**

(Indicate whether standard, optional or NA on each series)

Power windows	Side Windows	N.A.	Optional on Deluxe & Cutlass
	Vent Windows	N.A.	
	Backlight or tailgate		Optional
Power seats (specify type as well as availability)		4 Way Electric Bench - Optional *	4 Way Electric Bucket - L. H. only - Optional **
Reclining front seat back	N.A.		Optional ** (Pass. only)
Front seat headrest		Optional (Non Strato)	Optional ** (Strato Type)
Radios (specify type as well as availability)		Deluxe Radio	Optional
Rear seat speaker		Optional (except 33867)	
Power Antenna		Optional	
Clock		Optional	
Air Conditioner (specify type and availability)		Optional (Frigidaire)	
Speed warning device		N.A.	
Speed control device		Optional	
Ignition lock lamp		N.A.	
Back up lamp		Standard	
Dome lamp		Standard	
Glove compartment lamp		Optional	
Prkg. brake signal lamp		Optional	
Luggage compartment lamp		N.A.	
Underhood lamp		N.A.	
Courtesy lamp		Optional (Standard on 33867)	
Map lamp		N.A.	
Auto. trans. quad. lamp		N.A.	
Emergency flasher lamp		N.A.	
Cornering light lamp		N.A.	

\* Available on all F-85's except Cutlass Coupes and Convertible

\*\* Available only on Cutlass Coupes and Convertible



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