AMA Specifications - Passenger Car

The information contained herein is prepared, distributed by, and is solely the responsibility of the automobile manufacturing company to whose products it relates. Questions concerning these specifications should be directed to the manufacturer whose address is shown below. This uniform specification form was developed by the automobile manufacturing companies under the auspices of the Automobile Manufacturers Association.

MANUFACTURER	DODGE DIVISION CHRYSLER CORPORATION	CAR NAME	DODGE		
MAILING ADDRES		MODEL YEAR	1060	ISSUED: 11-9-62	
	DETROIT 31, MICHIGAN		1963	REVISED (*) 4-22-63	

NOTES:

- 1. The Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
- 2. UNLESS OTHERWISE INDICATED:
 - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
 - b. Nominal design dimensions are used throughout these specifications.

TABLE OF CONTENTS

General Specifications 1	Drive Units 15	Rear Suspension 21	Body & Car - General	22
	Brakes			
Electrical	Front Suspension & Steering 19	Station Wagon 31	Index	37

BODY—TYPES AND STYLE NAMES—

Body type, number of passenger & style names; use manufacturer's code for series & body style.

DODGE V-8 HIGH-PERFORMANCE OPTIONS

Data for the High-Performance options described in the following pages apply to all Dodge 330, 440, Polara, and Polara 500 models.

For information not contained herein, refer to the primary AMA.

AMA Specifications — Passenger Car

HIGH-PERFORMANCE MAKE OF CAR OPTIONS

MODEL YEAR 1963 DATE ISSUED 11-9-62 REVISED(•) 4-22-63

GENERAL SPECIFICATIONS

(All dimensions in inches unless otherwise indicated)

productive the sources of	147 <u>- 11302 - 1130</u>	Additional	383 C	Cu In.	426 Cu In.				
MODEL	an annual and a second a second and a second a second and		1, 4-bbl	2, 4-bbl Runner	1, 4-	bbl	2, 4-bb	l Ram	
Wheelbase (L	101)	23		S	ee Page 1, F	rimary AM	1A		
Tread	Front (W101)	22			11		THE ACCOMPANY		
ileaa	Rear (W102)	22			31	225 10	1 3 300 300		
	Length (L103)	23		***********	711		×		
Maximum Overali Dimensions	Width (W103)	22 .		- 1 - 14 - 14 - 14 - 14 - 14 - 14 - 14	H	369		5	
	Height (H101)	24		×	11	J.11 - 118 1191			
1	Manual	15		1/11	Std				
Transmission— (Specify trade name – opt.,	Overdrive .	16	NA						
not available)	Automatic	16	Opt,						
	Manual	17	See Page 17						
Axle ratio	Overdrive	17							
	Automatic	17	See Page 17						
Tire size		18	Std.: 7.00 Opt.: 7.50) x 14) x 14 (a)	41	7.50 x	(14 (a)		
	Type, no. cyl., valve	arr. 2		in.	90° V-8	, OHV			
	Fuel system (Carb., o	ther) 8	1, 4-bbl	2, 4-bbl Runner	1, 4	-bbl	2, 4-bh	l Ram	
	Bore and stroke	2	4.25	x 3.38		4.25	x 3,75		
Engine	Piston displ., cu.in.	2	3	83	426			*	
ŝ	Std. compression ratio	o 2	1	1.0	11.0	12.5	11.0	13,5	
	Max, bhp at engine i	rpm 2	320 @ 4600	325 @ 5200	370 @ 4600	385 @ 5200	415 @ 5600	425 @ 5600	
	Max, torque at rpm	2	430 @ 2800	420 @ 3600	460 @ 2800	465 @ 3600	470 @ 4400	480 @ 4400	

⁽a) Option for rear wheels only: 9.00 x 14.

HIGH-PERFORMANCE MODEL YEAR 1963 DATE ISSUED_11-9-62 **OPTIONS** REVISED (+) MAKE OF CAR 383 Cu In. 2, 4-bbl 1, 4-bbl 2, 4-bbl Ram 1, 4-bbl Runner MODEL ENGINE-GENERAL 90° V-8, OHV Type, no. cyls., valve arr. Bore and stroke (nominal) 4.25×3.75 4.25×3.38 426 383 Piston displacement, cu. in. 4.8 Bore spacing (C/L to C/L) 1 - 3 - 5 - 7L. Bank No. system (front to rear) 2 - 4 - 6 - 8 R. Bank -8-4-3-6-5-7-2 Firing order 13.5 11.0 Compres, ratio (nominal) 11.0 11.0 Cylinder Head Material Cast Iron Cylinder Block Material Cast Iron None Cylinder Sleeve-Wet, dry, none Two Number of Front mounting points Rear One 1.10 Right, 2.60 Up Engine installation angle Dia.2 x No. Cyl. Taxable 57.8 horsepower 2.5 320@ 385@ Published max. bhp* 325@ 370@ 415@425@ @ eng. RPM 4600 5200 5600 4600 5200 5600 430 @ 420@ 460@ 470@ 480@ Published max. tarque* 465 @ 3600 (Ib. ft. @ RPM) 2800 3600 2800 4400 4400 Recommended fuel Premium regular - premium 700 - 800 Manua Idle speed (spec. neutral or drive) Automatic 700 - 800 **ENGINE—PISTONS** Cast aluminum alloy Material Slipper-type, steel strut, Description and finish elliptically-turned, tin-plated Weight (piston only) oz. 27.1 27.5 032 - .038043 - .047Top land Clearance 0005 - .0015(b). (b) (c) Skirt (Ilmits) 215 No. 1 ring 220 No. 2 ring 220 Ring groove

208

None

No. 3 ring

No. 4 ring

depth

^{*} Max. bhp (brake horsepower) and max. torque corrected as defined by SAE Engine Test Code.

⁽a) Optional - Forged aluminum alloy, domed, trunk-type; available on the 426 cu in. engine.

⁽b) .0035 - .0045

⁽c) .008 - .010.

HIGH-PERFORMANCE MAKE OF CAR OPTIONS

MODEL YEAR 1963 DATE ISSUED 11-9-62 REVISED (a) 4-22-63

POWER TEAMS (Indicate whether standard or optional)

MODEL AVAILABILITY	ENGINE					TRANSM	ISSION	AXLE RATIO (Std. first)	
	Displ. cu. in.	Carburetor	Compr. Ratio	BHP @ RPM	Torque @ RPM				
				320	430	Manual	3-Speed	3.23 (a)	
		1, 4-bbl		@ 4600	@ 2800 -		4-Speed	3.55 (a)	
	383		11.0	4000	2000	Automati	С	3,23 (a)	
	300	0 4 111	11.0	325	420	Manual .	3-Speed	3.23 (a)	
		2, 4-bbl Runner		@	@		4-Speed	3.55 (a)	
		D.		5200	3600	Automati	С	3.23 (a)	
ALL		***************************************		370 @ 4600	460 @ 2800	Manual	3-Speed	3.91 (a)	
330, 440, POLARA, AND	426	1, 4-bbl	11.0			Ivanuai	4-Speed	3.55 (a)	
						Automatic		3.91 (a)	
OLARA 500 MODELS			12.5	385 @ 5200	465 @ 3600	Manual	3-Speed	3.91 (a)	
							4-Speed	3.55 (a)	
						Automati	с	3,91 (a)	
	120		11.0	415 @ 5600	470 @	470	Manual	3-Speed	3.91 (a)
						8183	4-Speed	3.55 (a)	
	į.	2, 4-bbl			4400	Automatic		3.91 (a)	
		Ram		425	480	Manual	3-Speed	3.91 (a)	
			13.5	@	@	wanuar	4-Speed	3.55 (a)	
x				5000	4400-	Automatic		3.91 (a)	
a) See Page 1	7 for o	ptional rea	ır axle	ratios	•				

HIGH-PERFORMANC		PITONS 1963 r	DATE ISSUED 11-9-62 REVISED (*)			
MAKE OF	CAR	MODEL YEAR	DATE ISSUED KENISED N			
		383 Cu In.	426 Cu In.			
MODEL		30.00 (3.00)				
ENG	GINE-RINGS		\$1.40			
*	No. 1, all ar comp.	See Pr	rimary AMA			
Function	No. 2, oil or comp.		11			
(top to bottom)	No. 3, oll or comp.		II.			
20110mj	No. 4, oil or comp.					
	Description -	Description,	See Primary AMA			
Compression	material, type, coating, etc.	Tin Plated	#1 - Chrome, #2 Tin-Plated			
complession	Width	See Pi	rimary AMA			
	Gap		11			
011	Description - material, type, coating, etc.		41			
	Width		West of State and American State			
	Gap	1 9 19:11				
Expanders			и			
ENC	SINE-PISTON PINS	x				
Material	220		11			
ength.		· · · · · · · · · · · · · · · · · · ·				
Diameter		. "				
•430340	Locked in rod, in piston, floating, etc.		tt			
Гуре	In rod or piston		11			
	Bushing Material					
Clearance	In piston		11			
	In rod	· · · · · · · · · · · · · · · · · · ·	11			
lrection & c	amount offset in piston	4 44 4	11			
ENG	INE—CONNECTING R	ODS				
Material		200 W 10W 200 PM	11			
Weight (oz.)	21 21		11			
Length (center to center)			U ₂			
	Material & Type		11			
lassies	Overall length		31			
Bearing	Clearance (limits)	activation access to a second	TI T			
	End play	3800 20110 201100 E110 C13 1V	II .			

AMA Specifications—Passenger Car Page 5 HIGH-PERFORMANCE MODEL YEAR 1963 DATE ISSUED 11-9-62 REVISED (a) 4-22-63 MAKE OF CAR_OPTIONS 383 Cu In. 426 Cu In. MODEL_ **ENGINE—CRANKSHAFT** Material See Primary AMA Vibration damper type End thrust taken by bearing (No.) 11 Crankshaft end play Material & type See Primary AMA Std.: Opt.: Copper-lead babbitt Std. - .0005 - .0015; Opt. - .002 - .004 Clearance No. 1 2.625×1.019 2.749×1.019 No. 2 2.625 x 0.971 2.749×0.971 Main Journal 2.749×0.994 No. 3 2.625×0.994 dia, and bearing 2.625×0.971 2.749×0.971 bearing No. 4 overall 2.625×0.927 2.749×0.927 No. 5 length No. 6 No. 7 None Dir. & amt, cyl, offset 2.374 Crankpin journal diameter 2,373 **ENGINE—CAMSHAFT** See Primary AMA Location Material Material Bearings 11 Number Gear or chain Crankshaft gear or. sprocket material Camshaft gear or Type of sprocket material Drive 11 No. of links Timing 11 Width chain Pitch ENGINE-VALVE SYSTEM Hydraulic lifters (Std, apt, NA) Mechanical Valve rotator, type (intake, exhaust) Std.: Low-friction lock on exhaust Opt.: Single-bead lock Rocker ratio 1.5

(Continued)

.016 (a)

.028 (a)

Stationary indicator on chain case cover

Operating tappet

damper, other

Timing marks on flywheel,

clearance (indicate hot or cold)

Intake

Exhaust

⁽a) With 300° - 300° and 300° - 308° camshafts: Intake .028 (cold), exhaust .032 (cold).

	F CAR (HIGH-PERFOI OPTIONS	RMANCE	MODELVEAD	1963 DATE 16	11-9-62	BEVICED (•)4-22-63		
MAKE O	F CAR_	77 1701.0	MODEL YEAR 1963 DATE ISSUED 11-9-62 REVISED (•)4-22-6						
					Optional Cams				
MODEL		100 100 100 100 100 100 100 100 100 100	12)		All Mode	ls			
-	ENGIN	E-VALVE SY	STEM (con	t.)					
		Opens (OBTC)	22	24	33	38	33		
	intake	Closes (OABC)	66	72	87	82	87		
Timing		Duration - deg.	268	276	300	300	300		
, , , , , , ,		Opens (OBBC)	62	62	78	76	87		
	Exhaust	Closes (OATC)	26	34	42	44	41		
		Duration - deg.	268	276	300	300	308		
	Valve ope	ning overlap	48	58	<u> </u>	82	74		
	Material		****		SAE 1041		W.T. T		
	Overall le			AND THE STATE OF T	4.87				
		rall head dia.		gro specialists	2,08				
		eat & face	V-1722-2-14		45 ⁰ ·		1 094		
	Seat insert			T 44-6-	None		.		
	Stem diam	V 8000471		- Hampwo	.37		*****		
		ide clearance	· · · · · · · · · · · · · · · · · · ·	1	.001003				
Intake	Lift (@ ze		.444	.450	.509		.520		
	Outer spring press, and length	Valve closed (lb. @ in.)	R Section	per la	95 @ 1.86 (a)			
		Valve open (lb. @ in.)	266 @ 1.36 (a)						
	Inner spring press, and length	Valve closed (ib. @ in.)	30 @ 1.56						
82		Valve open (lb. @ in.)	v+		77 @ 1.13	6 10 pi			
	Material	Service Company	21-4N						
	Overall le	ngth	4.87						
18	Actual ove	rall head dia.	Std. 1.60, Opt. 1.74 1.88						
83	Angle of s	eat & face	45°						
	Seat insert	material	None						
	Stem diam	eter	3.00		.37				
	Stem to gu	ide clearance	×.	(4)	.002004		2 22-22-22		
Exhaust	Lift (@ ze	ro lash)	.456	.455	.509		.520		
	Outer spring	Valve closed (lb. @ in.)			95 @ 1.86		3		
	press, and length	Valve open (lb. @ in.)			266@1.36				
	Inner spring	Valve closed (lb. @ in.)	W-		30@1.56		ğ		
	press, and length	Valve open (lb. @ in.)	77 @ 1.13						
	ENGIN	E-LUBRICAT	ION SYSTI	M					
_	Main bear	ings	See Primary AMA						
and con-	Connectin		II						
Type of lubrication	Piston pins								
(splash,	Camshaft l	pearings			11				
pressure, nozzle)	Tappets	1965 2 P 5 C 7 1965 7 11 C 2 2 2 2 2 2 2	o alt		.,				
NOZZ (B)	Timing ged	ar or chain	KULLA ARK		11				
	Cylinder v	valls			11	12			

(Continued)

⁽a) Spring load does not include effect of damper spring.

HIGH-PERFOR MANCE MODEL YEAR 1963 DATE ISSUED 11-9-62 REVISED (4) MAKE OF CAR OPTIONS 383 Cu In. 426 Cu In. MODEL____ ENGINE-LUBRICATION SYSTEM (cont.) See Primary AMA Oll pump type Normal oil pressure (lb. @ engine rpm) Oil pressure sending unit (elect, or mech.) Type oil intake (floating, stationary) Swinging Stationary Oil filter system (full flow, partial, other) See Primary AMA Filter replacement (element, complete) Capacity of crankcase, less filter-refill (qt.) Five. Oil grade recommended (SAE viscosity See Primary AMA and temperature range) MS Engine Service Requirement (MM, MS, etc.) **ENGINE-EXHAUST SYSTEM** Type (single, single with cross-over, dual, other) Dual Muffler No. & type (reverse flow, Two, reverse flow straight thru, separate resonator) None Exhaust pipe dia. (O.D.) Branch wall thickness) Std. 2.25, Opt. 3.0 Std. 1.88, Opt. 2.0 Tail pipe diameter (O.D. & wall thickness) ENGINE—CRANKCASE VENTILATION SYSTEM Standard See Primary AMA Type (ventilates to atmos., Optional Induction system, other) Make and model Location Energy source (manifold 11 vacuum, carburetor air stream, other) Control unit Control method (variable orifice, fixed orifice, other) Discharges (to Intake manifold, carb, air ** Intake, air cleaner Intake, other Air inlet (breather cap, Complete carburetor air cleaner, 11 system other) Flame arrestor (screen, check valve, other) 11

HIGH-PERFOR MANCE MODEL YEAR 1963 DATE ISSUED 11-9-62 REVISED (*) 4-22-63 MAKE OF CAR OPTIONS All Models MODEL_ (See Supplement to Page 8 for Details of Fuel Injection, ENGINE-FUEL SYSTEM Supercharger, etc. If used) Induction type: Carburetor, fuel ' See Primary AMA Injection, supercharger. Capacity (gals.) Fuel Tank Filler location Type (elec. or mech.) Fuel Locations Pump Std. 4 to 5.5, Opt. 8 to 10 Pressure range Vacuum booster (std., optional, none) See Primary AMA Fuel Type Filter Locations Std. - Manual, Opt. - Automatic Choke type Intake manifold heat control Std. - None, Opt. - Exhaust (exhaust or water) Carburetor See Primary AMA Standard Air clnr. Optional

CARBURETOR SUPPLEMENTARY INFORMATION

	Displ.	Transmission	Make	Model	and Type		Size
i i							7126
Std.	Antonia de			AFB-3437-S	1, 4-bbl	P: S:	1.44 1.56
l a n	303		,	AFB-3397-S	1, 4-bbl	P: S:	1.62 1.69
Opt.	003		Conton	AFB-3559-S	Large Bore	P: S:	1.69 1.69
•	0.0 10 10 10 10 10 10 10 10 10 10 10 10 10 1	All ,	Carter		5	P: S:	1,44 1,56
Std.				AFB-3559-S	1, 4-bbl	P: S:	1.69
Opt. 426 Std.	426		Holley	R-2814-A	Large Bore	P: S:	1.69
		Carter	(2) AFB-3705-S	2, 4-bbl Ram	P: S:	1.69	
			•			7	y e
	Opt.	383 Opt. Std. Opt. 426 Std.	383 Opt. All Std. Opt. 426 Std.	Opt. 383 Opt. All Carter Std. Holley Std. Carter	AFB-3397-S AFB-3397-S AFB-3559-S Carter F: AFB-3258-S R: AFB-3259-S AFB-3559-S Holley R-2814-A Std. Carter (2) AFB-3705-S	AFB-3397-S AFB-3397-S 1, 4-bbl AFB-3559-S 2, 4-bbl R: AFB-3259-S Std. Opt. 426 Holley R-2814-A Carter (2) AFB-3705-S Ram	Opt. 383 Opt. All Carter F: AFB-3258-S R: AFB-3259-S Runner S: Std. Opt. 426 Holley R-2814-A Carter (2) AFB-3705-S Ram S: AFB-3397-S S: AFB-3397-S Carter AFB-3258-S Carter P: S: AFB-3559-S Carter Carter P: AFB-3705-S Carter S: Carter Carter Carter Carter S: Carter Carter Carter S: AFB-3397-S Carter Carter S: AFB-3559-S Carter Carter Carter S: Carter Carter Carter Carter S: AFB-3397-S Carter Carter Carter Carter Carter Carter S: AFB-3559-S Carter Ca

MAKE C	MAKE OF CAR OPTIONS		MODEL YEAR 1963 DATE ISSUED 11-9-62 REVISED (6) 4-22-63						
MODEL			All Models						
1.5	NGINE_	-COOLING SY	STEM						
Type system	Type system (pressure, pressure vented, atmospheric, other)		See Primary AMA						
			11						
	or cap relief valve pressure		11						
thermostat	rulation Type (choke, bypass) mostat Starts to open at (°F)		in the second se						
	<u> </u>	trifugal, other)	11						
92		000 ритр грт	11						
Water	Number of	f pumps	n ,						
pump	Drive (V-I	belt, other)	II .						
2	Bearing ty	/pe	11						
By-pass rec	irculation ty	pe (internal, external)	TO THE THE DESIGNATION OF THE						
Radiator co (cellular, to	tor core type ular, tube and fin, other)		<u>u</u>						
Cooling	With heat	ør (qt.)							
system	Without he	eater (qt.)	11						
capacity		ment-specify (qt.)	**************************************						
-		th of cylinder (yes, no)	1000000						
Water all a	round cyline	1	11						
	Lower	Number and type (molded, straight)	. 11						
	CHESCOS	Inside diameter	33						
Radiator	Upper	Number and type (molded, straight)	ji y						
hos e		Inside diameter	TI TI						
		Number and type (molded, straight)	ti.						
	By-pass	Inside diameter	11						
	Number of	F blades & Spacing	Std - Four, 76° - 104°; Opt - Seven, 60° - 45° - 59° - 47° - 54° - 50° - 45° (b)						
	Diameter		Std. 18, Opt. 16 (4-blade)						
Fan	Ratio-fan	to crankshaft rev.	Std95 to 1, Opt89 to 1 (a)						
	Fan cutoul	- 15 0 B	Std None, Opt Silent-Flite (b)						
2 (5.84	Bearing ty	pe	See Primary AMA						
	Fan		11						
*Drive belts	Generator		11						
(indicate	Water Pur Power Ste	*****	n'						
belt used by letter)	Air Condi	CTO COMPANY	THE STATE OF THE S						
by feller,									
200 Maria (1900 Ma									
* Drive Be	It Dimension	ns	See Primary AMA						
Angle of	٧		11						
(5 E)-	length (SAE	:)	ii						
Width		É	au .						

⁽a) Optional fan has a special deep-groove pulley.

Form Rev. 3-62

⁽b) Silent-Flite and 7-blade fan are standard for the 426-cu in. 2, 4-bbl Ram Version.

MAKE O		IGH-PERFORMA PTIONS	MODEL YEAR 1963 DATE	ISSUED 11-9-62 REVISED (*) 4-22-6
	N	*	383 Cu In.	426 Cu In.
MODEL_		CAN CURRIY	CVCTEM	
	ELECTR	ICAL—SUPPLY		
	Make and		See Prima	ry AMA
	Voltage Rt	g. & Total Plates	11	
Battery	SAE Desig	nation & Amp Hr. Rtg		(a)
Barrery	Location			ge compartment (a)
	Terminal g	rounded	Negat	
1	Make		Chrys	sler
	Model		20983	AL (ALCOHOL)
NO MONEY (MONE)	Туре		3-phase, full-wa	ve rectifier
lternator	Ratio-Ge	in, to Cr/s rev.	Std. 2.32, Opt. 1.71	1.71
	Gen. cut-	in (hot) —engine rpm	See Prima	rv AMA
O rani	Make			20 A
	Model		u.	# 30 O SEE SEE 11 11 151 1
	Туре		11	1 (\$1.25° 121)
	Cutout	Closing voltage @ generator rpm	11	* *
Regulator		Reverse current to open	ti	
	Regu-	Voltage	n	8 = 8 5854 B
	lated	Current	- Contract	
	Voitage test con-	Temperature	11	
		Load	11	7 - 1 - 40
	ditions	Other	H.	
	ELECTR	ICAL-STARTIN	G SYSTEM	
0	Make .		n	
	Model	* "	"	
	Rotation (c	drive	ii ii	- ex at a transfer we
	Engine co	inking speed	<u> </u>	보 13: 2 m 11 mm 12 한 41 전 1224년 - 영국
Starting	Test condi		11	*
motor		Amps		Control of the Contro
	Lock	Volts	11	TO THE OWNERS OF THE CONTRACT OF
	test	Torque (lb. ft.)	11	
	-	Amps	T1	
	No lood	Volts	,	3.32.32
	test	RPM (min.)	ii ii	
1-00	Switch (so	lenoid, manual)	<u> </u>	2 3 444400 0 33
Motor	Starting procedure		2	3.00 - 120.
control			n .	
g•-			ζ.	

(Continued)

⁽a) 90 amp-hr battery is standard in right rear luggage compartment for the 2, 4-bbl Ram version of the 426-cu in. engine.

AMA Specifications - Passenger Car Page 11 HIGH-PERFORMANCE MODEL YEAR 1963 DATE ISSUED 11-9-62 REVISED (*) MAKE OF CAR_OPTIONS Manual Automatic Manual Automatic Transmission Transmission Transmission Transmission MODEL ELECTRICAL—STARTING SYSTEM (cont.) Solenoid Engagement type Pinion meshes (front, rear) Front Motor 9 9 10 10 Drive Number Pinion of teeth 172 172 Flywheel 130 130 340 Flywheel tooth face width **ELECTRICAL—IGNITION SYSTEM** Make Autolite or Essex with Chrysler ballast resistor 200567 or 62-160-2 Model Coil 3.0 Engine stopped Amps 1.9 Engine idling Make Autolite Model IBS-4006-G IBB-4202 Start (rpm) 0 @ 550 to 850 0 @ 850-1150 Cent'fgol adv. in 0 - 3 @ 850 crankshaft Intermediate 0 - 7@ 1150 degrees@ points deg.@rpm 7 - 9 @ 1550 engine ron (nominal) Max deg. @ rpm 11 - 13 @ 4100 22 - 26 @ 2060 Distributor 0@7.5 to 9.2 Start (in Hg) None Vacuum adv. in Intermediate crankshaft 9 - 15 @ 12 None points, deg@in Hg degrees@ in. Hg. (nominal) Max. deg. in. Hg. 19 - 25 @ 16 None Breaker gap (in.) 014 - .019Com angle (deg.) Each Set - 27 - 32, Both Sets - 34 - 40 Breaker arm tension (oz.) 17 - 21.5Maximum 30 Crankshaft deg. @ rpm. 10 BTC @ 500 10 BTC @ 800 Mark location Stationary indicator on chain case cover Timing Cylinder numbering system Left bank: 1 - 3 - 5 - 7 (see page 2) 2 - 4 - 6 - 8 Right bank: Firing order (see page 2) 1 - 8 - 4 - 3 - 6 - 5 - 7 - 2 Make and model Champion J9Y Spark Plug Thread (mm) 14-mm Tightening torque (lb. ft.) 30 - 32Gap .035 Conductor type Std. - Resistor, Opt. - Stainless steel core Cable Synthetic rubber with neoprene jacket (a) Insulation type Spark plug protector Silicone **ELECTRICAL—SUPPRESSION**

Locations & type

Resistance-type spark plug and coil leads

⁽a) Optional: 7-mm silicon with glass inner braid.

AMA Specifications - Passenger Car

HIGH-PERFORMANCE DATE ISSUED 11-9-62 REVISED (•) MODEL YEAR 1963 MAKE OF CAR OPTIONS 383 Cu In. 4-Speed 3-Speed 4-Speed 3-Speed MODEL DRIVE UNITS-CLUTCH (Manual Transmission) Borg & Beck, dry plate, semi-centrifugal Make & type Coil Type pressure plate springs Effective plate pressure (lb.) 2370 No. of clutch driven discs One Molded, woven asbestos Material Outside & inside dia. 10.5×6.5 106.8 Total eff. area (sq.in.) Clutch facing .135 Thickness Engagement cushion-See Primary AMA ing method Release Type & method of lubrication bearing Torsional Methods: springs, friction material damping DRIVE UNITS—TRANSMISSIONS Std. Manual (std. or opt.) NA Manual with overdrive (std. or opt.) Automatic (std. or opt.) Opt. DRIVE UNITS-MANUAL TRANSMISSION Three Four Three Four Number of forward speeds 2.20 2.20 2.55 2.10 In first 1.49 1.66 1.445 1,66 In second Transmission 1.00 1.31 In third 1.31 1.00 ratios In fourth 1.00 1.00 In reverse 3,34 2.26 2,66 2,26 All forward speeds 2nd & 3rd All forward speeds Synchronous meshing, specify gears 2nd & 3rd Floor Std. - Strg. column, Opt. - Floor Shift lever location See Primary AMA Capacity (pt.) Type recommended Lubricant Summer SAE viscosity Winter number Extreme cold

HIGH-PERFORMANCE

MAKE OF CAR OPTIONS				MODEL YEAR 1963 DATE ISSUED 11-9-62 REVISED					
				Haran .	Cu In.	Programme and the second secon	Cu In.		
MODEL_				3-Speed Trans.	4-Speed Trans.	3-Speed Trans.	4-Speed Trans.		
			5—MANUAL TR		WITH OVER	RIVE	,		
	Туре	(planetar	y or other)		See Pr	imary AMA			
	Man	ual lockou	t (yes, no)	-M- MI-					
	Dow	nshift acel	erator control (yes, no)			н	- Marian Maria Maria		
	Mini	mum cut-i	n speed	9			*		
Overdrive	Gea	ratio				11			
			(pt.) (Overdrive only)				N N		
			filler (yes, no)		***************************************	ir .			
	Lu- bri-	Тура гес	ommended ,		Ar Saryaka Satu				
		SAE vis-	Summer			11			
	3	cosity	Winter	n n n noncontra	31	11-			
		number	Ext. cold			11			
DI rade name	1/2	UNIT	S-AUTOMATIC	TRANSMISSI		n	<u> 4.11</u>		
		••••		Fo	r description.	See Primary AN	лA		
Type descri	be			Hi-Speed			eed Governor		
Method of Lever, Push			,	See Primary AMA					
ielector Pa				A10 V-2000 MI		11	3-		
List gear ratios Selector Pattern and indicate which are used in each selector position						T F	2		
Max. upshii		J. J.j.,				···			
Max. kickd				<u> </u>		11			
MOX. KICKO		ber of ele			i una		2-		
orque		ratio at			- ALCOHOLIA	11	2 20 43.5150.509		
onvertor				ļ.,		· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·		
		city-refil	g (air, water)	11					
ubricant		recommen			11				
pecial tran			3	n					
	DRIV	/E UN	ITS—PROPELLE	R SHAFT		***************************************	X		
Number use	d				C	ne			
Type (exposed, torque tube)			G81- G - 179-170 - 1101	Exposed					
Manua		al transmis	ion	3.00 x 58.8 x .065 (a)	3.00 x 56.6 x .065 (b)		3.00 x 56.6		
Outer lameter x ength* x vall	Overo	Overdrive transmission		1.000 (4)	1 .000 (b)	x .003 (c)	x ,065 (d)		
thickness	Auton	natīc transı	nission	2.75 x 56.6 x .065 (e)		2.75 x 56.6 x .065 (e)			

*Center to center of universal joints, or to centerline of rear attachment.

FOR STATION WAGONS: (a) 3.00 x 55.8 x .065 (b) 3.00 x 53.6 x .065 (c) 3.00 x 54.0 x .065 (d) 3.00 x 53.6 x .065 (e) 2.75 x 53.6 x .065

^{*}Center to center of universal joints, or to centerline of rear attachment.

HIGH-PERFORMANCE DATE ISSUED 11-9-62 1963 **OPTIONS** REVISED (.) MAKE OF CAR MODEL YEAR 426 Cu In. 383 Cu In. Manual Trans. Manual Trans. Automatic Automatic 3-Speed 4-Speed Transmission 3-Speed 4-Speed Transmission MODEL_ DRIVE UNITS-PROPELLER SHAFT (cont.) Type (plain, See Primary AMA Interanti-friction) mediate bearing Lubrication (fitting, prepack) 11 Make Number used Type (ball and trunnion, Universal cross, other) joints Type (plain, anti-friction) .. Bearing Lubric. (fitting. 11 prepack) Drive taken through (torque tube 11 or arms, springs) Torque taken through (tarque tube 11 or arms, springs) DRIVE UNITS-REAR AXLE ** Description (see instructions) 11 Limited Slip differential, type Drive Pinion Offset ** No. of differential pinions Manual transmission 3,23 3.55 3.91 3.55 Gear ratios Overdrive transmission (Std. equip.) (a) Automatic transmission 3.23 3.91 See Primary AMA Ring gear O.D. (std. ratio) Pinion adjustment (shim, other) Pinlon bearing adj. (shim, other) Wheel bearing type Capacity (pt.) Type recommended Lubricant Summer SAE vis-Winter cosity number Extreme cold (a) The following axle ratios are available for all models; all are available with Sure-Grip: 68 38 9 S က် S Axle ratio 9 9 00 00 9 9 Pinion No. of teeth 42 43 39 43 43 39 37 41 Ring gear 41

HIGH-PERFORMANCE MODEL YEAR 1963 DATE ISSUED 11-9-62 REVISED (.) MAKE OF CAR OPTIONS 383 Cu In. 426 Cu In. MODEL_ DRIVE UNITS-WHEELS Type & material Disc, steel 14 x 5.5 K Std. Rim (size and flange type) 14 x 6.5 K Opt. (On rear only with 9.00 x 14 tires) Stud Type (bolt or stud) Attachment 4.5 Circle diameter Number and size 1/2 - 20 NFDRIVE UNITS-TIRES Standard 7.00×14 7.50×14.4 Size & ply (List option Type - Nylon, etc. Rayon below) See Primary AMA Rev/mile at 50 mph. Front Inflation press (cold) Rear $7.00 \times 14, 4$ 7.50 x 14, 2 $7.50 \times 14, 4$ Optional tires - size and ply Rear Only: 9.00 x 14, 4 Rear Only: 9.00 x 14, 4 BRAKES-SERVICE See Primary AMA Type (duo-servo, disc, balanced, etc.) Self adjusting (std., opt., N.A.) 11 Hydraulic system type (single, dual, etc.) Power brake make & type (remote, integral, etc.) 11 11 Effective area (sq. in.)* Gross lining area (sq. in.)** Swept drum area (sq. in.)*** Percent brake effectiveness-front 11 Drum Diameter Rear 11 Type and material 11 Front Wheel cyl-11 inder bore Rear Master cylinder bore 11 Available pedal travel Line pressure at 100 lb. pedat load Shoe clearance adjustment (Continued)

Total swept areas for four brakes:

^{*} Excludes rivet holes, grooves, chamfers, etc.

Includes rivet holes, grooves, chamfers, etc.

Widest lining contact width for each brake x its drum circumference.

HIGH-PERFORMANCE MODEL YEAR 1963 DATE ISSUED 11-9-62 REVISED (*) MAKE OF CAR OPTIONS 426 Cu In. 383 Cu In. Sedans and Sedans and Station Wagons Station Wagons Coupes Coupes MODEL SUSPENSION FRONT (cont.) Torsion Bar Type Steel Material Std. - 41.0 x 0.88; Opt. - Without Sway Bar 41.0 x 0.90; Size (coil design height & I.D.; With Sway Bar 41.0 x 0.88 bar length x dia. Spring Not Applicable Spring rate (lb. per In.) Not Available Rate at wheel (lb. per in.) Design load (lb. @ design height) Type (link, linkless, Opt. Stabilizer frame less) ---Material & bar diameter STEERING See Primary AMA Mechanical (std., opt., NA) Power (std., opt., NA) Wheel diameter 11 Outside Wall to wall (1. & r.) front Curb to curb (I. & r.) Turning dlameter -** Wall to wall (I. & r.) Inside rear 11 Curb to curb (1. & r.) 11 Outside wheel angle with inside wheel at 200 Type 11 Make Mechanical 11 Gear Ratios 11 Overall 11 No. wheel turns Type (coxial, linkage, etc.) -Make Trade name Туре 11 Gear Power 11 Gear Ratios 11 Overall Pump driven by Number wheel turns Туре Location (front or rear 11 Linkage of wheels, other) Drag link (trans. or longit.) Tie rods (one or two)

(Continued)