

AUTOMOBILE MANUFACTURERS ASSOCIATION CONSOLIDATED SPECIFICATION QUESTIONNAIRE

MAKE OF CAR: CADILLAC	MODEL NAME	SYMBOL
COMPANY: CADILLAC MOTOR CAR DIVISION GENERAL MOTORS CORPORATION 2860 CLARK AVENUE DETROIT 32, MICHIGAN	SEDAN 6219	ELDORADO CONV. 6267S
	SEDAN DEVILLE 6239D	ELDORADO COUPE 6237S
	COUPE 6237	SEDAN 6019
	COUPE DEVILLE 6237D	SEDAN 7523
	COUPE CONV. 6267	SEDAN (IMP) 7533
MODEL YEAR: 1956	DATE 10-21-55	

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- NOTES: 1. The specifications set forth herein are those in effect at the date of compilation and are subject to change without notice.
 2. All specifications are standard for the models under which they are listed unless otherwise indicated.
 3. All dimensions are nominal engineering dimensions unless otherwise indicated.
 4. Unless otherwise indicated, specifications apply to 5 or 6 passenger, 4-door sedan or equivalent.

GENERAL SPECIFICATIONS

Model	6237S	6267S	6267	6219	6239D	6237	6237D	6019	75	
Wheelbase	129							133	149.75	
Tread	60.0									
	63.16									
Maximum Overall Dimensions	Length (L-103)		222.2	222.2	221.9	214.9	221.9	221.9	225.9	235.7
	Width (W-103)		80.0							
	Height (H-101)		59.8	60.2	60.0	62.0	59.7	59.6	59.6	62.0
Steering ratio—overall					19.5:1					
Turning diameter (curb to curb)			43.4						45.0	51.7
Shipping weight*					N. A.					
Transmission— (Specify standard, optional, not avail.)	Conventional		N. A.							
	Overdrive		N. A.							
	Automatic		STANDARD							
Axle ratio	Conventional		N. A.							
	Overdrive		N. A.							
	Automatic		3.36:1		3.07:1**					3.36:1
Tire size			*** 8.00 x 15 - TUBELESS 4 PLY RATING BLACK						****	
Engine	Type 90°-V									
	No. of cylinders 8									
	Valve arrangement OVERHEAD									
	Bore and stroke 4.000 X 3.625									
	Piston displacement, cu. in. 365									
	Standard compression ratio 9.75:1									
	Maximum bhp at engine rpm		305@ 4700		285@ 4600					
	Maximum torque at rpm		400@ 3200		400@ 2800					

*Standard car weight, not including gas and water.

** 3.36:1 OPTIONAL

*** 8.20 x 15 WHITE SIDEWALL TUBELESS 4 PLY RATING - (OPTIONAL ON OTHER 60 & 62 SERIES MODELS)

**** 8.20 x 15 BLACK SIDEWALL TUBELESS 6 PLY RATING STANDARD (WHITE SIDEWALL OPTIONAL)

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MODEL ALL

ENGINE—GENERAL

Type	V, In-line, other	V	
	Angle of V	90°	
No. of cylinders		8	
Valve arrangement		OVERHEAD	
Bore and stroke		4.000 X 3.625	
Piston displacement, cu. in.		365	
Numbering system (front to rear)	L. Bank	1-3-5-7	
	R. Bank	2-4-6-8	
Firing order		1-8-4-3-6-5-7-2	
Compression ratio	Standard Head	9.75:1 **	
	Optional Head	NONE	
Cylinders	Head Material	CAST IRON	
	Standard	NONE	
	Optional	NONE	
	Sleeve—Wet, dry, other, none	NONE	
Number of mounting points	Front	TWO	
	Rear	ONE	
Taxable horsepower	(Dia. ² x No. Cyl.) 2.5	51.2	
Advertised max. brake horsepower at engine RPM*	Standard head	285@ 4600 (EXCEPT ELD) 305@ 4700 (ELD)	
	Optional head	NONE	
	With fuel (Octane and method)	Standard Head	96 RESEARCH
		Optional Head	NONE
Max. torque (lb. ft. @ RPM)	Standard head	400@ 2800 (EXCEPT ELD) 400@ 3200 (ELD)	
	Optional head	NONE	
Recommended idle speed (neutral)		400 R.P.M. (DRIVE RANGE)	

ENGINE—PISTONS

Material	ALUMINUM ALLOY		
Description and finish	T SLOT - CAM GROUND - STANNATE COATED		
Weight (piston only) oz.	22.72		
Clearance	Top land	.029 - .034	
	Skirt	Top	.0015
		Bottom	0
Ring groove depth	No. 1 ring	.208	
	No. 2 ring	.208	
	No. 3 ring	.208	
	No. 4 ring	NONE	

*Corrected as defined by SAE Engine Test Code, with the following standard power consuming accessories: **GENERATOR, WATER PUMP MANIFOLD, FUEL PUMP, MANUAL SPARK ADVANCE, AND MANIFOLD HEAT OFF.**

** EXPORT 8.00:1

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MODEL _____ ALL

ENGINE—RINGS

Type (top to bottom)	No. 1 oil or comp.	COMP
	No. 2 oil or comp.	COMP
	No. 3 oil or comp.	OIL
	No. 4 oil or comp.	NONE
No. rings above piston pin		3
Compression	Material	STEEL #1 CAST IRON #2
	Coating	CHROME PLATED #1 LUBRITED #2
	Width	.0781
	Gap	.013 = .023
	Maximum wall thickness	.165 STEEL .200 CAST IRON
Oil	Material	CAST IRON
	Coating	NONE
	Width	.1875
	Gap	.013 = .023
	Maximum wall thickness	.150
Location of expanders		BEHIND RING

ENGINE—PISTON PINS

Material		1045 STEEL	
Length		3.093	
Diameter		1.00	
Type	Locked in rod, in piston, floating, etc.	LOCKED IN ROD	
	Bushing	In rod or piston	NONE
		Material	NONE
Clearance	In piston	.00005 = .0001"	
	In rod	PRESS FIT	
Direction offset in piston		1/16 TOWARD MAX THRUST SIDE	

ENGINE—CONNECTING RODS

Material		1041 STEEL
Weight (oz.)		23.49
Length (center to center)		6.625
Bearing	Material	DUREX #100
	Type (cast-in or removable)	REMOVABLE
	Effective length	.755 = .880
	Clearance	.0005 = .0021
	End play	.008 = .014 (TOTAL TWO RODS)

ENGINE—CRANKSHAFT

Material		1145 STEEL
Weight (lb.)		71 #

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ENGINE—CRANKSHAFT (cont.)

Vibration damper type		RUBBER ABSORPTION	
End thrust taken by bearing (No.)		REAR MAIN	
Crankshaft end play		.001 - .005	
Main bearing	Material	MORAINÉ 400 1-4 BEARINGS (REAR-MORAINÉ DUREX 100)	
	Type (cast-in or removable)	REMOVABLE	
	Clearance	.0008 - .0025	
	Journal dia. and bearing effective length	No. 1	2.625 x .907
		No. 2	"
		No. 3	"
		No. 4	"
		No. 5	2.625 x 1.622
No. 6	NONE		
No. 7	NONE		
Direction offset from cyl. bore		NONE - SEE PISTON	
Connecting rod crankpin journal diameter		2.25	

ENGINE—CAMSHAFT

Material		GM 120 M CAST IRON	
Bearings	Material	STEEL BACKED BABBITT	
	Number	5	
Type of drive	Gear or chain	CHAIN	
	Crankshaft gear or sprocket material	1118 OR 1115 STEEL	
	Camshaft gear or sprocket material	1115 STEEL	
	Timing chain	Make	LINK BELT
		No. of links	46
Width		.6875	
Pitch		.500	

ENGINE—VALVE SYSTEM

Hydraulic lifters (yes, no)		YES
Special provision for valve rotation (intake, exhaust)		NO
Rocker ratio		1.65:1
Operating tappet clearance (indicate hot or cold)	Intake	AUTOMATIC
	Exhaust	"
Tappet clearance for timing	Intake	"
	Exhaust	"
Timing marks on fly-wheel, damper, other		VIBRATION DAMPER

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ENGINE—VALVE SYSTEM (cont.)

Timing	Intake	Opens (°BTC)	.001 LIFT	39°				
		Closes (°ABC)	.001 LIFT	105°	MAX LIFT	113°	ATC *	
	Exhaust	Opens (°BBC)	.001 LIFT	81°				
		Closes (°ATC)	.001 LIFT	63°	MAX LIFT	109°	BTC *	
Intake	Material		3140 STEEL (RICH) (EATON) - 8645 STEEL					
	Overall length		4.628 = 4.648 4.628 = 4.653					
	Actual overall head dia.		1.750					
	Angle of seat		44°					
	Seat insert material		NONE					
	Stem diameter		.3415 - .3425					
	Stem to guide clearance		.0005 - .0025					
	Lift		.451					
	Outer spring press. and length	Valve closed (lb. @ in.)	60-65 @ 1.894					
		Valve open (lb. @ in.)	175-180 @ 1.444					
	Inner spring press. and length	Valve closed (lb. @ in.)	NONE					
		Valve open (lb. @ in.)	--					
	Exhaust	Material		81940 (EATON AND RICH) HEAD - N82120 STEM - 8729				
		Overall length		4.656				
Actual overall head dia.		1.562						
Angle of seat		44°						
Seat insert material		NONE						
Stem diameter		.3415 - .3420						
Stem to guide clearance		.001 - .0025						
Lift		.451						
Outer spring press. and length		Valve closed (lb. @ in.)	60-65 @ 1.894					
		Valve open (lb. @ in.)	175-180 @ 1.444					
Inner spring press. and length		Valve closed (lb. @ in.)	NONE					
	Valve open (lb. @ in.)	--						

ENGINE—LUBRICATION SYSTEM

Type of lubrication (splash, pressure, nozzle)	Main bearings	PRESSURE
	Connecting rods	"
	Piston pins	SPLASH
	Camshaft bearings	PRESSURE
	Tappets	"
	Timing gear or chain	METERED CENTRIFUGAL FLOW
	Cylinder walls	INTERMITTENT JET

* NEW CONDITION ONLY

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ENGINE—LUBRICATION SYSTEM (cont.)

Oil pump type	GEAR
Normal oil pressure (lb. @ rpm)	30 - 35 @ 30 M.P.H.
Oil pressure gage type (electric or mechanical)	ELECTRIC TELL TALE
Type oil intake (floating, stationary)	FLOATING
Oil filter type (full flow, partial flow)	PARTIAL FLOW
Capacity of crankcase, less filter—refill (qt.)	5 + 1 qt OIL FILTER
Oil grade recommended (SAE viscosity and temperature range)	432°F. 20W OR SAE 20 410°F. 20W -10°F. 10W -10°F. 5W BELOW
Oil type recommended	FOR SERVICE MS OR DG

ENGINE—FUEL SYSTEM

Recommended fuel	Standard head	PREMIUM	
Optional head		NONE	
Fuel tank	Capacity (gals.)	20	
	Filler Location	LEFT HAND TAIL LAMP	
Fuel filter	Type	A.C.	
	Location	RIGHT HAND FRONT OF ENGINE	
Fuel pump	Type (elec. or mech.)	MECHANICAL	
	Location	TOP RIGHT FRONT	
	Pressure range	5.25 P.S.I. TO 6.50 P.S.I. @ 4800 R.P.M.	
	Vacuum booster (std., optl., none)	STD (ON OIL PUMP)	
Carburetor	Make	CARTER AND ROCHESTER PRODUCTS	
	Model number	W.C.F.B. 2333S AND 2434S (A.C.) 7008750 7008751 A.C.	
	Number used	1 (EXCEPT ELDORADO) 2 (ELDORADO) *	
	Type	Downdraft, side inlet, other	DOWN DRAFT - TOP INLET
		Single or dual	4 BARREL
	Intake manifold heat control (manual, auto., none)		AUTOMATIC
	Automatic choke type (integral, other)		INTEGRAL
	Air cleaner type	Standard	A.C. OIL BATH
		Optional	NONE

ENGINE—EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)	DUAL	
Muffler type (rev. flow, str. thru, sep. resonator)	REVERSE FLOW MUFFLERS AND STRAIGHT THRU RESONATORS	
Exhaust pipe dia.	Branch	—
	Main	2"
Oil pipe diameter	1.75"	

*ELD. ENG. CARBS.	CARTER	ROCHESTER	
FRONT	2371 S	7008752	
REAR	2372 S	7008753	
REAR A.C.	2373 S	7008754	

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MODEL 60 AND 62 75

ENGINE—COOLING SYSTEM

Type (pressure system, atmospheric, other)		PRESSURE	
Radiator cap relief valve press.		12 - 15 LBS	
Circulation thermostat	Type (choke, bypass)	CHOKE	
	Starts to open at	163° - 168°	
Water pump	Type (centrifugal, other)	CENTRIFUGAL - DUAL OUTLET	
	Number of pumps	1	
	Drive (V-belt, other)	V BELT	
	Bearing type	DOUBLE ROW BALL BEARING	
By-pass recirculation type (internal, external)		INTERNAL	
Radiator core type (cellular, tube and fin)		TUBE AND CENTER	
Cooling system capacity	With heater (qt.)	19.5	22.0
	Without heater (qt.)	17.5	17.5
Water jackets full length of cylinder (yes, no)		YES	
Water all around cylinder (yes, no)		YES	
Radiator hose	Lower	Number and type (molded, straight)	1 - MOULDED
		Inside diameter and length	1.75 x 9.10
	Upper	Number and type (molded, straight)	1 - MOULDED
		Inside diameter and length	1.75 x 10.62
	By-pass	Number and type (molded, straight)	NONE
		Inside diameter and length	NONE
Drive belts	Fan	Number used	1
		Angle of V	40°
		Outside length	57"
		Width	.380
	Generator	Angle of V	SAME AS FAN
		Outside length	"
		Width	"
Fan	Number of blades and spacing	** 4 @ 76°	
	Diameter	18 1/4	
	Ratio—fan to crankshaft revolutions	.95-1	
	Bearing type	NONE	

* POWER STEERING BELT - 40° V 57" OUTSIDE LENGTH .380 WIDTH
 ** AIR CONDITIONER CAR FAN 6 @ 50° - 54°

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ELECTRICAL—SUPPLY SYSTEM

Battery	Make and Model		DELCO REMY
	Voltage Rtg. & Plates/cell		12 VOLT - 11 PLATES 3 EMR 70 - W
	SAE Designation & Amp Hr. Rtg		70 AMP HR @ 20 HRS
	Location		UNDER HOOD ON TRAY ATTACHED TO RIGHT FRONT DASH TO FRAME BRACKET
Terminal grounded		NEGATIVE	
Generator	Make		DELCO REMY
	Model		1102002
	Type		2 POLE GEN.
	Ratio—Gen. to Cr/s rev.		2.15:1
Regulator	Make		DELCO REMY
	Model		1119001
	Type		CURRENT AND VOLTAGE CONTROL
	Cutout relay	Closing voltage @ generator rpm	11.8 - 13.6 ADJ. 12.8
		Reverse current to open	.0 - 4
	Regulated	Voltage	14.0 - 15.0 ADJ. 14.5
		Current	27-33 AMP @ OPERATING TEMP. - ADJ 30
	Min. Gen. rpm required		2150
	Voltage test conditions	Temperature	HOT - RUN GEN 15 MIN AT FULL ELECTRIC LOAD BEFORE TESTING
		Load	8 - 10 AMPS VARIABLE RESISTANCE METHOD
Other		1.50 OHM FIXED RESISTANCE METHOD	

ELECTRICAL—STARTING SYSTEM

Starting motor	Make		DELCO REMY
	Model		1107642
	Rotation (drive end view)		CLOCKWISE
	Engine cranking speed		60 RPM @ 0°F
	Test conditions		N.A.
	Lock test	Amps	395 AMPS MAX
		Volts	3.5 VOLTS MAX
		Torque (lb. ft.)	--
	No load test	Amps	91 AMPS
		Volts	10.6
RPM (min.)		3900	
Motor control	Switch (solenoid, manual)		SOLENOID
	Starting procedure		COLD START - DEPRESS ACCELERATOR ALL THE WAY AND REMOVE FOOT - TURN IGNITION KEY TO FULL RIGHT POSITION TO START. WARM START - DEPRESS ACCELERATOR PEDAL HALFWAY HOLD UNTIL ENGINE STARTS.

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MODEL ALL

ELECTRICAL—INSTRUMENTS AND SWITCHES

Speed-ometer	Make	A.C.
	Trip odometer (yes, no)	YES
Charge indicator—type		TELL TALE LIGHT
Temperature indicator—type		ELECTRIC INDICATOR
Oil pressure indicator—type		TELL TALE LIGHT
Fuel indicator—type		ELECTRIC INDICATOR
Ignition switch	Identify positions in order and circuits controlled	AT 12:00 CLOCK IGN - OFF CLOCKWISE 1ST POSITION - ALL CIRCUITS ON 2ND POSITION - IGN AND STARTER CIRCUITS ON COUNTERCLOCKWISE 1ST POSITION - ALL ACCESSORIES ONLY
	Provision for illumination	YES
	Location	RIGHT SIDE OF STEERING COLUMN IN INST. PANEL
	Theft protection type	NO
Main light-ing switch	Identify positions and lights controlled	PULL OUT - 1ST POSITION - PARKING OR FOG - INST., TAIL 2ND POSITION - FULL OUT - INST., HEAD AND TAIL LIGHT RHEOSTAT - CLOCKWISE TO DECREASE INTENSITY OF INSTRUMENT LIGHTS
Other light switches	Locations and lamps controlled	FOG LIGHT SWITCH MOUNTED TO MAIN LIGHT SWITCH CONTROLLED BY SECONDARY RING KNOB. SELECTS PARKING OR FOG LAMPS WHEN HEAD LIGHT SWITCH IS IN 1ST POSITION. FRONT DOOR SWITCH - MAP AND COURTESY LIGHTS ON PANEL SEDANS. DOME ON COUPES. REAR DOOR SWITCH - DOME - SEDANS ONLY. REAR DOOR PILLARS - 75 SERIES DOME AND COURTESY. LEFT CENTER PILLAR - SEDANS ONLY. REAR QUARTER PANEL CONV. BOW DOME LAMP.
Other switches	Locations and de-vices controlled	SIDE DOME - SWITCH - COUPE DEVILLE - LEFT QUARTER ARM REST. GLOVE BOX LIGHT - UPPER LEFT HAND CORNER OF DOOR. BRAKE LIGHT SWITCH - LOCATED ON BRAKE LEVER LT. IN INST. CLUSTER. TURN SIGNAL SWITCH - IN STEERING COLUMN. HEATER SWITCH - INST. PANEL. RADIO - SWITCH - INTEGRAL PART OF VOLUMN CONTROL ON RADIO.
Windshield wiper	Make	TRICO
	Type	VACUUM
	Vacuum booster provision	YES
	Washer provision	YES
Horn	Type	VIBRATOR
	Number used	* TWO
	Amp draw (each)	LOW 8.5 - 10.5 HIGH 7.5 - 9.5

* THREE ON ELDORADOS ONLY.

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MODEL ALL

ELECTRICAL—LAMP BULBS

Give quantity used and trade number, e.g., Headlamp 2-4030. Indicate accessories which are not standard equipment by an asterisk following the numbers.

Headlamp		2 = SEALED BEAM UNIT	
Headlamp beam indicator		1 = 57	
Parking light		2 = 1034 32 = 4 C.P.	FOG PARKING 2 1044 67
Tail light		2 = 1034 32 = 4 C.P.	
Stop light		2 = 1034 32 = 4 C.P.	
Direction indicator	Front	SEE UNDER PARKING LIGHT	
	Rear	SEE UNDER TAIL LAMPS	
	Tell-Tale	2 = 57	
License plate light		1 = 67	
Instrument light		4 = 57	
Ignition lock light		1 = 53	
Map light		1 = 90	
Dome light		1 = 1004 CHAUFFEURS COMPT. 75 IMP	1 = 90
Clock light		2 = 57	
Radio dial light		2 = 1891	
Glove compartment light		1 = 57	
Courtesy light		2 = 90 75 SERIES	
Trunk compartment light		1 = 89	
Other OIL TELL TALE		1 = 57 = HYD SHIFT IND	1 = 57
GEN TELL TALE		1 = 57 = BACK UP LIGHT	2 = 1073 32 C.A.
HAND BRAKE TELL TALE		1 = 57 = SEALED BEAM SPOTLIGHT	
BOW DOME LAMP		1 = 90 CONV. ONLY	
CORNER LAMP		2 = 90 75 SERIES	ASH TRAY LIGHT = 2 = 53

ELECTRICAL—FUSE & CIRCUIT BREAKER DATA

Use trade number of fuse, e.g., SFE-10. Indicate circuit breaker by ampere capacity suffixed by letters "C.B.", e.g., 30 C.B. Where fuse or circuit breaker protects multiple circuits indicate first use by a letter and repeat the same letter for all units protected by the same fuse or circuit breaker, e.g., Parking light: SFE-10 (a), Direction indicator: same as (a).

Headlamp		20 A.C.B. = LIGHT SWITCH	
Headlamp beam indicator		"	
Parking light		"	
Tail light		"	
Stop light		"	
Direction indicator		6A SFE FUSE = ON DASH INSIDE CAR	
License plate light		20 A.C.B.	
Instrument light		"	
Ignition light		"	
Map light		"	
Dome light		"	
Clock			25 AGC
Clock light			20 CB
Radio			7.5A.ABA
Glove compartment light			25 AGC
Courtesy light			20 CB
Trunk compartment light			25 AGC
Other		BACK UP = 9 A SFE	
HEATER & A.C.		25A. AGC	
BODY FEED		"	
FOG LIGHT		20 A.C.B.	
SPOT LIGHT		9 A	INSTRUMENT CIRCUIT 9A SFE
ELECTRIC WINDOW AND SEAT CONTROLS		40 A.C.B.	AUTOMATIC DECK LID 5A C.B.
2 FRONT CIGAR LIGHTERS		25A. A.G.C.	

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MODEL _____

DRIVE UNITS—CLUTCH (PEDAL OPERATED)

Make		N.A.	
Type (dry or wet plate)			
In combination with fluid coupling (yes, no)			
Semi-centrifugal (yes, no)			
Type pressure plate springs			
Total plate pressure (lb.)			
No. of clutch driven discs			
Clutch facing	Material		
	Inside diameter		
	Outside diameter		
	Total eff. area (sq. in.)		
	Thickness		
	Number required		
	Engagement cushioning method		
	Release bearing	Type	
		Method of lubrication	
	Torsional damping	Method (springs, other)	
	Frict. mat.		

DRIVE UNITS—TRANSMISSIONS

Conventional (std. or opt.)	N.A.
Conventional with overdrive (std. or opt.)	N.A.
Automatic (std. or opt.)	Std.

DRIVE UNITS—CONVENTIONAL TRANSMISSION

Number of forward speeds		N.A.
Transmission ratios	In first	
	In second	
	In third	
	In fourth	
	In reverse	
Constant mesh gears in 2nd (yes, no)		
Spur gear used in (Indicate speeds)		
Helical gears used in (Indicate speeds)		
Synchronous meshing in 2nd and 3rd gears (yes, no)		

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DRIVE UNITS—CONVENTIONAL TRANSMISSION (cont.)

Lubricant	Capacity (pt.)		N. A.
	Type recommended		
	SAE viscosity number	Summer	
		Winter	
Extreme cold			

DRIVE UNITS—CONVENTIONAL TRANSMISSION WITH OVERDRIVE

For transmission data see conventional transmission section N. A.

Overdrive	Type (planetary or other)			
	If planetary, No. of pinions			
	Manual lockout (yes, no)			
	Downshift accelerator control (yes, no)			
	Minimum cut-in speed			
	Gear ratio			
	Lubricant	Capacity (O.D. only)		
		Separate filter (yes, no)		
		Type recommended		
		SAE viscosity number	Summer	
Winter				
Ext. cold				

DRIVE UNITS—AUTOMATIC TRANSMISSION

Trade name	HYDRAMATIC CONTROLLED COUPLING										
Type (fluid coupling with gears, torque converter with gears, other)	FLUID COUPLING WITH GEARS										
Manual selector positions, left to right (show symbols and define, e.g., N- Neutral)	P = PARK N = NEUTRAL DR = FIRST POSITION (1-2-3-4 SHIFT) SECOND POSITION (1-2-3 SHIFT) LO = LOW RANGE R = REVERSE										
List gear ratios in each drive position (range)	<table style="margin-left: auto; margin-right: auto;"> <tr><td>LOW</td><td style="text-align: right;">3.9666</td></tr> <tr><td>SECOND</td><td style="text-align: right;">2.5532</td></tr> <tr><td>THIRD</td><td style="text-align: right;">1.5536</td></tr> <tr><td>FOURTH</td><td style="text-align: right;">1.0000</td></tr> <tr><td>REVERSE</td><td style="text-align: right;">4.3066</td></tr> </table>	LOW	3.9666	SECOND	2.5532	THIRD	1.5536	FOURTH	1.0000	REVERSE	4.3066
LOW	3.9666										
SECOND	2.5532										
THIRD	1.5536										
FOURTH	1.0000										
REVERSE	4.3066										
Shifting within drive position range by accelerator control and speed limiting governor (yes, no)	YES										
By governor—forced shift (yes, no)	YES										
Downshift of gears in high range possible up to (mph)	4 = 3 TO APPROX. 70 MPH = 3=2 TO APPROX. 25 MPH										

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MODEL 60 AND 62 75

DRIVE UNITS—AUTOMATIC TRANSMISSION (cont.)

Torque convertor	Number of elements		
	Max. ratio at stall at engine rpm		
	Mechanical lockup	Provided (yes, no)	
		Speed range	
		Releases at (speed range, mph)	
	Type of cooling (forced air, oil cooler and type, other)		
Anti-creep device (yes, no)			
Lubricant	Capacity—refill (pt.)		26 PTS REFILL
	Type recommended		AUTOMATIC TRANS* FLUID TYPE A=AQ OR CAD. HYDRAMATIC FLUID
	Grade	Summer	
		Winter	
Extreme cold			

DRIVE UNITS—PROPELLER SHAFT

Number used		1	2	
Type (exposed, torque tube)		EXPOSED		
Outer diameter x length* x wall thickness	Conventional trans.	N.A.	N.A.	
	Overdrive trans.	N.A.	N.A.	
	Automatic trans.	2.5 X 52.66 X .065 = 62 SERIES 3.0 X 56.66 X .065 = 60 SERIES	2.5 = 2.25 X 27.59 X .065 FRT SHAFT 2.5 = 2.25 X 44.94 X .065 REAR SHAFT	
Inter-mediate bearing	Type (plain, anti-friction)		ANTI-FRICTION	
	Lubri. (fitting, prepack)		PRE PACKED	
Universal joints	Make	MECHANICS & SAGINAW	MECHANICS	
	Number used	2	3	
	Type (ball and trunion, cross, other)	CROSS & TRUNNION		
	Bearing	Type (plain, anti-friction)	NEEDLE	
		Lubric. (fitting, prepack)	PRE-PACKED	
Drive taken through (torque tube or arms, spring)		SPRINGS		
Torque taken through (torque tube or arms, springs)		SPRINGS		

*Centerline to centerline of joints or centerline of rear attachment point.

AMA Consolidated Specification Questionnaire

MAKE OF CAR CADILLAC **MODEL YEAR** 1956

MODEL 60 AND 62 75

DRIVE UNITS—REAR AXLE

Type (semi-floating, other)		SEMI-FLOATING		
Gear type (hypoid, other)		HYPOID		
Gear ratio and No. of teeth	Conventional trans.	N.A.		
	Overdrive trans.	N.A.		
	Automatic trans.	*3.07	3.36	
Pinion adjustment (shim, other)		NONE		
Pinion bearing adj. (shim, other)		COLLAPSABLE SPACER		
Lubricant	Capacity (pt.)	5		
	Type recommended	G.M. 4655 M HYPOID LUB		
	SAE viscosity number	Summer	90	
		Winter	90	
		Extreme cold	80	

DRIVE UNITS—WHEELS

Type (disc, other)		** SLOTTED STEEL DISC	
Rim (size and flange type)		15 X 6L	
Attachment	Type (bolt or stud)	STUD	
	Circle diameter	5"	
	Number and size	5	1/2 - 20

DRIVE UNITS—TIRES

Size and ply rating	Standard	8.00 X 15 - 4 PLY RATING BLACK	8.20 X 15 - 6 PLY RATING BLACK
	Optional	8.20 X 15 - 4 PLY RATING WHITE	8.20 X 15 - 6 PLY RATING WHITE
Rev/mile at 30 mph		***	***
Inflation press. (cold)	Front	24	28
	Rear	24	28

BRAKES—SERVICE

Type		HYDRAULIC DUO SERVO	
Booster type		BENDIX TREADLEVAC OR MORAINÉ	
Effective area (sq. in.)		221.96	233.64
Percent brake effectiveness—rear		44.2	44.2
Drum	Diameter	12"	12"
		12"	12"
Type and material		COMPOSITE RIBBED CAST IRON	

* 3.36:1 RATIO OPTIONAL ON 60 AND 62 SERIES EXCEPT STD. ON ELD. AND ALL ELDORADO ENGINE EQUIPPED CARS

** EXCEPT ELD. USES SABRE - SPOKE WHEELS

60 AND 62 SERIES

75 SERIES

	<u>820 X 15</u>	<u>800 X 15</u>	<u>820 X 15</u>
*** FIRESTONE TUBELESS	706	711	706
US ROYAL "	712	720	712
GOODRICH "	706	717	706

AMA Consolidated Specification Questionnaire

MAKE OF CAR	CADILLAC	MODEL YEAR	1956
MODEL	60 AND 62		75

BRAKES—SERVICE (cont.)

	Bonded or riveted				RIVETED	
	Primary	Material			MOULDED ASBESTOS	
Brake lining			Size (length x width x thickness)	Front wheel	11.52 X 2.5 X .25	
	Rear wheel			11.52 X 2.5 X .25		12.98 X 2.5 X .25
	Segments per shoe				1	
	Secondary	Material			MOULDED ASBESTOS	
			Size (length x width x thickness)	Front wheel	12.98 X 2.5 X .25	
	Rear wheel	12.98 X 2.5 X .25				
Segments per shoe				1		
Wheel cylinder bore	Front				1.12	
	Rear				1"	
Master cylinder bore					.656	
Available pedal travel					4.5	
Line pressure at 100 lb. pedal load					930 P.S.I.	
Shoe clearance adjustment					.010 TOP .015 BOTTOM	

BRAKES—PARKING

Type of control	T-HANDLE	
Location of control	LEFT OF STEERING COLUMN	
Operates on	REAR SERVICE BRAKES	
If separate from service brakes	Type (internal or external)	NONE
	Drum diameter	-
	Lining size (length x width x thickness)	-

FRAME

Type and description	CHANNEL SIDE BARS WITH 1 BEAM X MEMBER
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FRONT SUSPENSION

Type and description	INDEPENDENT COIL SUSPENSION
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AMA Consolidated Specification Questionnaire

MAKE OF CAR CADILLAC MODEL YEAR 1956

MODEL	60	62	75
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FRONT SUSPENSION (cont.)

		COIL		
		9260 STEEL		
Spring	Size (length x width x No. leaves or coil I.D.)	(1) 16.38 x 4	(2) 16.62 x 4	16.88 x 4
	Spring rate (lb. per in.)	350	350	400
	Rate at wheel (lb. per in.)			
	Normal load (lb. @ rated length)	2210 @ 10.20	2165 @ 10.20	2445 @ 10.46
Shock absorbers	Manufacturer	DELCO PRODUCTS		
	Type (direct or lever)	HYDRAULIC DIRECT ACTING		
	Piston diameter	1"		
Stabilizer	Type (link, linkless, frameless)	LINK		
	Material	STEEL		

STEERING

Type used (Standard or optional)		Mechanical	N.A.		
		Power	STANDARD		
Wheel diameter			18"		
Turning diameter	Outside front	Wall to wall (r. & l.)	47.4	45.8	54.1
		Curb to curb (r. & l.)	45.0	43.4	51.7
	Inside rear	Wall to wall (r. & l.)			
		Curb to curb (r. & l.)			
Inside wheel angle with outside wheel at 20°			22° 40'		
Mechanical	Gear	Type	N.A.		
		Make			
		Ratios	Gear	Overall	
	No. wheel turns				
Power	Type		HYDRAULIC POWER		
	Make		SAGINAW		
	Trade name		CADILLAC POWER STEERING		
	Gear	Type		BALL NUT AND SECTOR	
		Ratios	Gear	17.5:1	
			Overall	19.5:1	
	Pump driven by		BELT		
	Overall torque ratio		118:1 (AT PARKING)		
	Number wheel turns		4.0		
Linkage	Type		PARALLEL DRAG LINK		
	Location (front or rear of wheels)		REAR		
	Drag link (trans. or long) Tie rods (one or two)		TRANVERSE TWO		

(1) 6219 - 6237 - 37D - 37S - 6239D

(2) 6019 - 6267 - 67S

AMA Consolidated Specification Questionnaire

MAKE OF CAR	CADILLAC	MODEL YEAR	1956
MODEL	60 AND 62		75

STEERING (cont.)

Kingpin	Inclination at camber (deg.)	5° 51' @ 0 CAMBER			
	Diameter	.924			
	Bearings (type)	Upper	BRONZE		
		Lower	"		
	Thrust	BALL			
Wheel alignment (range and preferred)	Caster (deg.)	-1/2° to -1 1/2°		- 1° PREFERRED	
	Camber (deg.)	-.375° to +.375°*			
	Toe-in (outside tread-inches)	.156 to .218		.187 PREFERRED	
Steering knuckle type		REVERSE ELLIOT			
Wheel spindle	Diameter	Inner bearing	2.9630		
		Outer bearing	2.25		
	Thread size		.75 - 20 NS - 3		
	Bearing type		BALL		

REAR SUSPENSION

Type		LEAF				
Drive and torq. taken through (see page 14)		REAR SPRINGS				
Spring	Type	SEMI-ELLIPTIC				
	Material	SAE 5155 STEEL				
	Size (length x width x No. leaves or coil I.D.)	56.5 x 2.5 x 5		56.5 x 2.333 x 6		
	Spring rate (lb. per in.)	115 (1)	115 (2)	120 (3)	140	
	Rate at wheel (lb. per in.)					
	Normal load (lb. at rated length)	1190 @ -.24 (1)	1190 @ -.24 (2)	1230 @ -.24 (3)	1440 @ +.12	
	Mounting insulation type		RUBBER			
	If leaf	No. of leaves	5		6	
		Covers (yes, no)	NO			
		Lubricated (yes, no)	NO			
Inserts		Type and size	FULL LENGTH			
		Material	WAX IMPREGNATED			
Shackle (comp. or tens.)		COMPRESSION LINK				
Shock absorbers	Manufacturer	DELCO				
	Type (direct or lever)	HYDRAULIC DIRECT ACTING				
	Piston diameter	1.0"				
Stabilizer	Type (link, linkless, frameless)	NONE				
	Material	"				
Track bar type		"				

- (1) 6019, 6237D
- (2) 6219, 6237, 6237S, 6239D
- (3) 6267, 6267S

* LEFT SIDE TO BE +.25 TO +.50 GREATER THAN RIGHT SIDE

AMA Consolidated Specification Questionnaire

MAKE OF CAR CADILLAC MODEL YEAR 1956

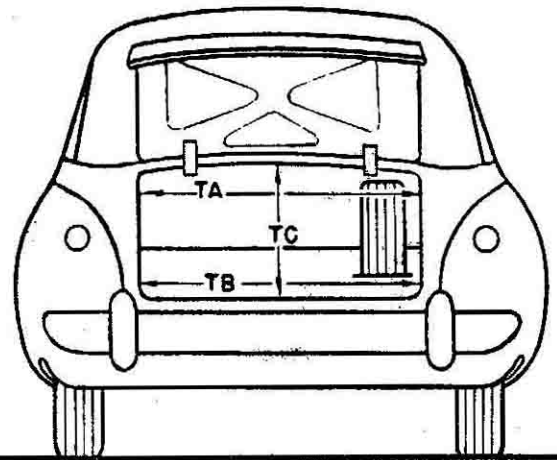
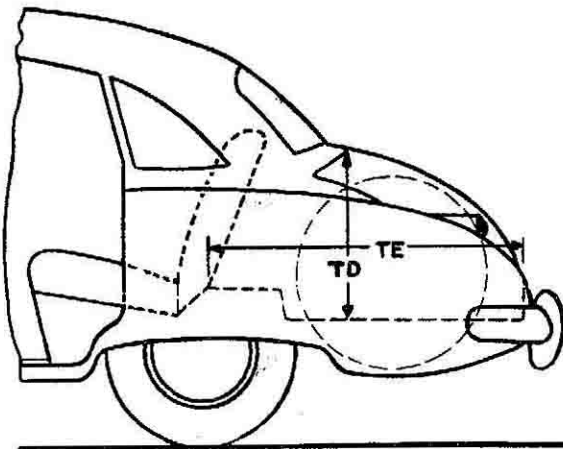
BODY—GENERAL DEFINITIONS

NOTE: Included in the dimension definitions listed on this and the following pages are those which have been proposed for adoption by the SAE. These are indicated by a number following the type of dimension, e.g., L 3. Additional dimensions have been added by the AMA Specifications Body Sub-Committee for inclusion in the Questionnaire. These are shown by an additional letter, e.g., HA. The dimensions are developed from the following basic points:

1. Front and rear seat "A" points are taken 5" forward of vertical tangent to seat back 15" from center of body.
2. Front seat is in the rear position.
3. Loaded position—5 passengers, front 300 lb., rear 450 lb., includes spare wheel, tire and tools, and full complement of gas, oil, water, etc. and tires to recommended pressure, etc.
4. C. L. (centerline).
5. D. L. O. (daylight opening, exposed glass dimension).
6. Ramp breakover angle (page 20-A) is the supplement of the included ramp angle (180° minus the included ramp angle) over which a car can pass without hanging up.

MODEL	6237 6237D = 37S	6239D	6219	6267 6267S	6019	75
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BODY—TRUNK OPENING DIMENSIONS



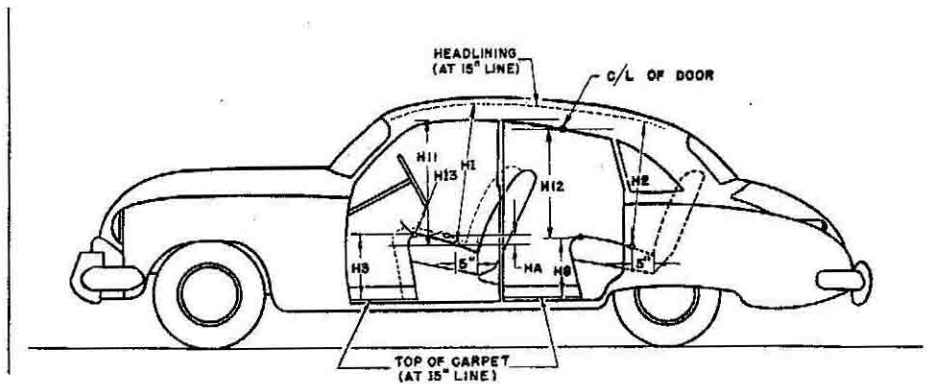
TA—Width across the top	57.9	57.9	57.9	57.9	57.9	57.9
TB—Width across the bottom	53.8	53.8	53.8	53.8	53.8	53.8
TC—Diagonal dimension at CL from top of opening to bottom	43.6	43.6	33.6	43.6	43.6	33.6
TD—Vertical height of opening (floor to top, inside edge of opening)	24.7	24.7	24.7	24.7	24.7	24.7
TE—Max. horizontal depth (forward from vertical projection of inside edge of opening)	63.5	61.4	49.6	64.5	60.6	49.6
Position of spare tire stowage	VERTICAL					
Method of holding lid open	TORSION BAR					

AMA Consolidated Specification Questionnaire

MAKE OF CAR CADILLAC MODEL YEAR 1956

MODEL	6219	6237	6237D	6237S	6267	6267S	6239D	6019	7523	7533
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BODY—HEIGHT DIMENSIONS—INTERIOR



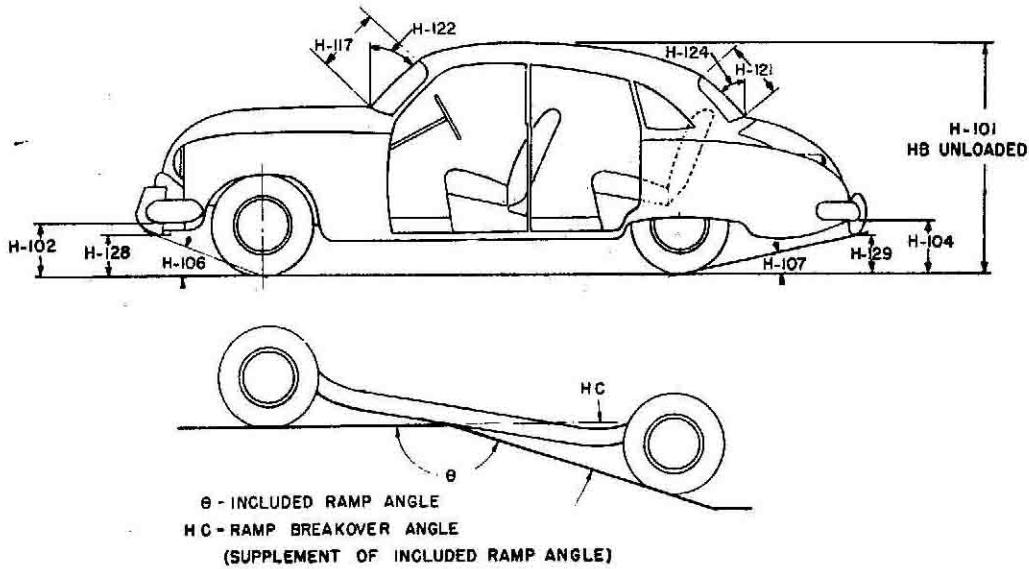
	6219	6237	6237D	6237S	6267	6267S	6239D	6019	7523	7533
H1. Front headroom—from "A" pt. to headlining at 8° back of vertical on 15" line. (For "A" pt. see note 1, page 19)	35.8	34.1	34.4	35.2	34.9	35.7	34.0	35.8	36.5	36.7
H2. Rear headroom—from "A" pt. to headlining at 8° back of vertical on 15" line.	35.1	34.3	34.3	34.3	34.2	34.2	34.6	35.1	35.1	35.1
H3. Front seat height to floor carpet on 15" line (front edge of cushion).	13.8	13.2	13.2	12.4	13.2	12.4	13.2	13.8	13.8	13.6 (LEATHER 13.8 (CLOTH)
H8. Rear seat height to floor carpet on 15" line (front edge of cushion).	12.8	12.5	12.5	12.5	12.5	12.5	11.2	12.8	14.4	12.8 14.4 AUX
H11. Entrance—front—cushion "A" point to bottom windcord vertical.	30.1	27.6	27.6	28.4	27.6	28.4	27.6	30.1	30.0	30.2
H12. Entrance—rear—top of cushion to bottom windcord vertical at C/L of rear door.	28.6	-	-	-	-	-	27.2	28.6	29.9	29.9
H13. Steering wheel clearance to seat cushion taken on arc.	5.4	6.1	6.1	6.9	6.1	6.8	6.1	5.4	5.6	5.7
HA. Front seat vertical rise at "A" pt. (inches.)	.3	.3	.3	.39	.3	.39	.3	.3	.3	.3

AMA Consolidated Specification Questionnaire

MAKE OF CAR CADILLAC MODEL YEAR 1956

MODEL	6219	6237	6237D	6237S	6267	6267S	6239D	6019	7523	7533
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BODY—HEIGHT DIMENSIONS—EXTERIOR



H101. Overall height.	62.0	59.6	59.6	59.8	60.0	60.2	59.7	62.0	63.9	63.9
HB. Overall height—unloaded.	64.1	61.7	61.7	61.9	62.2	62.4	61.9	64.1	66.2	66.2
H102. Front bumper bottom to ground at normal section.	8.9	8.9	8.9	9.1	8.9	9.1	8.9	8.9	10.0	10.0
H104. Rear bumper bottom to ground at normal section.	11.3	11.3	11.3	11.5	11.3	11.5	11.3	11.3	12.4	12.4
H106. Angle of approach—from the tire rolling radius to lowest point on front bumper or guard.	26°0'	26°0'	26°0'	23°22'	26°0'	23°22'	26°0'	26°0'	29°33'	29°33'
H107. Angle of departure—from the tire rolling radius to lowest point on rear bumper or guard.	17°42'	15°32'	15°32'	14°26'	15°32'	14°26'	17°42'	15°16'	19°5'	19°5'
HC. Ramp breakover angle.*	16°23'	16°23'	16°23'	15°23'	16°23'	15°23'	16°23'	15°50'	16°17'	16°17'
H117. Windshield DLO—slant height.	18.5	18.5	18.5	18.5	18.5	18.5	18.5	18.5	18.5	18.5
H121. Backlight DLO*—Max., slant height.	16.5	16.8	16.8	16.8	14.0	14.0	16.8	16.5	12.9	12.9
H122. Windshield slope angle to vertical line on car axis.	47°	47°	47°	47°	47°	47°	47°	47°	47°	47°
H124. Backlight slope angle to vertical line on car axis.	47°	52°	52°	52°	48°	48°	48°	47°	48°	48°
H128. Ground to bottom of front bumper guard.	18.0	18.0	18.0	18.2	18.0	18.2	18.0	18.0	19.1	19.1
H129. Ground to bottom of rear bumper guard.	10.3	10.3	10.3	10.5	10.3	10.5	10.3	10.3	11.4	11.4
HD. Min. road clearance (location and dimension).	(1) 6.1	(1) 6.1	(1) 6.1	(2) 6.3	(2) 5.95	(2) 6.3	(1) 6.1	(1) 6.1	(3) 6.7	(3) 6.7
HE. Min. road clearance at rear axle.	7.5	7.5	7.5	7.7	7.55	7.7	7.5	7.5	7.6	7.6

*See Notes, page 19.

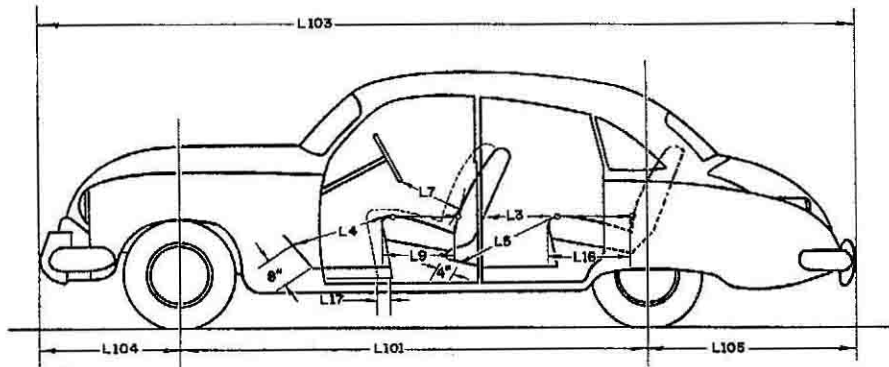
- (1) KICK UP - FRONT OF FRAME
- (2) REAR X MEMBER
- (3) EXHAUST RESONATOR

AMA Consolidated Specification Questionnaire

MAKE OF CAR CADILLAC MODEL YEAR 1956

MODEL	6219	6237	6237D	6237S	6267	6267S	6239D	6019	7523	7533
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BODY—LENGTH DIMENSIONS



	6219	6237	6237D	6237S	6267	6267S	6239D	6019	7523	7533
L3. Rear compartment back of front seat back to rear seat back.	35.7	32.3	32.3	32.2	31.5	31.5	34.1	35.7	53.5	53.5
L4. Leg room—front—diagonal—ball of foot to top of seat to front seat back—15" line.	43.3	42.8	42.8	42.7	42.6	42.6	42.8	43.3	43.4	43.4
L5. Leg room—rear—diagonal— from ball of foot to top of rear seat cushion and to seat back.	46.3	42.2	42.2	41.5	40.8	40.9	43.8	46.3	-	-
L7. Steering wheel clearance to seat back taken on arc.	14.1	13.9	13.9	14.2	13.9	14.0	13.8	14.1	14.3	14.3
L9. Front seat depth (front edge to vert. tan. to seat back on 15" line).	18.0	18.3	18.3	18.3	18.3	18.3	18.3	18.0	18.5	18.7
L16. Depth of rear seat (front edge to seat back).	17.8	18.3	18.3	18.8	18.5	19.0	18.7	17.8	18.8	18.8
L17. Total adjustment of front seat at floor.	4.0	4.0	4.0	5.0	4.0	4.0	4.0	4.0	4.0	4.0
L101. Wheel base.	129.0	129.0	129.0	129.0	129.0	129.0	129.0	133.0	149.75	149.75
L103. Overall length (bumper to bumper inc. guards).	214.9	221.9	221.9	222.2	221.9	222.2	221.9	225.9	235.7	235.7
L104. Overhang—front including bumper guards.	34.2	34.2	34.2	34.2	34.2	34.2	34.2	34.2	34.2	34.2
L105. Overhang—rear including bumper guards.	51.7	58.7	58.7	59.0	58.7	59.0	58.7	58.7	51.7	51.7

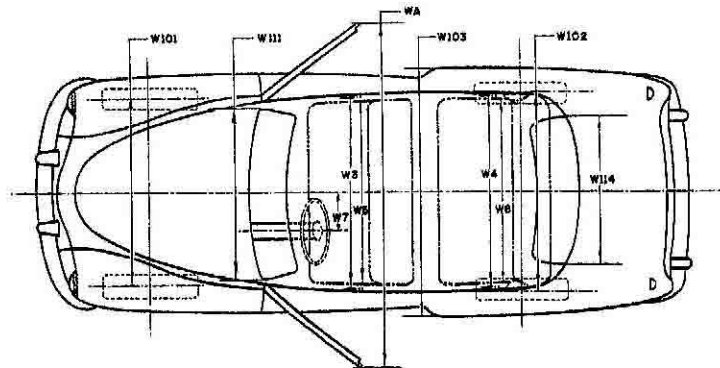
(LEATHER)
18.7
(CLOTH)
18.8

AMA Consolidated Specification Questionnaire

MAKE OF CAR CADILLAC **MODEL YEAR** 1956

MODEL	6219	6237	6237D	6237S	6267	6267S	6239 D	6019	7523	7533
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BODY—WIDTH DIMENSIONS



	6219	6237	6237D	6237S	6267	6267S	6239 D	6019	7523	7533
Interior	W3. Front shoulder room, at garnish moulding height or nearest interference 5" forward of seat back.	59.5	59.2	59.2	59.1	59.2	59.2	59.4	59.5	59.5
	W4. Rear shoulder room, at garnish moulding height or nearest interference 5" forward of seat back.	59.4	59.4	59.4	59.4	49.6	49.6	59.7	59.4	58.4
	W5. Front hip room, at top of seat 5" forward of vert. tan. to seat back.	64.3	63.9	63.9	64.1	63.9	64.1	64.3	64.3	64.4
	W6. Rear hip room, at top of seat 5" forward of vert. tan. to seat back.	65.2	56.4	56.4	56.3	52.9	52.9	65.6	65.2	59.1
	W7. Steering wheel center to center of body.	15.5	15.5	15.5	15.5	15.5	15.5	15.5	15.5	15.5
Exterior	W101. Front tread at ground.	60.0	60.0	60.0	60.0	60.0	60.0	60.0	60.0	60.0
	W102. Rear tread at ground.	63.16	63.16	63.16	63.16	63.16	63.16	63.16	63.16	63.16
	W103. Max. overall width of car including bumpers or mouldings.	80.06	80.06	80.06	80.06	80.06	80.06	80.06	80.06	80.06
	WA. Max. overall width of car with doors open.	152.4	164.0	164.0	164.0	164.0	164.0	151.4	152.4	150.7
	W111. Windshield DLO, max. width.	61.0	61.0	61.0	61.0	61.0	61.0	61.0	61.0	61.0
W114. Back window DLO, max. width.	58.4	61.4	61.4	61.4	46.5	46.5	61.4	58.4	38.4	

AMA Consolidated Specification Questionnaire

MAKE OF CAR	CADILLAC	MODEL YEAR	1956
MODEL	6237 6239D 37D 37S	6219	6267 6267S
			6019
			75

BODY—MISCELLANEOUS INFORMATION

Doors hinged (front, rear)	Front	FRONT			
	Rear	FRONT			
Type of finish (lacquer, enamel)		LAQUER			
Hood opening (front, side, semi-full, full, half)		FRONT			
Hood counterbalanced (yes, no)		YES			
Hood release control (internal, external)		EXTERNAL			
Vent window control method (crank, friction, pivot)		CRANK			
Windshield (one piece, two piece, curved, flat)		ONE PIECE CURVED			
Rear window type (one piece, two piece, three piece, curved, flat)		ONE PIECE CURVED	ONE PIECE FLAT	ONE PIECE CURVED	ONE PIECE CURVED
Windshield glass area		1180	1206	1180	1206
Backlight glass area		1205.8	1069.1	708.7*	1069.1
Total glass area		3950.3	4170.8	3254.2	4264.0
				4264.0	3997.8

BODY—TYPES AND STYLE NAMES

*PLASTIC

Body type, number of passengers, and style names (use letter code shown below followed by passenger capacity and style name e.g., N-6 Ranchwagon)

62 SERIES	6219 - H-6 SEDAN
	6237 - J-6 COUPE
	6237D - J-6 COUPE
	6237S J-6 COUPE ELDORADO
	6267 L-5 CONV.
	6267S L-5 CONV. - ELDORADO
	6239D K-6 SEDAN - DEVILLE
60 SERIES	6019 - H - 6 SEDAN
75 SERIES	7523 - H - 8 SEDAN
	7533 - H - 8 IMPERIAL SEDAN

Body type code

- | | |
|--|---|
| <ul style="list-style-type: none"> A—Coupe—2 door flatback B—Coupe—2 door notchback C—Sedan—2 door flatback D—Sedan—2 door notchback E—Sedan—4 door flatback (4 windows) F—Sedan—4 door flatback (6 windows) G—Sedan—4 door notchback (4 windows) H—Sedan—4 door notchback (6 windows) J—Hardtop—2 door K—Hardtop—4 door | <ul style="list-style-type: none"> L—Convertible—2 door M—Convertible—4 door N—Station wagon—2 door P—Station wagon—4 door Q—Combined passenger and utility—2 door R—Combined passenger and utility—4 door S—Sedan delivery T—Limousine |
|--|---|

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