

# AUTOMOBILE MANUFACTURERS ASSOCIATION CONSOLIDATED SPECIFICATION QUESTIONNAIRE

<b>MAKE OF CAR:</b>	CHRYSLER		<b>MODEL NAME</b>	<b>SYMBOL</b>
<b>COMPANY:</b>	Chrysler Sales Division Chrysler Corporation Detroit 31, Michigan		Windsor DeLuxe . . . . .	C-62
			New Yorker . . . . .	C-63-1
			New Yorker DeLuxe. . . . .	C-63-2
			Custom Imperial. . . . .	C-64
<b>MODEL YEAR:</b>	1954	<b>DATE</b>	Crown Imperial . . . . .	C-66
		10-2-53		

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- NOTES: 1. The specifications set forth herein are those in effect at the date of compilation and are subject to change without notice.  
 2. All specifications are standard for the models under which they are listed unless otherwise indicated.  
 3. All dimensions are nominal engineering dimensions unless otherwise indicated.  
 4. Unless otherwise indicated, specifications apply to 5 or 6 passenger, 4-door sedan or equivalent.

## GENERAL SPECIFICATIONS

Model		C-62	C-63-1	C-63-2	C-64		C-66
					4-Door	Newport	
Wheelbase			125-1/2		133-1/2	131-1/2	145-1/2
Tread	Front		56-5/16		57-3/16		57-7/8
	Rear		59-5/8		60-3/8		66
Maximum Overall Dimensions	Length (L-103)		215-5/8		223-3/4	221-3/4	236-3/8
	Width (W-103)		77-1/2		77-3/4		82-1/8
	Height (H-101)	62-1/2		62-3/4		63	68-3/4
Steering ratio—overall				25.8			122 (b)
Turning diameter (curb to curb)			42.1 ft				N/A
Shipping weight* (x)		3685	3955	4060	4345	4355	N/A
Transmission— (Specify standard, optional, not avail.)	Conventional	Standard			N/A		N/A
	Overdrive				N/A		
	Automatic	Optional			Standard		
Axle ratio	Conventional	3.9					
	Overdrive						
	Automatic	3.73		3.36			3.54
Tire size		7.60 x 15		8.00 x 15		8.20 x 15	8.90 x 15
Engine	Type	In-Line			90° V		
	No. of cylinders	6			8		
	Valve arrangement	"I" Head			OHV - Laterally Inclined		
	Bore and stroke	(a)			3-13/16 x 3-5/8		
	Piston displacement, cu. in.	264.5			331.1		
	Standard compression ratio	7.0:1			7.5		
	Maximum bhp at engine rpm	119 at 3600	195 at 4400			235 at 4400	
Maximum torque at rpm	218 at 1600	320 at 2000			330 at 2600		

\*Standard car weight, not including gas and water.

(a) 3-7/16 x 4-3/4

(b) Over-all Torque Ratio.

(x) Data added 11-11-53

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<b>MODEL</b>	C-62	C-63-1	C-63-2, C-64, C-66
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## ENGINE—GENERAL

Type	V, In-line, other	In-Line	V		
	Angle of V	---	90°		
No. of cylinders		6	8		
Valve arrangement		I-Head	OHV - Laterally Inclined		
Bore and stroke		3-7/16 x 4-3/4	3-13/16 x 3-5/8		
Piston displacement, cu. in.		264.5	331.1		
Numbering system (front to rear)	L. Bank	---	1-3-5-7		
	R. Bank	---	2-4-6-8		
Firing order		1-5-3-6-2-4	1-8-4-3-6-5-7-2		
Compression ratio	Standard Head	7.0 to 1	7.5 to 1		
	Optional Head	---			
Cylinders	Head Material	Standard	Cast Iron		
		Optional	---		
	Sleeve—Wet, dry, other, none		None		
Number of mounting points	Front	One	Two		
	Rear	Two	One		
Taxable horsepower	(Dia. <sup>2</sup> x No. Cyl.) 2.5	28.36	46.51		
Advertised max. brake horsepower at engine RPM*	Standard head	119 at 3600	195 at 4400	235 at 4400	
	Optional head	---			
	With fuel (Octane and method)	Standard Head	75 (Motor)	78 (Motor)	
		Optional Head	---		
Max. torque (lb. ft. @ RPM)	Standard head	218 at 1600	320 at 2000	330 at 2600	
	Optional head	---			
Recommended idle speed (neutral)		450 to 500			

## ENGINE—PISTONS

Material		Aluminum Alloy	
Description and finish		U-Slot, Cam Ground, Tin Plated	Steel Strut, Slipper Type, Cam Ground, Tin Plated
Weight (piston only) oz.		18.5	20.8
Clearance	Top land	.030	.022
	Skirt	Top	3/4 from bottom-.0007
		Bottom	Center - .0010
Ring groove depth	No. 1 ring	.1765	.204
	No. 2 ring	.1765	.204
	No. 3 ring	.178	.198
	No. 4 ring	.178	---

\*Corrected as defined by SAE Engine Test Code, with the following standard power consuming accessories: Generator, Water Pump, Carburetor Air Cleaner, Manifolds, Fuel Pump, Manual Spark Advance, and Manifold Heat Off.



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## ENGINE—RINGS

Type (top to bottom)	No. 1 oil or comp.		Compression
	No. 2 oil or comp.		Compression
	No. 3 oil or comp.		Oil
	No. 4 oil or comp.	Oil	
No. rings above piston pin		4	3
Compression	Material	Piston Ring Iron	
	Coating	#1 - Chromium #2 - Tin	Tin
	Width	3/32	5/64
	Gap		.015
	Maximum wall thickness	.172	.191
Oil	Material	Piston Ring Iron	
	Coating	None	
	Width	5/32	3/16
	Gap		.015
	Maximum wall thickness	.155	.150
Location of expanders		None	Oil Ring

## ENGINE—PISTON PINS

Material		High Manganese Steel	
Length		2-7/8	3-9/64
Diameter		55/64	63/64
Type	Locked in rod, in piston, floating, etc.		Floating
	Bushing	In rod or piston	Rod
		Material	Bronze on Steel
Clearance	In piston	.0 to .0005	
	In rod	.0001 to .0004 (Selected)	
Direction offset in piston		None	Right - 1/16"

## ENGINE—CONNECTING RODS

Material		High Manganese Forging Steel	
Weight (oz.)		32.4	25.2
Length (center to center)		7-7/8	6-5/8
Bearing	Material	Babbitt on Steel	
	Type (cast-in or removable)	Removable, Precision	
	Effective length	1.06	.885
	Clearance	.0005 to .0015	
	End play	.006 to .011	.006 to .014 (2 Rods)

## ENGINE—CRANKSHAFT

Material	Drop Forged Steel
Weight (lb.)	N/A

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## ENGINE—CRANKSHAFT (cont.)

Vibration damper type		Damped Dynamic Torsional Vibration Absorber		
End thrust taken by bearing (No.)		Four (Rear)	Three (Center)	
Crankshaft end play		.003 to .007	.002 to .007	
Main bearing	Material	Babbitt on Steel		
	Type (cast-in or removable)	Removable, Precision		
	Clearance	.0005 to .0015		
	Journal dia. and bearing effective length	No. 1	2.5 x 1.155	2.5 x .875
		No. 2	2.5 x 1.155	2.5 x .875
		No. 3	2.5 x 1.155	2.5 x .870
		No. 4	2.5 x 1.589	2.5 x .875
		No. 5	----	2.5 x 1.595
No. 6		----	----	
No. 7		----	----	
Direction offset from cyl. bore		Right	None	
Connecting rod crankpin journal diameter		2-1/8	2-1/4	

## ENGINE—CAMSHAFT

Material		Special Cast Iron with Cams, Distributor and Oil Pump Drive Gear Cast Integrally		
Bearings	Material	Babbitt on Steel (a)		
	Number	Four	Five	
Type of drive	Gear or chain		Chain	
	Crankshaft gear or sprocket material		High Manganese Steel	
	Camshaft gear or sprocket material		Cast Iron	
	Timing chain	Make	----	
		No. of links	48	68
		Width	1	1.125
Pitch		.500	.375	

## ENGINE—VALVE SYSTEM

Hydraulic lifters (yes, no)		No	Yes
Special provision for valve rotation (intake, exhaust)		No	
Rocker ratio		----	1.5 to 1
Operating tappet clearance (indicate hot or cold)	Intake	.008 Hot	0
	Exhaust	.010 Hot	0
Tappet clearance for timing	Intake	.014	Valve Train Solid
	Exhaust	.014	Valve Train Solid
Timing marks on fly-wheel, damper, other		Crankshaft Vibration Damper	

(a) No. 4 bearing on the C-62 is of cast iron.



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## ENGINE—VALVE SYSTEM (cont.)

<b>Timing</b>	Intake	Opens (°BTC)	12 BTC	15 BTC	
		Closes (°ABC)	44 ABC	57 ABC	
	Exhaust	Opens (°BBC)	50 BBC	49 BBC	
		Closes (°ATC)	6 ATC	15 ATC	
<b>Intake</b>	Material		Silicon-Chromium Steel		
	Overall length		4-27/32	5-3/32	
	Actual overall head dia.		1.718	1.9375	
	Angle of seat		45°		
	Seat insert material		None		
	Stem diameter		.341	.3725	
	Stem to guide clearance		.002		
	Lift		.365	.378	
	Outer spring press. and length	Valve closed (lb. @ in.)	42.5 at 1.75	55.0 at 1.6875	
		Valve open (lb. @ in.)	115 at 1.375	126.0 at 1.3125	
	Inner spring press. and length	Valve closed (lb. @ in.)	---	21.5 at 1.5625	
		Valve open (lb. @ in.)	---	42.5 at 1.1875	
	<b>Exhaust</b>	Material		Silicon-Chromium Steel	
		Overall length		4-27/32	5-3/32
Actual overall head dia.		1.501	1.750		
Angle of seat		45°			
Seat insert material		Alloy Cast Iron			
Stem diameter		.340	.305		
Stem to guide clearance		.003			
Lift		.365	.361		
Outer spring press. and length		Valve closed (lb. @ in.)	42.5 at 1.75	55.0 at 1.6875	
		Valve open (lb. @ in.)	115 at 1.375	126.0 at 1.3125	
Inner spring press. and length		Valve closed (lb. @ in.)	---	21.5 at 1.5625	
		Valve open (lb. @ in.)	---	42.5 at 1.1875	

## ENGINE—LUBRICATION SYSTEM

<b>Type of lubrication (splash, pressure, nozzle)</b>	Main bearings	Pressure	
	Connecting rods	Pressure	
	Piston pins	Metered Spray	
	Camshaft bearings	Pressure	
	Tappets	Splash	Metered Pressure
	Timing gear or chain	Metered Flow	
	Cylinder walls	Metered Spray	

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## ENGINE—LUBRICATION SYSTEM (cont.)

Oil pump type	Rotary		
Normal oil pressure (lb. @ rpm)	50 at 30	60 at 30	
Oil pressure gage type (electric or mechanical)	Mechanical		
Type oil intake (floating, stationary)	Floating		
Oil filter type (full flow, partial flow)	Full-Flow		
Capacity of crankcase, less filter—refill (qt.)	5		
Oil grade recommended (SAE viscosity and temperature range)	Not Lower Than +32° F . . . . . SAE 30 As Low As +10° F . . . . . SAE 20W As Low As -10° F . . . . . SAE 10W Below -10° F . . . . . SAE 5W		
Oil type recommended	No Recommendation		

## ENGINE—FUEL SYSTEM

Recommended fuel	Standard head	Regular			
	Optional head	---			
Fuel Tank	Capacity (gals.)	17	20		
	Filler Location	Left Rear Below Trunk Lid			
Fuel Filter	Type	Oilite			
	Location	Fuel Tank			
Fuel pump	Type (elec. or mech.)	Mechanical			
	Location	Right Front of Engine			
	Pressure range	3-1/2 to 5 lb			
	Vacuum booster (std., optl., none)	None			
Carburetor	Make	Ball & Ball	Ball & Ball (a)	Carter	
	Model number	E9C1 (b)	(x) WCD-2039SA	WCFB-2041S	
	Number used	One			
	Type	Downdraft, side inlet, other	Downdraft		
		Single or dual	Single	Dual	Four-Barrel
		Intake manifold heat control (manual, auto., none)	Automatic		
		Automatic choke type (integral, other)	Integral		
		Air cleaner type	Oil Bath		
	Standard	---			
	Optional	---			

## ENGINE—EXHAUST SYSTEM

Type (single, single with cross-over, dual, other)	Single	Dual Cross-Over	
Muffler type (rev. flow, str. thru, sep. resonator)	Reverse Flow	Straight Through	Reverse Flow
Exhaust pipe dia.	Branch	---	1-7/8
	Main	2	2-1/2
Tail pipe diameter	1-3/4	2	1-3/4

- (a) For later cars. Early Cars: Carter  
 (b) For cars equipped with PowerFlite, the E9B1 Ball and Ball Carburetor is used.  
 (x) Revised: 1-29-54



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## ENGINE—COOLING SYSTEM

Type (pressure system, atmospheric, other)		Pressure-vent			
Radiator cap relief valve press.		7 psi			
Circulation thermostat	Type (choke, bypass)	By-Pass			
	Starts to open at	157° to 162°			
Water pump	Type (centrifugal, other)	Centrifugal			
	Number of pumps	One			
	Drive (V-belt, other)	V-Belt			
	Bearing type	Bushings	Ball Bearings		
By-pass recirculation type (internal, external)		External			
Radiator core type (cellular, tube and fin)		Cellular	Fin and Tube		
Cooling system capacity	With heater (qt.)	16	26		
	Without heater (qt.)	15	25		
Water jackets full length of cylinder (yes, no)		Yes			
Water all around cylinder (yes, no)		No	Yes		
Radiator hose	Lower	Number and type (molded, straight)	One, Molded		
		Inside diameter and length	1-1/2, Curved	1-3/4, Curved	
	Upper	Number and type (molded, straight)	One, Molded		
		Inside diameter and length	1-3/4, Curved		
	By-pass	Number and type (molded, straight)	One, Straight	One, Molded	
		Inside diameter and length	1 x 1-1/2	1-1/4, Curved	
Drive belts	Fan	Number used	One (a)	Two (a)	Two-Dual
		Angle of V	36°		
		Outside length	49	39	
	Generator	Width	3/8		
		Angle of V	36°		
		Outside length	See Fan Belt	43-1/2 (a)	43-1/4
Fan	Width	3/8			
	Number of blades and spacing	Four - 76° & 104°			
	Diameter	17-3/4	18		
	Ratio—fan to crankshaft revolutions	1.06 to 1	.85 to 1		
Bearing type		See Water Pump			

(a) Dual belts used with power steering.

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## ELECTRICAL—SUPPLY SYSTEM

<b>Battery</b>	Make and Model	2H-120-D (a)	Auto-Lite 2H-135- <del>RD</del> (b)	12H-65-R (c)	
	Voltage Rtg. & Plates/cell	6,17 (x)	6,19	12,13	
	SAE Designation & Amp Hr. Rtg	2H, 120	2H, 135	None, 65	
	Location	Under Hood, Left Front			
	Terminal grounded	Positive			
<b>Generator</b>	Make	Auto-Lite			
	Model	GGU-6001	GGU-6001	GHM-6002	
	Type	Shunt Wound			
	Ratio—Gen. to Cr/s rev.	1.82	2.09	1.96	2.1
<b>Regulator</b>	Make	Auto-Lite			
	Model	VRP-6004-A	VAV-6001-B	VRX-6003-A	
	Type	Current and Voltage Control			
	Cutout relay	Closing voltage @ generator rpm	6.3-6.8 at 960		13.0 -13.75 at 960
		Reverse current to open	4.1-4.8		8.2-9.3
	Regulated	Voltage	7.1-7.4		14.2-14.8
		Current	45-57	50-62	25-38
	Min. Gen. rpm required		1000 Hot	900 Hot	800 Hot
	Voltage test conditions	Temperature	70		
		Load	Run 15 Min at 10 Amp		
Other		---			

## ELECTRICAL—STARTING SYSTEM

<b>Starting motor</b>	Make	Auto-Lite			
	Model	MCL-6117	MCL-6121-A	MDB-6001-A	
	Rotation (drive end view)	Clockwise			
	Engine cranking speed	35 - 110 rpm			
	Test conditions		SAE 5W at -20 F and SAE 30 with completely warmed engine.		
	Lock test	Amps	410	140	
		Volts	2.0	4.0	
		Torque (lb. ft.)	8.0	4.0	
	No load test	Amps	65	21	
		Volts	5.0	10.0	
RPM (min.)		1300	4000		
<b>Motor control</b>	Switch (solenoid, manual)	Solenoid			
	Starting procedure	Turn Ignition Key Beyond "Ignition On" Position			

(a) This model number pertains to the Auto-Lite battery; Optional Equipment - Willard - HW-2-120-C.  
 (b) Optional Equipment, Willard MW-2-135-R.      (c) Auto-Lite Only.  
 (x) Revised: 11-11-53



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## ELECTRICAL—STARTING SYSTEM (cont.)

<b>Motor drive</b>	Engagement type		Sliding Gear, Overrunning Clutch		
	Pinion meshes (front, rear)		Front		
	Number of teeth	Pinion	9		
		Flywheel	146		
Flywheel tooth face width		3/8			

## ELECTRICAL—IGNITION SYSTEM

<b>Coil</b>	Make		Auto-Lite		
	Model		CR-4001	CR-6015	CZ-4001
	Amps	Engine stopped	5		
Engine idling		2.25			
<b>Distributor</b>	Make		Auto-Lite		
	Model		IAT-4102	IAZ-4001-C	
	Spark advance data (at distributor shaft)	Centr. advance start (rpm)	0° at 250-450	0° at 350 to 425	
		Centr. advance max. deg. @ rpm	9° - 11° at 1 1/25	11° - 13° at 2100	
		Vacuum advance start (in. Hg.)	1° at 5.5" - 6.5"		
		Vac. adv. (max. deg. @ in. Hg.)	8° - 10° at 15"	10.5° to 12.5° at 17"	
	Breaker gap (in.)		.018 - .020	.015 - .018	
	Cam angle (deg.)		39° ± 3°	32 - 36 (a)	
Breaker arm tension (oz.)		17 to 20			
<b>Timing</b>	C/S deg. @ rpm		TDC	4° BTC	
	Mark location		Crankshaft Vibration Damper		
	Cylinder numbering system (see page 2)		---	Left Bank - 1-3-5-7 Right Bank - 2-4-6-8	
	Firing order (see page 2)		1-5-3-6-2-4	1-8-4-3-6-5-7-2	
<b>Spark plug</b>	Make and model		Auto-Lite Resistor 4S-110	Auto-Lite Resistor 4GS-150	
	Thread (mm)		14-MM		
	Tightening torque (lb. ft.)		30-32		
	Gap		.035		
<b>Cable</b>	Conductor type		Stranded Copper		
	Insulation type		Rubber with Neoprene Jacket		
	Spark plug protector		Rubber Cover	Enclosed Tubes, Covered	

## ELECTRICAL—SUPPRESSION

<b>Description</b>	Spark Plugs - 10,000 ohm Resistor (Integral) Distributor - 10,000 ohm Resistor (Integral)
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(a) Total dwell, two breakers; 26° - 28° dwell for each breaker.

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## ELECTRICAL—INSTRUMENTS AND SWITCHES

<b>Speed-ometer</b>	Make	Auto-Lite
	Trip odometer (yes, no)	Yes
<b>Charge indicator—type</b>		Ammeter
<b>Temperature indicator—type</b>		Bourdon Tube
<b>Oil pressure indicator—type</b>		Bourdon Tube
<b>Fuel indicator—type</b>		Electric, Magnetic
<b>Ignition switch</b>	Identify positions in order and circuits controlled	Center Position ..... Off 1st Position Clockwise ..... All Circuits On 2nd Position Clockwise ..... Ignition and Starter Circuits Only 1st Position Counterclockwise .... Accessory Circuit Only
	Provision for illumination	Yes
	Location	Left Center of Instrument Panel
	Theft protection type	None
<b>Main lighting switch</b>	Identify positions and lights controlled	Left Position ..... Off 1st Position Clockwise ..... Instruments, Tail and Parking Lights, Ignition Switch Light, License Lamp 2nd Position Clockwise ..... Instrument, Head, Tail, and License Lamp
	Locations and lamps controlled	Rotary, clockwise rotation, left of steering column on instrument panel - All instrument lights - (a) Automatic front door switches, right and left - (b) Automatic rear door switches, right and left - (c) Toggle switch at left "C" post; or at left "C" post-(d) Toggle switch at right "C" post - (e)
<b>Other light switches</b>	Locations and devices controlled	Windshield wiper switch, two speed, left of steering column on instrument panel. Heater motor and defroster motor switches, on heater control panel. Stop light switch in brake line. Direction signal switch, lever on steering column below steering wheel. Toggle switch at left "C" post controls rear shelf radio speaker, (f).
<b>Windshield wiper</b>	Make	Auto-Lite
	Type	Electric
	Vacuum booster provision	None
	Washer provision	None
<b>Horn</b>	Type	Vibrator
	Number used	Two
	Amp draw (each)	15

9.0 - 9.5

- (a) Also controls map light and front dome light on C-64 and C-66.
- (b) Controls map light on C-62 and C-63, map lamp and front dome light on C-64 and C-66.
- (c) Controls dome light on C-62 and C-63, rear dome lamp on C-64, and courtesy lamps on C-66.
- (d) Controls dome lamp on C-62 and C-63, rear dome lamp on C-64.
- (e) Controls rear dome light on C-66 only.
- (f) On C-66 Only.



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## ELECTRICAL—LAMP BULBS

Give quantity used and trade number, e.g., Headlamp 2-4030.  
Indicate accessories which are not standard equipment by an asterisk following the numbers.

Headlamp		2-2422		2-2425
Headlamp beam indicator		1-51		1-57
Parking light		2-1154		2-1034
Tail light	2-1154		2-63	2-1034
Stop light		2-1154		2-1034
Direction indicator	Front	2-1154		2-1034
	Rear	2-1154		2-1034
	Tell-Tale	1-55		1-57
License plate light		1-63		1-67
Instrument light		3-55		3-57
Ignition lock light		1-51		1-53
Map light	1-1130	(Club Coupe and Hardtop Only)		1-94
Dome light	1-B-6	(Two Used on 8-Pass. Sedan)		2-94
Clock light		1-55*		1-57
Radio dial light		2-44*		
Glove compartment light		1-55		1-57
Courtesy light	1-B-6	(Hardtop and Convertible Only)		---
Trunk compartment light		1-87		1-93
Other				
Gearshift Indicator	---		1-51	1-53
Quarter Lamp		---		2-94
Back-Up Lamp		2-1129		2-1141

## ELECTRICAL—FUSE & CIRCUIT BREAKER DATA

Use trade number of fuse, e.g., SFE-10. Indicate circuit breaker by ampere capacity suffixed by letters "C.B.", e.g., 30 C.B. Where fuse or circuit breaker protects multiple circuits indicate first use by a letter and repeat the same letter for all units protected by the same fuse or circuit breaker, e.g., Parking light: SFE-10 (a), Direction Indicator: same as (a).

Headlamp		30 C. B. (a)		
Headlamp beam indicator		Same as (a)		
Parking light		Same as (a)		
Tail light		Same as (a)		
Stop light		Same as (a)		
Direction indicator		None		
License plate light		Same as (a)		
Instrument light		Same as (a)		
Ignition light		Same as (a)		
Map light		Same as (a)		
Dome light		Same as (a)		
Clock		Same as (a)		
Clock light		Same as (a)		
Radio		SFE-11		
Glove compartment light		Same as (a)		
Courtesy light		Same as (a)		
Trunk compartment light		Same as (a)		
Other				
Gearshift Indicator		Same as (a)		
Quarter Lamp		Same as (a)		
Back-Up Lamp		10 C. B.		

# AMA Consolidated Specification Questionnaire

**MAKE OF CAR** CHRYSLER **MODEL YEAR** 1954

<b>MODEL</b>	C-62	C-63	C-64	C-66
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## DRIVE UNITS—CLUTCH (PEDAL OPERATED)

<b>Make</b>	Borg & Beck		None	
<b>Type (dry or wet plate)</b>	Dry		---	
<b>In combination with fluid coupling (yes, no)</b>	No		---	
<b>Semi-centrifugal (yes, no)</b>	No		---	
<b>Type pressure plate springs</b>	Coil		---	
<b>Total plate pressure (lb.)</b>	1505		---	
<b>No. of clutch driven discs</b>	One		---	
<b>Clutch facing</b>	<b>Material</b>	Molded, Woven Asbestos		
	<b>Inside diameter</b>	6		
	<b>Outside diameter</b>	10		
	<b>Total eff. area (sq. in.)</b>	100.5		
	<b>Thickness</b>	.125		
	<b>Number required</b>	Two		
	<b>Engagement cushioning method</b>	Springs, Flat Crimped		
	<b>Release bearing</b>	<b>Type</b>	Ball	
		<b>Method of lubrication</b>	Sealed	
	<b>Torsional damping</b>	<b>Method (springs, other)</b>	Coil Springs	
<b>Frict. mat.</b>		---		

## DRIVE UNITS—TRANSMISSIONS

<b>Conventional (std. or opt.)</b>	Standard	N/A
<b>Conventional with overdrive (std. or opt.)</b>		N/A
<b>Automatic (std. or opt.) PowerFlite</b>	Optional	Standard

## DRIVE UNITS—CONVENTIONAL TRANSMISSION

<b>Number of forward speeds</b>	Three		---
<b>Transmission ratios</b>	<b>In first</b>	2.57	---
	<b>In second</b>	1.83	---
	<b>In third</b>	1.00	---
	<b>In fourth</b>		---
	<b>In reverse</b>	3.48	---
<b>Constant mesh gears in 2nd (yes, no)</b>	Yes		---
<b>Spur gear used in (indicate speeds)</b>	None		---
<b>Helical gears used in (indicate speeds)</b>	All Speeds		---
<b>Synchronous meshing in 2nd and 3rd gears (yes, no)</b>	Yes		---



# AMA Consolidated Specification Questionnaire

**MAKE OF CAR** CHRYSLER **MODEL YEAR** 1954

**MODEL** C-62 C-63, C-64, C-66

## DRIVE UNITS—CONVENTIONAL TRANSMISSION (cont.)

Lubricant	Capacity (pt.)		2-3/4	---
	Type recommended		Engine Oil	---
	SAE viscosity number	Summer	LOW	---
		Winter	LOW	---
Extreme cold		LOW	---	

## DRIVE UNITS—CONVENTIONAL TRANSMISSION WITH OVERDRIVE

For transmission data see conventional transmission section

Overdrive	Type (planetary or other)			---	
	If planetary, No. of pinions			---	
	Manual lockout (yes, no)			---	
	Downshift accelerator control (yes, no)			---	
	Minimum cut-in speed			---	
	Gear ratio			---	
	Lubricant	Capacity (O.D. only)			---
		Separate filter (yes, no)			---
		Type recommended			---
		SAE viscosity number	Summer		---
Winter			---		
Ext. cold			---		

## DRIVE UNITS—AUTOMATIC TRANSMISSION

Trade name	PowerFlite
Type (fluid coupling with gears, torque converter with gears, other)	Torque Converter with Planetary Gears
Manual selector positions, left to right (show symbols and define, e.g., N- Neutral)	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;"> <math>\overline{R}</math>              Reverse         </div> <div style="text-align: center;"> <math>\overline{N}</math>              Neutral         </div> <div style="text-align: center;"> <math>\overline{D}</math>              Drive         </div> <div style="text-align: center;"> <math>\overline{L}</math>              Low         </div> </div>
List gear ratios in each drive position (range)	R - 2.39 D - 1.72 and 1.00 L - 1.72
Shifting within drive position range by accelerator control and speed limiting governor (yes, no)	No
By governor—forced shift (yes, no)	Yes
Downshift of gears in high range possible up to (mph)	55

# AMA Consolidated Specification Questionnaire

**MAKE OF CAR** CHRYSLER **MODEL YEAR** 1954

<b>MODEL</b>	C-62	C-63	C-64	C-66
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## DRIVE UNITS—AUTOMATIC TRANSMISSION (cont.)

<b>Torque convertor</b>	Number of elements		Four		
	Max. ratio at stall at engine rpm		(b)	Stalled Torque - 2.6 Stalled Speed - 1510	
	<b>Mechanical lockup</b>	Provided (yes, no)	No		
		Speed range	---		
		Releases at (speed range, mph)	---		
	Type of cooling (forced air, oil cooler and type, other)		Water Cooled Heat Exchanger		
Anti-creep device (yes, no)		No			
<b>Lubricant</b>	Capacity—refill (pt.)		(x) 24 (Refill)		
	Type recommended		Automatic Transmission Fluid - Type A		
	<b>Grade</b>	Summer	---		
		Winter	---		
		Extreme cold	---		

## DRIVE UNITS—PROPELLER SHAFT

<b>Number used</b>		One		Two		
<b>Type (exposed, torque tube)</b>		Exposed				
<b>Outer diameter x length* x wall thickness</b>	Conventional trans.	3 x 57-3/16 x .065	---			
	Overdrive trans.	---				
	Automatic trans.	3 x 57-3/16 x .065	3 x 59-1/16 x .065	2-3/4 x 57-7/16 x .065	2-1/4 x 29-5/8 x .065 (a)	
<b>Inter-mediate bearing</b>	Type (plain, anti-friction)	---			Anti-Friction	
	Lubri. (fitting, prepack)	---			Prepack	
<b>Make</b>		N/A				
<b>Universal joints</b>	<b>Number used</b>	Two		Three		
	<b>Type (ball and trunnion, cross, other)</b>	Front & Rear Cross	Front-Ball & Trunnion Rear - Cross		Cross (x)	
	<b>Bearing</b>	Type (plain, anti-friction)	Anti-Friction			
		Lubric. (fitting, prepack)	Prepack			
<b>Drive taken through (torque tube or arms, spring)</b>		Rear Springs				
<b>Torque taken through (torque tube or arms, springs)</b>		Rear Springs				

\*Centerline to centerline of joints or centerline of rear attachment point.

- (a) For rear shaft only.
- (b) Stalled Torque - 2.5  
Stalled Speed - 1320
- (x) Revised: 11-11-53



# AMA Consolidated Specification Questionnaire

**MAKE OF CAR** CHRYSLER **MODEL YEAR** 1954

<b>MODEL</b>	C-62	C-63	C-64	C-66
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## DRIVE UNITS—REAR AXLE

Type (semi-floating, other)		Semi-Floating			
Gear type (hypoid, other)		Hypoid			
Gear ratio and No. of teeth	Conventional trans.	3.9 (39-10)	---		
	Overdrive trans.	--- (x)			
	Automatic trans.	3.73 (41-11) (x)	3.36 (37-11)	3.54 (39-11)	
Pinion adjustment (shim, other)		Solid Shim		None	
Pinion bearing adj. (shim, other)		Shims		Solid Shim	
Lubricant	Capacity (pt.)	3-1/4	3-1/2	5	
	Type recommended	E P Hypoid Gear Lubricant			
	SAE viscosity number	Summer	90		
		Winter	90		
	Extreme cold	80			

## DRIVE UNITS—WHEELS

Type (disc, other)		Disc		
Rim (size and flange type)		15 x 5-1/2 K	15 x 6 L	15 x 6-1/2 L
Attachment	Type (bolt or stud)	Bolt		Stud
	Circle diameter	4-1/2		5-1/2
	Number and size	5, 1/2 - 20 Am Nat. Thd	5, 9/16 - 18 Am Nat. Thd	

## DRIVE UNITS—TIRES

Size and ply rating	Standard	7.60 x 15 - 4	8.00 x 15 - 4	8.20 x 15 - 4	8.90 x 15 - 6
	Optional	7.60 x 15 - 6	8.00 x 15 - 6	8.20 x 15 - 6	---
Rev./mile at 30 mph		722	707	699	673
Inflation press. (cold)	Front	24			
	Rear	24			

## BRAKES—SERVICE

Type		Hydraulic, Internal Expanding Drum		(a)	
Booster type		(b)	Vacuum	None	
Effective area (sq. in.)		201		210	
Percent brake effectiveness—rear		40			
Drum	Diameter	Front	12		(c)
		Rear	12		(c)
	Type and material	Centrifuse			(c)

(a) Self-energizing disc.

(b) Vacuum brake booster available as special equipment on the C-62 Windsor DeLuxe Eight-Passenger and Town and Country Wagon.

(c) Pressure Plates - Number per wheel ..... Two  
 - Material ..... Aluminum  
 - Diameter, Inside x Outside ..... 9-1/2 x 12

(x) Revised: 11-11-53

# AMA Consolidated Specification Questionnaire

**MAKE OF CAR** CHRYSLER **MODEL YEAR** 1954

<b>MODEL</b>	C-62	C-63	C-64	C-66
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## BRAKES—SERVICE (cont.)

<b>Brake lining</b>	Bonded or riveted		Bonded		
	Primary	Material		Molded Asbestos	
		Size (length x width x thickness)	Front wheel	12.57 x 2 x 13/64	
			Rear wheel	12.57 x 2 x 13/64	
		Segments per shoe		One	
	Secondary	Material		Molded Asbestos	
		Size (length x width x thickness)	Front wheel	12.57 x 2 x 13/64	
			Rear wheel	12.57 x 2 x 13/64	
		Segments per shoe		One	
	Wheel cylinder bore	Front	1-1/8		(a)
Rear		1-1/8		1-1/4	
Master cylinder bore		1	1-1/8		
Available pedal travel		7			
Line pressure at 100 lb. pedal load		918	1400		
Shoe clearance adjustment		.006, Heel and Toe		Self-Adjusting	

## BRAKES—PARKING

Type of control		T-Handle, Multiple Pawl Ratchet		
Location of control		Under Instrument Panel, Left of Steering Column		
Operates on		Rear of Transmission		
If separate from service brakes	Type (internal or external)	External (b)	Internal	
	Drum diameter	6	7	
	Lining size (length x width x thickness)	15-3/8 x 2 x 5/32	13-1/16 x 2 x 5/32	

## FRAME

Type and description	Welded, Double-Channel Box Section Side Rails With Lateral Crossmembers
----------------------	---

## FRONT SUSPENSION

Type and description	Independent, Lateral Control with Coil Springs
----------------------	---

- (a) Disc - Number Used ..... One  
 - Number lining segments ..... 12, 6 per side  
 - Total effective area ..... 210  
 - Clearance ..... Self-Adjusting  
 - Lining material ..... Molded Asbestos
- (b) Internal type used when PowerFlite Drive is used.



# AMA Consolidated Specification Questionnaire

MAKE OF CAR CHRYSLER MODEL YEAR 1954

<b>MODEL</b>	C-62	C-63	C-64	C-66
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## FRONT SUSPENSION (cont.)

<b>Spring</b>	Type	Coil			
	Material	Amola (a)			
	Size (length x width x No. leaves or coil I.D.)	4			
	Spring rate (lb. per in.)	480	550	480	600
	Rate at wheel (lb. per in.)	N/A			
	Normal load (lb. @ rated length)	(b)			
<b>Shock absorbers</b>	Manufacturer	Own			
	Type (direct or lever)	Direct			
	Piston diameter	1			
<b>Stabilizer</b>	Type (link, linkless, frameless)	Linkless			
	Material	Amola (a)			

## STEERING

Type used (Standard or optional)	Mechanical	Standard		N/A
	Power	Optional		Standard
Wheel diameter		18		
Turning diameter	Wall to wall	N/A		
	Curb to curb	41" - 9"	43" - 6"	N/A
Outside wheel angle with inside wheel at 20°		18 - 1/4°		
<b>Mechanical</b>	Gear	Type	Worm and Three-Tooth Roller	
		Make	Gemmer	
		Ratios	20.4	25.8
	Overall			
No. wheel turns (l. to r.) (l. to r.)		5 (c)	5-1/2 (c)	
<b>Power</b>	Type		Hydraulic - Mechanical	
	Make		Gemmer	
	Trade name		Hydraguide	
	Gear	Type	Worm and Two-Tooth Roller	
		Ratios	16.2 - 1	16.2 - 1
		Overall		
	Pump driven by		Generator	
	Overall torque ratio		122 - 1	
Number wheel turns (l. to r.)		3 (c)		
<b>Linkage</b>	Type		Direct, Double Tie-Rod	
	Location (front or rear of wheels)		Rear	
	Drag link (trans. or long)		Longitudinal	
	Tie rods (one or two)		Two	

- (a) Temporary Substitution: Chromium - Carbon Steel.
- |                        |      |      |      |      |
|------------------------|------|------|------|------|
| (b) Location           | C-62 | C-63 | C-64 | C-66 |
| Opposite Driver's Side | 2000 | 2420 | 2285 | 2690 |
| Driver's Side          | 2095 | 2525 | 2380 | 2805 |
- (c) Minimum.

# AMA Consolidated Specification Questionnaire

MAKE OF CAR CHRYSLER MODEL YEAR 1954

<b>MODEL</b>	C-62	C-63	C-64	C-66
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## STEERING (cont.)

<b>Kingpin</b>	Inclination at camber (deg.)	5° - 6.5° at 0°		6.5° - 8° at 0°	
	Diameter	.7953		.9363	
	Bearings (type)	Upper	Straight Roller		
		Lower	Steel Backed Lead - Bronze		
Thrust		Ball			
<b>Wheel alignment (range and preferred)</b>	Caster (deg.)	-1° to -3° -2° Preferred			
	Camber (deg.)	-3/8° to +3/8° (a)			
	Toe-in (outside tread-inches)	0 to 1/16" 0 Preferred			
<b>Steering knuckle type</b>		Reverse Elliott		Elliott	
<b>Wheel spindle</b>	Diameter	Inner bearing	1.25	1.375	
		Outer bearing	.75	.875	
	Thread size		3/4 - 16 Am Nat Thd		
	Bearing type		Tapered Roller		

## REAR SUSPENSION

<b>Type</b>	Non-Parallel, Longitudinal Leaf (b)					
<b>Drive and torq. taken through (see page 14)</b>	Rear Springs					
<b>Type</b>	Semi-Elliptic					
<b>Material</b>	Amola (c)					
<b>Spring</b>	<b>Size (length x width x No. leaves or coil I.D.)</b>	53-5/8 x 2-1/2 x 5	53-5/8 x 2-1/2 x 6	53-5/8 x 2-1/2 x 7		
	<b>Spring rate (lb. per in.)</b>	95	100	140		
	<b>Rate at wheel (lb. per in.)</b>					
	<b>Normal load (lb. at rated length)</b>	R-840 L-880	R-880 L-920	R-960 L-1000	R-1400 L-1450	
	<b>Mounting insulation type</b>		Rubber Bushing			
	<b>If leaf</b>	No. of leaves	5	6	7	
		Covers (yes, no)	Yes	No		
		Lubricated (yes, no)	Yes	No		
		Inserts	Type and size	Six, 3-1/2 x 2-1/2		
			Material	Wax Impregnated Fabric		
<b>Shackle (comp. or tens.)</b>		Compression				
<b>Shock absorbers</b>	<b>Manufacturer</b>	Own				
	<b>Type (direct or lever)</b>	Direct				
	<b>Piston diameter</b>	1				
<b>Stabilizer</b>	<b>Type (link, linkless, frameless)</b>	Linkless				
	<b>Material</b>	Amola (c)				
<b>Track bar type</b>		None				

- (a) Left side to be 1/4° to 1/2° higher than right side within these limits.  
 (b) The C-62 and C-63 Eight-Passenger models and the C-66 have the parallel rear spring geometry.  
 (c) Temporary substitution - Chromium - Carbon Steel.



# AMA Consolidated Specification Questionnaire

MAKE OF CAR CHRYSLER MODEL YEAR 1954  
 Revised to New Form: 11-13-53

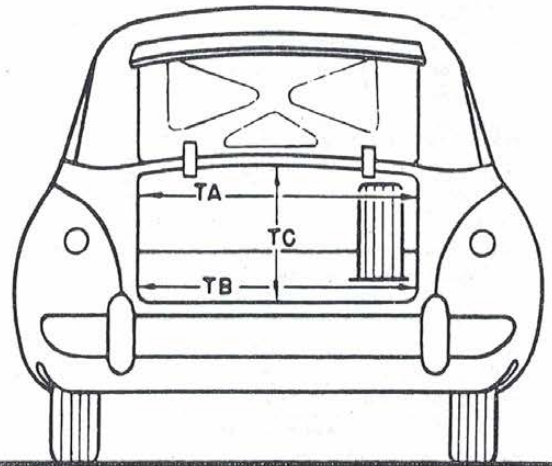
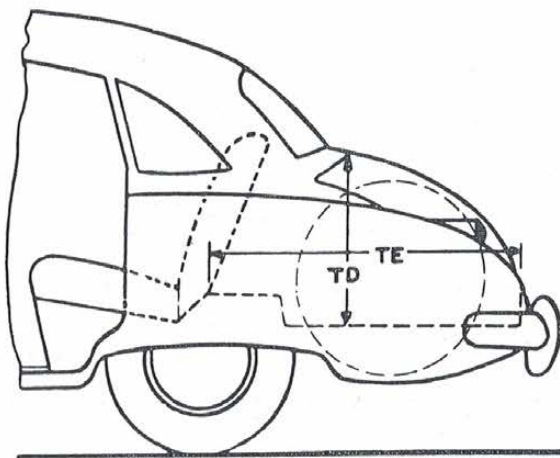
## BODY—GENERAL DEFINITIONS

NOTE: Included in the dimension definitions listed on this and the following pages are those which have been proposed for adoption by the SAE. These are indicated by a number following the type of dimension, e.g., L 3. Additional dimensions have been added by the AMA Specifications Body Sub-Committee for inclusion in the Questionnaire. These are shown by an additional letter, e.g., HA. The dimensions are developed from the following basic points:

1. Front and rear seat "A" points are taken 5" forward of vertical tangent to seat back 15" from center of body.
2. Front seat is in the rear position.
3. Loaded position—5 passengers, front 300 lb., rear 450 lb., includes spare wheel, tire and tools, and full complement of gas, oil, water, etc. and tires to recommended pressure, etc.
4. C. L. (centerline).
5. D. L. O. (daylight opening, exposed glass dimension).
6. Ramp breakover angle (page 20-A) is the supplement of the included ramp angle (180° minus the included ramp angle) over which a car can pass without hanging up.

<b>MODEL</b>	C-62, C-63, C-64	C-66
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## BODY—TRUNK OPENING DIMENSIONS



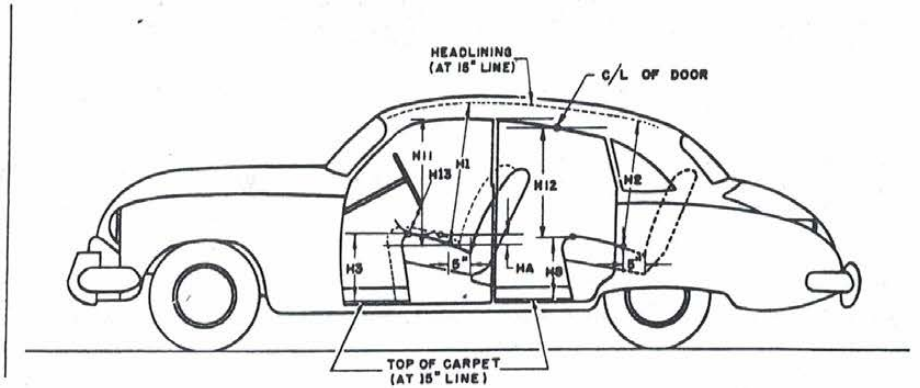
TA—Width across the top	59	41-1/8
TB—Width across the bottom	52-1/2	40
TC—Diagonal dimension at CL from top of opening to bottom	31-1/2	27-5/8
TD—Vertical height of opening (floor to top, inside edge of opening)	23-1/2	23
TE—Max. horizontal depth (forward from vertical projection of inside edge of opening)	46-1/4	51-1/2
Position of spare tire stowage	Vertical, Inclined, Fore and Aft, Right Side	Horizontal, In Separate Compartment Below Trunk
Method of holding lid open	Spring Counterbalanced	

# AMA Consolidated Specification Questionnaire

MAKE OF CAR CHRYSLER MODEL YEAR 1954

MODEL	C-62	C-63	C-64	C-66
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## BODY—HEIGHT DIMENSIONS—INTERIOR



H1. Front headroom—from "A" pt. to headlining at 8° back of vertical on 15" line. (For "A" pt. see note 1, page 19)	36-1/2	39-1/2
H2. Rear headroom—from "A" pt. to headlining at 8° back of vertical on 15" line.	36	35-1/2
H3. Front seat height to floor carpet on 15" line (front edge of cushion).	14-5/8	14-1/4
H8. Rear seat height to floor carpet on 15" line (front edge of cushion).	14-1/4	15
H11. Entrance—front—cushion "A" point to bottom windcord vertical.	30-1/4	30-3/8
H12. Entrance—rear—top of cushion to bottom windcord vertical at C/L of rear door.	28-3/8	28-1/4
H13. Steering wheel clearance to seat cushion taken on arc.	5-3/4	7
HA. Front seat vertical rise at "A" pt. (inches.)	1-1/8	7/8

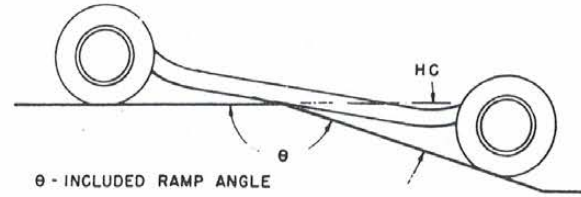
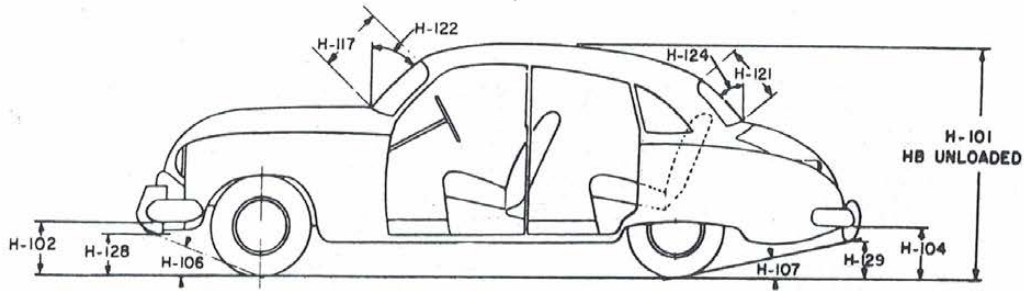


# AMA Consolidated Specification Questionnaire

MAKE OF CAR CHRYSLER MODEL YEAR 1954  
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<b>MODEL</b>	C-62	C-63	C-64	C-66
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## BODY—HEIGHT DIMENSIONS—EXTERIOR



θ - INCLUDED RAMP ANGLE  
 HC - RAMP BREAKOVER ANGLE  
 (SUPPLEMENT OF INCLUDED RAMP ANGLE)

<b>H101.</b> Overall height.	62-1/2	62-3/4	63	68-3/4
<b>HB.</b> Overall height—unloaded.	64-1/4	64-1/2	64-5/8	70-5/8
<b>H102.</b> Front bumper bottom to ground at normal section.	10-3/8	10-5/8	11-1/4	13-7/8
<b>H104.</b> Rear bumper bottom to ground at normal section.	11	11-3/8	13	12
<b>H106.</b> Angle of approach—from the tire rolling radius to lowest point on front bumper or guard.	19°	20°	23°	25°
<b>H107.</b> Angle of departure—from the tire rolling radius to lowest point on rear bumper or guard.	14°	15°		N/A
<b>HC.</b> Ramp breakover angle.*	15°	16°	14°	
<b>H117.</b> Windshield DLO—slant height.				18-1/4
<b>H121.</b> Backlight DLO*—Max. slant height.				15
<b>H122.</b> Windshield slope angle to vertical line on car axis.	43-1/2			
<b>H124.</b> Backlight slope angle to vertical line on car axis.	45°			46°
<b>H128.</b> Ground to bottom of front bumper guard.	9-7/8	10-1/8	13-3/4	13-3/8
<b>H129.</b> Ground to bottom of rear bumper guard.	10-1/2	10-7/8	12-1/2	11-7/8
<b>HD.</b> Min. road clearance (location and dimension).	7-5/8 (a)	7-7/8 (a)	7-1/2 (a)	8-1/2 (a)
<b>HE.</b> Min. road clearance at rear axle.	8-1/2	8-3/4	8-7/8	9-3/8

\*See Notes, page 19.

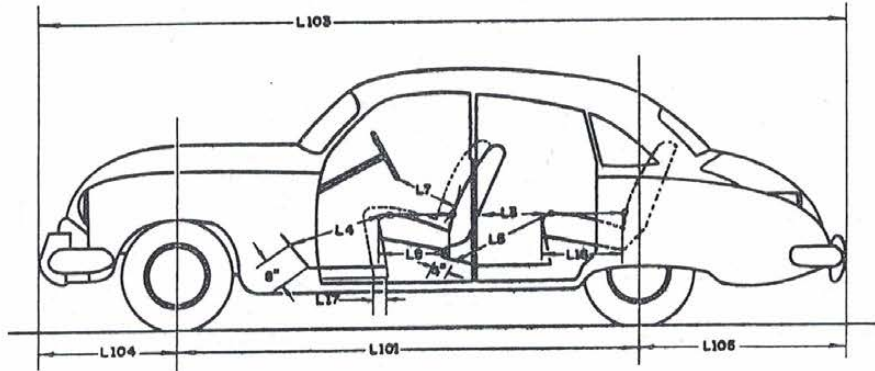
(a) Rear of front kick-up

# AMA Consolidated Specification Questionnaire

**MAKE OF CAR** CHRYSLER **MODEL YEAR** 1954

**MODEL** C-62, C-63 C-64 C-66

## BODY—LENGTH DIMENSIONS



Interior	L3. Rear compartment back of front seat back to rear seat back.	33-1/4	37-1/4	53-1/8
	L4. Leg room—front—diagonal—ball of foot to top of seat to front seat back—15" line.	43-1/2	44-1/2	46
	L5. Leg room—rear—diagonal—from ball of foot to top of rear seat cushion and to seat back.	41-7/8	45-5/8	44-1/8
	L7. Steering wheel clearance to seat back taken on arc.	15-1/8		15-1/8
	L9. Front seat depth (front edge to vert. tan. to seat back on 15" line).	18-5/8	18-3/4	18-1/4
	L16. Depth of rear seat (front edge to seat back).	17-7/8	18-3/4	20-1/2
	L17. Total adjustment of front seat at floor.	5		
Exterior	L101. Wheel base.	125-1/2	133-1/2	145-1/2
	L103. Overall length (bumper to bumper inc. guards).	215-5/8	223-3/4	236-3/8
	L104. Overhang—front including bumper guards.	37-3/8	41	41
	L105. Overhang—rear including bumper guards.	52-3/4	49-1/4	49-7/8

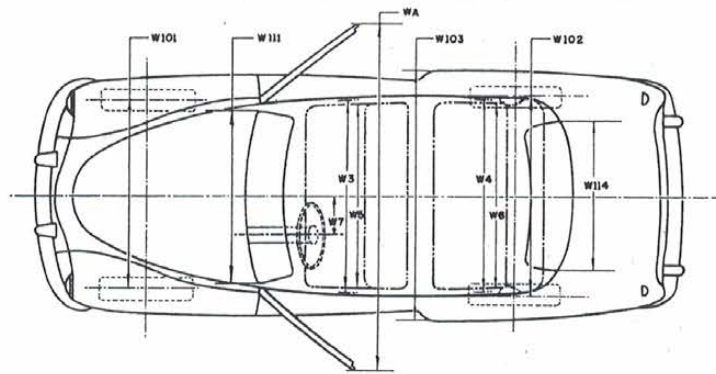


# AMA Consolidated Specification Questionnaire

**MAKE OF CAR** CHRYSLER **MODEL YEAR** 1954

**MODEL** C-62, C-63 C-64 C-66

## BODY—WIDTH DIMENSIONS



Interior	W3. Front shoulder room, at garnish moulding height or nearest interference 5" forward of seat back.	56-5/8		56
	W4. Rear shoulder room, at garnish moulding height or nearest interference 5" forward of seat back.	53-3/4		56-1/4
	W5. Front hip room, at top of seat 5" forward of vert. tan. to seat back.	61-1/2	61-1/2	60-1/4
	W6. Rear hip room, at top of seat 5" forward of vert. tan. to seat back.	60-1/8	59-3/4	52
	W7. Steering wheel center to center of body.	15-1/2		
Exterior	W101. Front tread at ground.	56-5/16	57-3/16	57-7/8
	W102. Rear tread at ground.	59-5/8	60-3/8	66
	W103. Max. overall width of car including bumpers or mouldings.	77-1/2	77-3/4	82-1/8
	WA. Max. overall width of car with doors open.	148		153-7/8
	W111. Windshield DLO, max. width. (x)	55-1/4		55-3/8
W114. Back window DLO, max. width. (x)	57-7/8		40-5/8	

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